

TPS4816-Q1 100V Low I_Q Automotive High-Side Switch Controller With Bi-directional IMON, I2t, OV, and Diagnostics

1 Features

- AEC-Q100 automotive qualified for grade 1 temperature
- 3.5V to 95V input range (100V absolute maximum)
- Reverse input and output protection down to $-60V$
- Integrated 12V charge pump
- Low $1\mu A$ shutdown current (EN/UVLO = Low)
- Dual gate drive: GATE = 0.5A src/2A sink, G = $100\mu A$ src/0.39A sink
- Integrated pre-charge switch driver (INP_G) to drive capacitive loads
- Accurate I2t overcurrent protection (IOC) with adjustable circuit breaker timer (I2t)
- Accurate ($\pm 5\%$) and fast ($5\mu s$) short-circuit protection
- Accurate analog bi-directional current monitor output (IMON, I_DIR): $\pm 2\%$ at $30mV V_{SNS}$
- NTC based overtemperature sensing (TMP) and monitoring output (ITMPO)
- Fault indication (FLT) during short circuit fault, I2t, charge pump UVLO, OV, overtemperature
- TPS48160-Q1 (I2t enabled), TPS48161-Q1 (I2t disabled)
- Accurate ($\pm 2\%$) and adjustable undervoltage lockout (UVLO) and overvoltage protection (OV)

2 Applications

- [Power distribution box](#)
- [Body control module](#)
- [DC/DC converter](#)
- [Battery management system](#)

3 Description

TPS4816-Q1 is a family of low I_Q smart high side drivers with protection and diagnostics. With wide operating voltage range of 3.5V to 95V, (100V absolute-maximum rating) the device is suitable for 12V, 24V, and 48V automotive system designs.

The device has a strong 0.5A peak source and 2A peak sink GATE driver that enables power switching using parallel FETs in high current system designs. Use INP as the gate driver control input. MOSFET slew rate control (ON and OFF) is possible by placing external R-C components.

It also integrates a pre-charge driver (G) with control input (INP_G). This features enables designs that must drive large capacitive loads. In shutdown mode, the controller draws a total shutdown current of $1\mu A$ at 48V supply input.

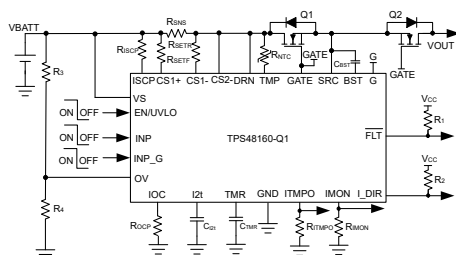
The device has accurate bi-directional current sensing ($\pm 2\%$) output (IMON, I_DIR) with adjustable I2t based overcurrent and short circuit protection ($\pm 5\%$) using an external R_{SNS} resistor and FLT indication. Auto-retry and latch-off fault behavior can be configured. The device also has NTC based temperature sensing (TMP) and monitoring output (ITMPO) output for overtemperature detection of external FETs.

TPS4816-Q1 is available in a 23-pin VQFN package.

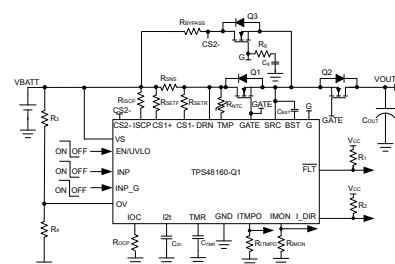
Package Information

PART NUMBER	PACKAGE ⁽¹⁾	PACKAGE SIZE ⁽²⁾
TPS48160-Q1, TPS48161-Q1	RGE (VQFN, 23)	4mm × 4mm

- (1) For all available packages, see [Section 12](#).
- (2) The package size (length × width) is a nominal value and includes pins, where applicable.



TPS48160-Q1 Application Circuit Driving Back to Back FETs



TPS48160-Q1 Application Circuit With Bulk Capacitor Charging

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4 Device Comparison

Table 4-1. Device Comparison

Device Name / Feature	TPS48160-Q1	TPS48161-Q1
I2t protection	Yes	No

5 Pin Configuration and Functions

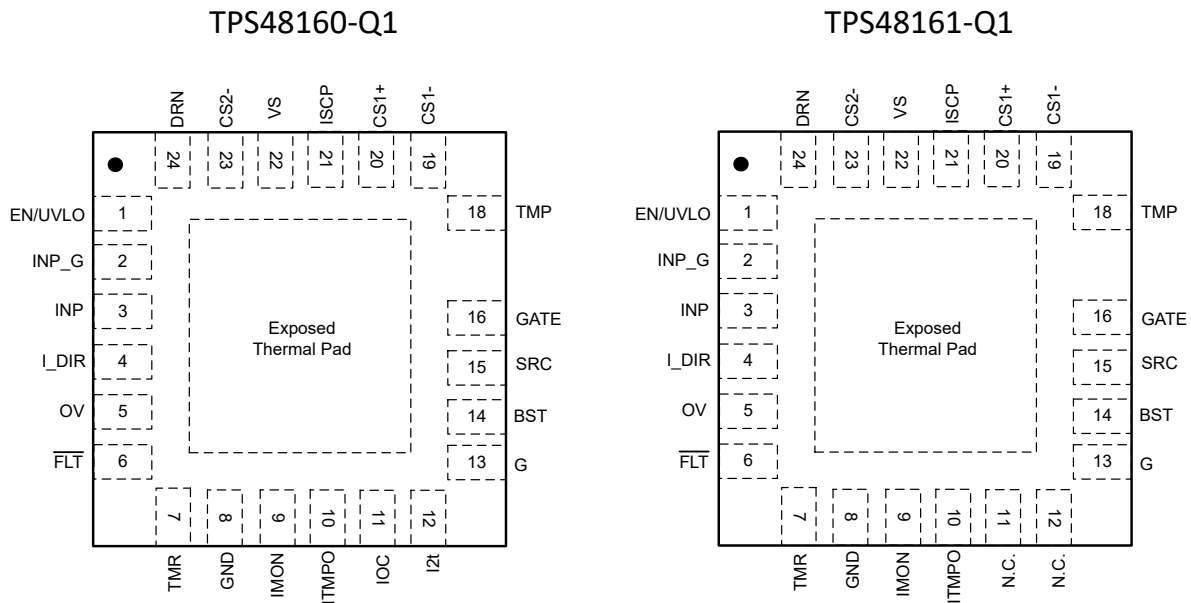


Figure 5-1. RGE Package, 23-Pin VQFN (Top View)

Table 5-1. Pin Functions

PIN			TYPE ⁽¹⁾	DESCRIPTION
NAME	TPS48160-Q1	TPS48161-Q1		
EN/UVLO	1	1	I	EN/UVLO input. A voltage on this pin above $V_{(UVLOR)}$ 1.21V enables normal operation. If EN/UVLO is below $V_{(UVLOF)}$ then GATE drives are turned OFF. Forcing this pin below $V_{(ENF)}$ 0.3V shuts down the device reducing quiescent current to approximately 1 μ A (typ). Optionally connect to the input supply through a resistive divider to set the undervoltage lockout. When EN/UVLO is left floating an internal pull down of 100nA pulls EN/UVLO low and keeps the device in OFF state.
INP_G	2	2	I	Input signal for external FET control by G. CMOS compatible input reference to GND that sets the state of G pin. INP_G has an internal weak pull down of 100nA to GND to keep G pulled to SRC when INP_G is left floating.
INP	3	3	I	Input signal for external FET control by GATE. CMOS compatible input reference to GND that sets the state of GATE pin. INP has an internal weak pull down of 100nA to GND to keep GATE pulled to SRC when INP is left floating.
I_DIR	4	4	O	Open drain I_DIR output. This pin is asserted low by device when current through CS1+ and CS1– flows in reverse direction.

Table 5-1. Pin Functions (continued)

PIN			TYPE ⁽¹⁾	DESCRIPTION
NAME	TPS48160-Q1	TPS48161-Q1		
OV	5	5	I	Adjustable overvoltage threshold input. Connect a resistor ladder from input supply, OV to GND. When the voltage at OV exceeds the overvoltage cut-off threshold then the GATE and G are pulled down to SRC turning OFF the external FETs. When the voltage at OV goes below OV falling threshold then GATE or G gets pulled up to BST, turning ON the external FET. OV must be connected to GND when not used. When OV is left floating an internal pull down of 100nA pulls OV low and keeps GATE or G pulled up to BST.
FLT	6	6	O	Open drain fault output. FLT goes low during charge pump UVLO, Main or pre-charge FET SCP, I2t timer trigger, OV. This pin asserts low after the voltage on the I2t pin has reached the fault threshold of 2V. This pin indicates the main FET is about to turn off due to an overload condition. This pin asserts low along with GATE turn off during short-circuit. The FLT pin does not go to a high impedance state until the overcurrent condition and the auto-retry time expire.
TMR	7	7	I	Auto-retry or latch timer input after overcurrent fault. A capacitor across TMR pin to GND sets the times for retry periods. Leave it open for fastest setting. Connect resistor across C _{TMR} from TMR pin to GND for latch-off functionality.
GND	8	8	G	Connect GND to system ground.
IMON	9	9	O	Analog bi-directional current monitor output. This pin sources a scaled down ratio of current through the external current sense resistor R _{SNS} . A resistor from this pin to GND converts current proportional to voltage. If unused, leave floating or can be connected to ground.
ITMPO	10	10	O	Analog temperature output. Analog voltage feedback provides a voltage proportional to thermistor temperature. If unused, leave floating.
IOC	11	—	I	Overcurrent detection setting. A resistor across IOC to GND sets the over current comparator threshold. IOC pin can also be driven externally using MCU.
N.C.	—	11	—	No connect.
I2t	12	—	O	I2t timer input. A capacitor across I2t pin to GND sets the times for overcurrent (t _{OC}).
N.C.	—	12	—	No connect.
G	13	13	O	Gate of external bypass FET. 100μA peak source and 0.39A sink capacity. Connect to the gate of the external bypass FET.
BST	14	14	O	High-side bootstrapped supply. An external capacitor with a minimum value of 0.1μF should be connected between this pin and SRC. Voltage swing on this pin is 12V to (VIN + 12V).
SRC	15	15	O	Source connection of the external FET.

Table 5-1. Pin Functions (continued)

PIN			TYPE ⁽¹⁾	DESCRIPTION
NAME	TPS48160-Q1	TPS48161-Q1		
GATE	16	16	O	High current gate driver pull-up and pull-down. 0.5A peak source and 2A sink capacity. This pin pulls GATE up to BST and down to SRC. For the fastest turn-on and turn-off, tie this pin directly to the gate of the external high side MOSFET in main path.
TMP	18	18	I	Temperature input. Analog connection to external NTC thermistor Connect TMP pin directly to VS if this feature is not used
CS1–	19	19	I	Main path current sense negative input. Connect a resistor (R_{SETR}) across CS1– to the external current sense resistor to set IMON gain in reverse direction.
CS1+	20	20	I	Main path current sense positive input. Connect a resistor (R_{SETF}) across CS1+ to the external current sense resistor to set IMON gain in forward direction. Connect CS1+ and CS1– to VBATT if main FET current sensing is not used.
ISCP	21	21	I	Short-circuit detection threshold setting. Connect ISCP to DRN if short-circuit protection is not desired.
VS	22	22	Power	Supply pin of the controller.
CS2–	23	23	I	Bypass path current sense negative input.
DRN	24	24	I	Main path SCP sense negative input. Connect DRN+ and CS2– together to VBATT after R_{SNS} if bypass path is not used.
GND	Thermal Pad	—	—	Connect exposed thermal pad to GND plane.

(1) I = Input, O = Output, I/O = Input or Output, G = Ground, P = Power.

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	MAX	UNIT
Input pins	VS, CS1+, CS1–, DRN, CS2–, ISCP, TMP to GND	–65	100	V
Input pins	VS, CS1+, CS1–, DRN, CS2–, ISCP, TMP to SRC	–65	100	V
Input pins	SRC to GND	–65	100	V
Input pins	GATE, G, BST to SRC	–0.3	19	V
Input pins	TMR to GND	–0.3	5.5	V
Input pins	IOC to GND, TPS48160-Q1 only	–1	5.5	V
Input pins	EN/UVLO, INP, INP_G; $V_{(VS)} > 0$ V	–1	100	V
Input pins	EN/UVLO, INP, INP_G; $V_{(VS)} \leq 0$ V	$V_{(VS)}$	$(100 + V_{(VS)})$	V
Input pins	CS1+ to CS1–	–0.3	0.4	V
Input pins	DRN to CS2–	–5	100	V
Input pins	OV to GND	–1	20	V
Output pins	FLT, I_DIR to GND	–1	20	V
Output pins	IMON to GND	–1	5.5	V
Output pins	I2t, ITMPO to GND, TPS48160-Q1 only	–1	7.5	V
Output pins	ITMPO to GND, TPS48161-Q1 only	–1	7.5	V
Output pins	GATE, G, BST to GND	–65	112	V
Sink current	$I_{(FLT)}$, $I_{(I_DIR)}$		10	mA
Sink current	$I_{(CS1+)}$ to $I_{(CS1-)}$, 1msec ; $I_{(DRN)}$ to $I_{(CS2-)}$, 1msec		100	mA
Operating junction temperature, T_J ⁽²⁾		–40	150	°C
Storage temperature, T_{stg}		–40	150	

- (1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute Maximum Ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If used outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not be fully functional, and this may affect device reliability, functionality, performance, and shorten the device lifetime.
- (2) High junction temperatures degrade operating lifetimes. Operating lifetime is de-rated for junction temperatures greater than 125°C.

6.2 ESD Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human body model (HBM), per AEC Q100-002 ⁽¹⁾	±2000	V
		Charged device model (CDM), per AEC Q100-011	±750	
		Other pins	±500	

- (1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	NOM	MAX	UNIT
Input pins	VS, CS1+, CS1–, DRN, CS2–, ISCP, TMP to GND	–60		95	V
Input pins	EN/UVLO, INP, INP_G	0		95	V
Input pins	IOC, TMR to GND, , TPS48160-Q1 only	0		5	V
Input pins	TMR to GND, TPS48161-Q1 only	0		5	V
Input pins	OV to GND	0		15	V
Output pins	I2t, IMON, ITMPO to GND, TPS48160-Q1 only	0		5	V
Output pins	IMON, ITMPO to GND, TPS48161-Q1 only	0		5	V

6.3 Recommended Operating Conditions (continued)

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

		MIN	NOM	MAX	UNIT
Output pins	FLT, I_DIR to GND	0		15	V
External capacitor	VS, SRC to GND	22			nF
External capacitor	BST to SRC	0.1			μF
External capacitor	I2t to GND	10			nF
External capacitor	TMR to GND	1			nF
Tj	Operating junction temperature ⁽²⁾	–40		150	°C

(1) Recommended Operating Conditions are conditions under which the device is intended to be functional. For specifications and test conditions, see Electrical Characteristics.

(2) High junction temperatures degrade operating lifetimes. Operating lifetime is de-rated for junction temperatures greater than 125°C.

