

# 具有诊断功能的 TLC6C5816-Q1 电源逻辑 16 位移位寄存器 LED 驱动器

## 1 特性

- 符合汽车类应用 要求
- 具有符合 AEC-Q100 标准的下列特性：
  - 器件温度等级 1：环境工作温度范围为  $-40^{\circ}\text{C}$  至  $125^{\circ}\text{C}$
  - 器件人体放电模型 (HBM) 静电放电 (ESD) 分类等级 H3A
  - 器件 CDM ESD 分类等级 C6
  - 提供功能安全
    - 可帮助进行功能安全系统设计的文档
- 16 个带电源 DMOS 晶体管输出的通道
  - 每通道达 50 mA 的漏极开路输出
  - 最大额定输出电压：45V
  - 压摆率经优化可降低 EMI
- 串行接口和 PWM 输入
  - 兼容 TPIC6C596、TLC6C598-Q1、TLC6C5912-Q1 的移位寄存器
  - LED 状态读回
  - 用于分组调光的 2 个 PWM 输入
- 诊断和保护
  - 可配置 LED 开路和短路诊断
  - 过热保护
  - 串行接口通信误差检测
  - 漏极开路误差反馈

## 2 应用

- 汽车仪表组
- 汽车 HVAC 控制面板
- 汽车内部面板
- 汽车电子旋钮式换挡器指示器
- 汽车中控台

## 3 说明

汽车应用中有各种 LED 指示器。某些应用（如混合仪表组和电子旋钮式换挡器）具有安全要求，必须具有 LED 故障诊断功能；其他应用（如 HVAC 面板）仅具有一个 LED 开关控制器，不要求具有 LED 诊断功能。为了涵盖两种应用，TLC6C5816-Q1 器件实现了灵活的 LED 诊断功能。通过写入到寄存器，可以对输出通道配置 LED 诊断 特性 或不配置 LED 诊断 特性。

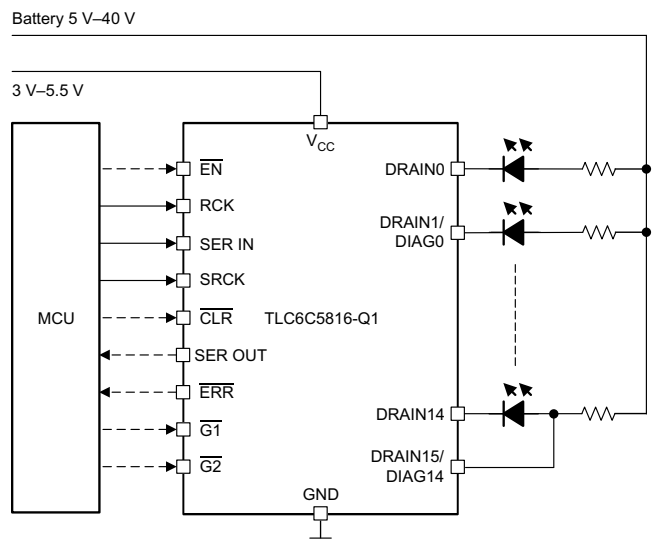
TLC6C5816-Q1 器件是一个 16 位移位寄存器 LED 驱动器，专门用于支持汽车 LED 应用。内置 LED 开路和 LED 短路诊断机制提供增强的安全保护。该器件含有 16 个带电源 DMOS 晶体管输出的通道。其中 8 个通道配置了相应的寄存器，支持 LED 故障诊断，因此该器件可以驱动 16 个不具有诊断功能的通道或 8 个具有诊断功能的通道。诊断通道 DIAGn 必须连接到 DRAINn 才能实现 LED 诊断。命令错误故障表明通道配置了 LED 诊断功能，但寄存器写入命令同时打开了该通道。器件提供循环冗余校验，以验证移位寄存器中的寄存器值。在读回模式中，该器件提供 6 位 CRC 提醒。MCU 可以读回 CRC 提醒并检查该提醒是否正确，以确定 MCU 与该器件之间的通信环路是否良好。

器件信息<sup>(1)</sup>

器件型号	封装	封装尺寸（标称值）
TLC6C5816-Q1	HTSSOP (28)	9.70mm × 4.40mm

(1) 要了解所有可用封装，请见数据表末尾的可订购产品附录。

典型应用原理图



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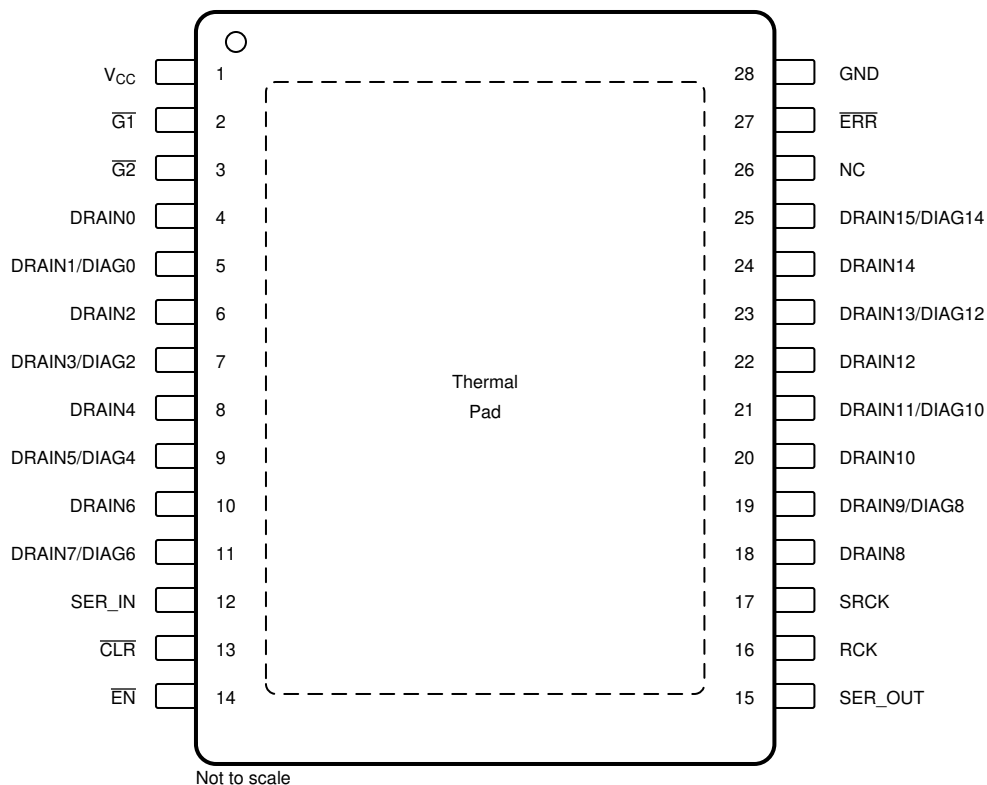
## 4 修订历史记录

注：之前版本的页码可能与当前版本有所不同。

<b>Changes from Revision A (December 2017) to Revision B</b>	<b>Page</b>
• 向 <a href="#">特性</a> 部分添加了功能安全链接 .....	<b>1</b>
<b>Changes from Original (October 2017) to Revision A</b>	<b>Page</b>
• 将数据表从“预告信息”更改为“生产数据” .....	<b>1</b>

## 5 Pin Configuration and Functions

**PWP PowerPAD™ Package**  
**28-Pin HTSSOP With Exposed Thermal Pad**  
**Top View**



**Pin Functions**

PIN		I/O	DESCRIPTION
NAME	NO.		
CLR	13	I	Shift register clear, active-low. $\overline{\text{CLR}}$ low level clears all the storage registers in the device, shift registers work normally. $\overline{\text{CLR}}$ high level makes both storage registers and shift registers work normally.
DRAIN0	4	O	Channel 0 open drain-output
DRAIN1/DIAG0	5	I/O	Channel 1 open-drain output or diagnostics input 0
DRAIN2	6	O	Channel 2 open drain output
DRAIN3/DIAG2	7	I/O	Channel 3 open-drain output or diagnostics input 2
DRAIN4	8	O	Channel 4 open drain output
DRAIN5/DIAG4	9	I/O	Channel 5 open-drain output or diagnostics input 4
DRAIN6	10	O	Channel 6 open-drain output
DRAIN7/DIAG6	11	I/O	Channel 7 open-drain output or diagnostics input 6
DRAIN8	18	O	Channel 8 open-drain output
DRAIN9/DIAG8	19	I/O	Channel 9 open-drain output or diagnostics input 8
DRAIN10	20	O	Channel 10 open-drain output
DRAIN11/DIAG10	21	I/O	Channel 11 open-drain output or diagnostics input 10
DRAIN12	22	O	Channel 12 open-drain output
DRAIN13/DIAG12	23	I/O	Channel 13 open-drain output or diagnostics input 12
DRAIN14	24	O	Channel 14 open-drain output
DRAIN15/DIAG14	25	I/O	Channel 15 open-drain output or diagnostics input 14

### Pin Functions (continued)

PIN		I/O	DESCRIPTION
NAME	NO.		
$\overline{\text{EN}}$	14	I	Device enable, active-low. $\overline{\text{EN}}$ high level shuts down the device, all the registers reset, and the device enters standby mode. $\overline{\text{EN}}$ low level enables the device, all functions work normally.
$\overline{\text{ERR}}$	27	O	Open-drain error feedback
$\overline{\text{G1}}$	2	I	Channel enable, controls DRAIN0–DRAIN7 outputs, active-low
$\overline{\text{G2}}$	3	I	Channel enable, controls DRAIN8–DRAIN15 outputs, active-low
NC	26	NC	No internal connection
RCK	16	I	Serial data latch. The data in each shift register transfers to a storage register at the rising edge of RCK. Meanwhile, the status bit is loaded to the shift register.
SER IN	12	I	Serial data input. Data on SER IN loads into the shift register on each rising edge of SRCK.
SER OUT	15	O	Serial data output. The purpose of this pin is to cascade several devices on the serial bus.
SRCK	17	I	Serial clock input. On each rising SRCK edge, data transfers from SER IN to the internal serial shift registers.
$V_{\text{CC}}$	1	P	Power supply pin for the device. Add a 0.1- $\mu\text{F}$ ceramic capacitor near the pin.
GND	28	G	Power ground, the ground reference pin for the device. This pin must connect to the ground plane on the PCB.
Thermal pad	—	—	Connect to polygon pour to optimize thermal performance

## 6 Specifications

### 6.1 Absolute Maximum Ratings

over operating ambient temperature range (unless otherwise noted)<sup>(1)</sup>

		MIN	MAX	UNIT
$V_{\text{CC}}$	Supply voltage	−0.3	6	V
$V_{\text{I}}$	Logic input voltage, $\overline{\text{CLR}}$ , $\overline{\text{EN}}$ , $\overline{\text{G1}}$ , $\overline{\text{G2}}$ , RCK, SER IN, SRCK	−0.3	6	V
$V_{\text{O}}$	Logic output voltage, SER OUT	−0.3	$V_{\text{CC}} + 0.3$	V
$V_{\text{DS}}$	Power DMOS drain-source voltage, DRAIN0–DRAIN15	−0.3	45	V
$V_{\text{ERR}}$	Error output voltage, $\overline{\text{ERR}}$	−0.3	6	V
$I_{\text{O}}$	Channel output current		50	mA
Operating junction temperature, $T_{\text{J}}$		−40	150	°C
Storage temperature, $T_{\text{stg}}$		−55	165	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### 6.2 ESD Ratings

