

INA143 INA2143

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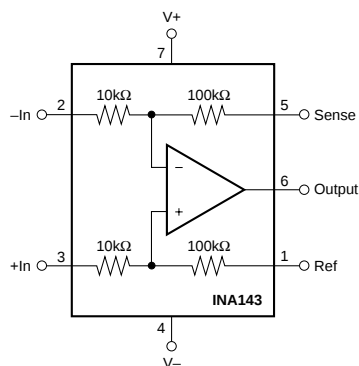
High-Speed, Precision, $G = 10$ or $G = 0.1$ DIFFERENCE AMPLIFIERS

FEATURES

- DESIGNED FOR LOW COST
- $G = 10V/V$ or $G = 0.1V/V$
- SINGLE, DUAL VERSIONS
- LOW OFFSET VOLTAGE:
 $\pm 250\mu V$ max, $\pm 3\mu V/^\circ C$ max
- LOW GAIN ERROR: 0.01%
- HIGH SLEW RATE: $5V/\mu s$
- FAST SETTLING TIME: $9\mu s$ to 0.01%
- LOW QUIESCENT CURRENT: $950\mu A$
- WIDE SUPPLY RANGE: $\pm 2.25V$ to $\pm 18V$
- SO-8 and SO-14 PACKAGES

DESCRIPTION

The INA143 and INA2143 are high slew rate, gain of $10V/V$ or $0.1V/V$ difference amplifiers consisting of a precision op amp with a precision resistor network. The on-chip resistors are laser trimmed for accurate gain and high common-mode rejection. Excellent TCR tracking of the resistor maintains gain accuracy and common-mode rejection over temperature. They operate over a wide supply range, $\pm 2.25V$ to $\pm 18V$ ($+4.5V$ to $+36V$ single supply), and input common-mode voltage range extends beyond the positive and negative supply rails.

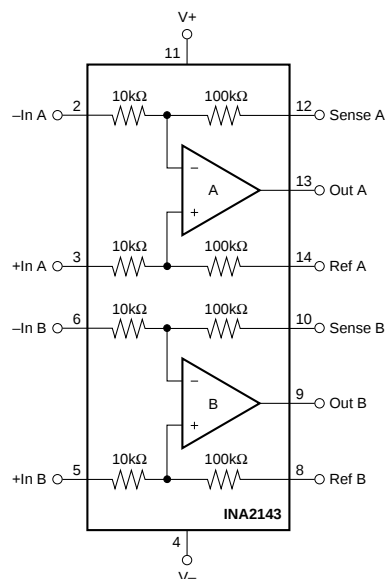


APPLICATIONS

- DIFFERENTIAL INPUT AMPLIFIER BUILDING BLOCK
- DIFF IN/DIFF OUT AMPLIFIER
- GAIN = -10 INVERTING AMPLIFIER
- GAIN = $+10$ NON-INVERTING AMPLIFIER
- GAIN = $+11$ NON-INVERTING AMPLIFIER
- SYNCHRONOUS DEMODULATOR
- CURRENT/DIFFERENTIAL LINE RECEIVER
- VOLTAGE-CONTROLLED CURRENT SOURCE
- BATTERY POWERED SYSTEMS
- LOW COST AUTOMOTIVE

The differential amplifier is the foundation of many commonly used circuits. The low cost INA143 and INA2143 provide this precision circuit function without using an expensive precision network.

The single version, INA143, package is the SO-8 surface mount. The dual version, INA2143, package is the SO-14 surface mount. Both are specified for operation over the extended industrial temperature range, $-40^\circ C$ to $+85^\circ C$. Operation is from $-55^\circ C$ to $+125^\circ C$.



International Airport Industrial Park • Mailing Address: PO Box 11400, Tucson, AZ 85734 • Street Address: 6730 S. Tucson Blvd., Tucson, AZ 85706 • Tel: (520) 746-1111
Twx: 910-952-1111 • Internet: <http://www.burr-brown.com/> • Cable: BBRCORP • Telex: 066-6491 • FAX: (520) 889-1510 • Immediate Product Info: (800) 548-6132

SPECIFICATIONS: $V_S = \pm 15V$

At $T_A = +25^\circ C$, $V_S = \pm 15V$, $G = 10$, $R_L = 10k\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.

PARAMETER	CONDITIONS	INA143U INA2143U			INA143UA INA2143UA			UNITS
		MIN	TYP	MAX	MIN	TYP	MAX	
OFFSET VOLTAGE⁽¹⁾ Initial ⁽¹⁾ vs Temperature vs Power Supply vs Time Channel Separation (dual)	RTI $V_{CM} = 0V$ $V_S = \pm 2.25V$ to $\pm 18V$ dc		± 100 ± 1 ± 5 0.2 140	± 250 ± 3 ± 20		* See Typical Curve * *	± 500 ± 30	μV $\mu V/^\circ C$ $\mu V/V$ $\mu V/\sqrt{mo}$ dB
INPUT IMPEDANCE⁽³⁾ Differential Common-Mode			20 55			* *		k Ω k Ω
INPUT VOLTAGE RANGE Common-Mode Voltage Range Positive Negative Common-Mode Rejection Ratio	RTI $V_O = 0V$ $V_O = 0V$ $V_{CM} = -14.85V$ to $14.85V$, $R_S = 0\Omega$	1.1[(V+)-1.5] 1.1[(V-)+1.5] 86	1.1[(V+)-1] 1.1[(V-)+1] 96		* * 80	* * *		V V dB
OUTPUT VOLTAGE NOISE⁽³⁾ f = 0.1Hz to 10Hz f = 10Hz f = 100Hz f = 1kHz	RTI		1 45 30 27			* * * *		$\mu Vp-p$ nV/ $\sqrt{Hz}$ nV/ $\sqrt{Hz}$ nV/ $\sqrt{Hz}$
GAIN Initial Error vs Temperature Nonlinearity	$V_O = -14V$ to $+13.5V$ $V_O = -14V$ to $+13.5V$		10 ± 0.01 ± 1 ± 0.0001	± 0.05 ± 10 ± 0.001		* * * *	± 0.1 * ± 0.002	V/V % ppm/ $^\circ C$ % of FS
OUTPUT Voltage Output Positive Negative Positive Negative Current Limit Capacitive Load (stable operation)	Gain Error < 0.1% $R_L = 10k\Omega$ to Ground $R_L = 10k\Omega$ to Ground $R_L = 100k\Omega$ to Ground $R_L = 100k\Omega$ to Ground Continuous-to-Common	(V+) -1.5 (V-) +1	(V+) -1.3 (V-) +0.8 (V+) -0.8 (V-) +0.3 -25, +32 1000		* *	* * * * * *		V V V V mA pF
FREQUENCY RESPONSE Small-Signal Bandwidth Slew Rate Settling Time: 0.1% 0.01% Overload Recovery Time	-3dB $V_O = 10V$ Step, $C_L = 100pF$ $V_O = 10V$ Step, $C_L = 100pF$ 50% Overdrive		0.15 5 6 9 6			* * * * *		MHz V/ μs μs μs μs
POWER SUPPLY Rated Voltage Operating Voltage Range Dual Supplies Single Supply Quiescent Current (per amplifier)	$I_O = 0$	± 2.25 +4.5	± 15 ± 0.95	± 18 +36 ± 1.2	* *	* *	* *	V V V mA
TEMPERATURE RANGE Specification Operation Storage Thermal Resistance SO-8 Surface Mount SO-14 Surface Mount	θ_{JA}	-40 -55 -55		+85 +125 +125	* * *		* * *	$^\circ C$ $^\circ C$ $^\circ C$ $^\circ C/W$ $^\circ C/W$

* Specifications the same as INA143U, INA2143U.

NOTES: (1) Includes the effects of amplifier's input bias and offset currents. (2) Internal resistors are ratio matched but have $\pm 20\%$ absolute value. (3) Includes effects of amplifier's input current noise and thermal noise contribution of resistor network.

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SPECIFICATIONS: $V_S = \pm 5V$

At $T_A = +25^\circ\text{C}$, $V_S = \pm 5V$, $G = 10$, $R_L = 10\text{k}\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.