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TPS4816x-Q1	UNIT
		RGE (VQFN)	
		23 PINS	
R _{θJA}	Junction-to-ambient thermal resistance	43	°C/W
R _{θJC(top)}	Junction-to-case (top) thermal resistance	38.3	°C/W
R _{θJB}	Junction-to-board thermal resistance	20.8	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	0.8	°C/W
Ψ _{JB}	Junction-to-board characterization parameter	20.7	°C/W

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

6.5 Electrical Characteristics

T_J = –40 °C to +125°C. V_(VS) = 48 V, V_(BST – SRC) = 12 V, V_(SRC) = 0 V

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY VOLTAGE (VS)					
VS	Operating input voltage	3.5		95	V
V _(S_PORR)	Input supply POR threshold, rising	2.06	2.6	3.12	V
V _(S_PORF)	Input supply POR threshold, falling	2	2.5	3.01	V
	Total System Quiescent current, I _(GND) V _(EN/UVLO) = 2 V		430	525	μA
	Total System Quiescent current, I _(GND) V _(EN/UVLO) = 2 V TPS48161-Q1 Only		370	470	μA
I _(SHDN)	SHDN current, I _(GND) V _(SRC) = 48 V, V _(EN/UVLO) = 0 V, V _(SRC) = 0 V		0.9	3.4	μA
V _(REV_DRN)	Input supply reverse polarity protection threshold		1.5		V
I _(REV_VS)	I _(VS) leakage current during Reverse Polarity 0 V ≤ V _(VS) ≤ – 65 V			60	μA
I _(REV_SRC)	I _(SRC) leakage current during Reverse Polarity 0 V ≤ V _(VS) ≤ – 65 V			27	μA
ENABLE, UNDERVOLTAGE LOCKOUT (EN/UVLO) AND OVER VOLTAGE PROTECTION INPUT (OV)					
V _(UVLOR)	UVLO threshold voltage, rising	1.16	1.2	1.245	V

6.5 Electrical Characteristics (continued)

$T_J = -40\text{ }^{\circ}\text{C}$ to $+125\text{ }^{\circ}\text{C}$. $V_{(VS)} = 48\text{ V}$, $V_{(BST-SRC)} = 12\text{ V}$, $V_{(SRC)} = 0\text{ V}$

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{(UVLOF)}$	UVLO threshold voltage, falling		1.09	1.11	1.16	V
$V_{(ENR)}$	Enable threshold voltage for low Iq shutdown, rising				1	V
$V_{(ENF)}$	Enable threshold voltage for low Iq shutdown, falling		0.3			V
$I_{(EN/UVLO)}$	Enable input leakage current	$V_{(EN/UVLO)} = 48\text{ V}$			500	nA
$V_{(OVR)}$	OV threshold voltage, rising		1.16	1.2	1.245	V
$V_{(OVF)}$	OV threshold voltage, falling		1.09	1.11	1.16	V
$I_{(OV)}$	OV leakage current	$V_{(OV)} = 20\text{ V}$			500	nA
CHARGE PUMP (BST-SRC)						
$I_{(BST_AM)}$	Charge Pump Supply current in active mode	$V_{(BST-SRC)} = 12\text{ V}$, $V_{(EN/UVLO)} = 2\text{ V}$	300	540	775	μA
$V_{(BST_UVLO)}$	$V_{(BST-SRC)}$ UVLO voltage threshold, rising	$V_{(EN/UVLO)} = 2\text{ V}$	7	7.6	8.4	V
	$V_{(BST-SRC)}$ UVLO voltage threshold, falling	$V_{(EN/UVLO)} = 2\text{ V}$	6	6.6	7.2	V
$V_{(CP_AM_LOW)}$	Charge Pump Turn ON voltage in active mode	$V_{(EN/UVLO)} = 2\text{ V}$	9.5	10.4	12.3	V
$V_{(CP_AM_HIGH)}$	Charge Pump Turnoff voltage in active mode	$V_{(EN/UVLO)} = 2\text{ V}$	10.42	11.3	13	V
$V_{(CP_AM_VS_3V)}$	Charge Pump Voltage at $V_{(VS)} = 3\text{ V}$ in active mode	$V_{(EN/UVLO)} = 2\text{ V}$	9.02	10.3	11.8	V
$I_{(SRC)}$	SRC pin leakage current	$V_{(EN/UVLO)} = 2\text{ V}$, $V_{(INP)} = 0\text{ V}$		1	1.57	μA
GATE DRIVER OUTPUTS (GATE, G)						
$I_{(GATE)}$	Peak Source Current			0.5		A
$I_{(GATE)}$	Peak Sink Current			2		A
$I_{(G)}$	Gate charge (sourcing) current, on state			100		μA
$I_{(G)}$	G Peak Sink Current			390		mA
CURRENT SENSE AND CURRENT MONITOR (CS1+, CS1-, IMON, I_DIR)						
$V_{(OS_SET)}$	Input referred offset (V_{SNS} to $V_{(IMON)}$ scaling)		-140		140	μV
$V_{(GE_SET)}$	Gain error (V_{SNS} to $V_{(IMON)}$ scaling)		-1		1	%
$V_{(IMON_Acc)}$	IMON accuracy	$V_{SNS} = \pm 6\text{ mV}$	-5		5	%
$V_{(IMON_Acc)}$	IMON accuracy	$V_{SNS} = \pm 10\text{ mV}$	-5		5	%
$V_{(IMON_Acc)}$	IMON accuracy	$V_{SNS} = \pm 15\text{ mV}$	-2		2	%
$V_{(IMON_Acc)}$	IMON accuracy	$V_{SNS} = \pm 30\text{ mV}$	-2		2	%
OVERCURRENT (I2t) AND SHORT CIRCUIT PROTECTION (IOC, I2t, ISCP, DRN)						
$V_{(OCP)}$	OCP threshold accuracy	$15\text{ mV} \leq V_{(OCP)} \leq 100\text{ mV}$	-7.5		7.5	%
$I^2_{(I2t_Acc)}$	I^2 current accuracy on I2t pin	$15\text{ mV} \leq V_{(OCP)} \leq 100\text{ mV}$ $V_{SNS} = V_{(OCP)} + 50\%$ of $V_{(OCP)}$	-15		15	%
$I^2_{(I2t_Acc)}$	I^2 current accuracy on I2t pin	$15\text{ mV} \leq V_{(OCP)} \leq 100\text{ mV}$ $V_{SNS} = V_{(OCP)} + 100\%$ of $V_{(OCP)}$	-10		10	%
$I^2_{(I2t_Acc)}$	I^2 current accuracy on I2t pin	$15\text{ mV} \leq V_{(OCP)} \leq 100\text{ mV}$ $V_{SNS} = V_{(OCP)} + 200\%$ of $V_{(OCP)}$	-10		10	%
$V_{(I2t_OC)}$	I2t pin voltage threshold for overcurrent shutdown		1.93	2	2.09	V

6.5 Electrical Characteristics (continued)

$T_J = -40^\circ\text{C}$ to $+125^\circ\text{C}$. $V_{(VS)} = 48\text{ V}$, $V_{(BST - SRC)} = 12\text{ V}$, $V_{(SRC)} = 0\text{ V}$

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$I_{(I2t_Charge)}$	Charging current on I2t pin to $V_{(I2t_OFFSET)}$			5100		μA
$R_{(I2t_Discharge)}$	Internal switch discharge resistance			1200		Ω
$V_{(I2t_OFFSET)}$	I2t pin offset voltage		490	500	415	mV
$V_{(REF_OC)}$	IOC pin reference voltage		190	200	205	mV
$V_{(SCP)}$	SCP threshold accuracy	$V_{(SCP)} = 10\text{ mV}$, $R_{(ISCP)} = 330\ \Omega$		10		mV
$V_{(SCP)}$	SCP threshold accuracy	$V_{(SCP)} = 20\text{ mV}$, $R_{(ISCP)} = 732\ \Omega$	19	20	21	mV
$V_{(SCP)}$	SCP threshold accuracy	$V_{(SCP)} = 100\text{ mV}$, $R_{(ISCP)} = 3.92\text{ k}\Omega$	95	100	105	mV
I_{SCP}	SCP Input Bias current		24.4	25	25.2	μA
LOAD WAKEUP COMPARATOR (CS2-, DRN)						
$V_{(BYPASS_SCP)}$	Short-circuit threshold in Bypass path		1.72	2	2.17	V
AUTO-RETRY OR LATCH-OFF TIMER (TMR)						
$I_{(TMR_SRC_FLT)}$	TMR source current		2	2.5	3	μA
$I_{(TMR_SNK)}$	TMR sink current		2	2.5	3	μA
$V_{(TMR_HIGH)}$	Voltage at TMR pin for AR counter rising threshold		1.04	1.23	1.42	V
$V_{(TMR_LOW)}$	Voltage at TMR pin for AR counter falling threshold		0.15	0.25	0.39	V
$N_{(A-R\text{ Count})}$				32		
TEMPERATURE MONITOR (CS1-, TMP, ITMPO)						
$V_{(REF_TMP)}$	Temperature amplifier internal reference voltage		475	500	525	mV
$V_{(ITMPO)}$	Temperature monitor output voltage at 150°C $R_{(NTC)} = 10\text{ k}\Omega$ at 25°C	$R_{(TMP)} = 330\ \Omega$, $R_{(NTC)} = 309\ \Omega$ at 150°C , $R_{(ITMPO)} = 2.55\text{ k}\Omega$	-6		6.64	%
$V_{(ITMPO)}$	Temperature monitor output voltage at 150°C $R_{(NTC)} = 47\text{ k}\Omega$ at 25°C	$R_{(TMP)} = 1\text{ k}\Omega$, $R_{(NTC)} = 520\ \Omega$ at 150°C , $R_{(ITMPO)} = 6.19\text{ k}\Omega$	-6		6.67	%
$I_{(TMP)}$	TMP leakage current				100	nA
$V_{(TMP_OT)}$	Over temperature threshold		1.9	2	2.06	V
INPUT CONTROLS (INP, INP_G, LPM), & FAULT FLAG (FLT)						
$R_{(FLT)}, R_{(I_DIR)}$	FLT, I_DIR Pull-down resistance			70		Ω
$I_{(FLT)}, I_{(I_DIR)}$	FLT, I_DIR leakage current	$0\text{ V} \leq V_{(FLT)} \leq 20\text{ V}$, $0\text{ V} \leq V_{(I_DIR)} \leq 20\text{ V}$			400	nA
$V_{(INP_H)}, V_{(INP_H)}$					2	V
$V_{(INP_L)}, V_{(INP_G_L)}$			0.72			V
$V_{(INP_Hys)}, V_{(INP_G_Hys)}$	INP, INP_G Hysteresis			400		mV
$I_{(INP)}, I_{(INP_G)}$	INP, INP_G leakage current				200	nA

6.6 Switching Characteristics

$T_J = -40^\circ\text{C}$ to $+125^\circ\text{C}$. $V_{(VS)} = 48\text{ V}$, $V_{(BST - SRC)} = 12\text{ V}$, $V_{(SRC)} = 0\text{ V}$

PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
$t_{\text{GATE(INP_H)}}$	INP Turn ON propagation Delay INP $\uparrow$ to GATE $\uparrow$, $C_{L(\text{GATE})} = 47\text{ nF}$		1.2	2.5	μs

6.6 Switching Characteristics (continued)

$T_J = -40\text{ }^{\circ}\text{C}$ to $+125\text{ }^{\circ}\text{C}$. $V_{(VS)} = 48\text{ V}$, $V_{(BST - SRC)} = 12\text{ V}$, $V_{(SRC)} = 0\text{ V}$

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$t_{\text{GATE(INP_L)}}$	INP Turn OFF propagation Delay	INP $\downarrow$ to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$		0.35	1.5	μs
$t_{\text{G(INP_G_H)}}$	INP_G Turn ON propagation Delay	INP_G $\uparrow$ to G $\uparrow$, $C_{\text{L(G)}} = 1\text{ nF}$		10	15	μs
$t_{\text{GATE(INP_G_L)}}$	INP_G Turn OFF propagation Delay	INP_G $\downarrow$ to G $\downarrow$, $C_{\text{L(G)}} = 1\text{ nF}$		1	2.5	μs
$t_{\text{GATE(EN_OFF)}}$	EN Turn OFF Propagation Delay	EN $\downarrow$ to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$, INP = High		3.1	4.5	μs
$t_{\text{GATE(UVLO_OFF)}}$	UVLO Turn OFF Propagation Delay	UVLO $\downarrow$ to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$, INP = High		4	6.5	μs
$t_{\text{GATE(OV_OFF)}}$	OV Turn OFF Propagation Delay	OV $\downarrow$ to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$		4	6.5	μs
$t_{\text{GATE(UVLO_ON)}}$	UVLO to GATE Turn ON Propagation Delay with CBT pre-biased > VPORF and INP kept high	EN/UVLO $\uparrow$ to GATE $\uparrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$, INP = High,		8.5	25	μs
$t_{\text{GATE(VS_OFF)}}$	GATE Turn OFF Propagation Delay with VS falling < VPORF and INP, EN/UVLO kept high	VS $\downarrow$ (cross VPORF) to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$, INP = EN/UVLO = 2V		25	40	μs
t_{SC}	Short Circuit Protection propagation Delay in Active Mode	$V_{(\text{CS1+--CS1-})} \uparrow V_{(\text{SCP})}$ to GATE $\downarrow$, $C_{\text{L(GATE)}} = 47\text{ nF}$		3.9	5	μs
$t_{\text{BYPASS_SC}}$	Short Circuit Protection propagation Delay in Bypass path (Powerup into short with INP_G = High)	$V_{(\text{DRN--CS2-})} \uparrow V_{(\text{BYPASS_SCP})}$ to G $\downarrow$, $C_{\text{L(G)}} = 1\text{ nF}$, $V_{(\text{INP_G})} = 2\text{ V}$		3.1	4.5	μs
$t_{\text{GATE(FLT_ASSERT)}}$	FLT assertion delay during short circuit	$V_{(\text{CS1+--CS1-})} \uparrow V_{(\text{SCP})}$ to $\overline{\text{FLT}}$ $\downarrow$		15	21	μs
$t_{\text{GATE(FLT_DE_ASSERT)}}$	FLT de-assertion delay during short circuit	$V_{(\text{CS1+--CS1-})} \downarrow V_{(\text{SCP})}$ to $\overline{\text{FLT}}$ $\uparrow$		3.8		μs
$t_{\text{GATE(FLT_ASSERT_BSTUVLO)}}$	FLT assertion delay during GATE Drive UVLO	$V_{(\text{GATE--SRC})} \downarrow V_{(\text{BSTUVLOR})}$ to $\overline{\text{FLT}}$ $\downarrow$		30		μs
$t_{\text{GATE(FLT_DE_ASSERT_BSTUVLO)}}$	FLT de-assertion delay during GATE Drive UVLO	$V_{(\text{GATE--SRC})} \uparrow V_{(\text{BSTUVLOR})}$ to $\overline{\text{FLT}}$ $\uparrow$		15		μs
$t_{(\text{IDIR_DELAY})}$	Delay for current direction indication on I_DIR pin	$V_{(\text{SNS})} \uparrow$ or $\downarrow$ to $V_{(\text{I_DIR})} \uparrow$ or $\downarrow$		6.5	10	μs

6.7 Typical Characteristics

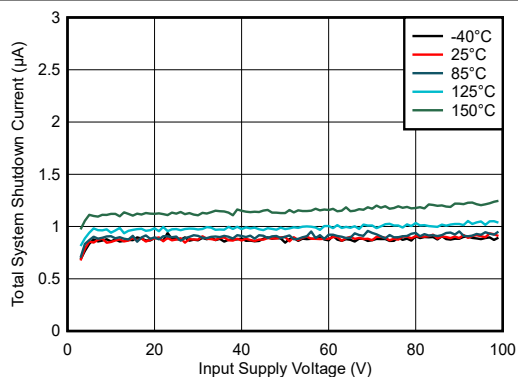


Figure 6-1. Shutdown Supply Current vs Supply Voltage

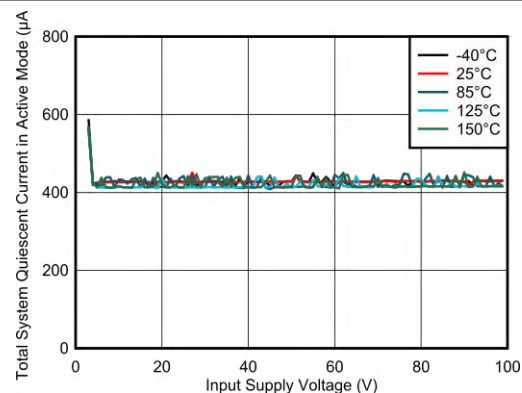


Figure 6-2. Operating Quiescent Current in Active Mode vs Supply Voltage

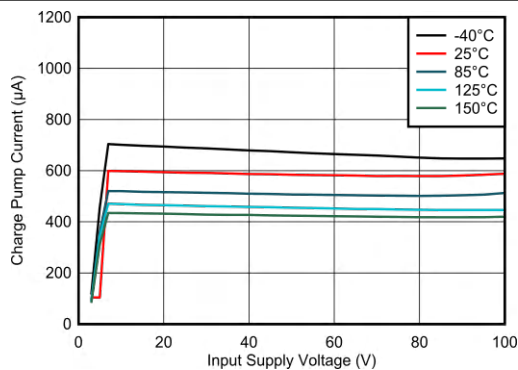


Figure 6-3. Charge Pump Current vs Supply Voltage

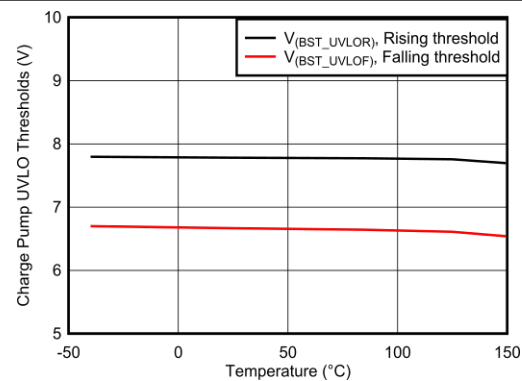
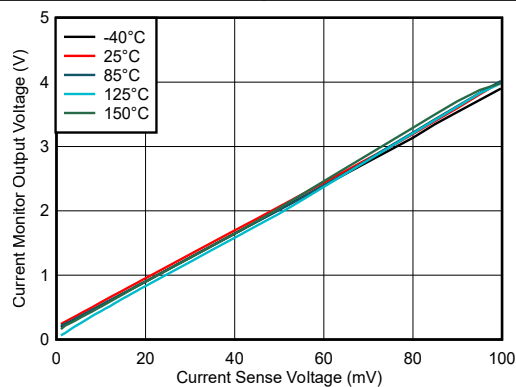