		VALUE	UNIT
$V_{\text{(ESD)}}$ Electrostatic discharge	Human-body model (HBM), per AEC Q100-002 <sup>(1)</sup>	±4000	V
	Charged-device model (CDM), per AEC Q100-011	±1000	

- (1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

### 6.3 Recommended Operating Conditions

over operating ambient temperature range (unless otherwise noted)

		MIN	MAX	UNIT
$V_{\text{CC}}$	Supply voltage	3	5.5	V
$V_{\text{IH}}$	High-level input voltage, $\overline{\text{CLR}}$ , $\overline{\text{EN}}$ , $\overline{\text{G1}}$ , $\overline{\text{G2}}$ , RCK, SER IN, SRCK	2.4		V
$V_{\text{IL}}$	Low-level input voltage, $\overline{\text{CLR}}$ , $\overline{\text{EN}}$ , $\overline{\text{G1}}$ , $\overline{\text{G2}}$ , RCK, SER IN, SRCK		0.7	V
$T_{\text{A}}$	Operating ambient temperature	−40	125	°C

## 6.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>		TLC6C5816-Q1	UNIT
		PWP (HTSSOP)	
		28 PINS	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	44.4	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	29.9	°C/W
R <sub>θJB</sub>	Junction-to-board thermal resistance	26.9	°C/W
ψ <sub>JT</sub>	Junction-to-top characterization parameter	2	°C/W
ψ <sub>JB</sub>	Junction-to-board characterization parameter	26.7	°C/W
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	5.3	°C/W

(1) For more information about traditional and new thermal metrics, see [Semiconductor and IC Package Thermal Metrics](#).

## 6.5 Electrical Characteristics

V<sub>CC</sub> = 5 V, T<sub>J</sub> = –40°C to 150°C unless otherwise specified

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>(POR-rising)</sub>	Power-on-reset rising threshold		1.5		2.5	V
V <sub>(POR-falling)</sub>	Power-on-reset falling threshold		1			V
t <sub>(device-ready)</sub>	Device ready time	V <sub>CC</sub> > 0.5 V, $\overline{EN}$ = 0		50		μs
I <sub>CC</sub>	Logic supply current	All outputs off, no clock signal, $\overline{EN}$ = 0		60	120	μA
		All outputs on, no clock signal, $\overline{EN}$ = 0		210	300	
I <sub>CC(FRQ)</sub>	Logic supply current at frequency	f <sub>SRCK</sub> = 5 MHz, C <sub>L</sub> = 30 pF, all outputs on		320	600	μA
I <sub>(Q)</sub>	Quiescent current	$\overline{EN}$ = 1			1	μA
V <sub>OH</sub>	High-level output voltage SER OUT	I <sub>OH</sub> = –20 μA	4.9	4.99		V
		I <sub>OH</sub> = –4 mA	4.5	4.69		
V <sub>OL</sub>	Low-level output voltage SER OUT	I <sub>OH</sub> = –20 μA		0.001	0.01	V
		I <sub>OH</sub> = –4 mA		0.25	0.4	
I <sub>IH</sub>	High-level input current	V <sub>I</sub> = 5 V		0.2		μA
I <sub>IL</sub>	Low-level input current	V <sub>I</sub> = 0 V		–0.2		μA
I <sub>D(SX)</sub>	Off-state drain current	V <sub>DS</sub> = 30 V		0.01	0.1	μA
		V <sub>DS</sub> = 30 V, T <sub>A</sub> = 125°C		0.1	0.3	
r <sub>DS(on)</sub>	Static drain-source on-state resistance	V <sub>CC</sub> = 5 V, I <sub>D</sub> = 20 mA, T <sub>A</sub> = 25°C, single channel ON	5	6.2	8	Ω
		V <sub>CC</sub> = 3.3 V, I <sub>D</sub> = 20 mA, T <sub>A</sub> = 25°C, all channels ON	6	7.3	9	
		V <sub>CC</sub> = 3.3 V, I <sub>D</sub> = 20 mA, T <sub>A</sub> = 125°C, all channels ON	9	11.6	13.5	
T <sub>(SHUTDOWN)</sub>	Thermal shutdown threshold			175		°C
T <sub>(HYS)</sub>	Thermal shutdown hysteresis			15		°C
V <sub>(OC_th)</sub>	LED-open detection threshold		4	4.3	4.5	V
V <sub>hys(OC)</sub>	LED-open detection-threshold hysteresis			60		mV
V <sub>(SC_th)</sub>	LED-short detection threshold		1	1.22	1.5	V
V <sub>hys(SC)</sub>	LED-short detection-threshold hysteresis			60		mV
V <sub>(ERR_PD)</sub>	ERR pin open-drain voltage drop	I <sub>ERR</sub> = 4 mA			0.3	V
I <sub>lkq(ERR)</sub>	ERR pin leakage current	V <sub>ERR</sub> = 5 V	–1		1	μA

## 6.6 Timing Requirements

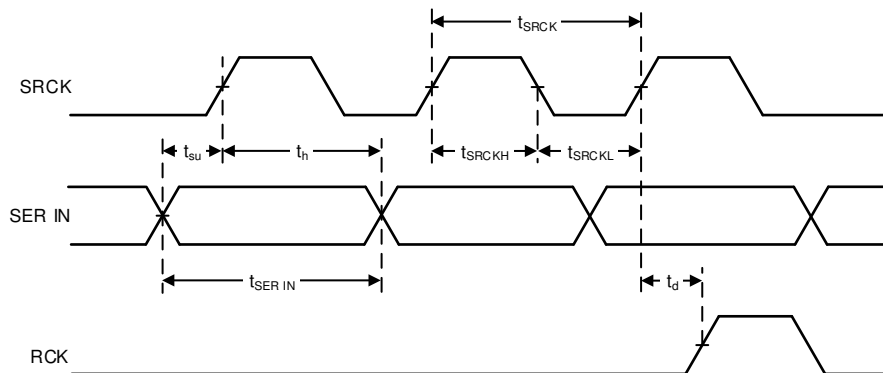
$V_{CC} = 5\text{ V}$ ,  $T_J = 25^\circ\text{C}$ ,  $C_L = 30\text{ pF}$ ,  $I_D = 20\text{ mA}$  unless otherwise specified

		MIN	NOM	MAX	UNIT
$f_{SRCK}$	Serial clock frequency			10	MHz
$t_{SRCK}$	Serial clock duration	100			ns
$t_{SRCKH}$	SRCK pulse duration, high	30			ns
$t_{SRCKL}$	SRCK pulse duration, low	30			ns
$t_{su}$	Setup time, SER IN high before SRCK rise	15			ns
$t_h$	Hold time, SER IN high after SRCK rise	15			ns
$t_{SER\ IN}$	SER IN pulse duration	40			ns
$t_d$	Last SRCK rise to RCK rise	200			ns

## 6.7 Switching Characteristics

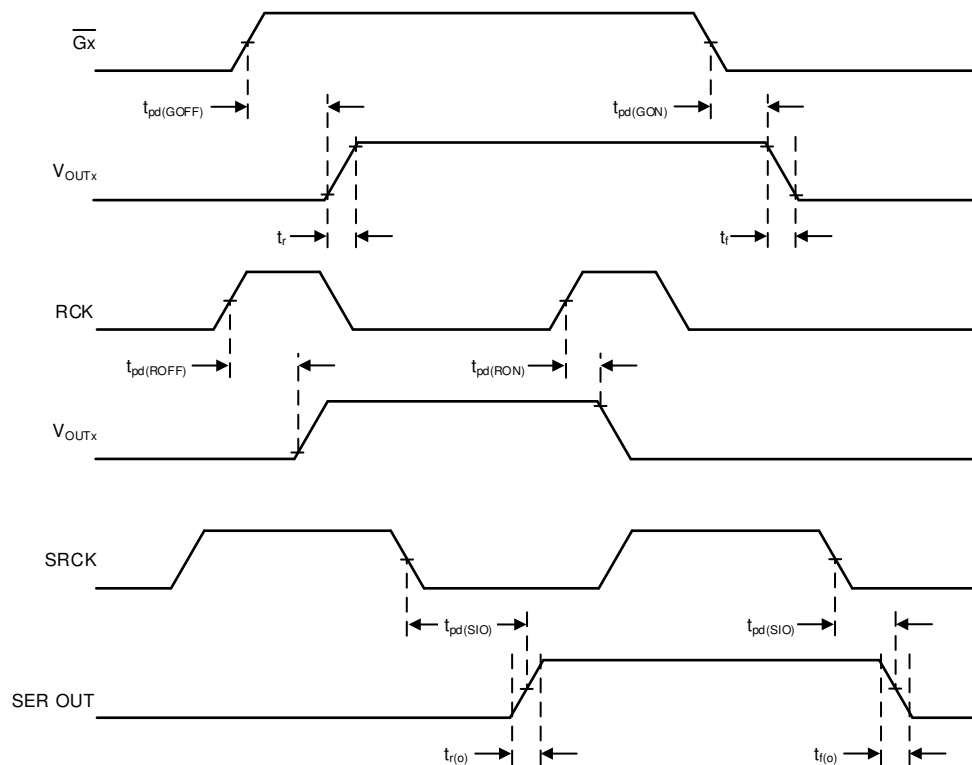
$V_{CC} = 5\text{ V}$ ,  $T_J = 25^\circ\text{C}$ ,  $C_L = 30\text{ pF}$ ,  $I_D = 20\text{ mA}$  unless otherwise specified

	PARAMETER	MIN	TYP	MAX	UNIT
$t_{pd(deg\_open)}$	LED open to $\overline{ERR}$ pin pulled down time		35		$\mu\text{s}$
$t_{pd(deg\_short)}$	LED short to $\overline{ERR}$ pin pulled down time		35		$\mu\text{s}$
$t_{pd(GOFF)}$	Propagation delay time, output off ( $V_{OUT}$ equals 10% LED supply voltage) from $\overline{Gx}$ rising		250		ns
$t_{pd(GON)}$	Propagation delay time, output on ( $V_{OUT}$ equals 90% LED supply voltage) from $\overline{Gx}$ falling		250		ns
$t_{pd(ROFF)}$	Propagation delay time, output off ( $V_{OUT}$ equals 10% LED supply voltage) from RCK rising		250		ns
$t_{pd(RON)}$	Propagation delay time, output on ( $V_{OUT}$ equals 90% LED supply voltage) from RCK rising		250		ns
$t_r$	Rise time, drain output		100		ns
$t_f$	Fall time, drain output		100		ns
$t_{pd(SIO)}$	Propagation delay time, SRCK falling edge to SEROUT change		35		ns
$t_{r(o)}$	SEROUT rise time (10% to 90%)		20		ns
$t_{f(o)}$	SEROUT fall time (90% to 10%)		20		ns