PARAMETER	CONDITIONS	INA143U INA2143U			INA143UA INA2143UA			UNITS
		MIN	TYP	MAX	MIN	TYP	MAX	
OFFSET VOLTAGE⁽¹⁾ Initial ⁽¹⁾ vs Temperature	RTI $V_{CM} = 0V$		± 200 ± 1	± 500		*	± 750	μV $\mu V/^\circ\text{C}$
INPUT VOLTAGE RANGE Common-Mode Voltage Range Positive Negative Common-Mode Rejection Ratio	RTI $V_O = 0V$ $V_O = 0V$ $V_{CM} = -3.85V$ to $+3.85V$, $R_S = 0\Omega$	$1.1[(V+) - 1.5]$ $1.1[(V-) + 1.5]$ 86	$1.1[(V+) - 1]$ $1.1[(V-) + 1]$ 96		*	*		V V dB
GAIN Initial Gain Error Nonlinearity	$V_O = -4V$ to $+3.5V$ $V_O = -4V$ to $+3.5V$		10 ± 0.01 ± 0.0001	± 0.05 ± 0.001		*	± 0.1 ± 0.002	V/V % % of FS
OUTPUT Voltage Output Positive Negative Positive Negative	Gain Error < 0.1% $R_L = 10\text{k}\Omega$ to Ground $R_L = 10\text{k}\Omega$ to Ground $R_L = 100\text{k}\Omega$ to Ground $R_L = 100\text{k}\Omega$ to Ground	(V+) -1.5 (V-) +1	(V+) -1.3 (V-) +0.8 (V+) -0.8 (V-) +0.3		*	*		V V V V
POWER SUPPLY Rated Voltage Operating Voltage Range Dual Supplies Single Supply Quiescent Current (per amplifier)	$I_O = 0$		+5			*		V
		± 2.25 +4.5		± 18 +36	*	*	*	V V mA
			± 0.92	± 1.2		*	*	

* Specifications the same as INA143U, INA2143U.

NOTES: (1) Includes the effects of amplifier's input bias and offset currents.

ABSOLUTE MAXIMUM RATINGS⁽¹⁾

Supply Voltage, $V+$ to $V-$	36V
Input Signal ($G = 10$), Voltage	$1.1 \cdot V_S$
Current	0.5mA
Input Signal ($G = 0.1$), Voltage	$11 \cdot V_S$
Current	0.5mA
Output Short-Circuit (to ground) ⁽²⁾	Continuous
Operating Temperature	-55°C to $+125^\circ\text{C}$
Storage Temperature	-55°C to $+125^\circ\text{C}$
Junction Temperature	$+150^\circ\text{C}$
Lead Temperature (soldering, 10s)	$+300^\circ\text{C}$

NOTES: (1) Stresses above these ratings may cause permanent damage. Exposure to absolute maximum conditions for extended periods may degrade device reliability. (2) One channel per package.

ELECTROSTATIC DISCHARGE SENSITIVITY

This integrated circuit can be damaged by ESD. Burr-Brown recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

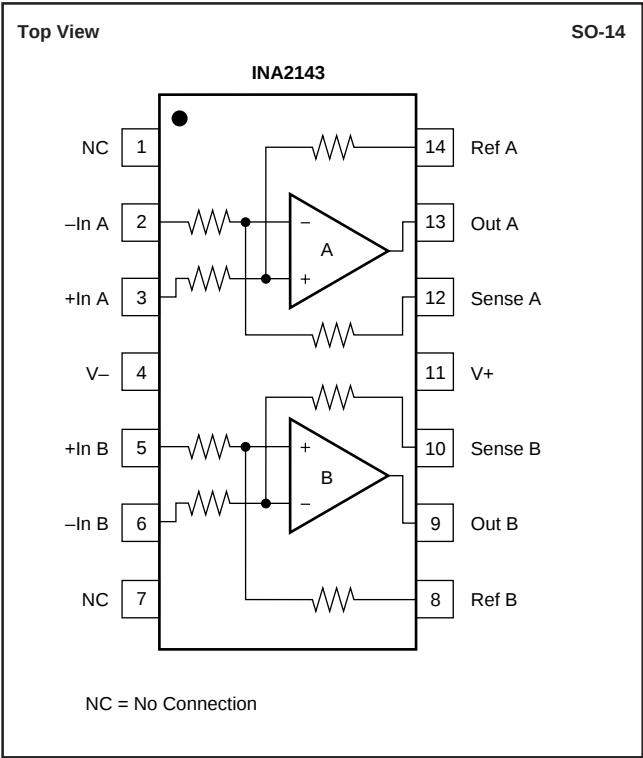
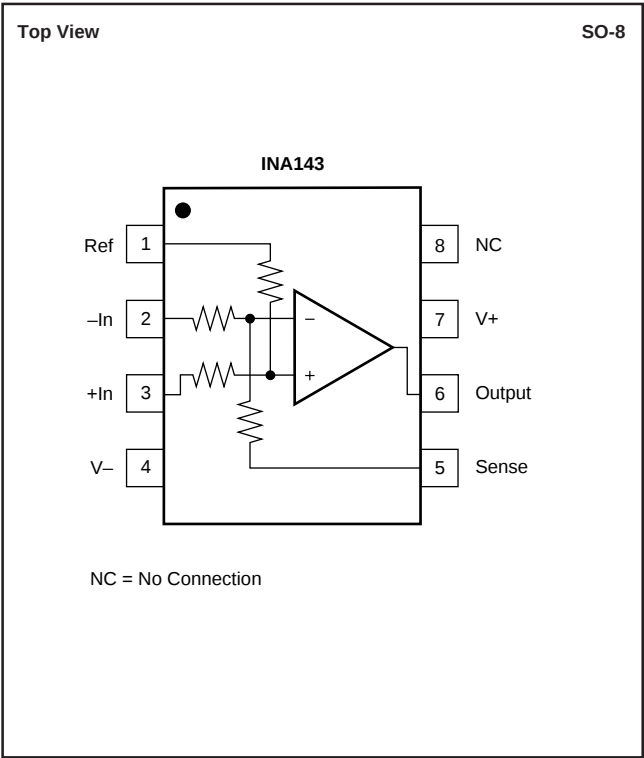
ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

PACKAGE/ORDERING INFORMATION

PRODUCT	PACKAGE	PACKAGE DRAWING NUMBER ⁽¹⁾	SPECIFIED TEMPERATURE RANGE	PACKAGE MARKING	ORDERING NUMBER ⁽²⁾	TRANSPORT MEDIA
Single						
INA143U	SO-8 Surface Mount	182	-40°C to $+85^\circ\text{C}$	INA143U	INA143U	Rails
"	"	"	"	"	INA143U/2K5	Tape and Reel
INA143UA	SO-8 Surface Mount	182	-40°C to $+85^\circ\text{C}$	INA143UA	INA143UA	Rails
"	"	"	"	"	INA143UA/2K5	Tape and Reel
Dual						
INA2143U	SO-14 Surface Mount	235	-40°C to $+85^\circ\text{C}$	INA2143U	INA2143U	Rails
"	"	"	"	"	INA2143U/2K5	Tape and Reel
INA2143UA	SO-14 Surface Mount	235	-40°C to $+85^\circ\text{C}$	INA2143UA	INA2143UA	Rails
"	"	"	"	"	INA2143UA/2K5	Tape and Reel

