











**TLC6C598** 

ZHCSF21 - MAY 2016

## TLC6C598 8 位移位寄存器 LED 驱动器

#### 1 特性

- 3V 至 5.5V 的宽 V<sub>CC</sub>范围
- 40V 的最大输出额定值
- 8路功率双扩散金属氧化物半导体 (DMOS) 晶体管输出: 50mA 持续电流 (V<sub>CC</sub> = 5V) 或者 200mA 脉宽调制 (PWM) 电流(单脉冲持续时间短于 1ms 且平均电流低于 50mA)
- 热关断保护
- 针对多级的增强型级联
- 所有寄存器由单一输入清零
- 低功耗
- 缓开关时间( $t_r$ 和  $t_f$ ),这十分有助于减少电磁干扰 (EMI)
- 16 引脚薄型小外形尺寸 (TSSOP)-PW 封装

#### 2 应用

- 电器显示面板
- 电梯显示面板
- PLC 功能指示器
- 七段显示器

#### 3 说明

TLC6C598 器件是一款单片、中等电压、低电流功率 8 位移位寄存器,专为负载功率要求相对适中的系统(例如,LED)而设计。

此器件包含一个 8 位 B 入、并出移位寄存器,此寄存器为一个 8 位 D 类存储寄存器提供数据。移位寄存器和存储寄存器分别有单独的时钟。输出为低侧、漏极开路 DMOS 晶体管输出:输出额定值为 40V 及 50mA持续灌电流或者 200mA PWM 电流(V<sub>CC</sub> = 5V 时,单脉冲持续时间短于 1ms 且平均电流低于 50mA)。该器件内置热关断保护,在人体模型和 200V 机器模型测试下可提供高达 2000V 的静电放电 (ESD) 保护。

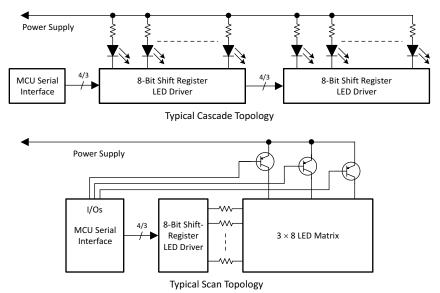
TLC6C598 的额定工作环境温度范围为 -40°C 至 105°C。

### 器件信息<sup>(1)</sup>

| 器件型号     | 封装         | 封装尺寸 (标称值)      |
|----------|------------|-----------------|
| TLC6C598 | TSSOP (16) | 5.00mm x 4.40mm |

(1) 如需了解所有可用封装,请见数据表末尾的可订购产品附录。

#### 典型应用电路原理图



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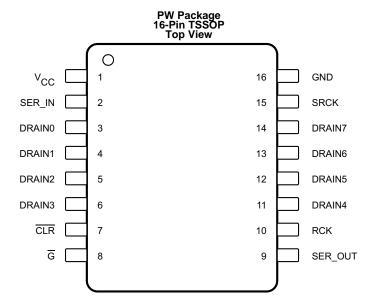
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## 4 修订历史记录

| 日期         | 修订版本 | 注      |
|------------|------|--------|
| 2016 年 5 月 | *    | 最初发布版本 |



## 5 Pin Configuration and Functions



#### **Pin Functions**

| PI              | N   | 1/0 | DECORPTION   |
|-----------------|-----|-----|--|
| NAME            | NO. | 1/0 | DESCRIPTION  |
| CLR             | 7   | I   | Shift register clear, active-low. The storage register transfers data to the output buffer when CLR is high. Driving CLR low clears all the registers in the device.                                       |
| DRAIN0          | 3   | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN1          | 4   | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN2          | 5   | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN3          | 6   | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN4          | 11  | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN5          | 12  | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN6          | 13  | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| DRAIN7          | 14  | 0   | Open-drain output, LED current-sink channel, connect to LED cathode  |
| G               | 8   | I   | Output enable, active-low. LED-channel enable and disable input pin. Having $\overline{G}$ low enables all drain channels according to the output-latch register content. When high, all channels are off. |
| GND             | 16  | _   | Power ground, the ground reference pin for the device. This pin must connect to the ground plane on the PCB.   |
| RCK             | 10  | I   | Register clock. The data in each shift register stage transfers to the storage register at the rising edge of RCK.   |
| SER IN          | 2   | I   | Serial data input. Data on SER IN loads into the internal register on each rising edge of SRCK.  |
| SER OUT         | 9   | 0   | Serial data output of the 8-bit serial shift register. The purpose of this pin is to cascade several devices on the serial bus.  |
| SRCK            | 15  | I   | Serial clock input. On each rising SRCK edge, data transfers from SER IN to the internal serial shift registers.   |
| V <sub>CC</sub> | 1   | I   | Power supply pin for the device. TI recommends adding a 0.1-µF ceramic capacitor close to the pin.   |