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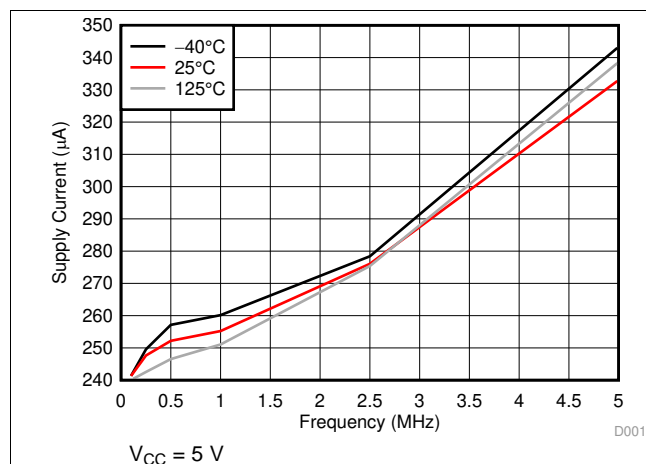
图 1. Timing Diagram of Input Signals



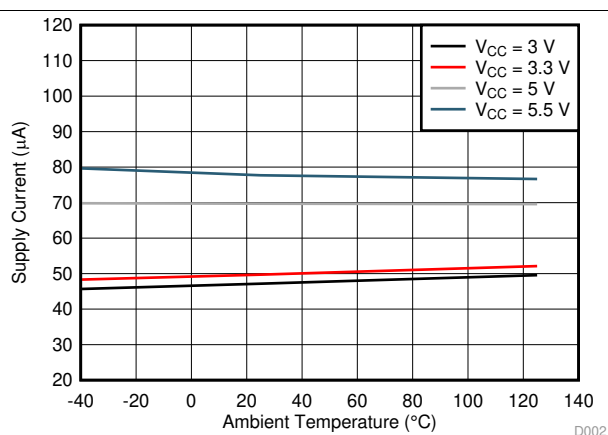
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**图 2. Timing Diagram of Output Signals**

## 6.8 Typical Characteristics



**图 3. Supply Current vs CLK Frequency**



**图 4. Supply Current vs Ambient Temperature**

## Typical Characteristics (接下页)

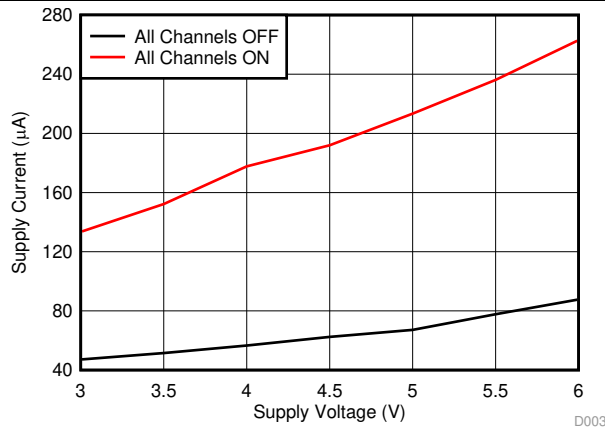


图 5. Supply Current vs Supply Voltage

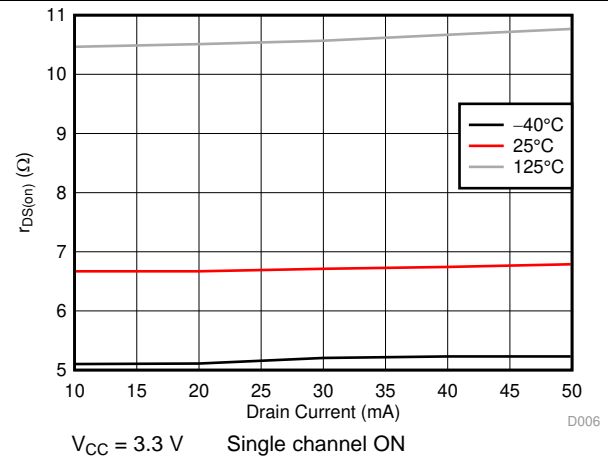


图 6.  $r_{DS(on)}$  vs Ambient Temperature

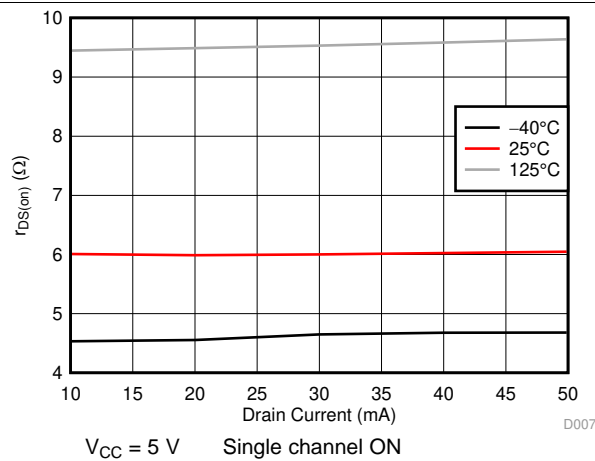


图 7.  $r_{DS(on)}$  vs Ambient Temperature

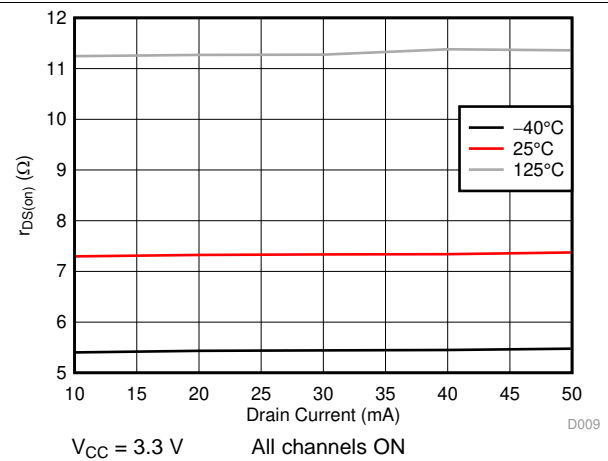


图 8.  $r_{DS(on)}$  vs Drain Current

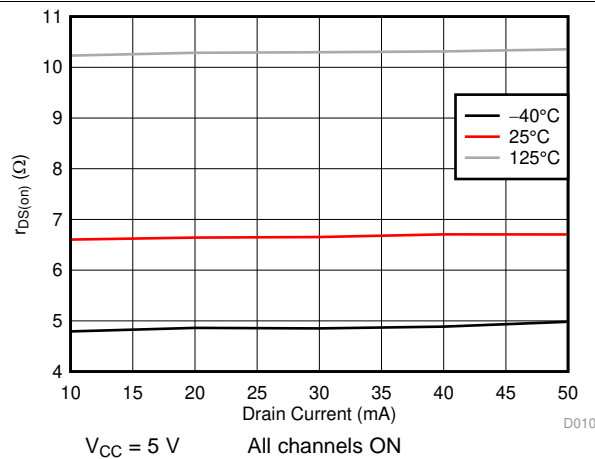


图 9.  $r_{DS(on)}$  vs Drain Current

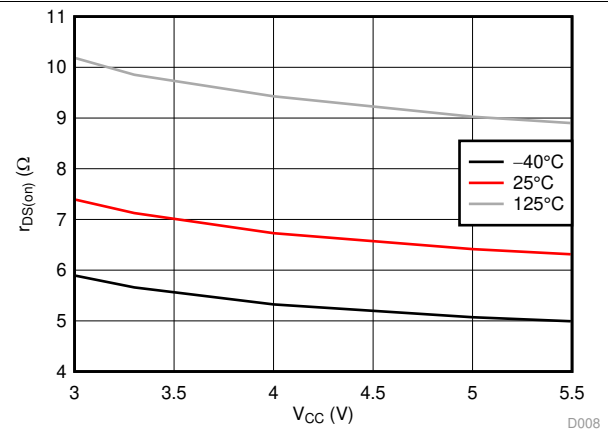


图 10.  $r_{DS(on)}$  vs Supply Voltage



## Typical Characteristics (接下页)

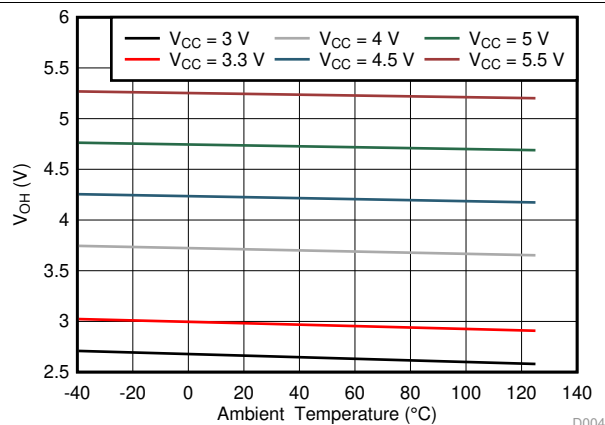


图 11. SER OUT High Voltage vs Temperature (°C)

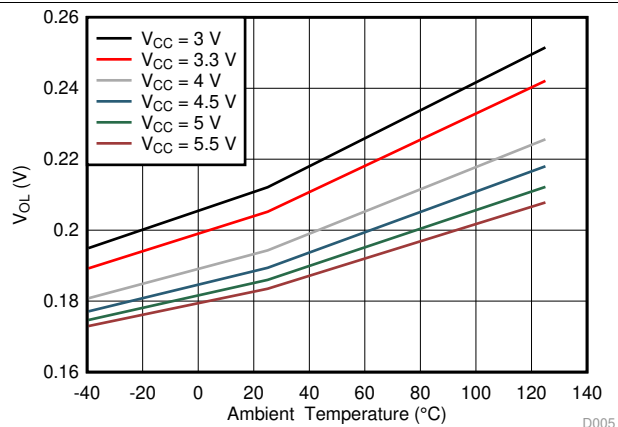


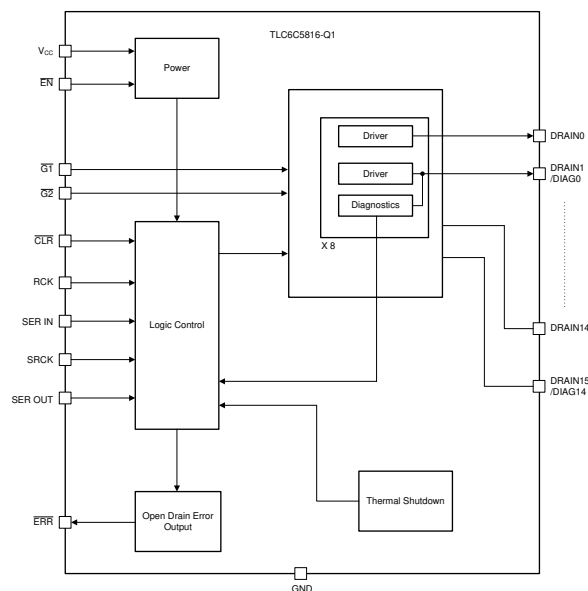
图 12. SER OUT Low Voltage vs Temperature (°C)

## 7 Detailed Description

### 7.1 Overview

The TLC6C5816-Q1 device is a 16-bit shift-register LED driver designed to support automotive LED applications. A built-in LED-open and LED-short diagnostic mechanism provides enhanced safety protection. The device contains 16 channels with power DMOS transistor outputs, but 8 of the channels can instead be configured by the corresponding DIAGn bits in the Configuration register to support LED fault diagnostics. The diagnostics channels DIAGn must connect to DRAINn to realize LED diagnostics. A command error fault implies that a channel is configured for LED diagnostics, but a register write command has turned on the channel at the same time. The device provides a cyclic redundancy check to verify register values in the shift registers. In readback mode, the device provides 6 bits of the CRC remainder. The MCU can read back the CRC remainder and check if the remainder is correct. This checks whether the communication loop between MCU and device is good.