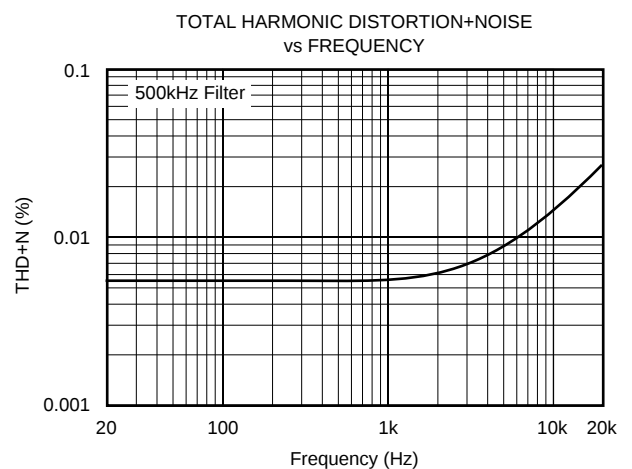
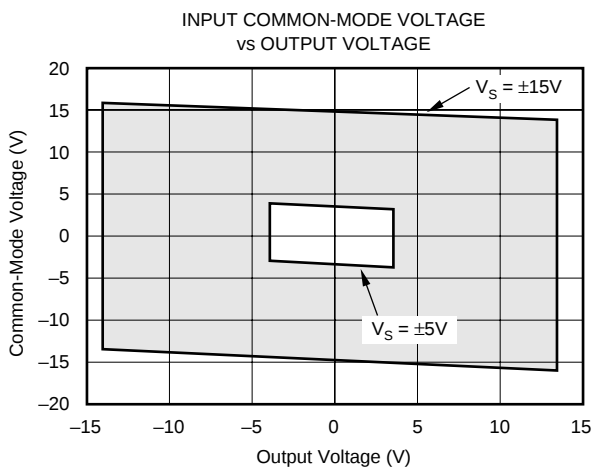
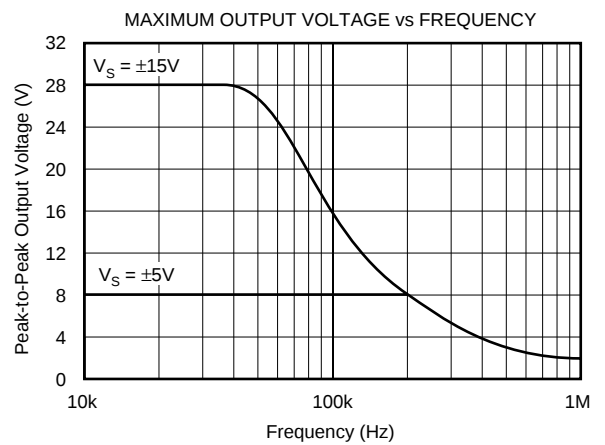
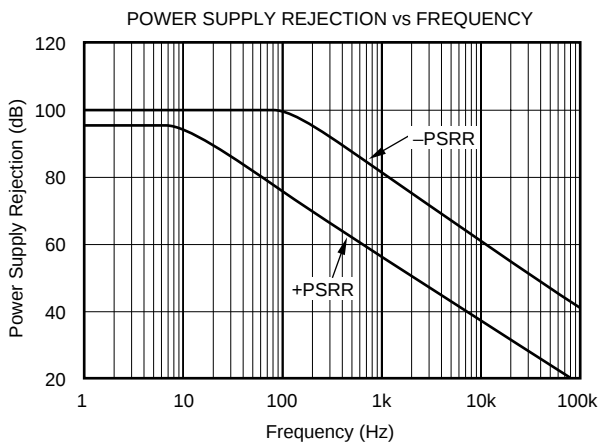
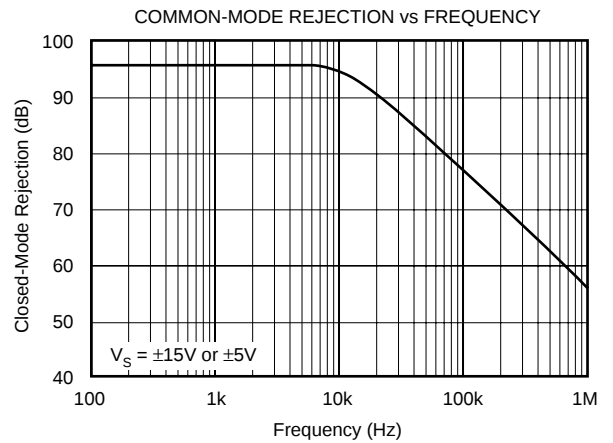
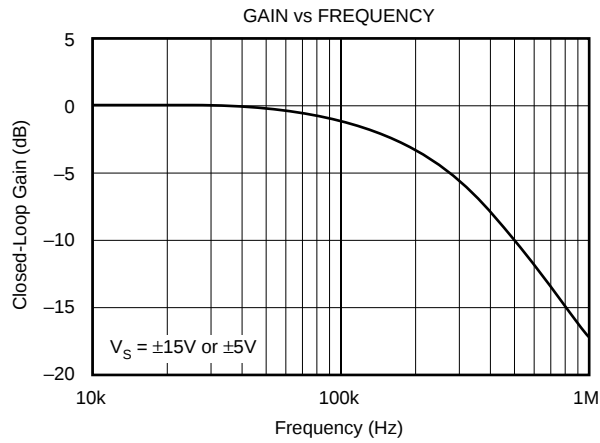
NOTES: (1) For detailed drawing and dimension table, please see end of data sheet, or Appendix C of Burr-Brown IC Data Book. (2) Models with a slash (/) are available only in Tape and Reel in the quantities indicated (e.g., /2K5 indicates 2500 devices per reel). Ordering 2500 pieces of "INA143UA/2K5" will get a single 2500-piece Tape and Reel. For detailed Tape and Reel mechanical information, refer to Appendix B of Burr-Brown IC Data Book.

PIN CONFIGURATIONS



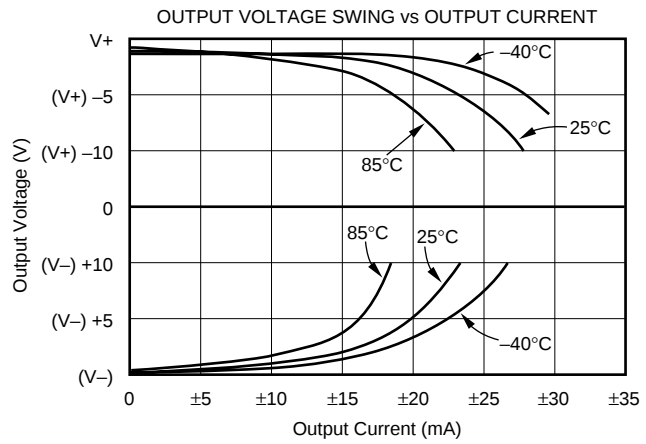
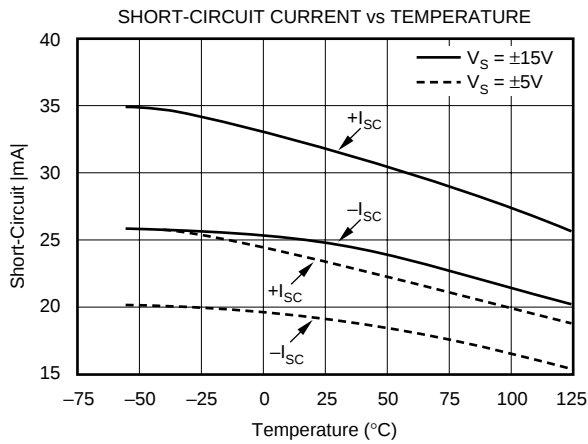
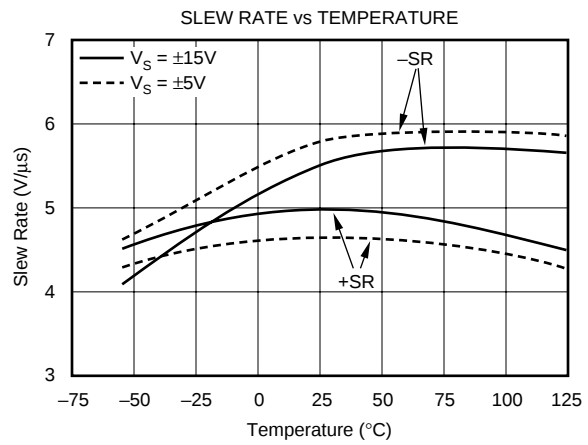
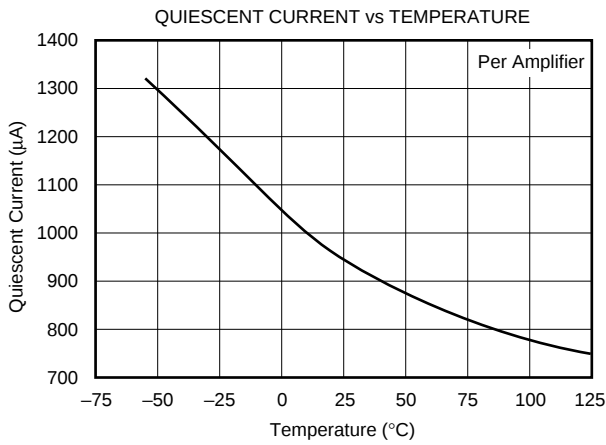
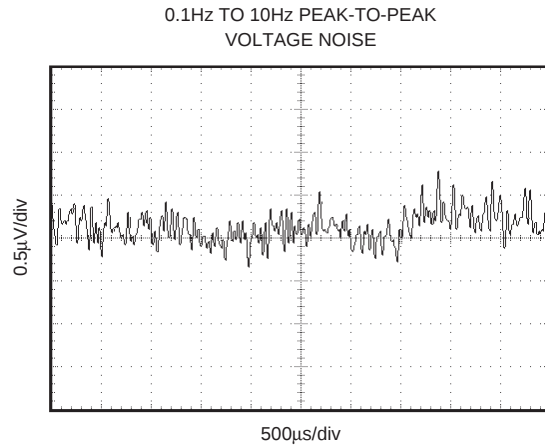
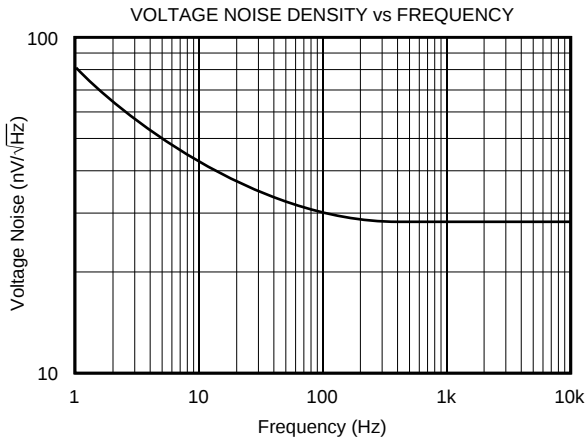
TYPICAL PERFORMANCE CURVES

At $T_A = +25^\circ\text{C}$, $V_S = \pm 15\text{V}$, $G = 10$, $R_L = 10\text{k}\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.