Figure 6-4. Charge Pump UVLO Thresholds vs Temperature

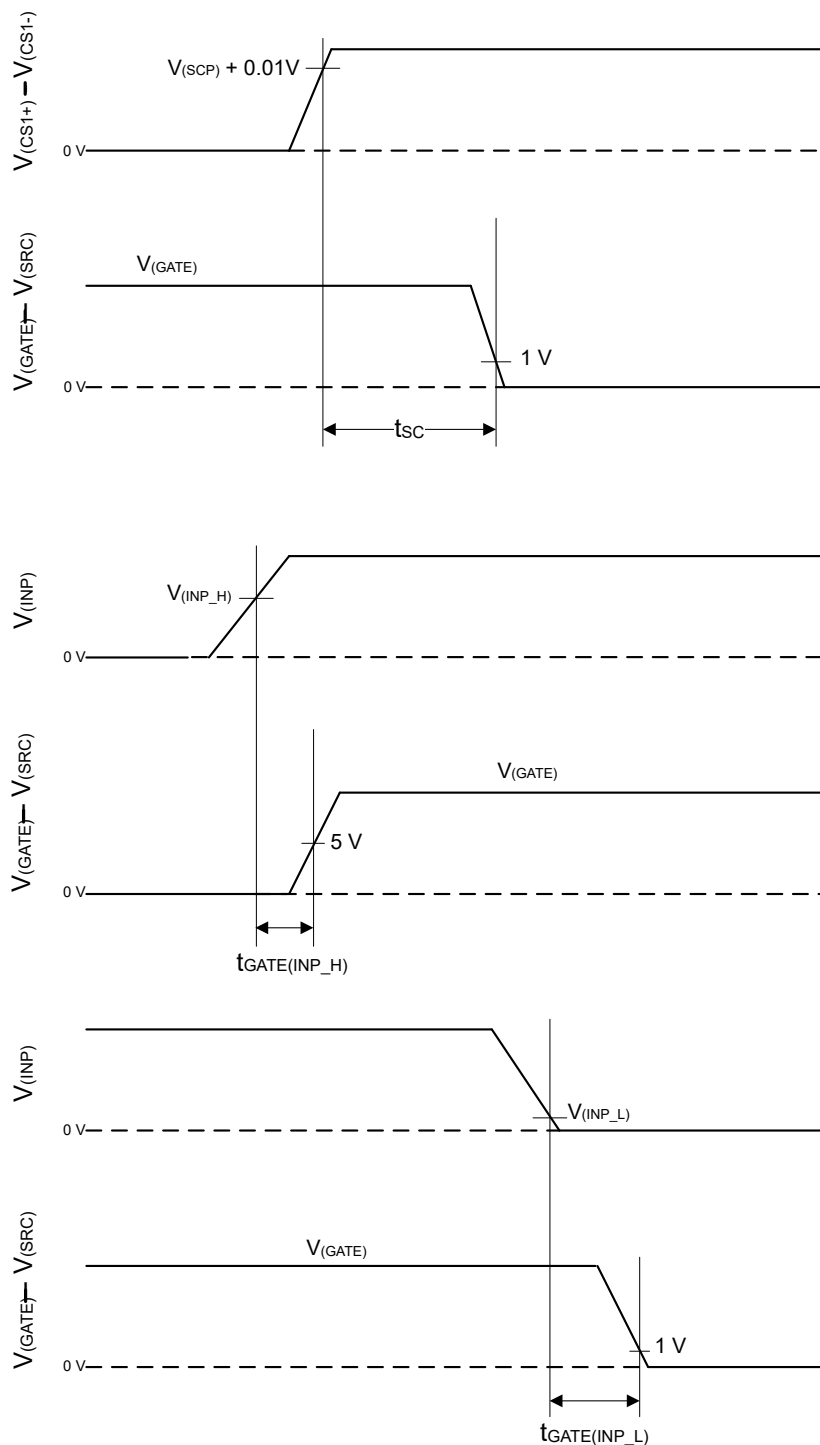


$$R_{IMON} = 5.6k\Omega$$

$$R_{SET} = 124\Omega$$

Figure 6-5. Current Monitor Voltage (V_{IMON}) vs Sense Voltage (V_{SNS})

7 Parameter Measurement Information



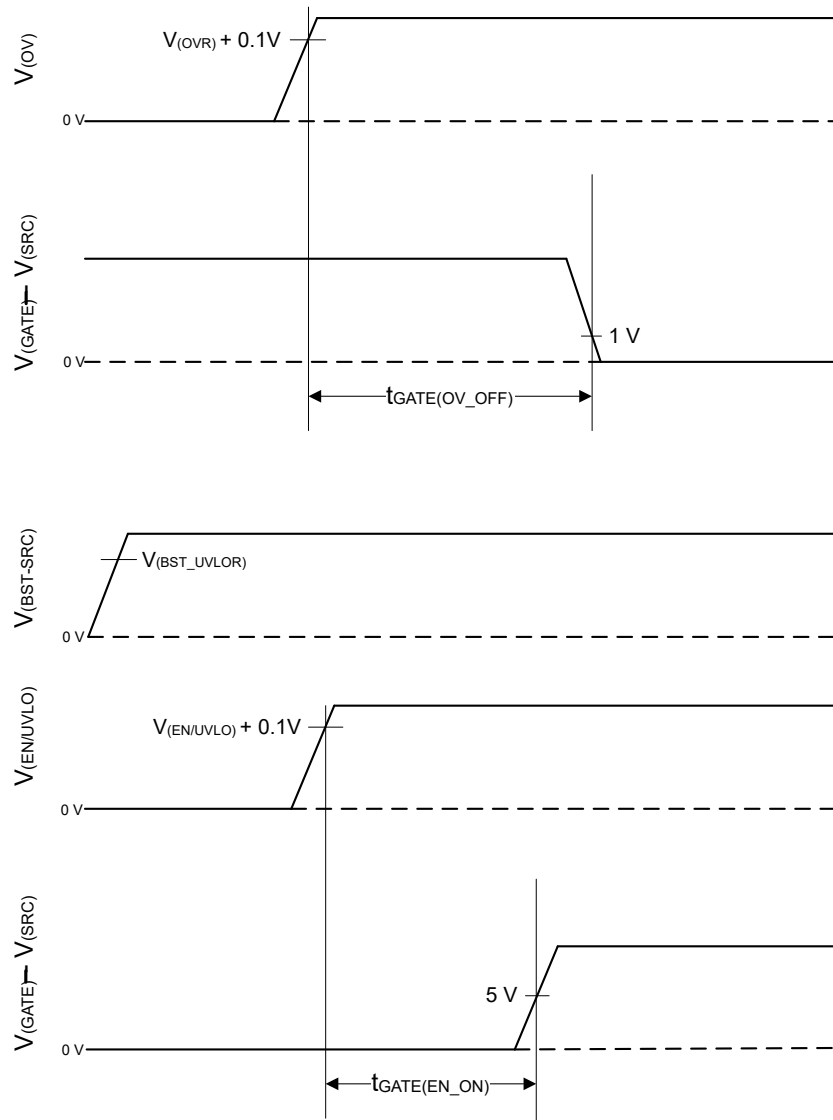


Figure 7-2. Timing Waveforms

8 Detailed Description

8.1 Overview

TPS4816-Q1 is a family of low IQ smart high side drivers with protection and diagnostics. The TPS4816-Q1 has wide operating voltage range of 3.5-V to 95-V, 100-V absmax the device is suitable for 12 V, 24 V and 48 V automotive system designs.

TPS4816-Q1 has two integrated gate drives with 0.5-A peak source/ 2-A sink gate driver to drive FETs in main path and 100- μ A src/0.39-A sink capacity for the bypass or pre-charge path. The strong gate drive (GATE) enables power switching using parallel FETs in high current system designs where INP pin can be used as the GATE control input.

The TPS4816-Q1 integrates a pre-charge driver (G) with control input (INP_G). This feature enables system designs that need to drive large capacitive loads by pre-charging first and then turning ON the main power FETs.

The device has accurate current sensing ($\pm 2\%$ at 30-mV VSNS) output (IMON) and bi-directional current indication output (I_DIR) enabling systems for energy management. The device has integrated accurate and adjustable I_{2t} based overcurrent and short circuit protection ($\pm 5\%$) by using an external R_{SNS} resistor. Auto-retry and latch-off fault behavior can be configured.

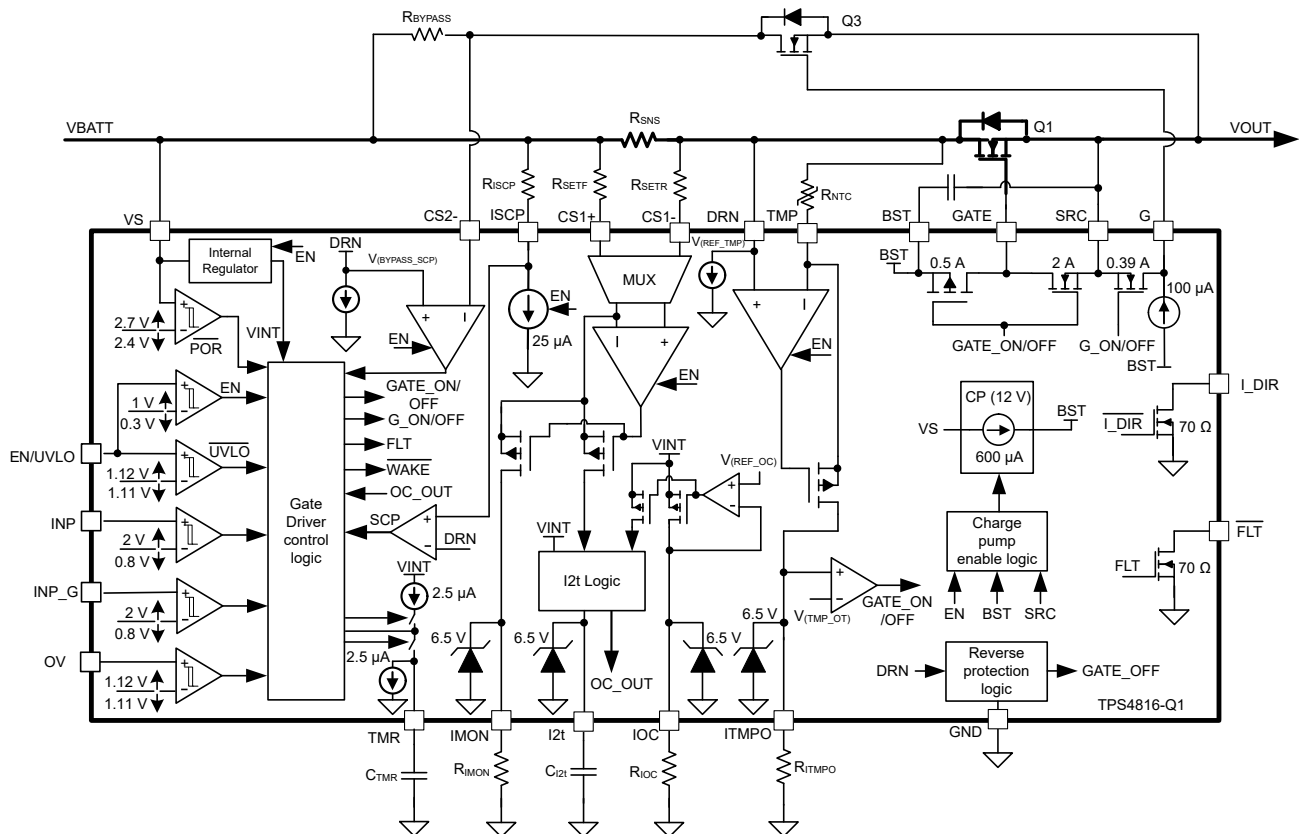
TPS4816-Q1 indicate fault on open drain $\overline{\text{FLT}}$ output during overcurrent, short circuit, charge pump under voltage and input overvoltage conditions.

TPS4816-Q1 has integrated reverse polarity protection down to -65 V and do not need any external components to protect the ICs during an input reverse polarity fault.

The device features NTC based temperature sensing (TMP) and monitor output (ITMPO) output to sense overtemperature of external FETs enabling robust thermal system designs.

The TPS4816-Q1 is available in a 23-pin QFN package.

8.2 Functional Block Diagram



8.3 Feature Description

8.3.1 Charge Pump and Gate Driver output (VS, GATE, BST, SRC)

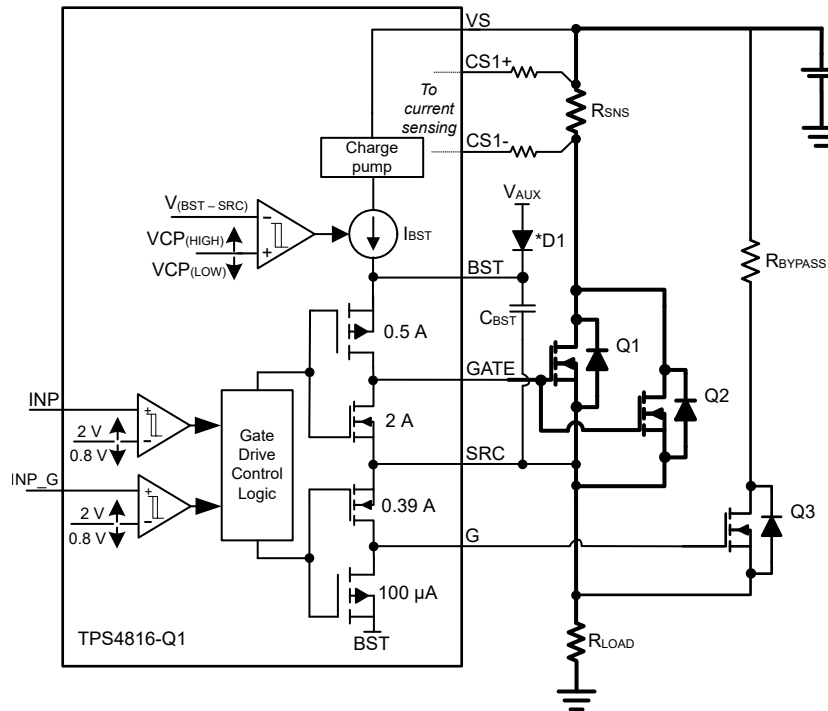


Figure 8-1. Gate Driver

Figure 8-1 shows a simplified diagram of the charge pump and gate driver circuit implementation. The device houses a strong 0.5-A/2-A peak source/sink gate driver (GATE) for main FETs Q1, Q2 and 100-µA/0.39-A peak source/sink current gate driver (G) for bypass FET Q3. The strong gate drivers enable paralleling of FETs in high power system designs ensuring minimum transition time in saturation region. A 12-V in active mode, 600-µA charge pump is derived from VS terminal and charges the external boot-strap capacitor, C_{BST} that is placed across the gate driver (BST and SRC).

VS is the supply pin to the controller. With VS applied and EN/UVLO pulled high, the charge pump turns ON and charges the C_{BST} capacitor. After the voltage across C_{BST} crosses $V_{(BST_UVLO)}$, the GATE driver section is activated. The device has a 1-V (typical) UVLO hysteresis to ensure chattering less performance during initial GATE turn ON. Choose C_{BST} based on the external FET Q_G and allowed dip during FET turn ON. In active mode, the charge pump remains enabled until the BST to SRC voltage reaches $V_{CP(HIGH_AM)}$, typically, at which point the charge pump is disabled decreasing the current draw on the VS pin. The charge pump remains disabled until the BST to SRC voltage discharges to $V_{CP(LOW_AM)}$ typically at which point the charge pump is enabled.