### 7.2 Functional Block Diagram



### 7.3 Feature Description

The features of the TLC6C5816-Q1 device are described in the following sections. 表 1 describes device behavior under different conditions.

表 1. TLC6C5816-Q1 Behavior Under Different Conditions

		CONFIGURATION REGISTERS	STATUS REGISTERS	OUTPUTS 0-7	OUTPUTS 8-15	DEVICE CURRENT
$\overline{\text{EN}} = \text{HIGH}$	$\overline{\text{CLR}} = \text{X}$	Clear	Clear	Hi-Z	Hi-Z	Low $I_{(Q)}$
$\overline{\text{EN}} = \text{LOW}$	$\overline{\text{CLR}} = \text{LOW}$	Clear	Clear	Hi-Z	Hi-Z	Active current
	$\overline{\text{CLR}} = \text{HIGH}$	Set by interface	Set by fault detection	Controlled by configuration and G1 level	Controlled by configuration and G2 level	Operation current

### 7.3.1 Device Enable ( $\overline{\text{EN}}$ )

The TLC6C5816-Q1 device provides a low  $I_{\text{Q}}$  mode. A high  $\overline{\text{EN}}$  level shuts down the device, all the registers reset, and the device enters standby mode. A low  $\overline{\text{EN}}$  level enables the device, and all functions work normally.

### 7.3.2 Gated Output ( $\overline{\text{Gx}}$ )

The device provides two active-low inputs to control gated outputs.  $\overline{\text{G1}}$  turns channels DRAIN0–DRAIN7 on and off, and  $\overline{\text{G2}}$  turns channels DRAIN8–DRAIN15 on and off.

### 7.3.3 Register Clear ( $\overline{\text{CLR}}$ )

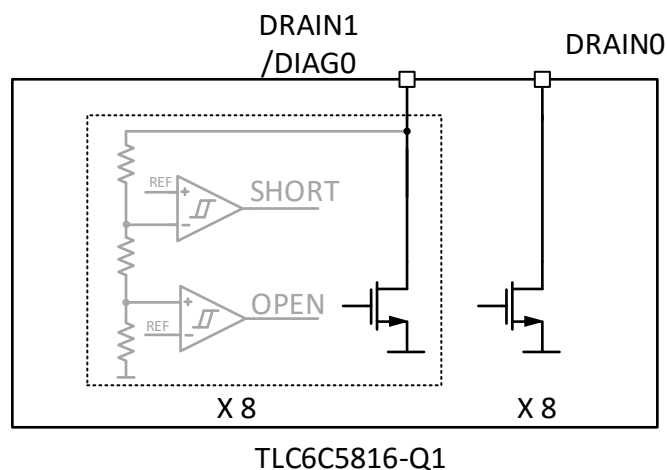
The device provides a convenient function for clearing registers. A low  $\overline{\text{CLR}}$  input level clears all internal registers and all fault states. A high  $\overline{\text{CLR}}$  level makes the device work normally.

### 7.3.4 Open-Drain Outputs and Flexible Diagnostics Channel

The device provides 16 output channels. All 16 channels have integrated low-side switches to drive external loads such as LEDs independently. Eight channels have integrated voltage comparators dedicated for LED-open and -short diagnostics as depicted in the following sections.

#### 7.3.4.1 Configurable Outputs

The 16 channels are divided into eight pairs of outputs like DRAIN0, DRAIN1/DIAG0 as shown in Figure 13. By default, both outputs of this pair are open-drain outputs. Each of the pair is independent from the other.



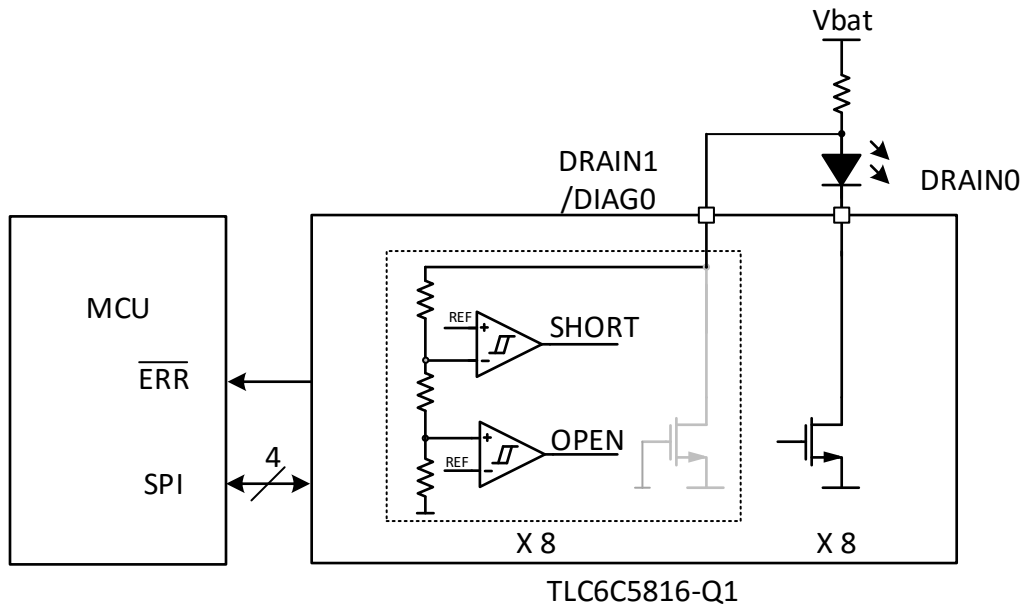
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图 13. Open-Drain Output and Flexible Diagnostics

By setting its bit in the configuration register to HIGH, the DRAIN1/DIAG0 output can be configured as diagnostics channel DIAG0 for DRAIN0.

By setting the configuration register to LOW, DRAIN1/DIAG0 can be configured as the independent open-drain output DRAIN1.

If DRAIN1/DIAG0 is configured as a diagnostics channel, when DRAIN0 is on, the DRAIN1/DIAG0 diagnostics path monitors the voltage. When DRAIN0 is off, DRAIN1/DIAG0 is in the high-impedance state to avoid any leakage current.



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**图 14. Diagnostics Configuration of Output Driver Pair**

#### 7.3.4.2 LED-Open Diagnostics

As depicted in [Configurable Outputs](#), the DIAG0 channel monitors the anode voltage of the LED load of DRAIN0. When the DRAIN0 channel turns on, DIAG0 compares the DRAIN0 voltage with internal threshold for LED-open detection,  $V_{(OC\_th)}$ . When DRAIN0 is on, and  $V_{(DIAG0)}$  is continuously higher than  $V_{(OC\_th)}$  for  $t_{pd(deg\_open)}$ , the device asserts an LED-open fault, sets the corresponding bit in the fault table, and pulls ERR low.

An LED-open fault does not turn off the channel automatically in the LED-open state. Once the device detects an open fault, it latches the fault status in the DIAGn\_OPEN fault register. The fault register value only recovers to normal when the LED fault disappears and the fault status is read back. Cycling  $\overline{Gx}$  on and off does not clear the fault.

#### 7.3.4.3 LED-Short Diagnostics

As depicted in [Configurable Outputs](#), the DIAG0 channel monitors the LED anode voltage of DRAIN0. When the DRAIN0 channel is turned on, DIAG0 compares the DRAIN0 voltage with the internal threshold for LED short detection,  $V_{(SC\_th)}$ . When DRAIN0 is on and  $V_{(DIAG0)}$  is continuously lower than  $V_{(SC\_th)}$  for  $t_{pd(deg\_short)}$ , the device asserts an LED-short fault, sets the corresponding bit in the fault flag table, and pulls ERR low.

The device does not turn off the channel automatically in LED-short state. Once device detects a short fault, it latches the fault state in the DIAGn\_SHORT fault register. The fault register value only recovers to normal when LED fault disappears and the fault status is read back. Cycling  $\overline{Gx}$  on and off does not clear the fault.

#### 7.3.5 Thermal Shutdown

The TLC6C5816-Q1 device has an internal thermal sensor that monitors device temperature. Once the thermal sensor detects device overtemperature, it disables all channel outputs and sets the TSD flag in the Fault Readback register. The fault register value only recovers to normal when the overtemperature fault disappears and the fault status is read back.

#### 7.3.6 Command Error

The diagnostics configuration for  $DRAIN_{n+1}$  and  $DIAG_n$  cannot be set to open-drain output mode and diagnostics mode at the same time. If the device detects both of the registers have been set high for any channel, the device sets the CMD\_ERR flag HIGH and pulls the open-drain error flag  $\overline{ERR}$  pin low. Furthermore, the device ignores the  $DIAG_n$  setting and drives the channel in open-drain output mode. To reset the CMD\_ERR flag, correct the register configuration value and read out the fault register value.

### 7.3.7 Serial Communication Error

The device provides a cyclic redundancy check to verify register values in the shift registers. In readback mode, the device provides 6 bits of the CRC remainder. The MCU can read back the CRC remainder and check if the remainder is correct to determine whether the communication loop between MCU and device is good. [Shift-Register Communication-Fault Detection](#) gives a detailed description of the CRC check.

### 7.3.8 Error Feedback

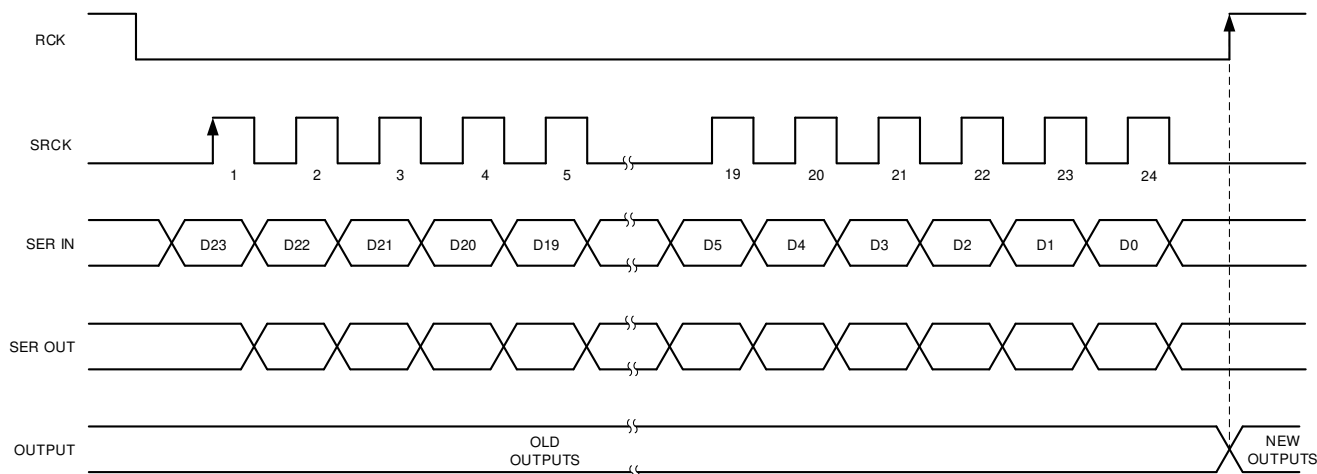
If any of the fault flags is high,  $\overline{\text{ERR}}$  is pulled down. The MCU can detect the device fault by this pin, read out fault flags, and take actions accordingly. The first RCK rising edge latches the fault registers into shift registers. The status information shifts toward SER OUT at the falling edge of SRCK.