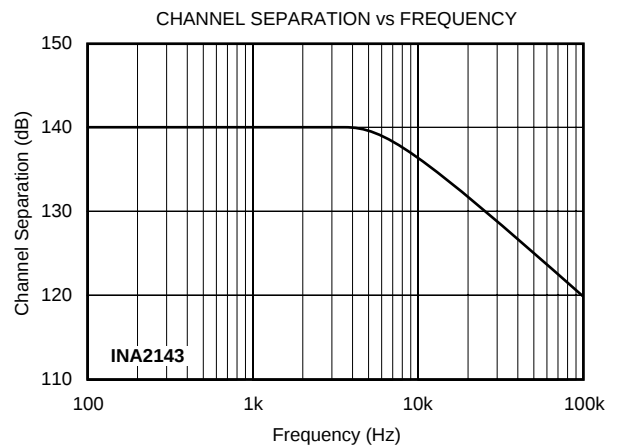
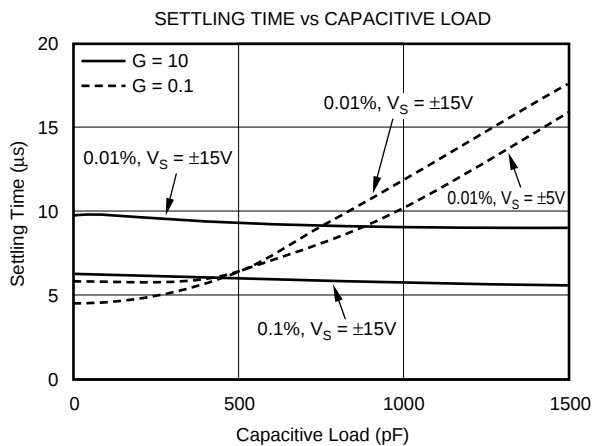
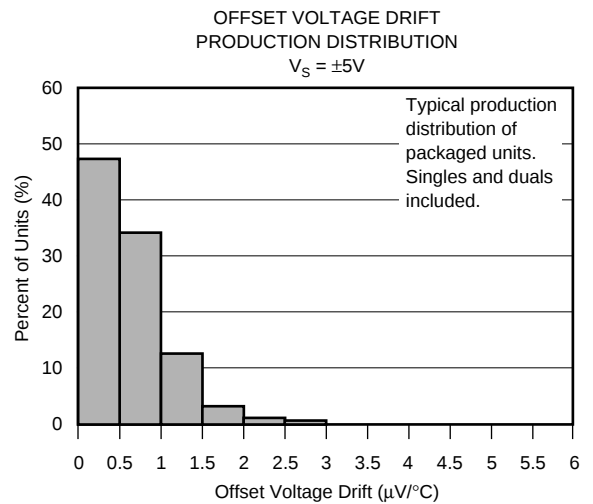
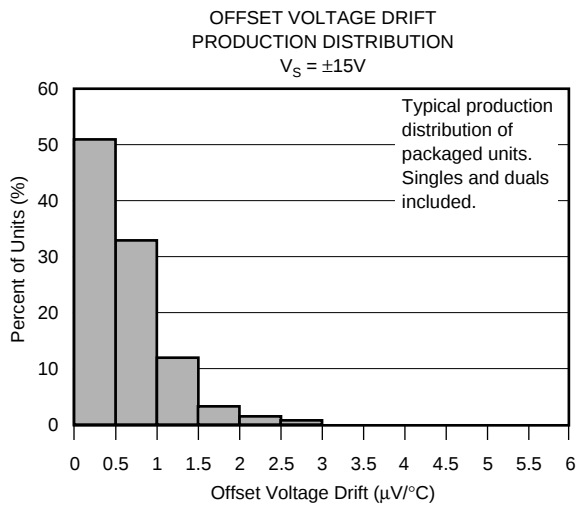
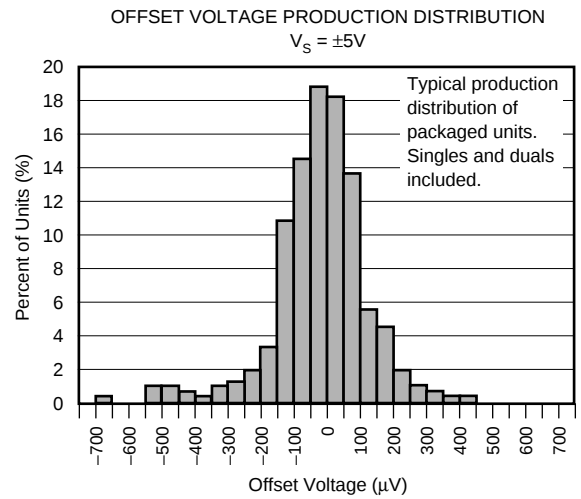
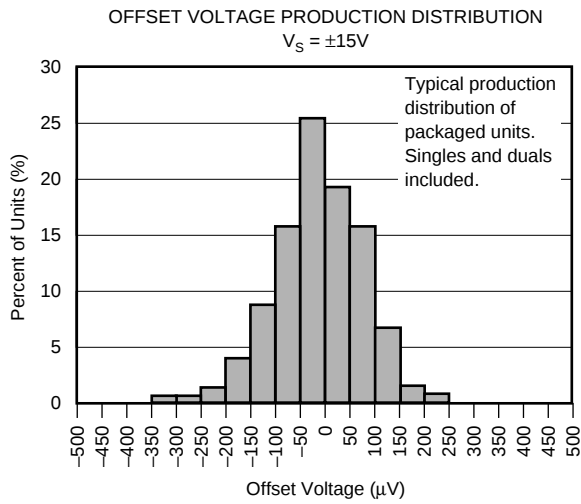
TYPICAL PERFORMANCE CURVES (CONT)

At $T_A = +25^\circ\text{C}$, $V_S = \pm 15\text{V}$, $G = 10$, $R_L = 10\text{k}\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.



TYPICAL PERFORMANCE CURVES (CONT)

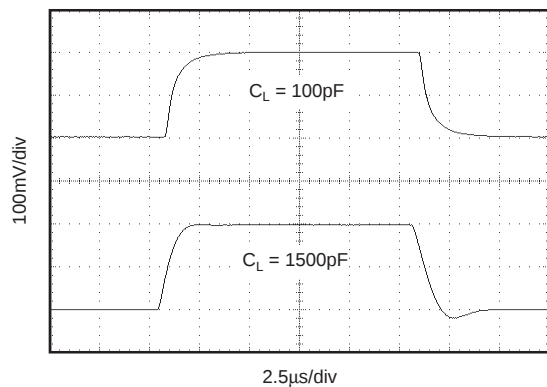
At $T_A = +25^\circ\text{C}$, $V_S = \pm 15\text{V}$, $G = 10$, $R_L = 10\text{k}\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.



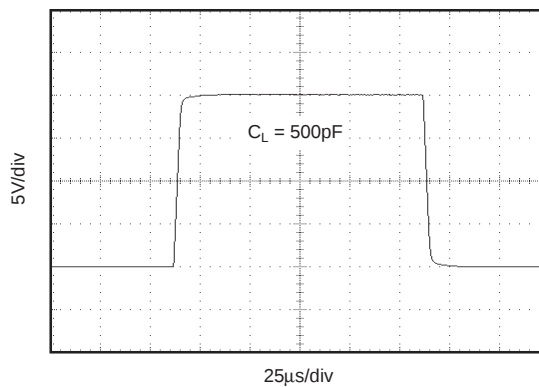
TYPICAL PERFORMANCE CURVES (CONT)

At $T_A = +25^\circ\text{C}$, $V_S = \pm 15\text{V}$, $G = 10$, $R_L = 10\text{k}\Omega$ connected to ground, and reference pin connected to ground, unless otherwise noted.