The voltage between BST and SRC continue to charge and discharge between $V_{CP(HIGH_AM)}$ and $V_{CP(LOW_AM)}$ in active mode as shown in the below figure:

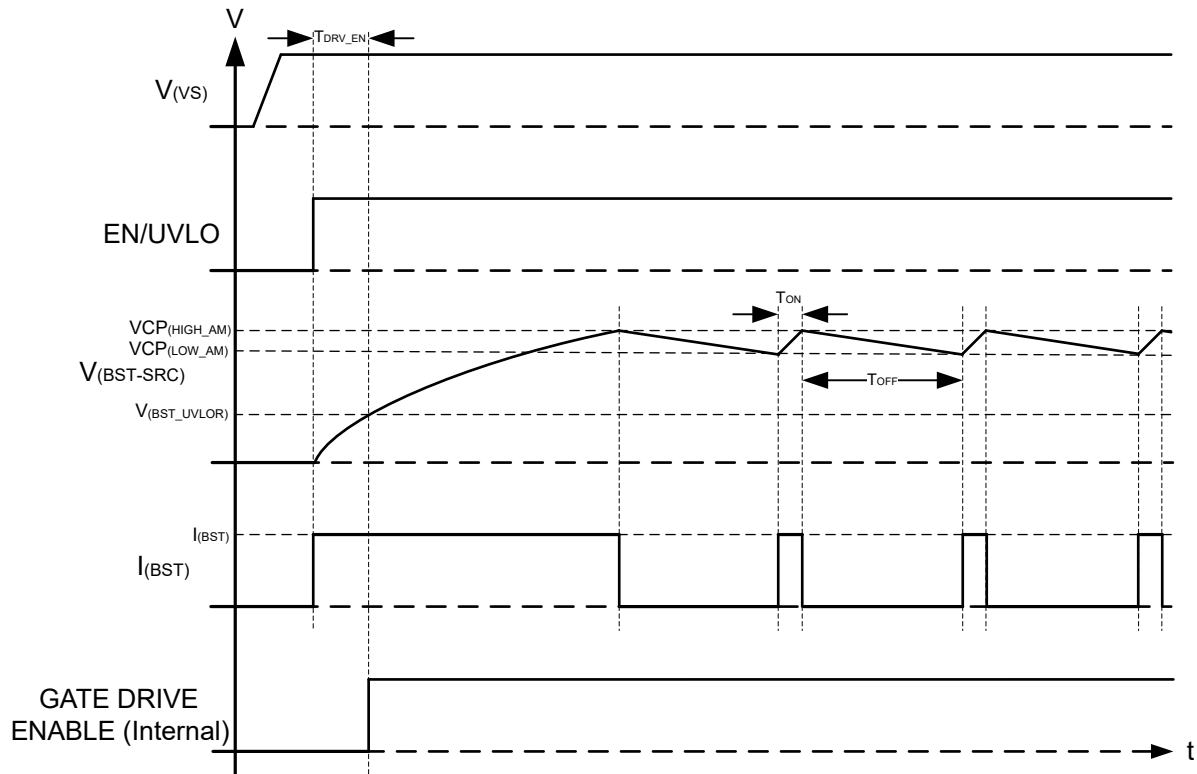


Figure 8-2. Charge Pump Operation

8.3.2 Capacitive Load Driving

Certain end equipment like automotive power distribution unit and zonal controller power different loads including other ECUs. These ECUs can have large input capacitances. If power to the ECUs is switched on in uncontrolled way, large inrush currents can occur and potentially damaging the power FETs.

To limit the inrush current during capacitive load switching, the following system design techniques can be used with TPS4816-Q1 device.

8.3.2.1 Using Bypass FET (G drive) for Load Capacitor Charging

In high-current applications where several FETs are connected in parallel, the gate slew rate control for the main FETs is not recommended due to unequal distribution of inrush currents among the FETs resulting in over sizing of the FETs.

The TPS4816-Q1 integrates gate driver (G) with a dedicated control input (INP_G) and bypass comparator between DRN and CS2– pins. This feature can be used to drive a separate low power bypass FET and pre-charge the capacitive load with inrush current limiting. Figure shows the low power bypass FET implementation for capacitive load charging using TPS4816-Q1. An external capacitor C_g reduces the gate turn ON slew rate and controls the inrush current.

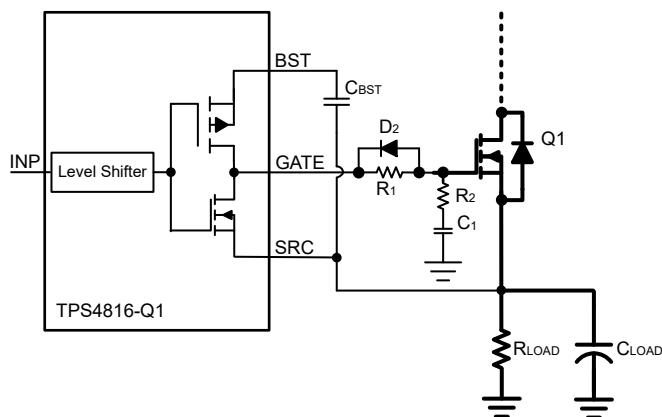


Figure 8-4. Inrush Current limiting in Main Path

8.3.3 Overcurrent and Short-Circuit Protection

TPS4816-Q1 features integrated accurate I²t functionality for the implementation of a robust and flexible overcurrent protection mechanism. This I²t functionality features an intelligent circuit breaking aimed at protecting PCB traces, connectors and wire harness from overheating, with no impact on load transients like inrush currents and bulk capacitor charging.

The device also features accurate and configurable short-circuit protection threshold (I_{SC}) with fixed response time (t_{SC} = 5 us max).

Figure 8-5 shows the overall current-time characteristics.

- Configurable I²t based overcurrent protection (I_{OC}) threshold and adjustable response time (t_{OC} and t_{OC_MIN})
- Adjustable short-circuit threshold (I_{SC}) with internally fixed fast response (t_{SC})

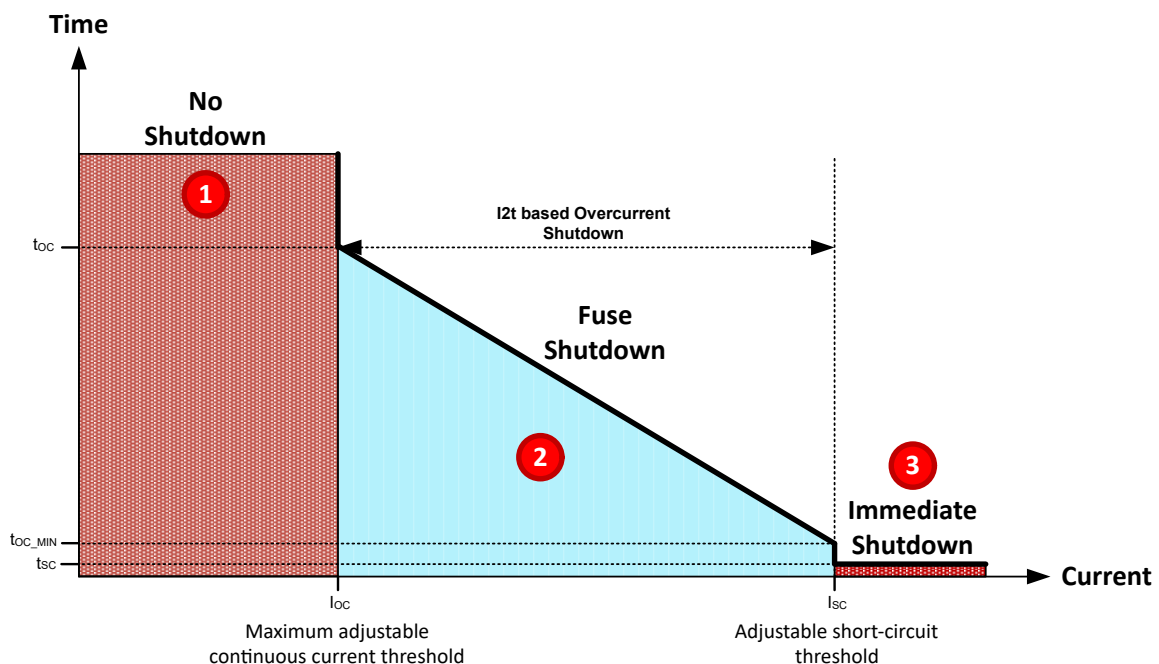


Figure 8-5. Configurable Current vs Time characteristics curve for TPS4816-Q1

8.3.3.1 I²t Based Overcurrent Protection

The I²t profile for TPS4816-Q1 is set by two parameters which are I²t start overcurrent threshold, I_{OC} and I²t ampere squared second factor (melting point or breaking point). The overcurrent protection time t_{OC} is determined based on set I²t factor when load current is higher than set I_{OC} threshold.

Setting I²t Protection Starting Threshold, R_{IOC}

The I²t protection starting threshold I_{OC} is set using an external resistor R_{IOC} across IOC and GND pins.

Use Equation 1 to calculate the required R_{IOC} value:

$$R_{IOC} (\Omega) = \frac{V_{(REF_OC)}}{K \times (I_{OC})^2} \quad (1)$$

Where,

V_(REF_OC) is internal reference voltage of 200mV.

I_{OC} is the overcurrent level.

The scaling factor, K can be calculated by Equation 2:

$$\text{Scaling factor } (K) = \frac{\left(0.1 \times \frac{R_{SNS}}{R_{SET}}\right)^2}{I_{BIAS}} \quad (2)$$

Where,

I_{BIAS} is internal reference current of 5μA.

R_{SET} is the resistor connected across CS1+ and input battery supply.

R_{SNS} is the current sense resistor.

Setting I²t Profile, C_{I2t}

The device senses the voltage across the external current sense resistor (R_{SNS}) through CS1+ and CS1-. When sensed voltage across R_{SNS} exceeds I_{OC} threshold set by R_{IOC} resistor, C_{I2t} capacitor starts charging with current proportional to I_{LOAD}² - I_{OC}² current.

Use Equation 3 to calculate the required C_{I2t} value.

$$C_{I2t} (F) = \frac{K \times t_{OC_MIN}}{V_{(I2t_OC)} - V_{(I2t_OFFSET)}} \times [I_{OC_MAX}^2 - I_{OC}^2] \quad (3)$$

Where,

V_(I2t_OC) is I²t trip threshold voltage of 2V (typ).

V_(I2t_OFFSET) is offset voltage of 500mV (typ) on I2t pin during normal operation.

t_{OC_MIN} is the desired overcurrent response time at maximum overcurrent threshold I_{OC_MAX}.

Note

The maximum overcurrent limit (I_{OC_MAX}) can 5% to 10% below short-circuit protection threshold (I_{SC}).

The I2T factor can be calculated based on t_{OC_MIN}, set IOC threshold and maximum overcurrent limit (I_{OC_MAX}) using Equation 4:

$$\text{I2T Factor} = (I_{OC_MAX}^2 - I_{OC}^2) \times t_{OC_MIN} \quad (4)$$

8.3.3.1.1 I_{2t} based Overcurrent Protection with Auto-Retry

The C_{I2t} programs the over current protection delay (t_{OC_MIN}) and C_{TMR} programs auto-retry time (t_{RETRY}). Once the voltage across CS1+ and CS1– exceeds the set point (V_(OCF)), the C_{I2t} capacitor starts charging with current proportional to I_{LOAD}² - I_{OC}² current.

After C_{I2t} charges to V_(I2t_OC), GATE pulls low to SRC turning OFF the main FET and $\overline{\text{FLT}}$ asserts low as same time. Post this event, the auto-retry behavior starts. The C_{TMR} starts charging with 2.5-uA pullup current till voltage reaches V_(TMR_HIGH) level. After this level, capacitor starts discharging with 2.5-uA pulldown current.

After the voltage reaches V_(TMR_LOW) level, the capacitor starts charging again with 2.5-uA pullup. After 32 charging-discharging cycles of C_{TMR} the FET turns ON back and $\overline{\text{FLT}}$ de-asserts after de-assertion delay.

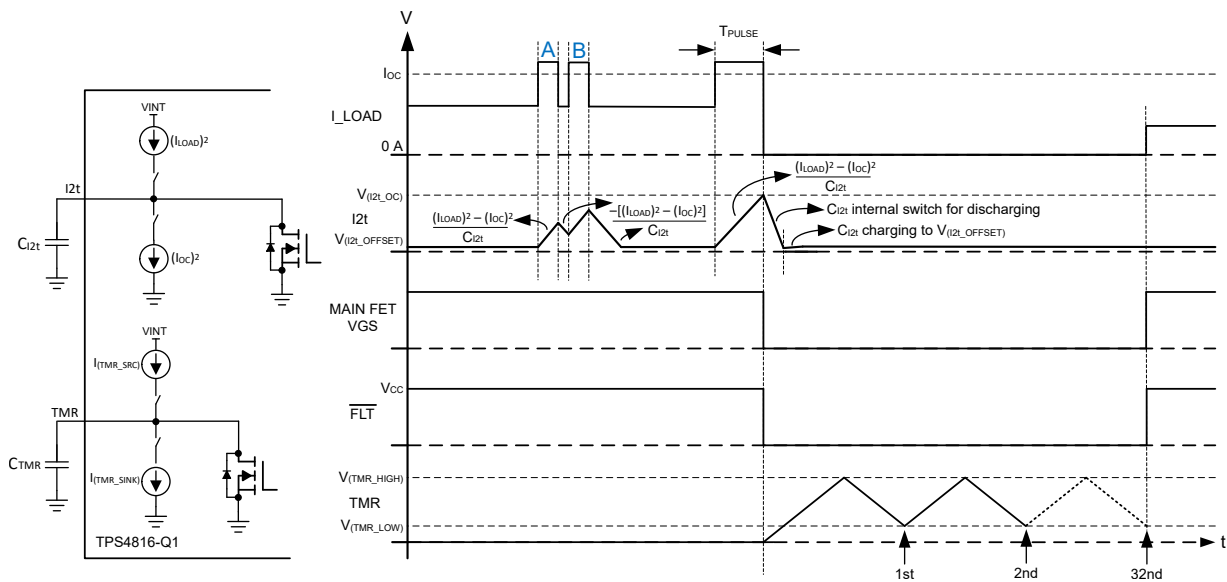


Figure 8-6. I_{2t} based Overcurrent Protection With Auto-Retry

8.3.3.1.2 I2t based Overcurrent Protection with Latch-Off

Connect 100-kΩ resistor across TMR pin to GND for latch-off configuration.

Latch is reset on falling edge of INP or INP_G going low or EN/UVLO (below $V_{(ENF)}$) or power cycle VS below $V_{(VS_PORF)}$. At low edge, the timer counter is reset and C_{TMR} is discharged. GATE pulls up to BST when INP is pulled high.

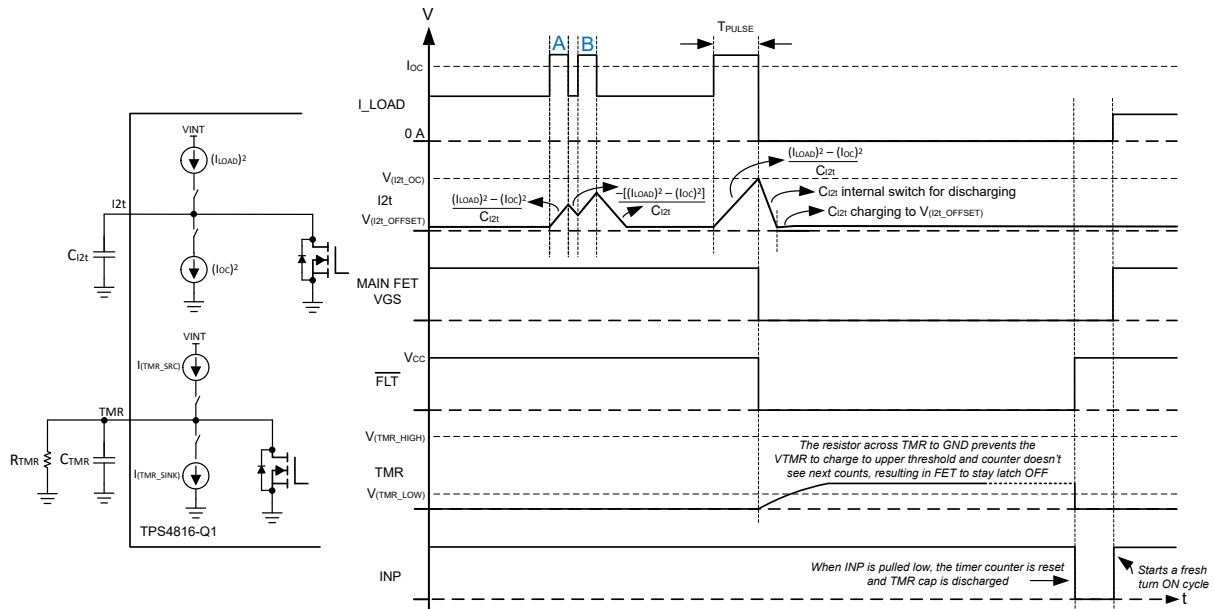


Figure 8-7. I2t based Overcurrent Protection With Latch-Off

8.3.3.2 Short-Circuit Protection

The short-circuit current threshold (I_{SC}) can be set R_{ISCP} resistor. Use Equation 5 to calculate the required R_{ISCP} value.

$$R_{ISCP} \left(\text{k}\Omega \right) = \frac{I_{SC} \times R_{SNS} - 1.8}{I_{SCP}} \quad (5)$$

where

I_{SC} is the short-circuit current threshold in Ampere.