### 7.3.9 Interface

The TLC6C5816-Q1 device contains a 24-bit shift-register serial interface that feeds a 24-bit D-type storage register. Data transfer through the shift and storage registers is on the rising edge of the shift register clock (SRCK) and register latch signal (RCK), respectively. The storage register transfers data to the output buffer when device enable ( $\overline{\text{EN}}$ ) is low and shift register clear ( $\overline{\text{CLR}}$ ) is high.

#### 7.3.9.1 Register Write

The TLC6C5816-Q1 device has a 24-bit configuration register. Data transfers through the shift registers on the rising edge of SRCK and latches into the storage registers on the rising edge of RCK. The first 8 data bits control the diagnostics channel configuration, and the following 16 data bits control 16 open-drain outputs independently.



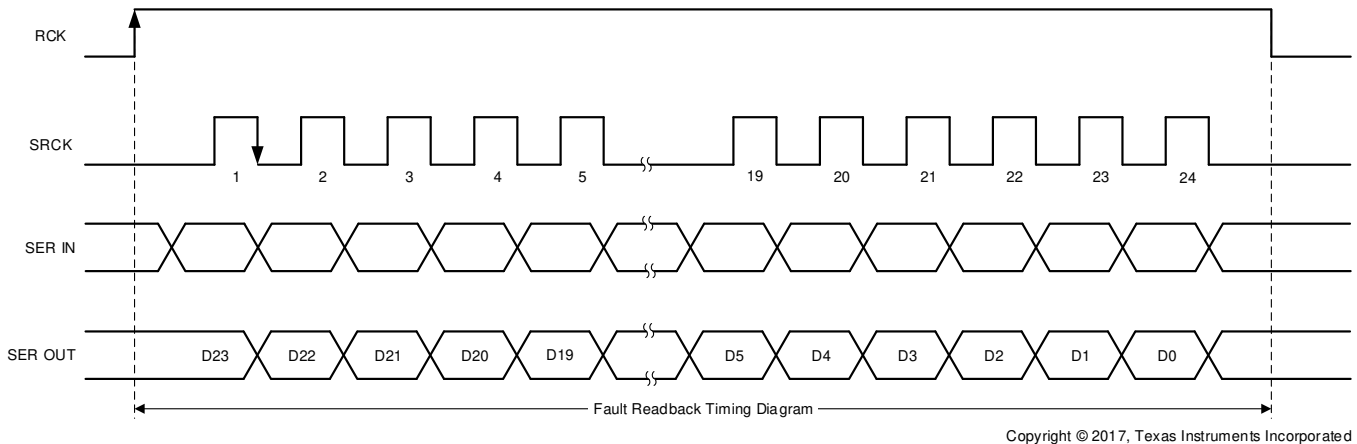
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图 15. Register Write Timing Diagram

The  $\text{DRAIN}_{n+1}$ - $\text{DIAG}_n$  channel configuration is controlled by the  $\text{DIAG}_n$  registers. These channels can be set to either open-drain output or diagnostics input mode. The TLC6C5816-Q1 device does not allow the user to set  $\text{DRAIN}_{n+1}$  and  $\text{DIAG}_n$  high at the same time, because the divider resistor for LED diagnostics can result in leakage current on the LED, which lights up the LED. If the  $\text{DIAG}_n$  and  $\text{DRAIN}_n$  registers are set to high at the same time, the channel operates as an open-drain output instead of LED diagnostics, and a command error latches in the fault registers, which can be read back by the register readback function as explained in [Register Read](#).

#### 7.3.9.2 Register Read

The fault information loads to shift registers on the rising edge of RCK and can be read out on SER OUT. On the rising edge of the RCK signal, the MSB data  $\text{DIAG14\_OPEN}$  appears on the SER OUT pin. On each falling edge of SRCK signal, there is 1 bit of data shifted out on the SER OUT pin. There is a total of 24 bits in the fault information registers. [Register Maps](#) describes the details.



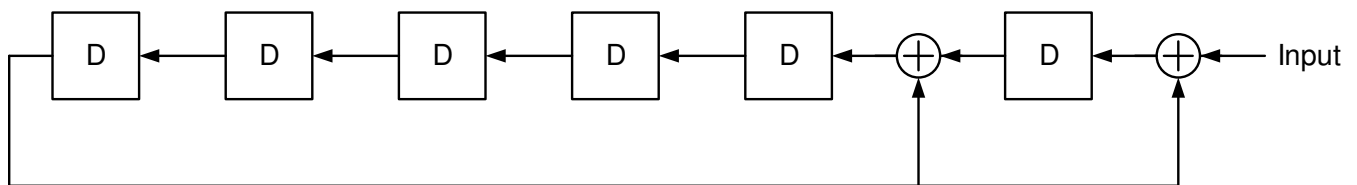
**图 16. Register Read Timing Diagram**

### 7.3.9.3 Shift-Register Communication-Fault Detection

The TLC6C5816-Q1 device provides a cyclic redundancy check to verify register values in the shift registers. In readback mode, the TLC6C5816-Q1 device provides 6 bits of the CRC remainder. The MCU can read back the CRC remainder and check if the remainder is correct. The CRC checksum provides a readback method to verify shift register values without altering them.

$$\text{Polynomial: } x^6 + x + 1$$

(1)



**图 17. CRC Check Block Diagram**

The TLC6C5816-Q1 device also checks the configuration register for faulty commands.

The TLC6C5816-Q1 configuration register consists of 24 bits. To generate the CRC checksum, the device first shifts left 6 bits and appends 0s, then bit-wise exclusive-ORs the 30 data bits with the polynomial to get the checksum.

For example, if the configuration data is 0xD7 0F68 and the polynomial is 0x43 (7'b100 0011), the CRC checksum is 0x19 (6'b01 1001).

The MCU can read back the CRC checksum and append it to the LSB of 24 bits, and then the 30 bits of data becomes 0x35C3 DA19. Performing the bit-wise exclusive-OR operation with the polynomial should lead to a residual of 0.

CRC reference: [CRC Implementation With MSP430](#)

### 7.3.9.4 Clear Register

A logic low on  $\overline{\text{CLR}}$  clears all registers in the device. TI suggests clearing the device registers during power up or initialization.

### 7.3.9.5 Register Clock

RCK is the storage-register clock. Data in the storage register appears at the output whenever the output enable ( $\overline{\text{G1}}$  and  $\overline{\text{G2}}$ ) input signals are low.

## 7.4 Device Functional Modes

### 7.4.1 Normal Operation

To make the device operate normally, usually use a 3.3-V or 5-V power supply to power  $V_{CC}$ , connect the LED supply voltage to a regulated voltage or directly to the car battery, and make sure the channel current does not exceed 50 mA.

### 7.4.2 POR Reset

When  $V_{CC}$  is lower than  $V_{(POR-falling)}$ , the device stops working and enters the power-off mode. When  $V_{CC}$  is higher than  $V_{(POR-rising)}$ , the device starts to work and sets all registers to their default values.

### 7.4.3 Standby Mode

When  $V_{CC}$  is higher than  $V_{(POR-rising)}$  and  $\overline{EN}$  is high, the device enters the standby mode and sets all registers to their default values. The power consumption is very low.

## 7.5 Register Maps

**表 2. Register Map**

CONFIGURATION REGISTER								
Bit	23	22	21	20	19	18	17	16
Field name	DIAG14	DIAG12	DIAG10	DIAG8	DIAG6	DIAG4	DIAG2	DIAG0
Default value	0h	0h	0h	0h	0h	0h	0h	0h
Bit	15	14	13	12	11	10	9	8
Field name	DRAIN15	DRAIN14	DRAIN13	DRAIN12	DRAIN11	DRAIN10	DRAIN9	DRAIN8
Default value	0h	0h	0h	0h	0h	0h	0h	0h
Bit	7	6	5	4	3	2	1	0
Field name	DRAIN7	DRAIN6	DRAIN5	DRAIN4	DRAIN3	DRAIN2	DRAIN1	DRAIN0
Default value	0h	0h	0h	0h	0h	0h	0h	0h
FAULT_READBACK REGISTER								
Bit	23	22	21	20	19	18	17	16
Field name	DIAG14_OPEN	DIAG14_SHORT	DIAG12_OPEN	DIAG12_SHORT	DIAG10_OPEN	DIAG10_SHORT	DIAG8_OPEN	DIAG8_SHORT
Default value	0h	0h	0h	0h	0h	0h	0h	0h
Bit	15	14	13	12	11	10	9	8
Field name	DIAG6_OPEN	DIAG6_SHORT	DIAG4_OPEN	DIAG4_SHORT	DIAG2_OPEN	DIAG2_SHORT	DIAG0_OPEN	DIAG0_SHORT
Default value	0h	0h	0h	0h	0h	0h	0h	0h
Bit	7	6	5	4	3	2	1	0
Field name	TSD	CMD_ERR	CRC					
Default value	0h	0h	0h					

## 7.6 Interface Registers

Table 3 lists the memory-mapped registers for the interface.

**Table 3. Interface Registers**

OFFSET	ACRONYM	REGISTER NAME	SECTION
0h	Config	Configuration Register	<a href="#">Go</a>
1h	Fault_Readback	Fault Readback Register	<a href="#">Go</a>

Complex bit access types are encoded to fit into small table cells. [Table 4](#) shows the codes that are used for access types in this section.

**Table 4. Interface Access Type Codes**

	CODE	DESCRIPTION
Read type	R	Read-only
Read to clear	RC	Read to clear the fault
Write type	W	Write-only
Reset or Default Value	-n	Value after reset or the default value

### 7.6.1 Configuration Register (Offset = 0h) [reset = 0h]

Config is shown in [Figure 18](#) and described in [Table 5](#).

Return to [Summary Table](#).