SMALL-SIGNAL STEP RESPONSE



LARGE-SIGNAL STEP RESPONSE



APPLICATIONS INFORMATION

The INA143 and INA2143 are high-speed difference amplifiers suitable for a wide range of general-purpose applications. Figure 1 shows the basic $G = 10$ configuration. The input and feedback resistors can be reversed to achieve $G = 0.1$, as shown in Figure 2. For applications requiring $G = 1$, the INA133 and INA2133 are recommended.

Decoupling capacitors are strongly recommended for applications with noisy or high impedance power supplies. The capacitors should be placed close to the device pins as shown in Figure 1. All circuitry is completely independent in the dual version assuring lowest crosstalk and normal behavior when one amplifier is overdriven or short-circuited.

As shown in Figure 1, the differential input signal is connected to pins 2 and 3. The source impedances connected to the inputs must be nearly equal to assure good common-mode rejection. A 5Ω mismatch in source impedance will degrade the common-mode rejection of a typical device to approximately 86dB (RTI). If the source has a known impedance mismatch, an additional resistor in series with the opposite input can be used to preserve good common-mode rejection.

The INA143's internal resistors are accurately ratio trimmed to match. That is, R_1/R_2 and R_3/R_4 are trimmed to equal 0.1. However, the absolute values may not be equal ($R_1 + R_2$ may be slightly different than $R_3 + R_4$). Thus, large series resistors on the input (greater than 100Ω), even if well matched, will degrade common-mode rejection.

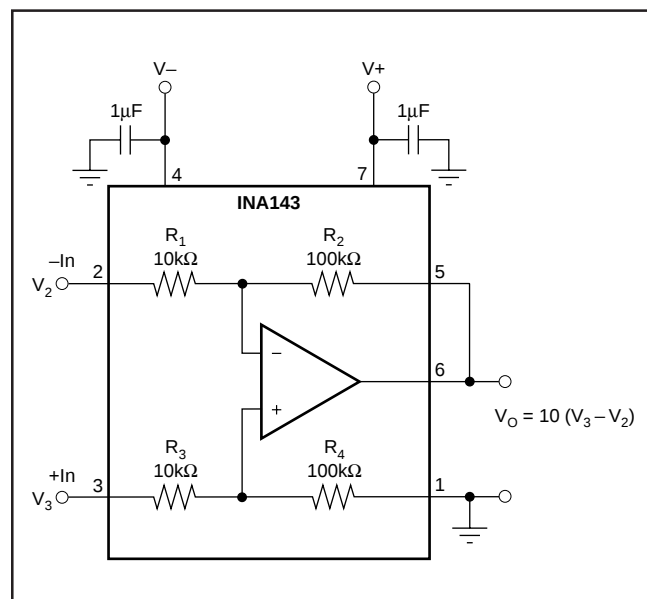


FIGURE 1. $G = 10$ Basic Power Supply and Signal Connections.

OPERATING VOLTAGE

The INA143 and INA2143 operate from single (+4.5V to +36V) or dual ($\pm 2.25V$ to $\pm 18V$) supplies with excellent performance. Specifications are production tested with $\pm 5V$ and $\pm 15V$ supplies. Most behavior remains unchanged

throughout the full operating voltage range. Parameters which vary significantly with operating voltage are shown in the Typical Performance Curves.

OFFSET VOLTAGE TRIM

The INA143 and INA2143 are laser trimmed for low offset voltage and drift. Most applications require no external offset adjustment. Figure 3 shows an optional circuit for trimming the output offset voltage. The output is referred to the output reference terminal (pin 1), which is normally grounded. A voltage applied to the Ref terminal will be summed with the output signal. This can be used to null offset voltage as shown in Figure 3. The source impedance of a signal applied to the Ref terminal should be less than 10Ω to maintain good common-mode rejection.

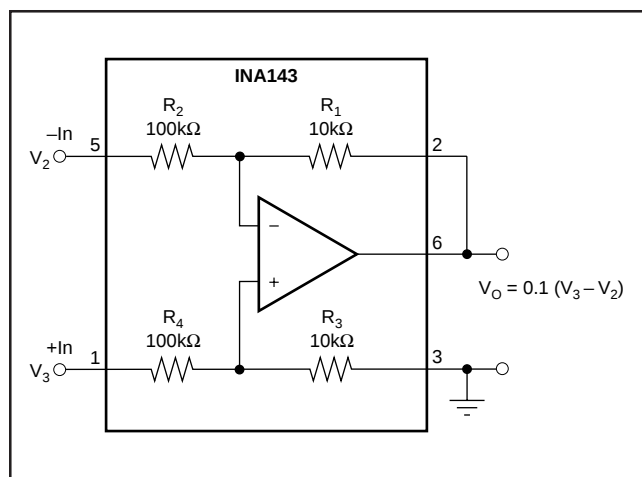


FIGURE 2. $G = 0.1$ Difference Amplifier.

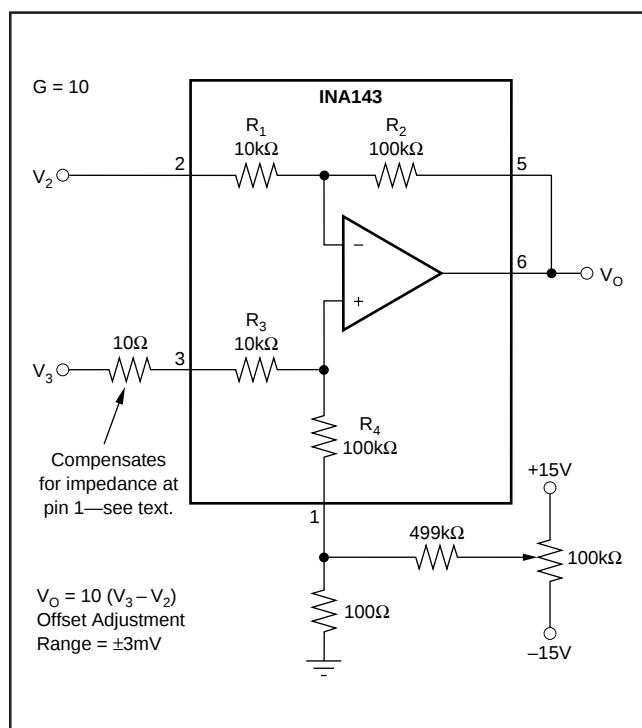


FIGURE 3. Offset Adjustment.

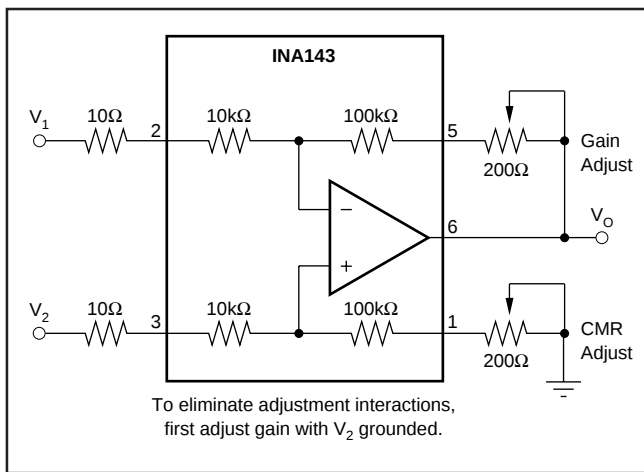


FIGURE 4. Difference Amplifier with Gain and CMR Adjust.

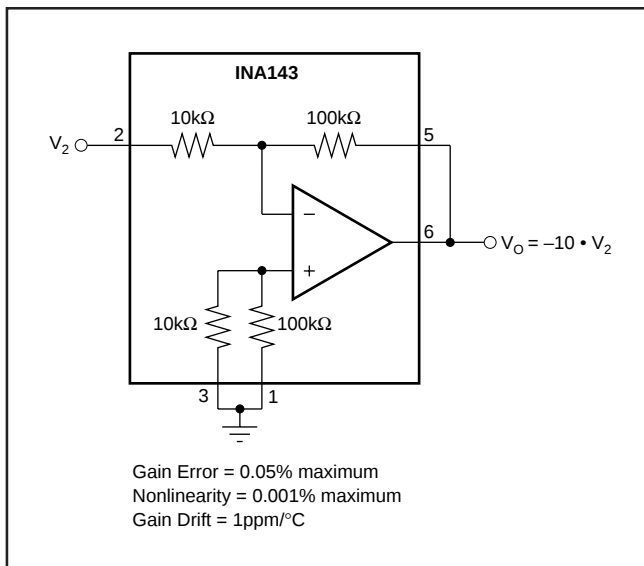


FIGURE 5. Precision $G = -10$ Inverting Amplifier.