R_{SNS} is external current sense resistor in milliohms.

I_{SCP} is the internal reference current of 25μA.

When the load current exceeds the I_{SC} threshold then, GATE pulls low to SRC within 5μs (max) in TPS4816-Q1, protecting the main path FETs and FLT asserts low at the same time. Subsequent to this event, the charge and discharge cycles of C_{TMR} starts similar to the behavior post FET OFF event in the overcurrent protection scheme.

Latch-off can also achieved in the similar way as explained in the overcurrent protection scheme.

8.3.4 Analog Current Monitor Output (IMON)

TPS4816-Q1 features an accurate analog load current monitor output (IMON) with adjustable gain (ON in active mode and load wakeup only). The current source at IMON terminal is configured to be proportional to the current

flowing through the R_{SNS} current sense resistor. This current can be converted to a voltage using a resistor R_{IMON} from IMON terminal to GND pins.

This voltage, computed using following equation, can be used as a means of monitoring current flow through the system.

Use Equation 6 to calculate the $V_{(IMON)}$ for TPS48160-Q1 variant with I^2t enabled.

$$V_{(IMON)} = \left(V_{SNS} + V_{(VOS_SET)} \right) \times \frac{0.9 \times R_{IMON}}{R_{SET}} \quad (6)$$

Use Equation 7 to calculate the $V_{(IMON)}$ for TPS48161-Q1 variant with I^2t disabled.

$$V_{(IMON)} = \left(V_{SNS} + V_{(VOS_SET)} \right) \times \frac{R_{IMON}}{R_{SET}} \quad (7)$$

Where,

$$V_{SNS} = I_{LOAD} \times R_{SNS},$$

$V_{(OS_SET)}$ is the input referred offset ($\pm 140\mu V$) of the current sense amplifier (V_{SNS} to $V_{(IMON)}$ scaling),

0.9 is the current mirror factor between the current sense amplifier and the IMON pass FET.

The maximum voltage range for monitoring the current ($V_{(IMONmax)}$) is limited to minimum($[V_{(VS)} - 0.5V]$, 5.5V)

to ensure linear output. This puts limitation on maximum value of R_{IMON} resistor. The IMON pin has an internal clamp of 6.5V (typical).

Accuracy of the current mirror factor is $< \pm 1\%$. Use the following equation to calculate the overall accuracy of $V_{(IMON)}$.

$$\% V_{(IMON)} = \frac{V_{(OS_SET)}}{V_{SNS}} \times 100 \quad (8)$$

TPS4816-Q1 features bi-directional current sensing (across CS1+ and CS1-) and monitoring using IMON output to get magnitude of scaled voltage across R_{SNS} (V_{SNS}) and open drain I_DIR output pin indicating direction of current.

I_DIR output is pulled high if current is flowing in forward direction whereas I_DIR is pulled low for reverse current as shown in below figure.

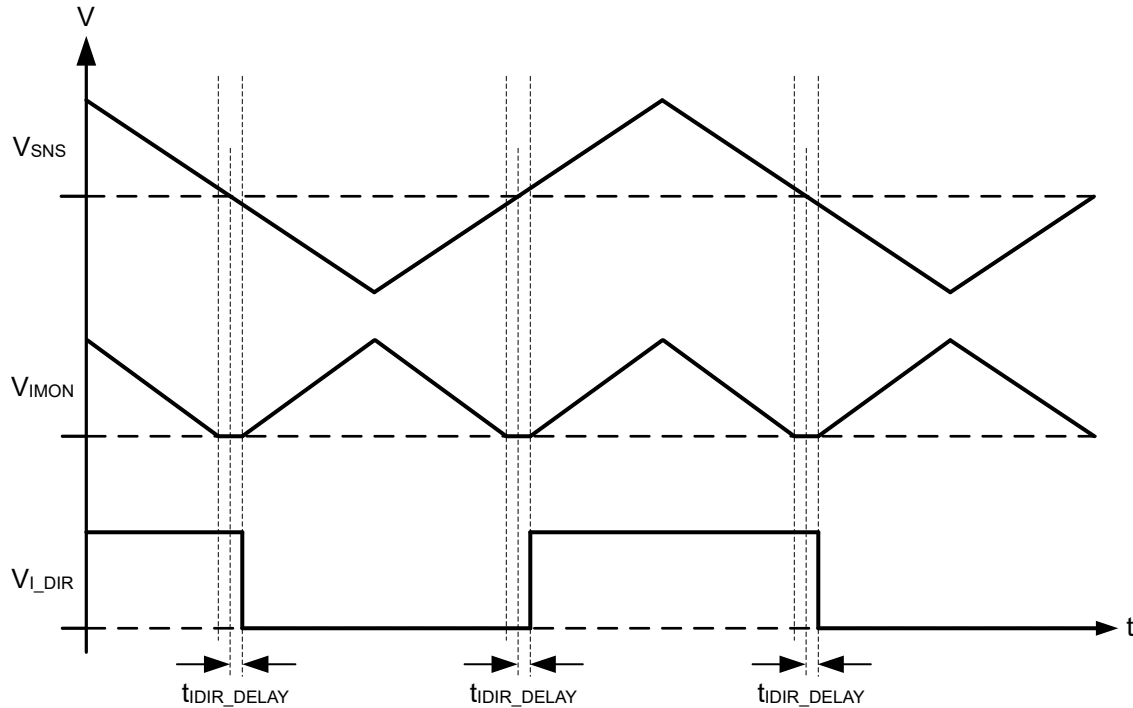


Figure 8-8. TPS4816-Q1 Bi-directional Current Monitoring Timing Diagram

8.3.5 NTC based Temperature Sensing (TMP) and Analog Monitor Output (ITMPO)

TPS4816-Q1 features an integrated temperature monitoring amplifier (ON in active mode only). This temperature monitoring function is implemented with a differential amplifier with input pin as TMP and output pin as ITMPO.

The analog output voltage, V_{ITMPO} represents the temperature sensed by R_{NTC} which can be directly read on pin ITMPO (Temperature monitoring output) by microcontroller.

V_{ITMPO} can be calculated based on following equation:

$$V_{ITMPO} = (V_{REF_TMP} + V_{TMP_OFFSET}) \times \frac{R_{ITMPO}}{(R_{NTC} + R_{TMP})} \quad (9)$$

where,

V_{REF_TMP} is 500mV (typical)

V_{TMP_OFFSET} is ± 5 mV

R_{TMP} is 330 Ω for 10k NTC at 25°C

R_{TMP} is 1k Ω for 47k NTC at 25°C

TPS4816-Q1 has integrated comparator on ITMPO pin to detect external main FET overtemperature fault. When voltage on ITMPO exceeds above $V_{(TMP_OT)}$ (2V typ) threshold then main FET (GATE) turns off, device goes into latch-off and $\overline{FLT}$ asserts low. Latch is reset on falling edge of INP or $\overline{LPM}$ going low or EN/UVLO (below $V_{(ENF)}$) or power cycle VS below $V_{(VS_PORF)}$.

External FET overtemperature threshold can be programmed based on following equation:

$$V_{(TMP_OT)} = (V_{REF_TMP} + V_{TMP_OFFSET}) \times \frac{R_{ITMPO} + R_{INT}}{(R_{NTC} + R_{TMP})} \quad (10)$$

Where,

R_{ITMPO} is resistor in ohm on ITMPO pin.

$V_{(TMP_OT)}$ is fixed external FET overtemperature threshold of 2V (typical).

R_{INT} is internal resistor with 200Ω (typical) and 90/340Ω min/max value.

R_{NTC} is the NTC thermistor resistance which varies with the temperature and R_{TMP} is a normal resistor used to linearize the thermistor behavior with respect to temperature, positioned as per [Figure 8-9](#):

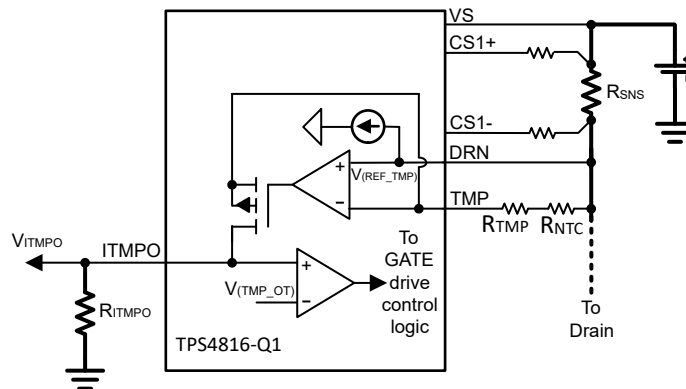


Figure 8-9. NTC based Temperature sensing and monitoring output

8.3.6 Fault Indication and Diagnosis ($\overline{FLT}$)

The TPS4816-Q1 feature integrated charge pump UVLO feature. The voltage across BST-SRC is internally monitored. If the voltage is $< V_{(BST_UVLO)}$ then $\overline{FLT}$ is asserted low. Both the GATE and G gate drives also get disabled in this condition turning OFF main and bypass FETs. $\overline{FLT}$ gets de-asserted and gate drivers get enabled when BST to SRC voltage rises above $V_{(BST_UVLO)}$.

$\overline{FLT}$ asserts low in TPS4816-Q1 when short-circuit or I2t based overcurrent or charge pump UVLO or input overvoltage is detected.

8.3.7 Reverse Polarity Protection

The TPS4816-Q1 devices features integrated reverse polarity protection to protect the device from failing during input and output reverse polarity faults. Reverse polarity faults occur during installation and maintenance of the end equipment's. The device is tolerant to reverse polarity voltages down to -65 V both on input and on the output.

TPS4816-Q1 uses DRN pin for sensing input reverse polarity fault event. If DRN pin voltage goes below $V_{(REV_DRN)} = 1.5V$ (irrespective of VS voltage) then gate drive is turned off.

On the output side, the device can see transient negative voltages during regular operation due to output cable harness inductance kickbacks when the switches are turned OFF. In such systems the output negative voltage level is limited by the output side TVS or a diode

8.3.8 Undervoltage (UVLO) and Overvoltage (OV) Protection

TPS4816-Q1 features an accurate undervoltage protection ($< \pm 2\%$) using EN/UVLO pin. When EN/UVLO pin voltage goes below 1.2V(typ), then GATE and G goes low.

TPS4816-Q1 features an accurate overvoltage protection ($< \pm 2\%$) using OV pin. When OV pin voltage goes above 1.2V(typ), then GATE and G goes low.

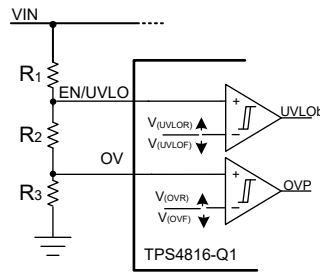


Figure 8-10. Programming Overvoltage and Undervoltage Protection Threshold

8.3.9 TPS48161-Q1 as a Simple Gate Driver

Figure 8-11 shows application schematics of TPS48161-Q1 as a simple gate driver in load disconnect switch (single FET) or back-to-back FETs driving topologies. The protection features like I2T overcurrent, short-circuit and overtemperature protection are disabled.

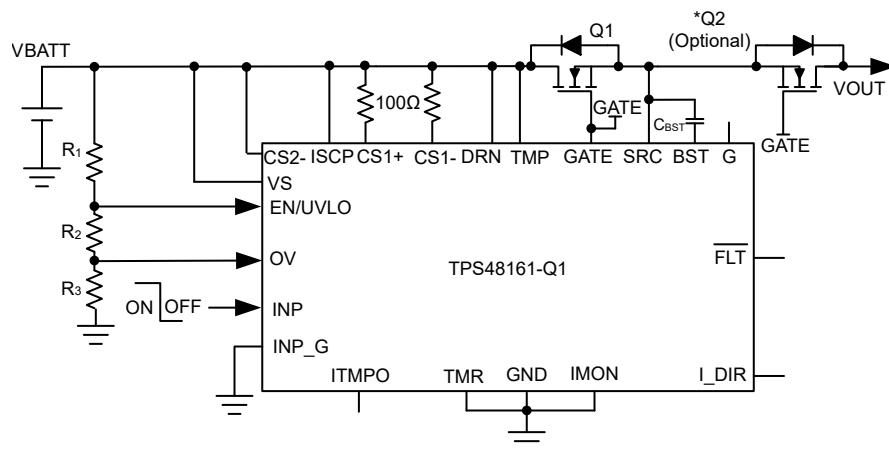


Figure 8-11. TPS48161-Q1 Application schematic as simple gate driver

8.4 Device Functional Modes

8.4.1 Power Down

If applied VS voltage is below $V_{(VS_PORF)}$ then the device is in disabled state. In this mode, the charge pump and all the protection features are disabled. Both the gate drive outputs (GATE and G) are low.

8.4.2 Shutdown Mode

With $VS > V_{(VS_PORR)}$ and EN/UVLO pulled $< V_{(ENF)}$, the device transitions to low I_Q shutdown mode. In this mode, the charge pump and all the protection features are disabled. Both the gate drive outputs (GATE and G) are low. The device consumes low I_Q of 1 μ A (typical) in this mode.

Drive EN/UVLO pin high to transition from shutdown to active mode.

8.4.3 Active Mode (AM)

In this mode, charge pump, gate drivers and all protections are enabled. The main FET (GATE drive) can be tuned ON or OFF by driving INP high or low respectively and bypass FET (G drive) can be tuned ON or OFF by driving INP_G high or low respectively

The device exits active mode and enters shutdown mode when EN/UVLO is pulled low.

Protections available in active state are:

- **Input UVLO:** Main FET (GATE drive) is turned OFF when voltage on EN/UVLO falls below $V_{(UVLOF)}$.
- **Input Overvoltage (OV) protection:** GATE drives are turned OFF when voltage on OV pin voltage exceeds $V_{(OVR)}$ and $\overline{FLT}$ asserts low.
- **Charge pump UVLO:** Main FET (GATE drive) is turned OFF when voltage between BST to SRC falls below $V_{(BST_UVLOF)}$ and $\overline{FLT}$ asserts low.
- **Main path I^2t protection:** Main FET (GATE drive) is turned OFF when voltage across CS1+ and CS1– remains above I^2t start threshold ($V_{(OCP)}$) for time set by the I^2t factor based on C_{I2t} . The device goes in auto-retry or latch-off based on the selected configuration and $\overline{FLT}$ asserts low.
- **Main path Short-circuit protection:** Main FET (GATE drive) is turned OFF when voltage across CS1+ and CS1– exceeds the set short-circuit threshold ($V_{(SCP)}$). The device goes in auto-retry or latch-off based on the selected configuration and $\overline{FLT}$ asserts low.