**Figure 18. Configuration Register**

23	22	21	20	19	18	17	16
DIAG14	DIAG12	DIAG10	DIAG8	DIAG6	DIAG4	DIAG2	DIAG0
W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h
15	14	13	12	11	10	9	8
DRAIN15	DRAIN14	DRAIN13	DRAIN12	DRAIN11	DRAIN10	DRAIN9	DRAIN8
W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h
7	6	5	4	3	2	1	0
DRAIN7	DRAIN6	DRAIN5	DRAIN4	DRAIN3	DRAIN2	DRAIN1	DRAIN0
W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h	W-0h

**Table 5. Configuration Register Field Descriptions**

Bit	Field	Type	Reset	Description
23	DIAG14	W	0h	Diagnostics configuration bit for DRAIN15 and DIAG14 HIGH = Diagnostics enabled as DIAG14 LOW = Diagnostics disabled as DRAIN15
22	DIAG12	W	0h	Diagnostics configuration bit for DRAIN13 and DIAG12 HIGH = Diagnostics enabled as DIAG12 LOW = Diagnostics disabled as DRAIN13
21	DIAG10	W	0h	Diagnostics configuration bit for DRAIN11 and DIAG10 HIGH = Diagnostics enabled as DIAG10 LOW = Diagnostics disabled as DRAIN11
20	DIAG8	W	0h	Diagnostics configuration bit for DRAIN9 and DIAG8 HIGH = Diagnostics enabled as DIAG8 LOW = Diagnostics disabled as DRAIN9
19	DIAG6	W	0h	Diagnostics configuration bit for DRAIN7 and DIAG6 HIGH = Diagnostics enabled as DIAG16 LOW = Diagnostics disabled as DRAIN7
18	DIAG4	W	0h	Diagnostics configuration bit for DRAIN5 and DIAG4 HIGH = Diagnostics enabled as DIAG4 LOW = Diagnostics disabled as DRAIN5



**Table 5. Configuration Register Field Descriptions (continued)**

Bit	Field	Type	Reset	Description
17	DIAG2	W	0h	Diagnostics configuration bit for DRAIN3 and DIAG2 HIGH = Diagnostics enabled as DIAG2 LOW = Diagnostics disabled as DRAIN3
16	DIAG0	W	0h	Diagnostics configuration bit for DRAIN1 and DIAG0 HIGH = Diagnostics enabled as DIAG0 LOW = Diagnostics disabled as DRAIN1
15	DRAIN15	W	0h	Open-drain output control bit for DRAIN15 and DIAG14 HIGH = Output power switch enabled LOW = Output power switch disabled
14	DRAIN14	W	0h	Open-drain output control bit for DRAIN14 HIGH = Output power switch enabled LOW = Output power switch disabled
13	DRAIN13	W	0h	Open-drain output control bit for DRAIN13 and DIAG12 HIGH = Output power switch enabled LOW = Output power switch disabled
12	DRAIN12	W	0h	Open-drain output control bit for DRAIN12 HIGH = Output power switch enabled LOW = Output power switch disabled
11	DRAIN11	W	0h	Open-drain output control bit for DRAIN11 and DIAG10 HIGH = Output power switch enabled LOW = Output power switch disabled
10	DRAIN10	W	0h	Open-drain output control bit for DRAIN10 HIGH = Output power switch enabled LOW = Output power switch disabled
9	DRAIN9	W	0h	Open-drain output control bit for DRAIN9 and DIAG8 HIGH = Output power switch enabled LOW = Output power switch disabled
8	DRAIN8	W	0h	Open-drain output control bit for DRAIN8 HIGH = Output power switch enabled LOW = Output power switch disabled
7	DRAIN7	W	0h	Open-drain output control bit for DRAIN7 and DIAG6 HIGH = Output power switch enabled LOW = Output power switch disabled
6	DRAIN6	W	0h	Open-drain output control bit for DRAIN6 HIGH = Output power switch enabled LOW = Output power switch disabled
5	DRAIN5	W	0h	Open-drain output control bit for DRAIN5 and DIAG4 HIGH = Output power switch enabled LOW = Output power switch disabled
4	DRAIN4	W	0h	Open-drain output control bit for DRAIN4 HIGH = Output power switch enabled LOW = Output power switch disabled
3	DRAIN3	W	0h	Open-drain output control bit for DRAIN3 DIAG2 HIGH = Output power switch enabled LOW = Output power switch disabled
2	DRAIN2	W	0h	Open-drain output control bit for DRAIN2 HIGH = Output power switch enabled LOW = Output power switch disabled
1	DRAIN1	W	0h	Open-drain output control bit for DRAIN1 DIAG0 HIGH = Output power switch enabled LOW = Output power switch disabled
0	DRAIN0	W	0h	Open-drain output control bit for DRAIN0 HIGH = Output power switch enabled LOW = Output power switch disabled

## 7.6.2 Fault Readback Register (Offset = 1h) [reset = 0h]

Fault\_readback is shown in [Figure 19](#) and described in [Table 6](#).

Return to [Summary Table](#).

**Figure 19. Fault\_Readback Register**

23	22	21	20	19	18	17	16
DIAG14_OPEN	DIAG14_SHORT	DIAG12_OPEN	DIAG12_SHORT	DIAG10_OPEN	DIAG10_SHORT	DIAG8_OPEN	DIAG8_SHORT
RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h
15	14	13	12	11	10	9	8
DIAG6_OPEN	DIAG6_SHORT	DIAG4_OPEN	DIAG4_SHORT	DIAG2_OPEN	DIAG2_SHORT	DIAG0_OPEN	DIAG0_SHORT
RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h	RC-0h
7	6	5	4	3	2	1	0
TSD	CMD_ERR	CRC					
RC-0h	RC-0h	R-0h					

**Table 6. Fault Readback Register Field Descriptions**

Bit	Field	Type	Reset	Description
23	DIAG14_OPEN	RC	0h	LED-Open fault flag for DRAIN15 and DIAG14, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
22	DIAG14_SHORT	RC	0h	LED-short fault flag for DIAG15 and DIAG14, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
21	DIAG12_OPEN	RC	0h	LED-open fault flag for DRAIN13 and DIAG12, read to clear the fault HIGH = LED open fault detected LOW = LED-open fault not detected
20	DIAG12_SHORT	RC	0h	LED-short fault flag for DIAG13 and DIAG12, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
19	DIAG10_OPEN	RC	0h	LED-open fault flag for DRAIN11 and DIAG10, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
18	DIAG10_SHORT	RC	0h	LED-short fault flag for DIAG11 and DIAG10, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
17	DIAG8_OPEN	RC	0h	LED-open fault flag for DRAIN9 and DIAG8, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
16	DIAG8_SHORT	RC	0h	LED-short fault flag for DIAG9 and DIAG8, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
15	DIAG6_OPEN	RC	0h	LED-open fault flag for DRAIN7 and DIAG6, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
14	DIAG6_SHORT	RC	0h	LED-short fault flag for DIAG7 and DIAG6, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
13	DIAG4_OPEN	RC	0h	LED-open fault flag for DRAIN5 and DIAG4, read to clear the fault HIGH = LED open fault detected LOW = LED-open fault not detected
12	DIAG4_SHORT	RC	0h	LED-short fault flag for DIAG5 and DIAG4, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected

**Table 6. Fault Readback Register Field Descriptions (continued)**

Bit	Field	Type	Reset	Description
11	DIAG2_OPEN	RC	0h	LED-open fault flag for DRAIN3 and DIAG2, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
10	DIAG2_SHORT	RC	0h	LED-short fault flag for DIAG3 and DIAG2, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
9	DIAG0_OPEN	RC	0h	LED-open fault flag for DRAIN1 and DIAG0, read to clear the fault HIGH = LED-open fault detected LOW = LED-open fault not detected
8	DIAG0_SHORT	RC	0h	LED-short fault flag for DIAG1 and DIAG0, read to clear the fault HIGH = LED-short fault detected LOW = LED-short fault not detected
7	TSD	RC	0h	Thermal-shutdown detection flag, read to clear the fault HIGH = Thermal shutdown detected LOW = Thermal shutdown not detected
6	CMD_ERR	RC	0h	Serial-interface command error, read to clear the fault HIGH = Command error detected in last serial-interface communication LOW = No command error detected in last serial-interface communication
5–0	CRC	R	0h	CRC checksum of configuration registers

## 8 Application and Implementation

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### 注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

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### 8.1 Application Information

The TLC6C5816-Q1 device usually is used to drive LED indicators in automotive cluster applications to convey different kinds of information, such as airbag alert, engine fault, and so forth. Typically there are two types LED indicators, general-purpose indicators and safety-related indicators. General indicators only require a simple turnon and turnoff function. Safety-related indicators require not only LED on-off control, but also LED-open and -short diagnostics. The TLC6C5816-Q1 device is very flexible, as it has 8 configurable LED diagnostics pins, which can be configured as open-drain outputs or LED open- and short-diagnostics pins. By configuring corresponding channels for the LED diagnostics function, the TLC6C5816-Q1 device can provide LED open and short diagnostics to improve the system safety level. The following section describes a typical cluster application.

### 8.2 Typical Application

Following is a typical automotive cluster application which contains 24 LEDs. Two TLC6C5816-Q1 devices connected in series drive the total of 24 LEDs. The first device drives 8 safety-critical LEDs which require LED diagnostics, and the second device drives 16 general-purpose LEDs which only require simple on-and-off control. An MCU, which controls the two devices through a serial interface and GPIOs, controls channel on-off, PWM dimming, and LED diagnostics functions.

