## Statistics Behind Error Analysis

TIPL 4201
TI Precision Labs - ADCs

Created by Art Kay
Presented by Peggy Liska

## Find the worst case offset

| Device | PARAMETER |  | MIN | TYP | MAX | UNITS |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| LMP8481 | $\mathrm{V}_{\text {OS }}$ | Offset Error | -265 | $\pm 80$ | +265 | $\mu \mathrm{~V}$ |
| OPA320 | $\mathrm{V}_{\text {OS }}$ | Offset Error | -150 | $\pm 40$ | +150 | $\mu \mathrm{~V}$ |
| ADS8860 | $\mathrm{E}_{\mathrm{O}}$ | Offset Error | -4 | $\pm 1$ | +4 | mV |


| Worst case offset at ADS Input |
| :--- |
| $V_{O S T}=$ Gain $\cdot V_{U 1}+V_{U 2}+V_{U 3}$ |
| $V_{O S T}=20 \cdot(265 \mu V)+(150 \mu V)+(4 m V)$ |
| $V_{O S T}=9.27 m V$ |



## Statistics Behind Typical and Maximum

| PARAMETER ADS8860 | MIN | TYP | MAX | UNITS |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{E}_{\mathrm{O}}$ | Offset Error | -4 | $\pm 1$ | +4 | mV |
| $\mathrm{E}_{\mathrm{G}}$ | Gain Error | -0.01 | $\pm 0.005$ | +0.01 | $\%$ FSR |

Typical $= \pm \sigma$ $68.27 \%$ of population


Figure 41. TYPICAL DISTRIBUTION OF OFFSET ERROR

## Probability that we are near worst case

| PARAMETER ADS8860 | MIN | TYP | MAX | UNITS |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathrm{E}_{\mathrm{O}}$ | Offset Error | -4 | $\pm 1$ | +4 | mV |
| $\mathrm{E}_{\mathrm{G}}$ | Gain Error | -0.01 | $\pm 0.005$ | +0.01 | $\%$ FSR |



Probability $=P(C)=2.272 \%$


Figure 41. TYPICAL DISTRIBUTION OF OFFSET ERROR

## Compounding probabilities "near" worst case



## A more practical approach: use the typical limit



## A more practical approach: use typical

| Number of <br> Standard <br> deviations | Probability <br> Inside limit | Probability <br> Outside <br> limit |
| :--- | :--- | :--- |
| $\pm 1 \cdot \sigma$ | $68.27 \%$ | $31.73 \%$ |
| $\pm 2 \cdot \sigma$ | $95.45 \%$ | $4.55 \%$ |
| $\pm 3 \cdot \sigma$ | $99.73 \%$ | $0.27 \%$ |
| $\pm 4 \cdot \sigma$ | $99.9937 \%$ | $0.0063 \%$ |
| $\pm 5 \cdot \sigma$ | $99.99994 \%$ | $5.73 \cdot 10^{-5} \%$ |
| $\pm 6 \cdot \sigma$ | $\approx 100 \%$ | $1.97 \cdot 10^{-7} \%$ |



Set end system specifications based on risk tolerance

| Typical offset at ADC Input |
| :--- |
| $V_{\text {OST }}=\sqrt{\left(20 \cdot V_{\text {OSINA }}\right)^{2}+\left(V_{\text {OSOPA }}\right)^{2}+\left(V_{\text {OSADS }}\right)^{2}}$ |
| $V_{\text {OST }}=\sqrt{(20 \cdot 80 \mu V)^{2}+(40 \mu V)^{2}+(1 \mathrm{mV})^{2}}$ |
| $V_{\text {OST }}=1.887 \mathrm{mV}$ |

## Thanks for your time! Please try the quiz.

## Quiz: Statistics Behind Error Analysiste:

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## Quiz: Statistics Behind Error Analysis

1. The two uncorrelated Gaussian distributions below are being added. Draw the graph for the sum of the two distributions.


## Quiz: Statistics Behind Error Analysis

2. What is the statistical significance of the typical offset specification?
a) The typical offset specification is the mean offset.
b) The typical is the mean plus one standard deviation. However, typically the mean is near zero so typical can be approximated as one standard deviation.
c) The typical is tested and any device that exceeds the typical value is discarded.
d) $99.7 \%$ of devices will be inside the typical limit.
3. When combining error sources $A$ and $B$, they should be added $\qquad$ .
a. Directly (Total Error = A + B).
b. Using Simpson's rule
c. Using the Adaptive Runge-Kutta Method
d. As the square root sum of the squares (Total Error $=\sqrt{A^{2}+B^{2}}$ )

## Solutions

## Quiz: Statistics Behind Error Analysis

1. The two uncorrelated Gaussian distributions below are being added. Draw the graph for the sum of the two distributions.


Typical $= \pm \sigma= \pm 100 \mu \mathrm{~V}$


## Quiz: Statistics Behind Error Analysis

2. What is the statistical significance of the typical offset specification?
a) The typical offset specification is the mean offset.
b) The typical is the mean plus one standard deviation. However, typically the mean is near zero so typical can be approximated as one standard deviation.
c) The typical is tested and any device that exceeds the typical value is discarded.
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