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

9.2 Typical Application: Driving Capacitive Load

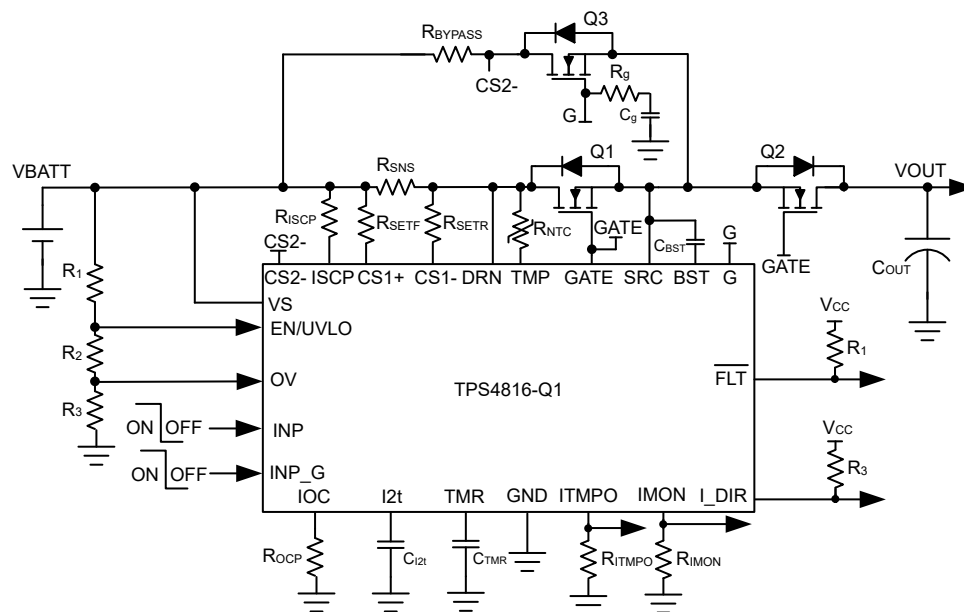


Figure 9-1. Driving Capacitive Load with TPS4816-Q1

9.2.1 Design Requirements

Table 9-1. Design Parameters

PARAMETER	VALUE
Typical input voltage, V_{BATT_MIN} to V_{BATT_MAX}	36V to 60V
Undervoltage lockout set point, V_{INUVLO}	24V
Overvoltage set point, V_{INOV}	60V
Maximum load current, I_{OUT}	35A
I^2t Start threshold, I_{OC}	40A
I^2t Protection threshold	3000A ² s
Maximum overcurrent threshold, I_{OC_MAX}	120A
Short-circuit protection threshold, I_{SC}	130A
Fault response	Auto-retry
Auto-retry time	1000ms

Table 9-1. Design Parameters (continued)

PARAMETER	VALUE
Output bulk capacitor, C _{OUT}	1mF
C _{OUT} charging time, T _{charge}	40ms

9.2.2 Detailed Design Procedure

Selection of Current Sense Resistor, R_{SNS}

The recommended range of the I²t based overcurrent protection threshold voltage, V_(SNS_OCP), extends from 6mV to 200mV. Values near the low threshold of 6mV can be affected by the system noise. Values near the upper threshold of 200mV can cause high power dissipation in the current sense resistor. To minimize both the concerns, 20mV is selected as the I²t protection start threshold voltage. The current sense resistor, R_{SNS} can be calculated using following equation:

$$R_{SNS} = \frac{V_{(SNS_OCP)}}{I_{OC}} \quad (11)$$

For 40A (I_{OC}) of I²t protection start threshold, R_{SNS} is calculated to be 0.5mΩ,

Two of 1mΩ, 1% sense resistor can be used in parallel.

Selection of IMON Scaling Resistor, R_{SET}

R_{SET} is the resistor connected between VS or input supply and CS1+ pins. This resistor scales the I²t based overcurrent protection threshold voltage and coordinates with R_{IOC}, charging current on C_{I2t} and R_{IMON} to determine the I²t profile and current monitoring output.

The maximum current on I²t pin can be calculated based on short-circuit protection (I_{SC}) threshold based on following equation:

$$I_{I2t_MAX} (\mu A) = K \times I_{SC}^2 \quad (12)$$

where scaling factor, K can be calculate based on below equation:

$$\text{Scaling factor} \left(K \right) = \frac{\left(0.1 \times \frac{R_{SNS}}{R_{SET}} \right)^2}{I_{BIAS}} \quad (13)$$

R_{SET} needs to adjusted so that I_{I2t_MAX} is always less than 100μA. The recommended range of R_{SET} is 100Ω–500Ω.

R_{SET} is selected as 330Ω, 1% for this design example to get I_{2t_MAX} current <100μA.

Choosing the Current Monitoring Resistor, R_{IMON}

Voltage at IMON pin V_(IMON) is proportional to the output load current. This can be connected to an ADC of the downstream system for monitoring the operating condition and health of the system. The R_{IMON} must be selected based on the maximum load current and the input voltage range of the ADC used. R_{IMON} is set using following equation:

$$V_{(IMON)} = \left(V_{SNS} + V_{(VOS_SET)} \right) \times \frac{0.9 \times R_{IMON}}{R_{SET}} \quad (14)$$

Where V_{SNS} = I_{OC_MAX} × R_{SNS} and V_(OS_SET) is the input referred offset (±150μV) of the current sense amplifier. For I_{OC_MAX} = 120A and considering the operating range of ADC to be 0V to 3.3V (for example, V_(IMON) = 3.3V), R_{IMON} is calculated to be 60.24kΩ.

Selecting R_{IMON} value less than shown in Equation 14 ensures that ADC limits are not exceeded for maximum value of load current. Choose the closest available standard value: 60k Ω , 1%

Selection of Main path MOSFETs, Q1 and Q2

Q1 and Q2 For selecting the MOSFET Q1 and Q2, important electrical parameters are the maximum continuous drain current I_D , the maximum drain-to-source voltage $V_{DS(MAX)}$, the maximum drain-to-source voltage $V_{GS(MAX)}$, and the drain-to-source ON resistance $R_{DS(ON)}$. The maximum continuous drain current rating (I_D) must exceed the maximum continuous load current. The maximum drain-to-source voltage, $V_{DS(MAX)}$, must be high enough to withstand the highest voltage seen in the application. Considering 60V as the maximum application voltage due to load dump, MOSFETs with VDS voltage rating of 80V is chosen for this application.

The maximum VGS TPS4816-Q1 can drive is 12V, so a MOSFET with 15V minimum VGS rating must be selected.

To reduce the MOSFET conduction losses, an appropriate $R_{DS(ON)}$ is preferred. Based on the design requirements, Four of IAUS200N08S5N023 are selected and its ratings are:

- 80V $V_{DS(MAX)}$ and $\pm 20V$ $V_{GS(MAX)}$
- $R_{DS(ON)}$ is 2.3m Ω typical at 10V VGS
- MOSFET $Q_g(\text{total})$ is 110nC max

TI recommends to make sure that the short-circuit conditions such V_{BATT_MAX} and I_{SC} are within SOA of selected FETs (Q1 and Q2) for $>t_{SC}$ (5 μ s max) timing.

Selection of Bootstrap Capacitor, C_{BST}

The internal charge pump charges the external bootstrap capacitor (connected between BST and SRC pins) with approximately 600 μ A. Use the following equation to calculate the minimum required value of the bootstrap capacitor for driving four IAUS200N08S5N023 MOSFETs.

$$C_{BST} = \frac{Q_{g(\text{total})}}{1V} \quad (15)$$

Choose closest available standard value: 470nF, 10 %.

Programming the I^2t Profile, R_{IOC} and C_{I2t} Selection

The R_{IOC} sets the I^2t protection start threshold, whose value can be calculated using following equation:

$$R_{IOC} \left(\Omega \right) = \frac{V_{(REF_OC)}}{K \times (I_{OC})^2} \quad (16)$$

where scaling factor, K can be calculate based on following equation:

$$\text{Scaling factor} \left(K \right) = \frac{\left(0.1 \times \frac{R_{SNS}}{R_{SET}} \right)^2}{I_{BIAS}} \quad (17)$$

To set 40A as I^2t protection start threshold, R_{IOC} value is calculated to be 27k Ω .

Choose the closest available standard value: 27k Ω , 1%.

The time to turn OFF the gate drive at maximum overcurrent limit (I_{OC_MAX}) can be determined using below equation:

$$I2T \text{ Factor} = (I_{OC_MAX}^2 - I_{OC}^2) \times t_{OC_MIN} \quad (18)$$

To set 3000A²s as I^2t factor, t_{OC_MIN} value is calculated to be 234.5ms.

Use Equation 19 to calculate the required C_{I2t} value:

$$C_{I2t} (F) = \frac{K \times t_{OC_MIN}}{V_{(I2t_OC)} - V_{(I2t_OFFSET)}} \times [I_{OC_MAX}^2 - I_{OC}^2] \quad (19)$$

To set 3000A²s as I²t factor with 40A as I²T start threshold and 120A as maximum overcurrent, C_{I2t} is calculated to be ~9.2μF.

Choose the closest available standard value: 10μF, 10%.

Programming the Short-Circuit Protection Threshold, R_{ISCP} Selection

The R_{ISCP} sets the short-circuit protection threshold, whose value can be calculated using following equation:

$$R_{ISCP} (k\Omega) = \frac{I_{SC} \times R_{SNS} - 1.8}{I_{SCP}} \quad (20)$$

To set 130A as short-circuit protection threshold, R_{ISCP} value is calculated to be 2.53kΩ for two FETs in parallel. Choose the closest available standard value: 2.55kΩ, 1%.

Programming the Fault Timer Period, C_{TMR} Selection

For the design example under discussion, the auto-retry time, t_{RETRY} can be set by selecting appropriate capacitor C_{TMR} from TMR pin to ground. The value of C_{TMR} to set 1ms for t_{RETRY} can be calculated using following equation:

$$t_{RETRY} (s) = 64 \times C_{TMR} \times \left[\frac{V_{(TMR_HIGH)} - V_{(TMR_LOW)}}{I_{(TMR_SRC)}} \right] \quad (21)$$

To set 1000ms as auto-retry time, C_{TMR} value is calculated to be 39.06nF.

Choose closest available standard value: 47nF, 10%.

Setting the Undervoltage Lockout and Overvoltage Set Point, R_1 , R_2 , and R_3

The undervoltage lockout (UVLO) and overvoltage set point are adjusted using an external voltage divider network of R_1 , R_2 and R_3 connected between VS, EN/UVLO, OV and GND pins of the device. The values required for setting the undervoltage and overvoltage are calculated by solving Equation 22 and Equation 23.

$$V_{(OVR)} = \frac{R_3}{(R_1 + R_2 + R_3)} \times V_{IN_{OVP}} \quad (22)$$

$$V_{(UVLOR)} = \frac{R_2 + R_3}{(R_1 + R_2 + R_3)} \times V_{IN_{UVLO}} \quad (23)$$

For minimizing the input current drawn from the power supply, TI recommends to use higher values of resistance for R_1 , R_2 and R_3 . However, leakage currents due to external active components connected to the resistor string can add error to these calculations. So, the resistor string current, $I(R123)$ must be chosen to be 20 times greater than the leakage current of UVLO and OV pins.

From the device electrical specifications, $V_{(OVR)} = 1.2V$ and $V_{(UVLOR)} = 1.2V$. From the design requirements, V_{INOVP} is 60V and V_{INUVLO} is 16V. To solve the equation, first choose the value of $R_1 = 470k\Omega$ and use Equation 22 to solve for $(R_2 + R_3) = 39.5k\Omega$. Use Equation 23 and value of $(R_2 + R_3)$ to solve for $R_3 = 10.5k\Omega$ and finally $R_2 = 29k\Omega$.

Choose the closest standard 1% resistor values: $R_1 = 470k\Omega$, $R_2 = 29.4k\Omega$, and $R_3 = 10k\Omega$.

Programming the Inrush Current, R_g and C_g Selection

Use following equation to calculate the I_{INRUSH} :

$$I_{INRUSH} = C_{LOAD} \times \frac{V_{BATT_MAX}}{t_{charge}} \quad (24)$$

I_{INRUSH} calculated should be always less than bypass path short-circuit (I_{BYPASS_SC}) current which can be calculated using following equation:

$$I_{BYPASS_SC} = \frac{2V}{R_{BYPASS}} \quad (25)$$

For 1Ω R_{BYPASS} , I_{BYPASS_SC} is calculated to be 2A which is less than I_{INRUSH} .

Use following equation to calculate the required C_g based on I_{INRUSH} .

$$C_g = \frac{C_{LOAD} \times I_{(G)}}{I_{INRUSH}} \quad (26)$$

Where, $I_{(G)}$ is $100\mu A$ (typical)

To set I_{INRUSH} at 1.5A, C_g value is calculated to be ~50nF.

A series resistor R_g must be used in conjunction with C_g to limit the discharge current from C_g during turn-off .

The chosen value of R_g is 100Ω and C_g is 68nF.

R_{BYPASS} and Q₃ Selection

For selecting the MOSFET Q3, important electrical parameters are the maximum continuous drain current I_D , the maximum drain-to-source voltage $V_{DS(MAX)}$, the maximum drain-to-source voltage $V_{GS(MAX)}$, and the drain-to-source ON resistance $R_{DS(ON)}$.

Based on the design requirements, IAUS200N08S5N023 is selected and its ratings are:

- 80V $V_{DS(MAX)}$ and $\pm 20V$ $V_{GS(MAX)}$
- $R_{DS(ON)}$ is $2.3m\Omega$ typical at 10V V_{GS}

The average power rating of the bypass resistor can be calculated by following equation:

$$P_{AVG} = I_{INRUSH}^2 \times R_{BYPASS} \quad (27)$$

The average power dissipation of R_{BYPASS} is calculated to be 2.25W.

The peak power dissipation in the bypass resistor is given by following equation:

$$P_{PEAK} = \frac{V_{BATT_MAX}^2}{R_{BYPASS}} \quad (28)$$

The peak power dissipation of R_{BYPASS} is calculated to be ~3600W. The peak power dissipation time for power-up with short to ground fault can be derived from $t_{(BYPASS_SC)}$ parameter (max 5 μs) in electrical characteristics table.

Based on P_{PEAK} and $t_{(BYPASS_SC)}$, Two of 2Ω , 1%, 1.5W CRCW25122R00JNEGHP resistor are used in parallel to support both average and peak power dissipation for $> t_{(BYPASS_SC)}$ time. TI suggests the designer to share the entire power dissipation profile of bypass resistor with the resistor manufacturer and get their recommendation.

The peak short-circuit current in bypass path can be calculated based on following equation:

$$I_{PEAK_BYPASS} = \frac{V_{BATT_MAX}}{R_{BYPASS}} \quad (29)$$

I_{PEAK_BYPASS} is calculated to be 60A. TI suggest the designer to ensure that operating point (V_{BATT_MAX} , I_{PEAK_BYPASS}) for bypass path (Q3) is within the SOA curve for $> t_{(BYPASS_SC)}$ time.