## Typical Application (接下页)

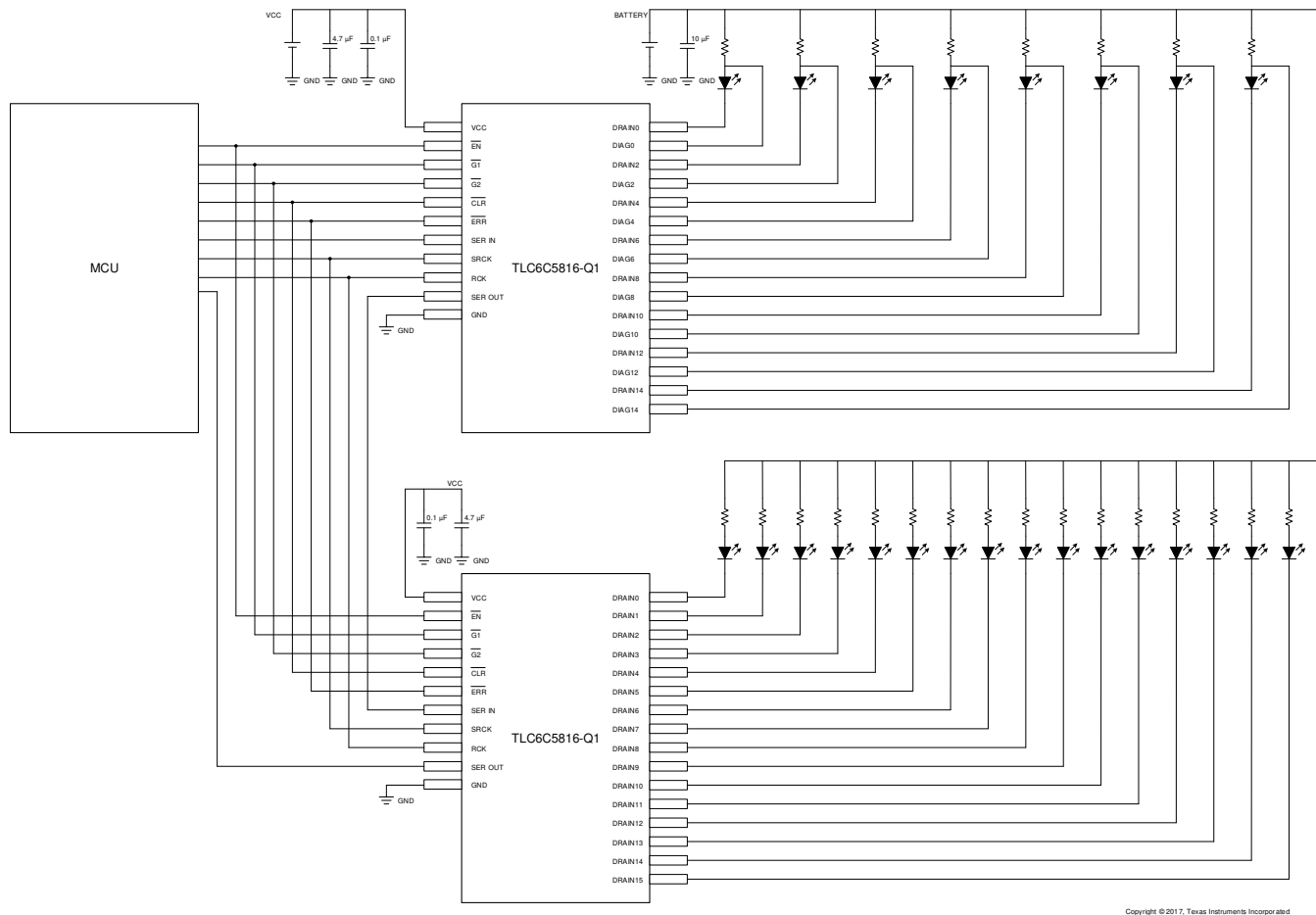


图 20. Typical Application Circuit

### 8.2.1 Design Requirements

Here are the design requirements for the system. The device is powered by 3.3-V voltage. The LED supply is an automotive battery, 12 V typical. Target LED current is 10 mA typical.

表 7. Design Requirements

Parameter	Value
$V_{CC}$	3.3 V
$V_{BATTERY}$	12 V typical
$I_{LED}$	10 mA typical

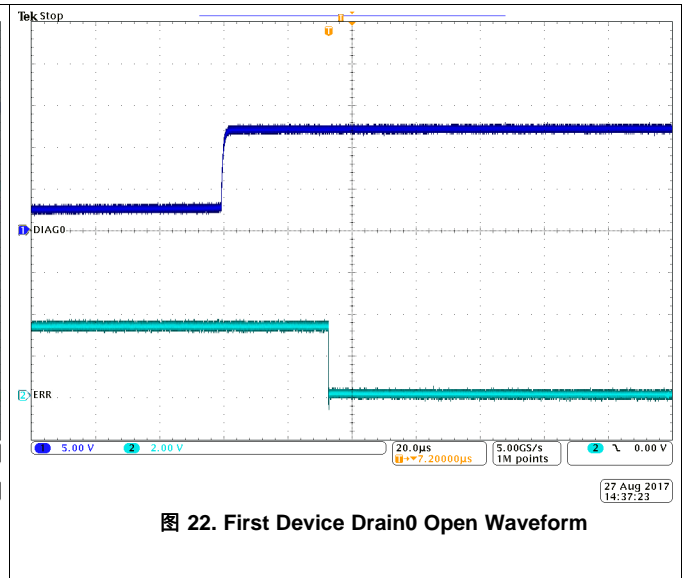
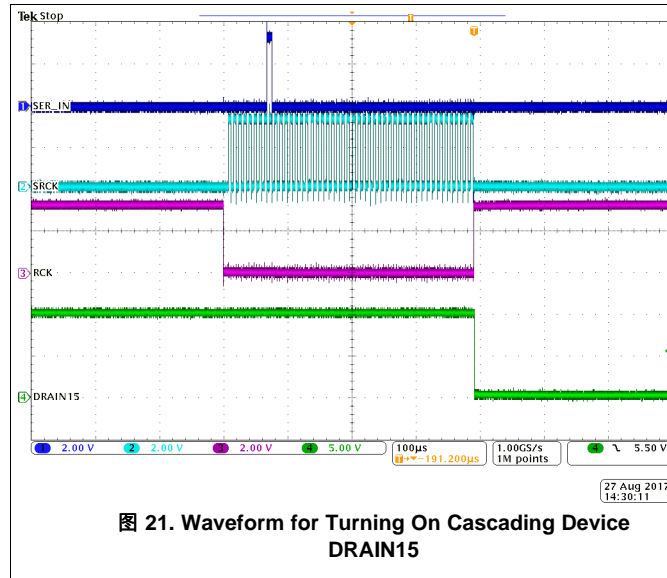
### 8.2.2 Detailed Design Procedure

Based on the LED supply voltage, LED forward voltage, and LED output current, calculate the value for the current-setting resistor.

Assume the LED forward voltage is 2 volts, current-setting resistor  $R = (V_{BATTERY} - V_{LED}) / I_{LED} = 1 \text{ k}\Omega$ .

### 8.2.3 Application Curves

This section shows the device normal control waveform and error-state waveform.



## 9 Power Supply Recommendations

The supply voltage range is from 3 V to 5.5 V for the TLC6C5816-Q1 device, which typically uses the same supply voltage as the microcontroller, 3.3 V or 5 V. The LED supply voltage can be up to 40 V, so the LED supply can use a car battery directly. Ensure the LED current is no greater than 50 mA during load dump conditions. As the car battery varies a lot, to achieve stable LED brightness, a regulated voltage, for example 5 V, is preferred for the LED supply.

## 10 Layout

### 10.1 Layout Guidelines

To enhance the thermal performance, the TLC6C5816-Q1 device is designed with a thermal pad. TI recommends to reserve enough copper area for a heat sink. To minimize the noise interference, it is recommended to put the filter capacitor near the  $V_{CC}$  pin. For a detailed layout example, see the following example.

### 10.2 Layout Example

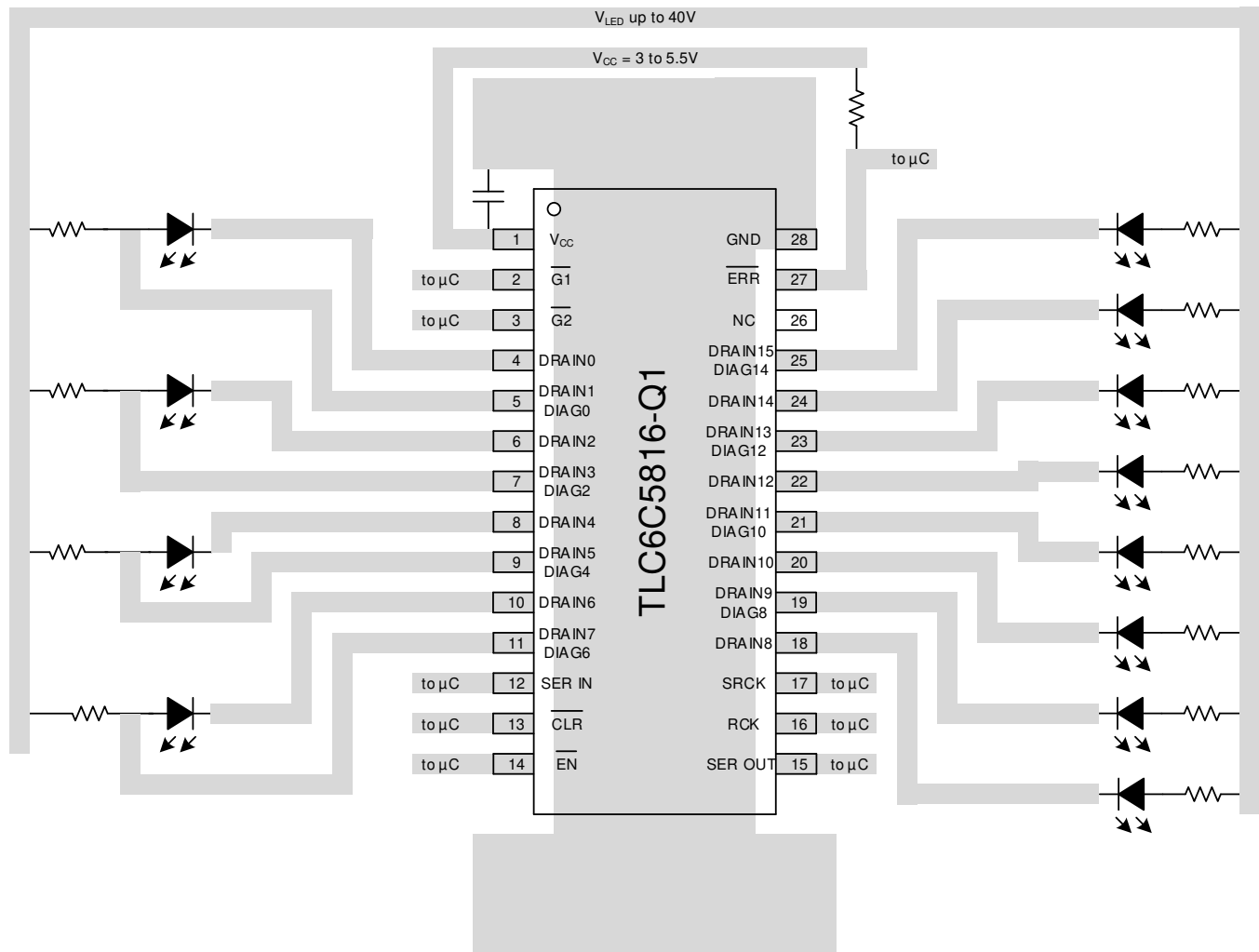


图 23. Layout Example



## 11 器件和文档支持

### 11.1 接收文档更新通知

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### 11.4 静电放电警告



ESD 可能会损坏该集成电路。德州仪器 (TI) 建议通过适当的预防措施处理所有集成电路。如果不遵守正确的处理措施和安装程序，可能会损坏集成电路。

ESD 的损坏小至导致微小的性能降级，大至整个器件故障。精密的集成电路可能更容易受到损坏，这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

### 11.5 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 12 机械、封装和可订购信息

以下页面包含机械、封装和可订购信息。这些信息是适用于指定器件的最新数据。数据如有变更，恕不另行通知，且不会对此文档进行修订。如需获取此数据表的浏览器版本，请查看左侧的导航面板。

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">TLC6C5816QPWPRQ1</a>	Active	Production	HTSSOP (PWP)   28	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	TLC6C5816
TLC6C5816QPWPRQ1.A	Active	Production	HTSSOP (PWP)   28	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 125	TLC6C5816

- (1) **Status:** For more details on status, see our [product life cycle](#).
- (2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.
- (3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.
- (4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.
- (5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.
- (6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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## TAPE AND REEL INFORMATION



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TLC6C5816QPWPRQ1	HTSSOP	PWP	28	2000	330.0	16.4	6.9	10.2	1.8	12.0	16.0	Q1

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TLC6C5816QPWPRQ1	HTSSOP	PWP	28	2000	350.0	350.0	43.0