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#### 6 Specifications

#### 6.1 Absolute Maximum Ratings

over operating ambient temperature range (unless otherwise noted)(1)

|                  |                                      | MIN         | MAX         | UNIT |
|------------------|--------------------------------------|-------------|-------------|------|
| $V_{CC}$         | Logic supply voltage                 | -0.3        | 8           | V    |
| $V_{I}$          | Logic input-voltage range            | -0.3        | 8           | V    |
| $V_{DS}$         | Power DMOS drain-to-source voltage   | -0.3        | 42          | V    |
|                  | Continuous total dissipation         | See Thermal | Information |      |
| $T_J$            | Operating junction temperature range | -40         | 125         | °C   |
| T <sub>stg</sub> | Storage temperature range            | -55         | 165         | °C   |

<sup>(1)</sup> Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, and do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

#### 6.2 ESD Ratings

|                    | -                        |  |                               | VALUE | UNIT |
|--------------------|--------------------------|--|-------------------------------|-------|------|
|                    |                          | Human body model (HBM), per AEC Q100         | )-002 <sup>(1)</sup>          | ±2000 |      |
| V <sub>(ESD)</sub> | Electrostatic discharge  | Charged device model (CDM) per AEC           | All pins                      | ±750  | V    |
| (ESD)              | Licotrodiatio disoriarge | Charged device model (CDM), per AEC Q100-011 | Corner pins (1, 8, 9, and 16) | ±750  | v    |

<sup>(1)</sup> AEC Q100-002 indicates HBM stressing is done in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

#### 6.3 Recommended Operating Conditions

|                 |                               | MIN | MAX | UNIT |
|-----------------|-------------------------------|-----|-----|------|
| V <sub>CC</sub> | Supply voltage                | 3   | 5.5 | V    |
| V <sub>IH</sub> | High-level input voltage      | 2.4 |     | V    |
| V <sub>IL</sub> | Low-level input voltage       |     | 0.7 | V    |
| T <sub>A</sub>  | Operating ambient temperature | -40 | 105 | °C   |

#### 6.4 Thermal Information

|                      |  | TLC6C598   |      |
|----------------------|--|------------|------|
|                      | THERMAL METRIC <sup>(1)</sup>                | PW (TSSOP) | UNIT |
|                      |  | 16 PINS    |      |
| $R_{\theta JA}$      | Junction-to-ambient thermal resistance       | 129.4      | °C/W |
| $R_{\theta JC(top)}$ | Junction-to-case (top) thermal resistance    | 55.4       | °C/W |
| $R_{\theta JB}$      | Junction-to-board thermal resistance         | 65.8       | °C/W |
| ΨЈТ                  | Junction-to-top characterization parameter   | 9.9        | °C/W |
| ΨЈВ                  | Junction-to-board characterization parameter | 65.2       | °C/W |

For more information about traditional and new thermal metrics, see the Semiconductor and IC Package Thermal Metrics application report (SPRA953).

## 6.5 Electrical Characteristics

 $V_{CC}$  = 5 V,  $T_A$  = 25°C (unless otherwise noted)