9.2.3 Application Curves

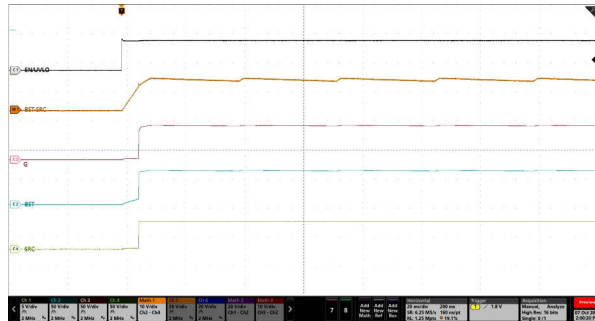


Figure 9-2. Start-Up Profile of bypass path (INP_G = High, VIN = 48V, No Load, C_{BST} = 470nF)

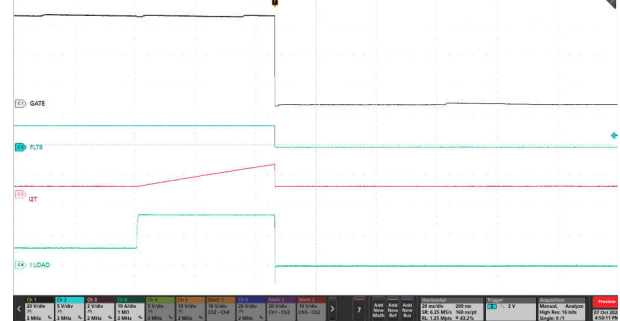


Figure 9-3. I²T based Overcurrent Response of TPS4816-Q1 EVM for 6A to 16A Load Step



Figure 9-4. I²T based Overcurrent Response of TPS4816-Q1 EVM for 6A to 23A Load Step

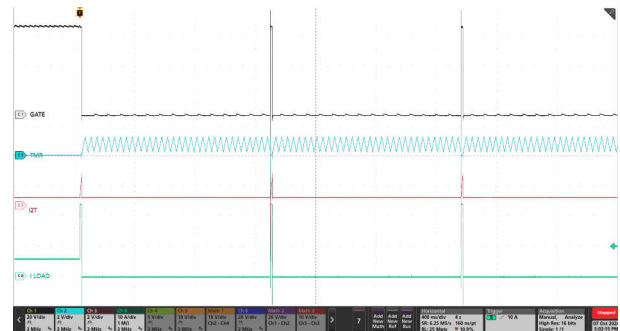


Figure 9-5. Auto-Retry Response of TPS4816-Q1 for an I²T-Based Overcurrent Fault

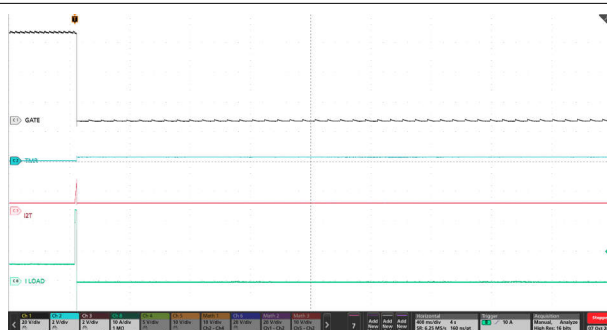


Figure 9-6. Latch-Off Response of TPS4816-Q1 for an I²T-Based Overcurrent Fault

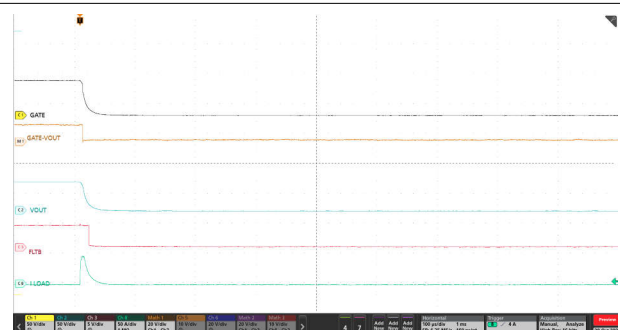


Figure 9-7. Output Short-Circuit Response of TPS4816-Q1

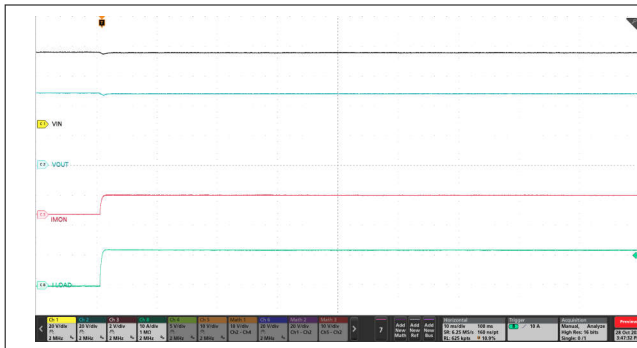


Figure 9-8. TPS4816-Q1 Current Monitoring Output (IMON) Transient Response

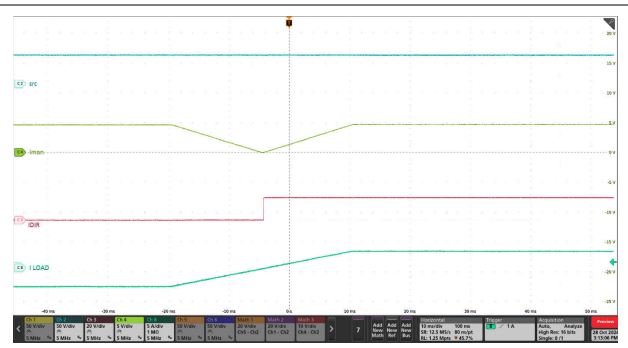


Figure 9-9. TPS4816-Q1 Bi-directional Current Monitoring Output (IMON, I_DIR) Transient Response

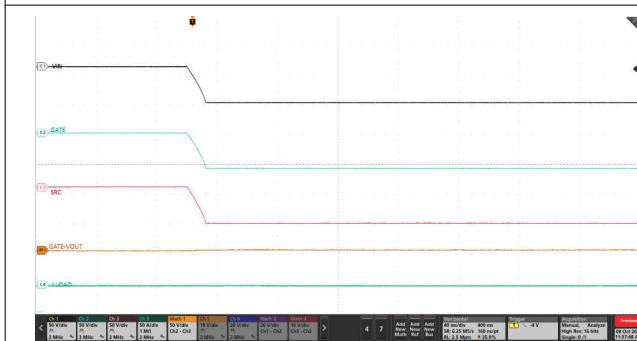


Figure 9-10. GATE Turn-OFF During Input Reverse Battery Fault

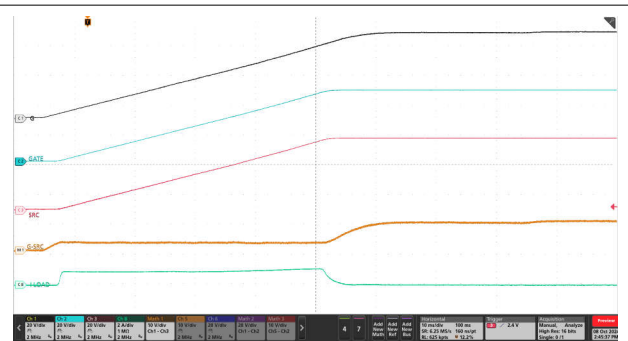


Figure 9-11. Inrush Current Profile With 1000µF at the Output (INP_G = High, INP = Low)

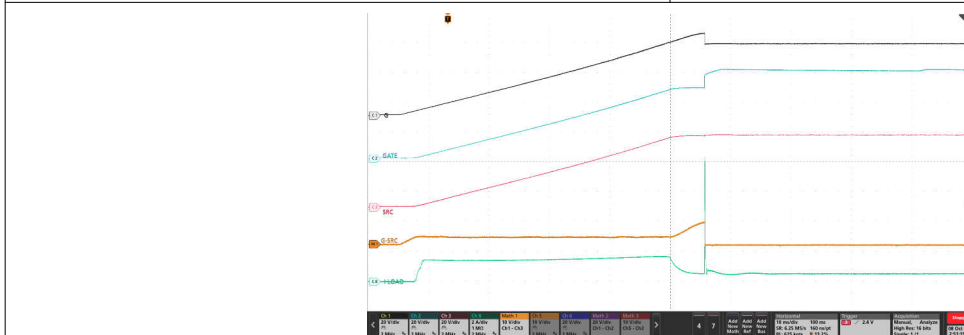


Figure 9-12. Inrush Current Profile With 1000µF at the Output and 0.5A Load (INP_G = High, INP = Low)

9.3 Power Supply Recommendations

When the external MOSFETs turn-OFF during the conditions such as INP control, overcurrent or short-circuit protection causing an interruption of the current flow, the input parasitic line inductance generates a positive voltage spike on the input and output parasitic inductance generates a negative voltage spike on the output. The peak amplitude of voltage spikes (transients) depends on the value of inductance in series to the input or output of the device. These transients can exceed the Absolute Maximum Ratings of the device if steps are not taken to address the issue. Typical methods for addressing transients include:

- Use of a diode or TVS diode and input capacitor filter combination across input to and GND to absorb the energy and dampen the positive transients.
- Use of a diode or a TVS diode across the output and GND to absorb negative spikes.

The TPS4816-Q1 gets powered from the VS pin. Voltage at this pin must be maintained above $V_{(VS_PORR)}$ level to ensure proper operation. If the input power supply source is noisy with transients, then TI recommends to

place a $R_{VS} - C_{VS}$ filter between the input supply line and VS pin to filter out the supply noise. TI recommends an R_{VS} value around 100- Ω and C_{VS} value around 0.1 μF .

TPS4816-Q1 uses DRN pin for sensing input reverse polarity fault event. If the input power supply source is noisy with transients, then TI recommends to place a $R_{DRN} - C_{DRN}$ filter between the input supply line and DRN pin to filter out the supply noise. TI recommends an R_{DRN} value around 10- Ω and C_{DRN} value around 0.1 μF .

In a case where large di/dt is involved, the system and layout parasitic inductances can generate large differential signal voltages between CS1+ and CS1- pins. This action can trigger false short-circuit protection and nuisance trips in the system. To overcome such scenario, TI suggests to add a placeholder for RC filter components across the sense resistor (R_{SNS}) and tweak the values during test in the real system. Capacitor (C_{ISCP}) across ISCP and DRN pins can also be placed to avoid false short-circuit protection (SCP) during inrush duration or startup.

Figure 9-13 shows the circuit implementation with optional protection components.

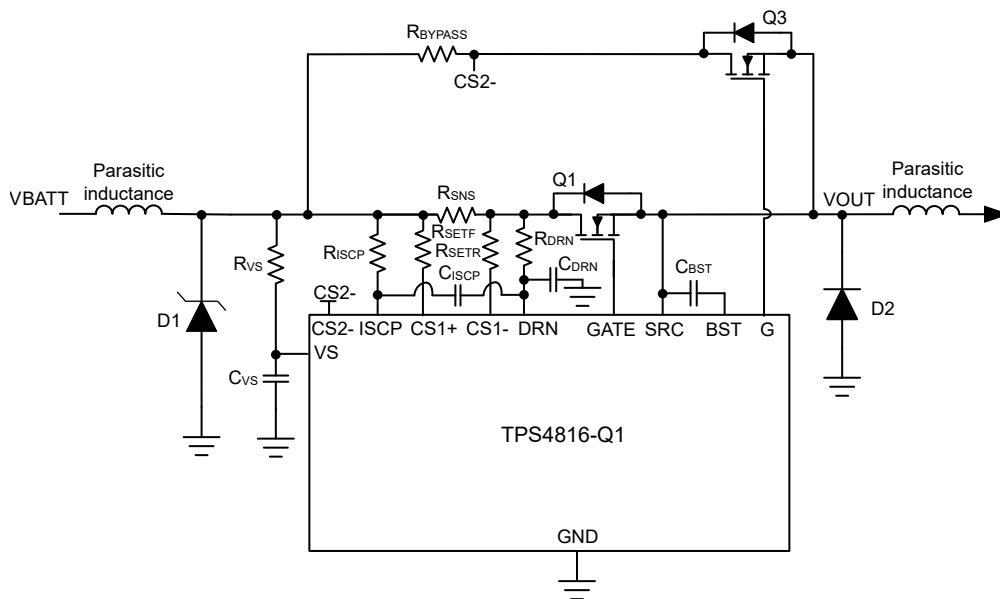


Figure 9-13. Circuit Implementation With Optional Protection Components For TPS4816-Q1

9.4 Layout

9.4.1 Layout Guidelines

- The sense resistor (R_{SNS}) must be placed close to the TPS4816-Q1 and then connect R_{SNS} using the Kelvin techniques. Refer to [Choosing the Right Sense Resistor Layout](#) for more information on the Kelvin techniques.
- For all the applications, TI recommends a 0.1 μF or higher value ceramic decoupling capacitor between VS terminal and GND. Consider adding RC network at the supply pin (VS) of the controller to improve decoupling against the power line disturbances.
- The high current path from the board's input to the load, and the return path, must be parallel and close to each other to minimize loop inductance.
- The external MOSFETs must be placed close to the controller such that the GATE of the MOSFETs are close to GATE pin to form short GATE loop. Consider adding a place holder for a resistor in series with the Gate of each external MOSFET to damp high frequency oscillations if need arises.
- Place a TVS diode at the input to clamp the voltage transients during hot-plug and fast turn-off events.

- The external boot-strap capacitor must be placed close to BST and SRC pins to form very short loop.
- The ground connections for the various components around the TPS4816-Q1 must be connected directly to each other, and to the TPS4816-Q1's GND, and then connected to the system ground at one point. Do not connect the various component grounds to each other through the high current ground line.

9.4.2 Layout Example

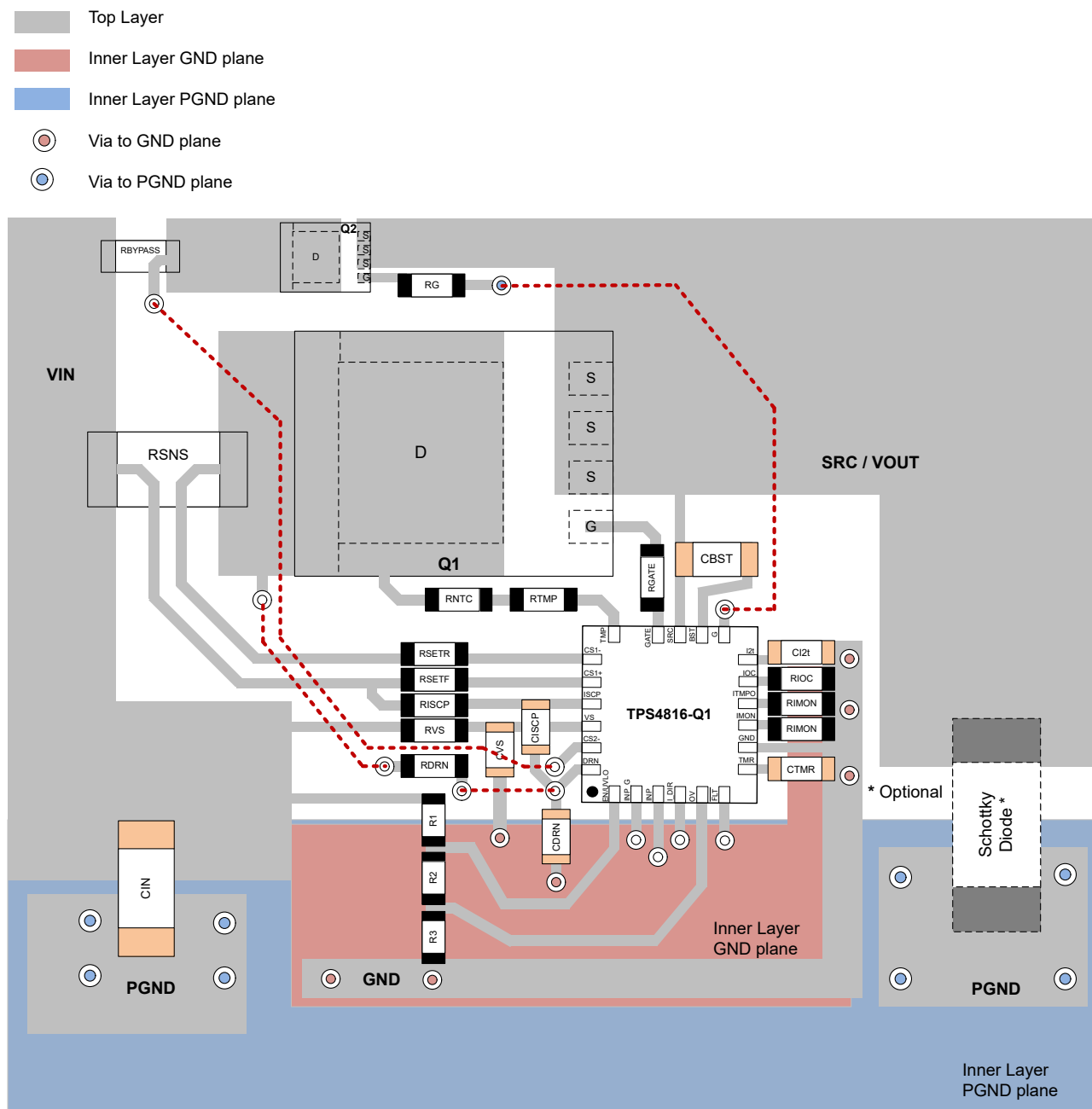


Figure 9-14. Typical PCB Layout Example of TPS4816-Q1

10 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

10.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Notifications* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

10.2 Support Resources

TI E2E™ [support forums](#) are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

Linked content is provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

10.3 Trademarks

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All trademarks are the property of their respective owners.

10.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

10.5 Glossary

[TI Glossary](#) This glossary lists and explains terms, acronyms, and definitions.