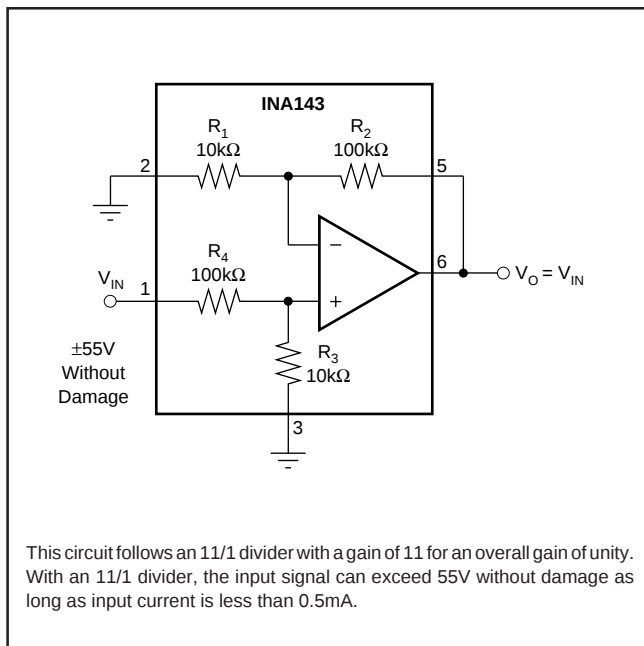
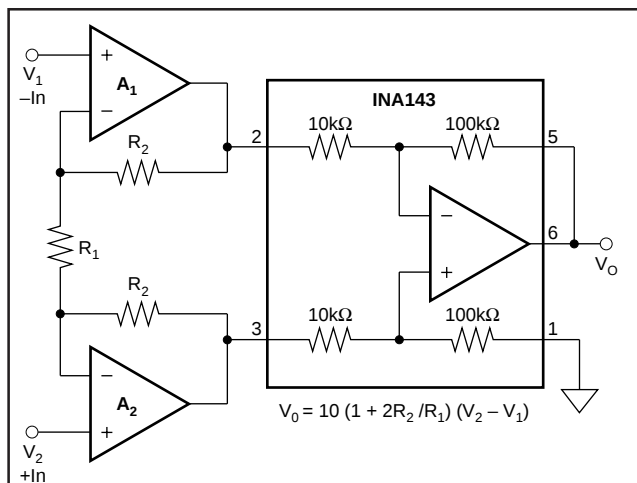


FIGURE 6. Voltage Follower with Input Protection.



The INA143 can be combined with op amps to form a complete instrumentation amplifier with specialized performance characteristics. Burr-Brown offers many complete high performance IAs. Products with related performances are shown at the right in the table below.

A_1, A_2	FEATURE	SIMILAR COMPLETE BURR-BROWN IA
OPA2227	Low Noise	INA103
OPA129	Ultra Low Bias Current (fA)	INA116
OPA2277	Low Offset Drift, Low Noise	INA114, INA128
OPA2130	Low Power, FET-Input (pA)	INA121
OPA2234	Single Supply, Precision, Low Power	INA122, INA118
OPA2237	Single Supply, Low Power, MSOP-8	INA122, INA126

FIGURE 7. Precision Instrumentation Amplifier.

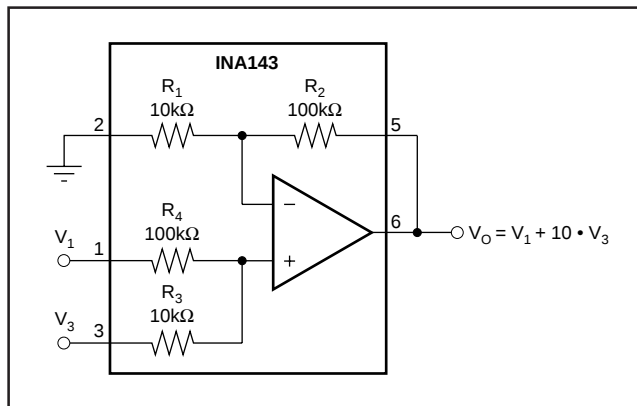


FIGURE 8. Precision Summing Amplifier.

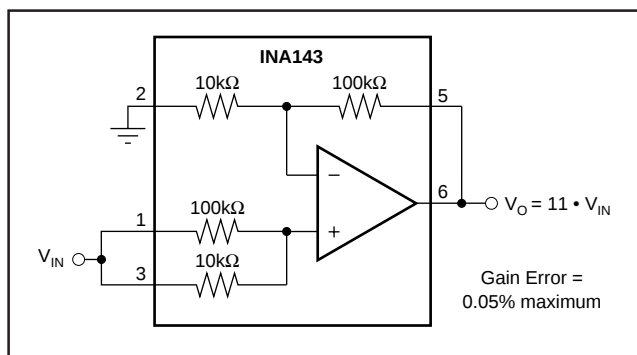


FIGURE 9. Precision $G = 11$ Buffer.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
INA143U	Obsolete	Production	SOIC (D) 8	-	-	Call TI	Call TI	-40 to 85	INA 143U
INA143U/2K5	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	Call TI	Level-3-260C-168 HR	-40 to 85	INA 143U
INA143U/2K5.A	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	Call TI	Level-3-260C-168 HR	-40 to 85	INA 143U
INA143UA	Obsolete	Production	SOIC (D) 8	-	-	Call TI	Call TI	-40 to 85	INA 143U A
INA143UA/2K5	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	INA 143U A
INA143UA/2K5.A	Active	Production	SOIC (D) 8	2500 LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	INA 143U A
INA2143U	Active	Production	SOIC (D) 14	50 TUBE	Yes	Call TI	Level-3-260C-168 HR	-55 to 125	INA2143U A
INA2143U.A	Active	Production	SOIC (D) 14	50 TUBE	Yes	Call TI	Level-3-260C-168 HR	-55 to 125	INA2143U A
INA2143UA	Active	Production	SOIC (D) 14	50 TUBE	Yes	Call TI	Level-3-260C-168 HR	-55 to 125	INA2143U A
INA2143UA.A	Active	Production	SOIC (D) 14	50 TUBE	Yes	Call TI	Level-3-260C-168 HR	-55 to 125	INA2143U A