## GENERIC PACKAGE VIEW

**PWP 28**

**PowerPAD™ TSSOP - 1.2 mm max height**

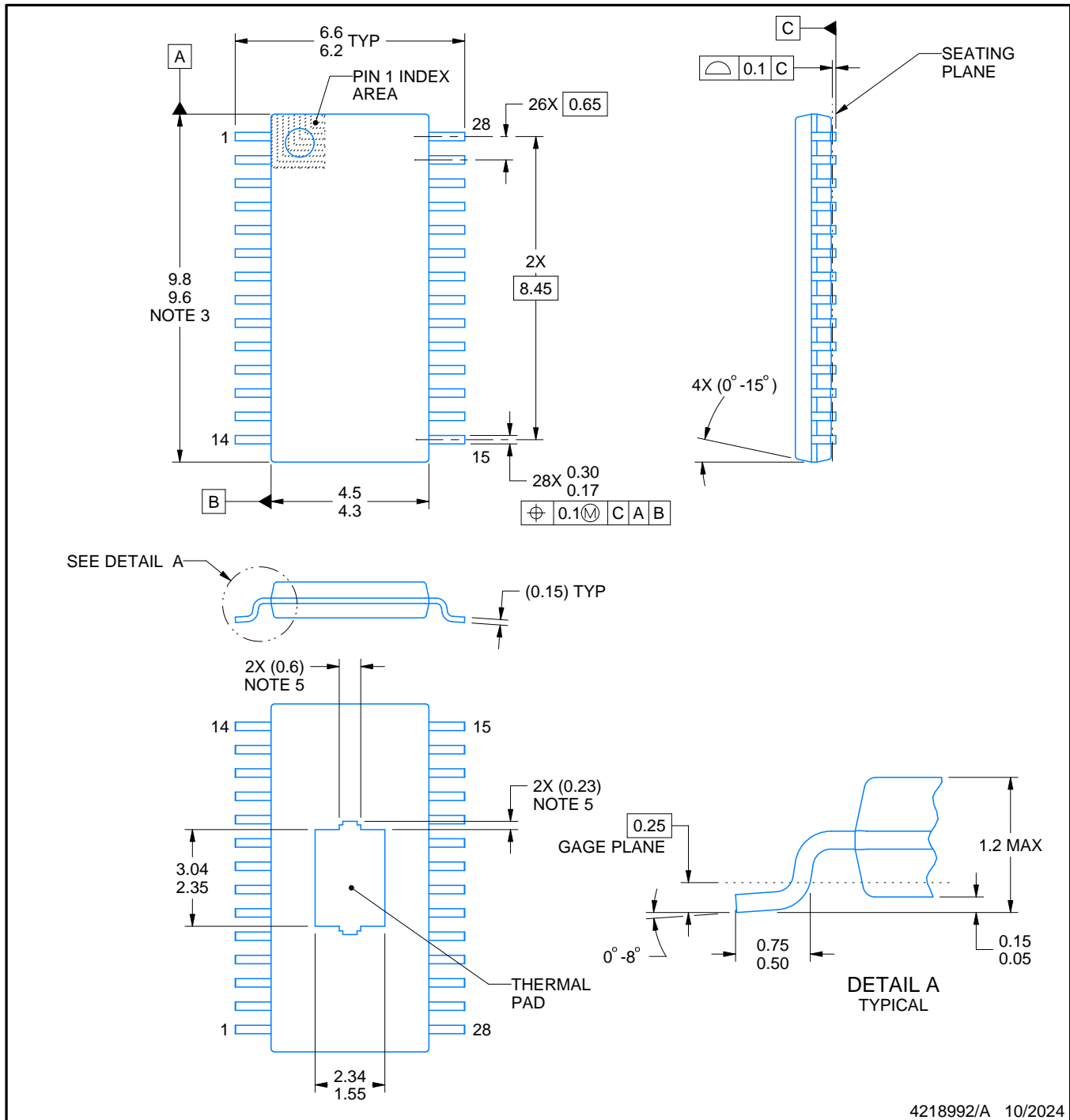
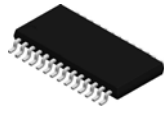
4.4 x 9.7, 0.65 mm pitch

SMALL OUTLINE PACKAGE

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



4224765/B



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**NOTES:**

PowerPAD is a trademark of Texas Instruments.

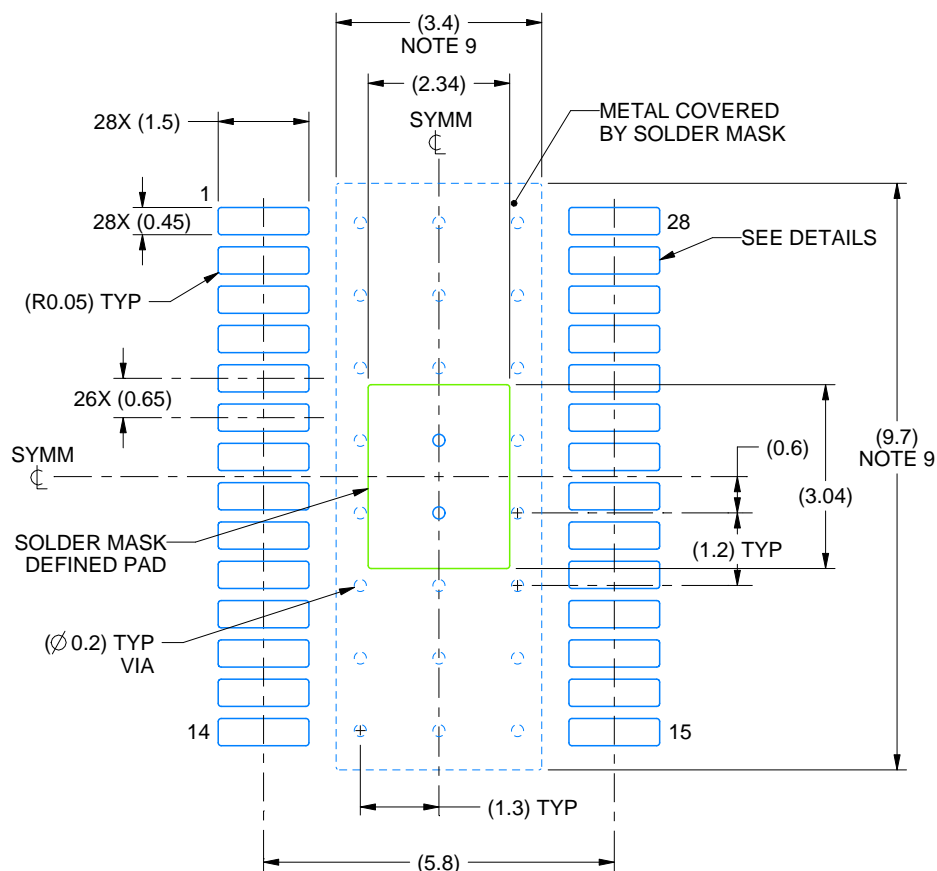
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.
5. Features may differ or may not be present.

# EXAMPLE BOARD LAYOUT

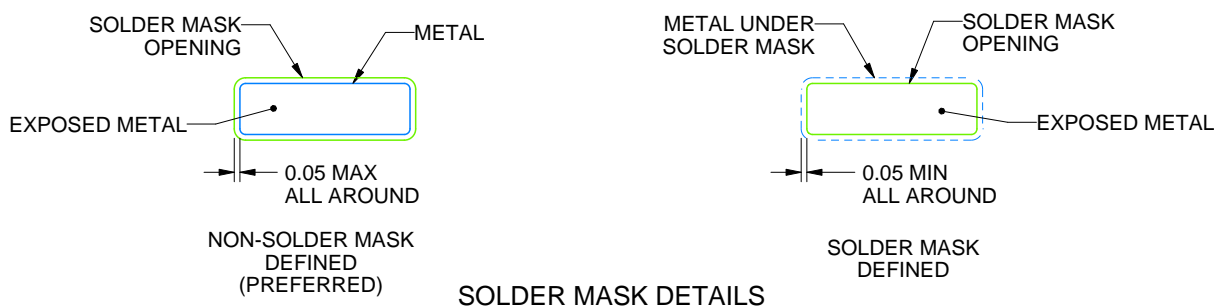
PWP0028H

PowerPAD™ TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE: 8X



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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 ([www.ti.com/lit/slma002](http://www.ti.com/lit/slma002)) and SLMA004 ([www.ti.com/lit/slma004](http://www.ti.com/lit/slma004)).
9. Size of metal pad may vary due to creepage requirement.
10. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.

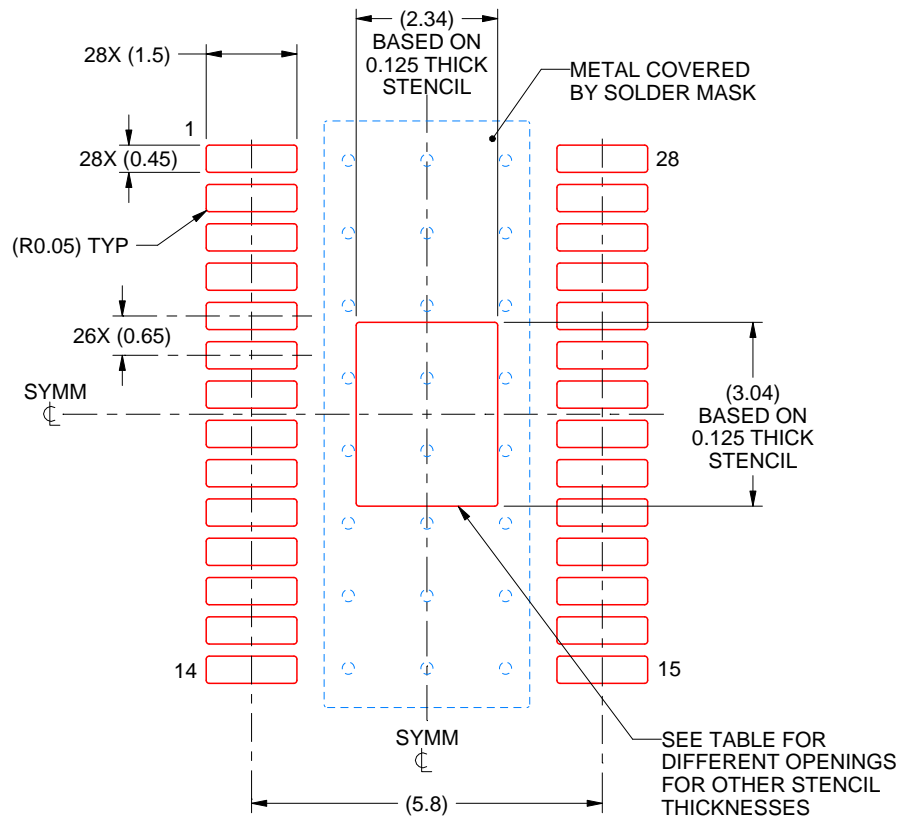


# EXAMPLE STENCIL DESIGN

PWP0028H

PowerPAD™ TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



**SOLDER PASTE EXAMPLE**  
BASED ON 0.125 mm THICK STENCIL  
SCALE: 8X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	2.62 X 3.40
0.125	2.34 X 3.04 (SHOWN)
0.15	2.14 X 2.78
0.175	1.98 X 2.57

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NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

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