11 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

DATE	REVISION	NOTES
May 2025	*	Initial Release

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TPS48160QRGERQ1	Active	Production	VQFN (RGE) 23	3000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS 48160Q
TPS48161QRGERQ1	Active	Production	VQFN (RGE) 23	3000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 125	TPS 48161Q

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

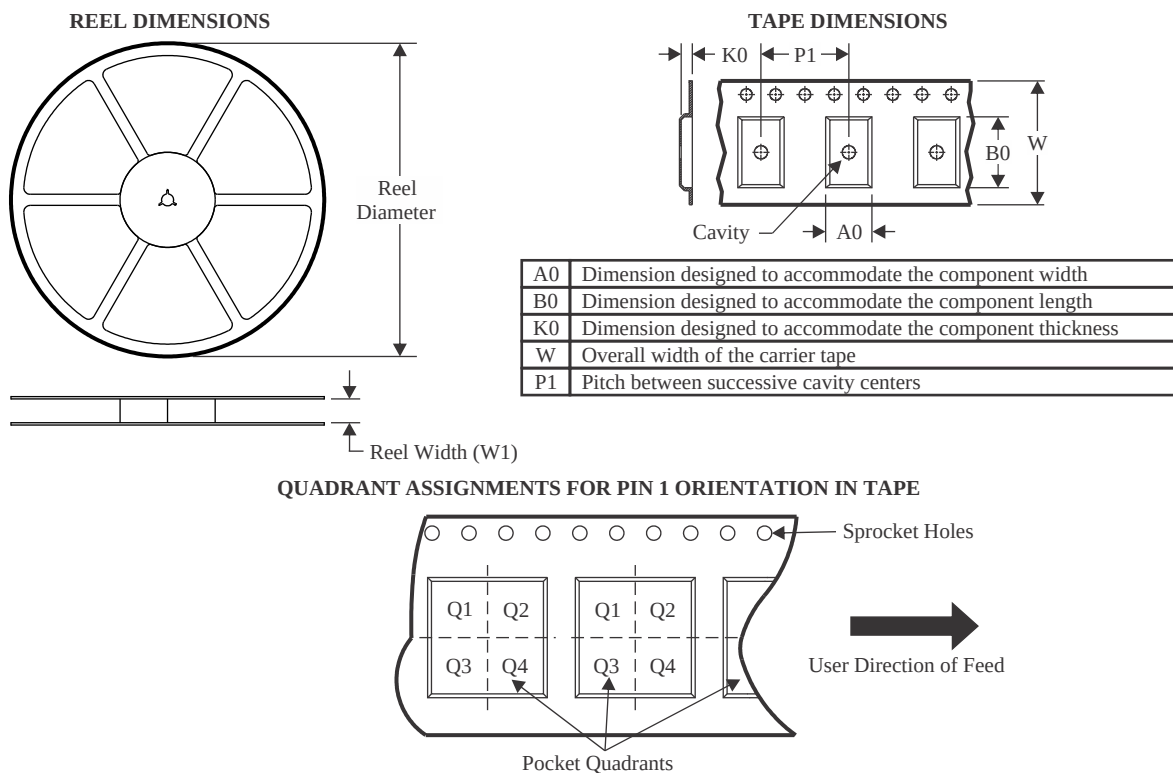
⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "-" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

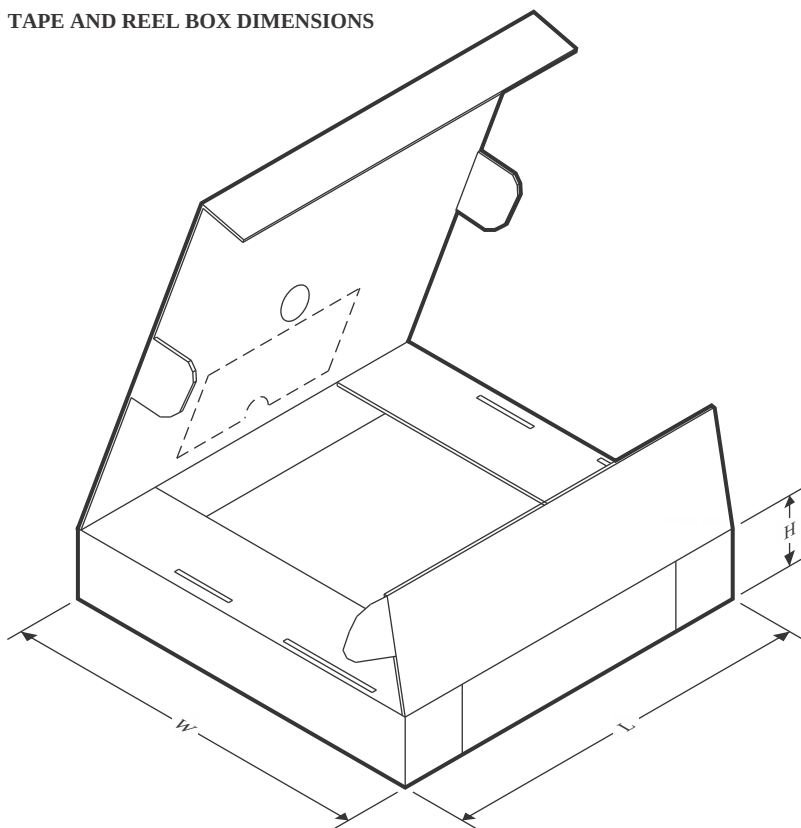
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS48160QRGERQ1	VQFN	RGE	23	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPS48161QRGERQ1	VQFN	RGE	23	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2

TAPE AND REEL BOX DIMENSIONS



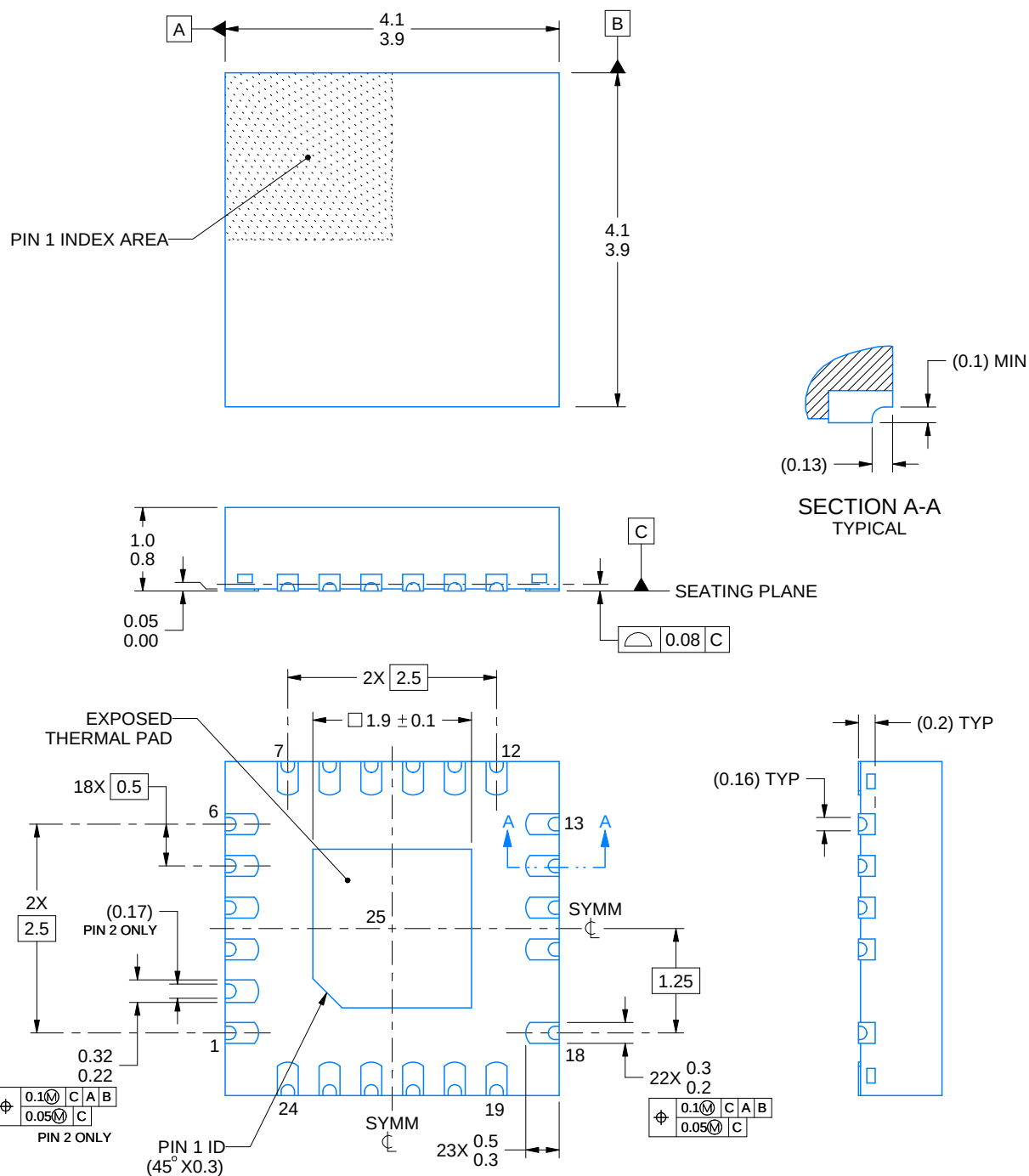
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS48160QRGERQ1	VQFN	RGE	23	3000	360.0	360.0	36.0
TPS48161QRGERQ1	VQFN	RGE	23	3000	360.0	360.0	36.0



VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



4230351/B 02/2024

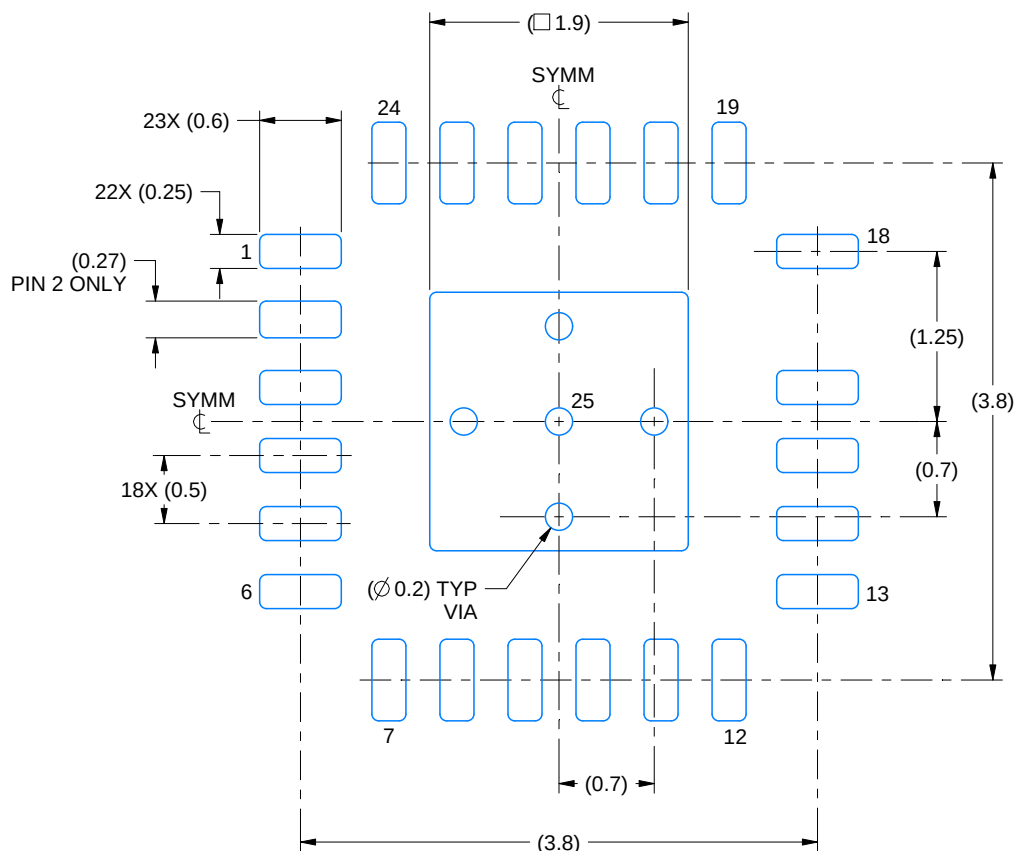
NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

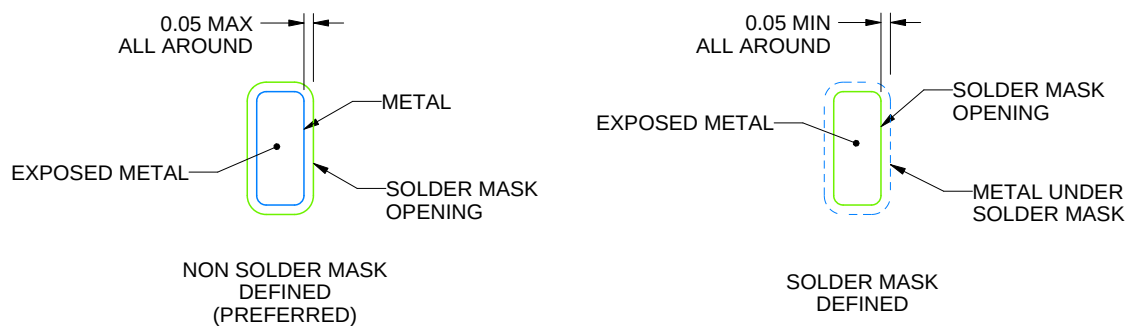
RGE0023A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:18X



SOLDER MASK DETAILS

4230351/B 02/2024

NOTES: (continued)

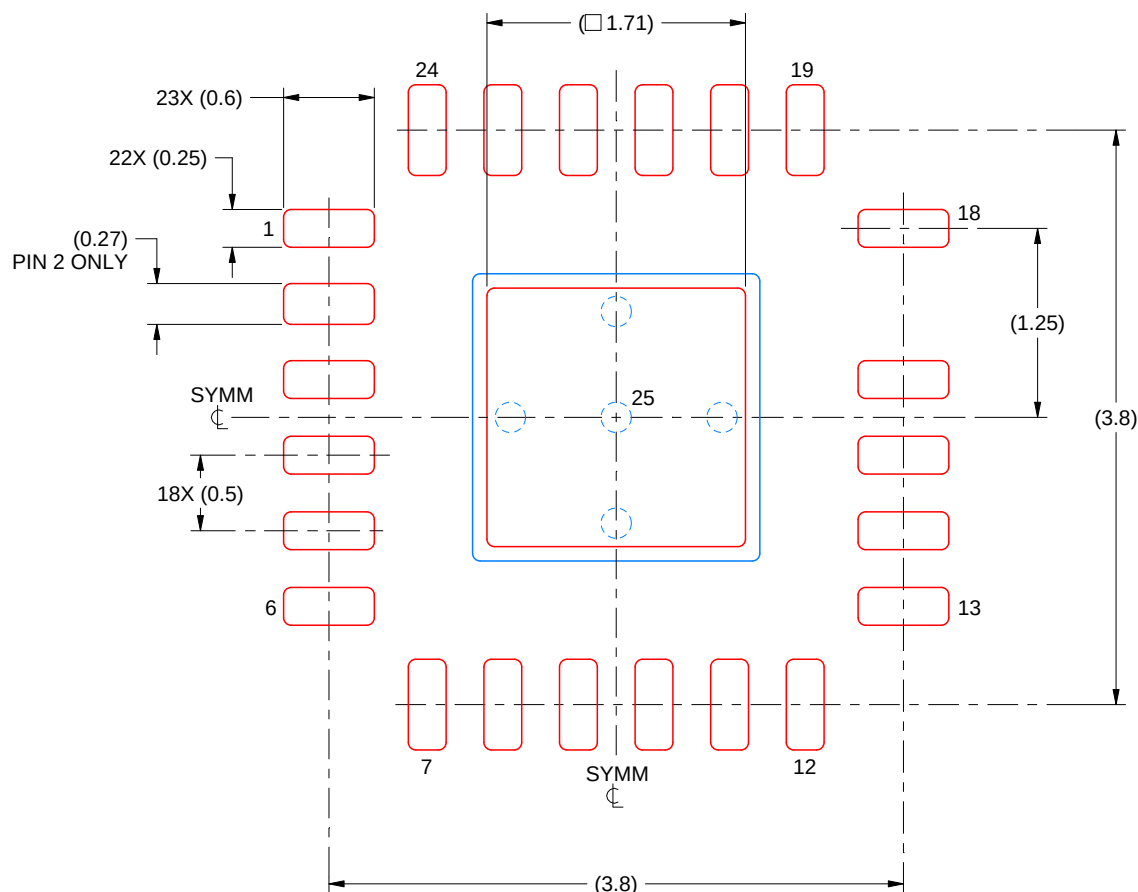
4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/sluea271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.

EXAMPLE STENCIL DESIGN

RGE0023A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



SOLDER PASTE EXAMPLE
BASED ON 0.1 mm THICK STENCIL

THERMAL PAD 25:
77% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE
SCALE:20X

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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