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

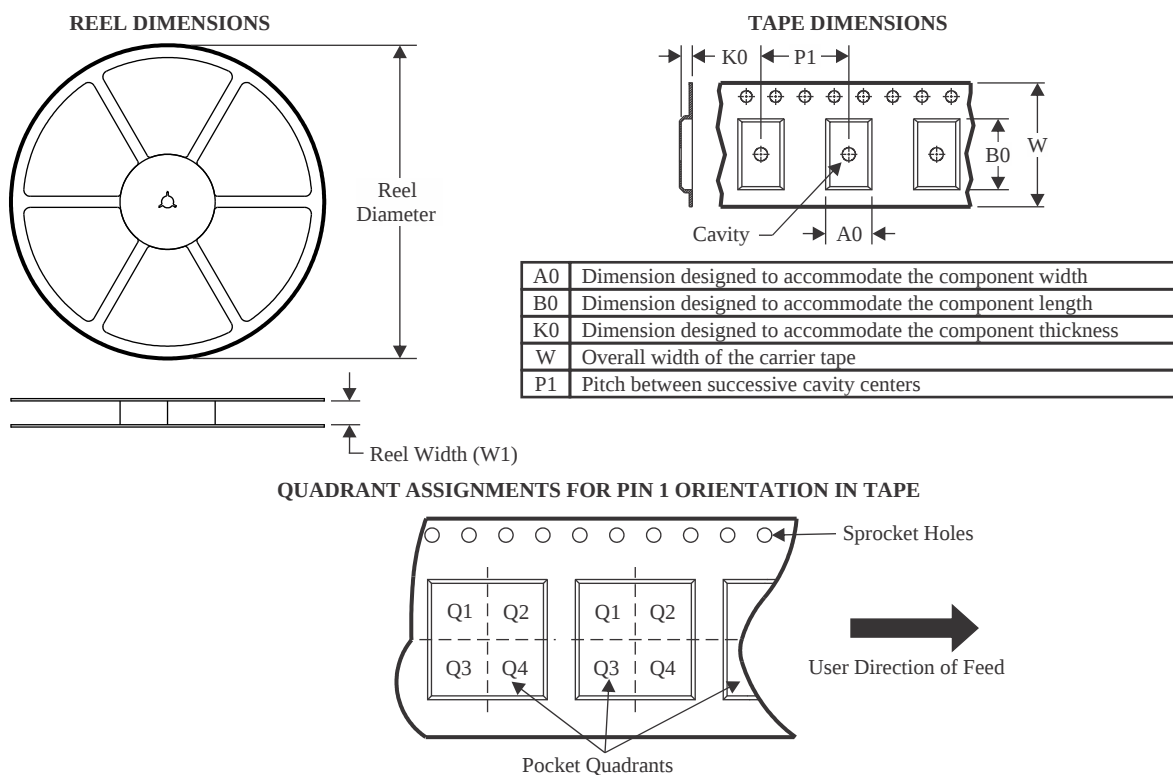
⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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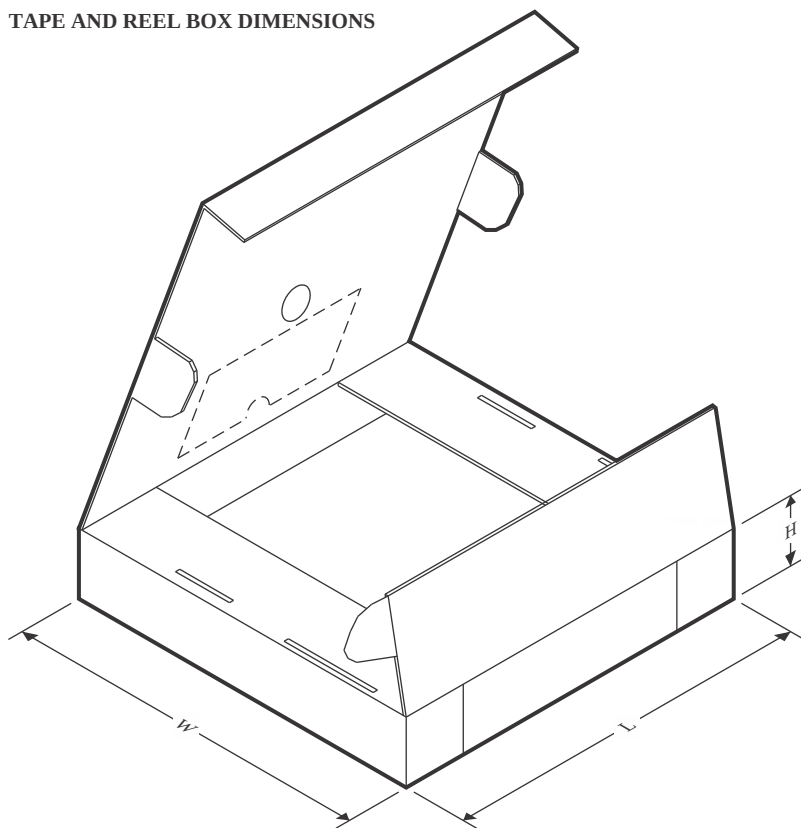
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
INA143U/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
INA143UA/2K5	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1

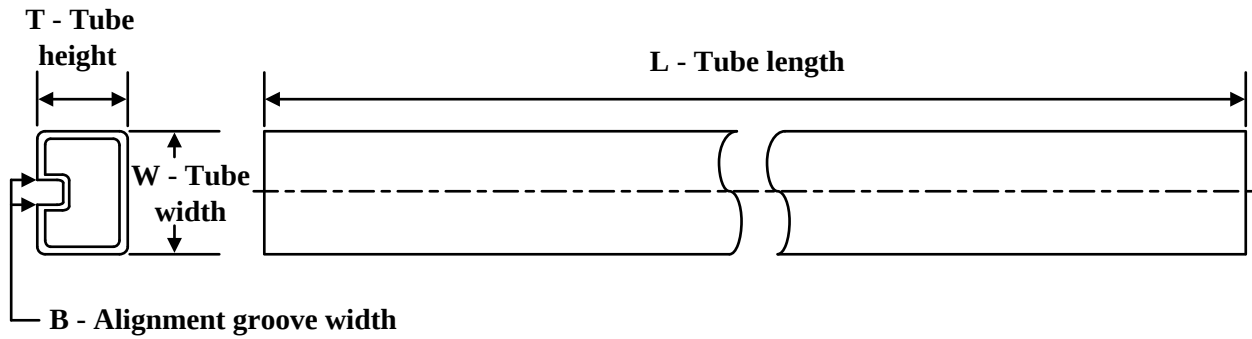
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

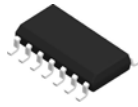
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
INA143U/2K5	SOIC	D	8	2500	353.0	353.0	32.0
INA143UA/2K5	SOIC	D	8	2500	353.0	353.0	32.0

TUBE

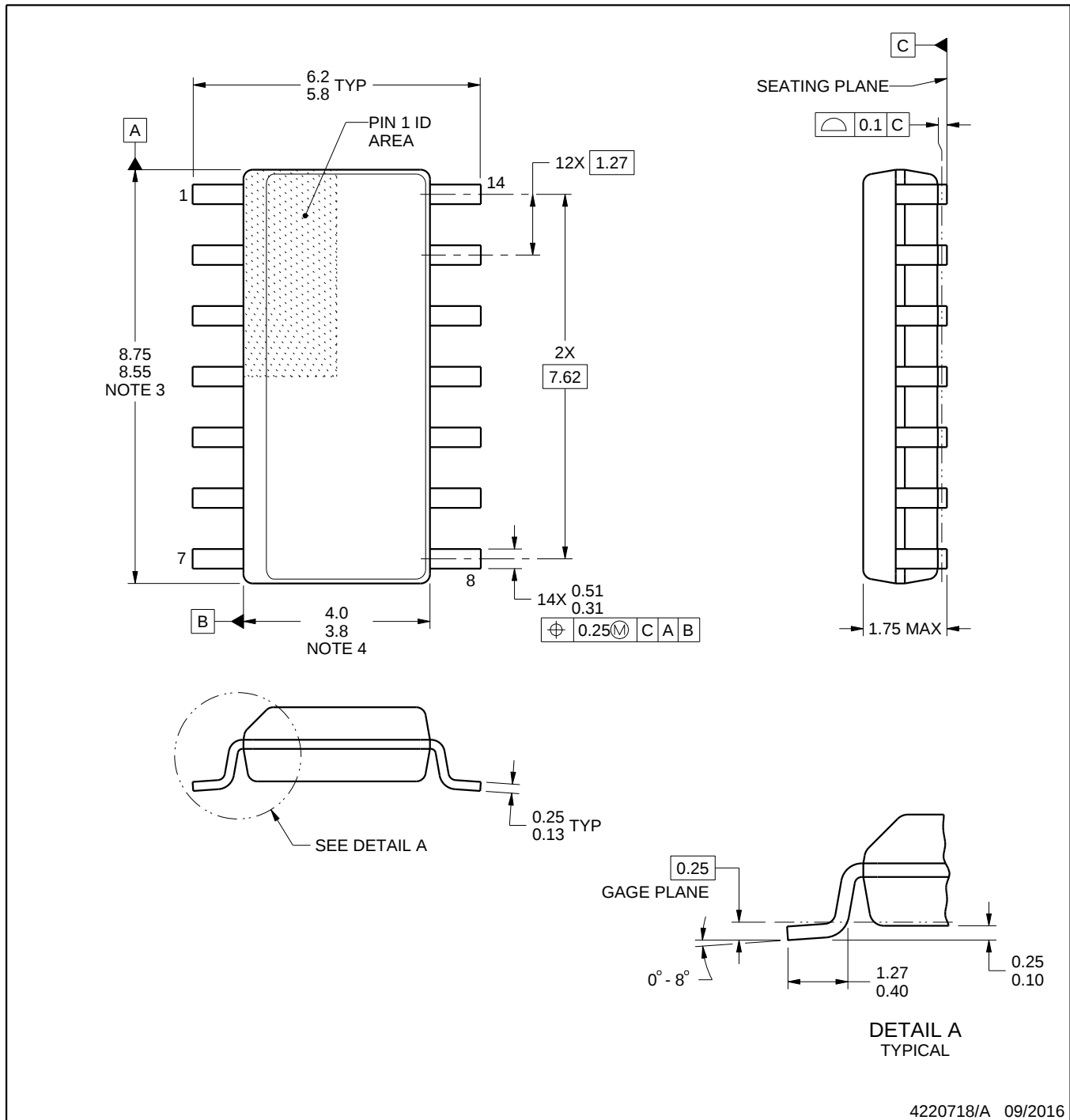


*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
INA2143U	D	SOIC	14	50	506.6	8	3940	4.32
INA2143U.A	D	SOIC	14	50	506.6	8	3940	4.32
INA2143UA	D	SOIC	14	50	506.6	8	3940	4.32
INA2143UA.A	D	SOIC	14	50	506.6	8	3940	4.32

D0014A**PACKAGE OUTLINE****SOIC - 1.75 mm max height**

SMALL OUTLINE INTEGRATED CIRCUIT

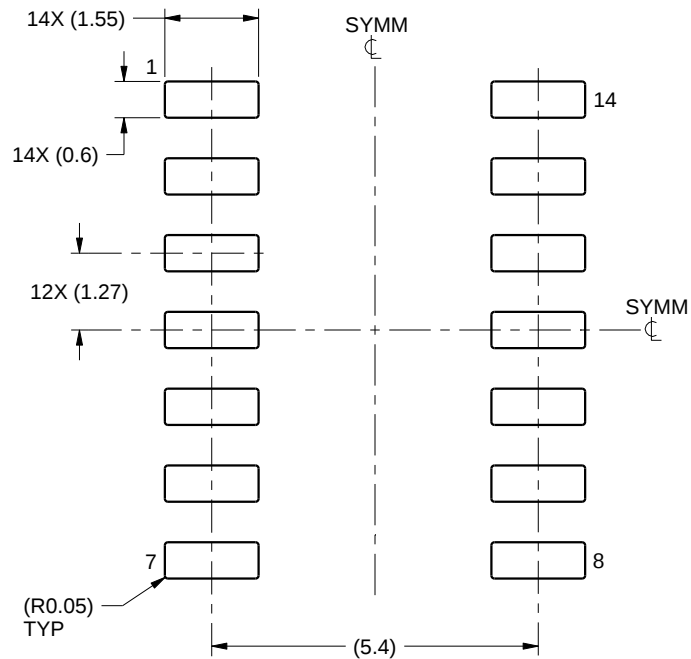


EXAMPLE BOARD LAYOUT

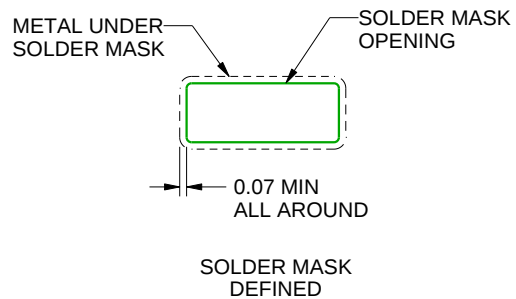
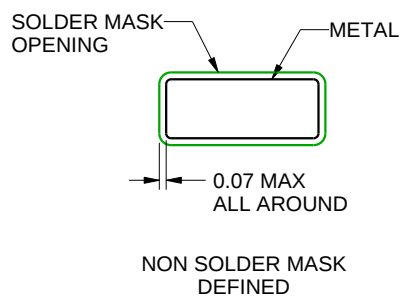
D0014A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE
SCALE:8X



SOLDER MASK DETAILS

4220718/A 09/2016

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

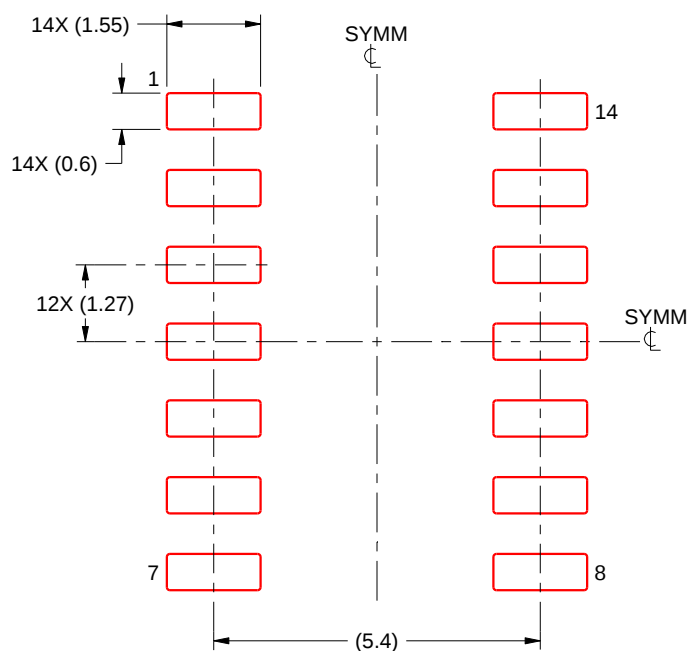
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

D0014A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:8X

4220718/A 09/2016

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.



PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



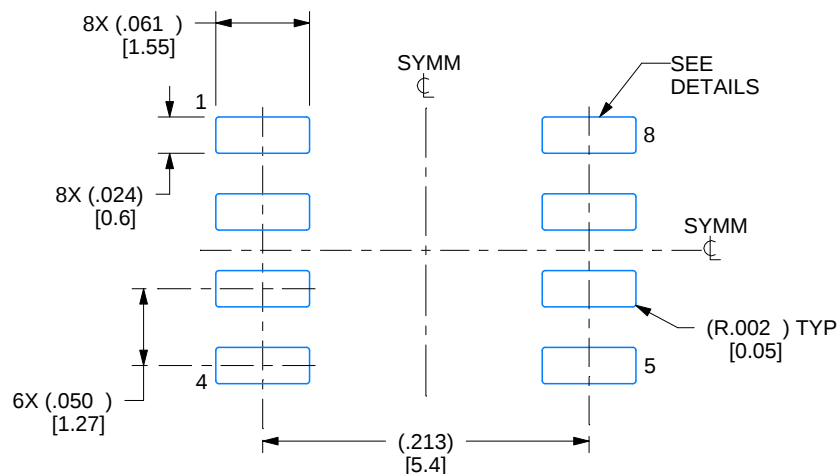
1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

EXAMPLE BOARD LAYOUT

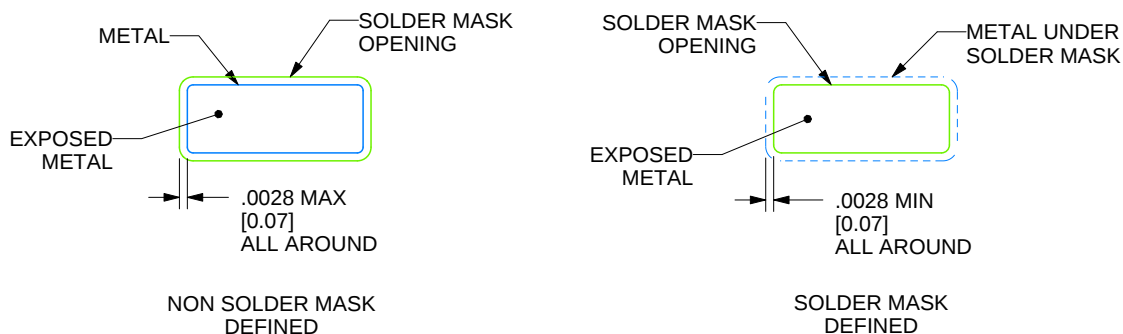
D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:8X



SOLDER MASK DETAILS

4214825/C 02/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

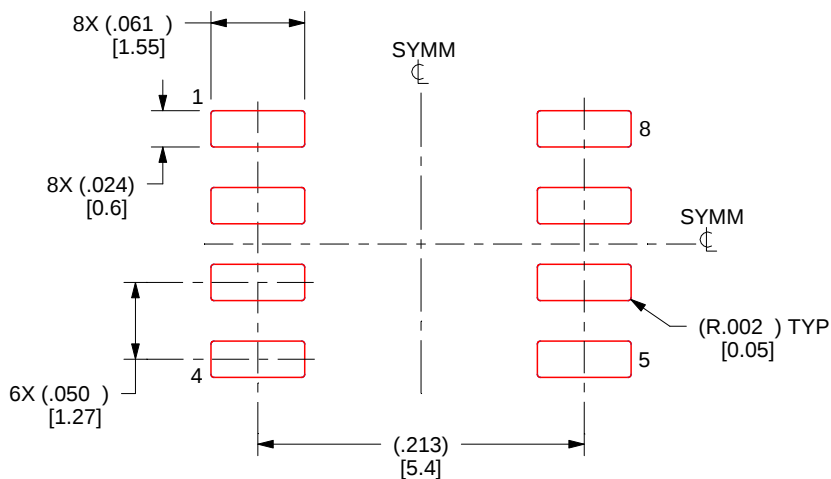
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE
BASED ON .005 INCH [0.125 MM] THICK STENCIL
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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