|                       | PARAMETER                                     | TEST CONDIT   | TIONS                 | MIN  | TYP   | MAX  | UNIT        |
|-----------------------|---|---|-----------------------|------|-------|------|-------------|
|                       | DRAIN0 to DRAIN7. Drain-to-<br>source voltage |   |                       |      |       | 40   | V           |
| V <sub>OH</sub>       | High-level output voltage, SER                | $I_{OH} = -20 \mu A$  | V <sub>CC</sub> = 5 V | 4.9  | 4.99  |      | V           |
|                       | OUT   | $I_{OH} = -4 \text{ mA}$                                      | v <sub>CC</sub> = 5 v | 4.5  | 4.69  |      | V           |
| \/                    | Low-level output voltage, SER                 | I <sub>OH</sub> = 20 μA                                       | \/ <b>5</b> \/        |      | 0.001 | 0.01 | V           |
| $V_{OL}$              | OUT   | $I_{OH} = 4 \text{ mA}$                                       | V <sub>CC</sub> = 5 V |      | 0.25  | 0.4  | V           |
| I <sub>IH</sub>       | High-level input current                      | $V_{CC} = 5 \text{ V}, V_{I} = V_{CC}$                        |                       |      | 0.2   |      | μΑ          |
| I <sub>IL</sub>       | Low-level input current                       | $V_{CC} = 5 \text{ V}, V_{I} = 0$                             |                       |      | -0.2  |      | μΑ          |
|                       | Logic cumply current                          | V EV no clock signal  | All outputs off       |      | 0.1   | 1    | 1<br>160 μΑ |
| I <sub>CC</sub>       | Logic supply current                          | $V_{CC} = 5 \text{ V}$ , no clock signal                      | All outputs on        |      | 88    | 160  |             |
| I <sub>CC(FRQ)</sub>  | Logic supply current at frequency             | $f_{SRCK} = 5 \text{ MHz}, C_L = 30 \text{ pF}$               | All outputs on        |      | 200   |      | μΑ          |
|                       | Off state dusin summent                       | V <sub>DS</sub> = 30 V  | $V_{CC} = 5 V$        |      |       | 0.1  |             |
| I <sub>DSx</sub>      | Off-state drain current                       | $V_{DS} = 30 \text{ V}, T_{C} = 105^{\circ}\text{C}$          | $V_{CC} = 5 V$        |      | 0.15  | 0.3  | μΑ          |
|                       | Static drain-source on-state resistance       | $I_D = 20$ mA, $V_{CC} = 5$ V, $T_A = 2$<br>Single channel ON | 25°C,                 | 6    | 7.41  | 8.6  |             |
|                       |   | $I_D = 20$ mA, $V_{CC} = 5$ V, $T_A = 2$ All channels ON      | 25°C,                 | 6.7  | 8.3   | 9.6  |             |
|                       |   | $I_D$ = 20 mA, $V_{CC}$ = 3.3 V, $T_A$ = Single channel ON    | = 25°C,               | 7.9  | 9.34  | 11.2 |             |
| _                     |   | $I_D$ = 20 mA, $V_{CC}$ = 3.3 V, $T_A$ = All channels ON      | : 25°C,               | 8.7  | 10.25 | 12.3 | 0           |
| r <sub>DS(on)</sub>   |   | $I_D = 20$ mA, $V_{CC} = 5$ V, $T_A = 1$<br>Single channel ON | 05°C,                 | 9.1  | 11.13 | 12.9 | Ω           |
|                       |   | $I_D = 20$ mA, $V_{CC} = 5$ V, $T_A = 1$ All channels ON      | 05°C,                 | 10.3 | 12.28 | 14.5 |             |
|                       |   | $I_D$ = 20 mA, $V_{CC}$ = 3.3 V, $T_A$ = Single channel ON    | = 105°C,              | 11.6 | 13.69 | 16.4 |             |
|                       |   | $I_D$ = 20 mA, $V_{CC}$ = 3.3 V, $T_A$ = All channels ON      | = 105°C,              | 12.8 | 14.89 | 18.2 |             |
| T <sub>SHUTDOWN</sub> | Thermal shutdown trip point                   |   |                       | 150  | 175   | 200  | ٥С          |
| T <sub>hys</sub>      | Hysteresis                                    |   |                       |      | 15    |      | ٥С          |

## 6.6 Timing Requirements

|                 |                                      | MIN | NOM MAX | UNIT |
|-----------------|--------------------------------------|-----|---------|------|
| t <sub>su</sub> | Setup time, SER IN high before SRCK↑ | 15  |         | ns   |
| t <sub>h</sub>  | Hold time, SER IN high after SRCK↑   | 15  |         | ns   |
| t <sub>w</sub>  | SER IN pulse duration                | 40  |         | ns   |

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## 6.7 Switching Characteristics

 $V_{CC} = 5 \text{ V}, T_A = 25^{\circ}\text{C}$ 

|                      | PARAMETER  | TEST CONDITIONS                                | MIN TYP | MAX | UNIT |
|----------------------|--|--|---------|-----|------|
| t <sub>PLH</sub>     | Propagation delay time from $\overline{G}$ to output, low-to-high level          |  | 220     |     | ns   |
| t <sub>PHL</sub>     | Propagation delay time from $\overline{\mathbf{G}}$ to output, high-to-low level | C <sub>L</sub> = 30 pF, I <sub>D</sub> = 48 mA | 75      |     | ns   |
| t <sub>r</sub>       | Rise time, drain output  |  | 210     |     | ns   |
| t <sub>f</sub>       | Fall time, drain output  |  | 128     |     | ns   |
| t <sub>pd</sub>      | Propagation delay time, SRCK↓ to SER OUT   | $C_L = 30 \text{ pF}, I_D = 48 \text{ mA}$     | 49.4    |     | ns   |
| t <sub>or</sub>      | SER OUT rise time (10% to 90%)   | C <sub>L</sub> = 30 pF                         | 20      |     | ns   |
| t <sub>of</sub>      | SER OUT fall time (90% to 10%)   | C <sub>L</sub> = 30 pF                         | 20      |     | ns   |
| f <sub>(SRCK)</sub>  | Serial clock frequency   | $C_L = 30 \text{ pF}, I_D = 20 \text{ mA}$     |         | 10  | MHz  |
| t <sub>SRCK_WH</sub> | SRCK pulse duration, high  |  | 30      |     | ns   |
| t <sub>SRCK WL</sub> | SRCK pulse duration, low   |  | 30      |     | ns   |



#### 6.8 Timing Waveforms

■ 1 shows the SER IN to SER OUT waveform. The output signal appears on the falling edge of the shift register clock (SRCK) because there is a phase inverter at SER OUT (see 图 13). As a result, it takes seven and a half periods of SRCK for data to transfer from SER IN to SER OUT.

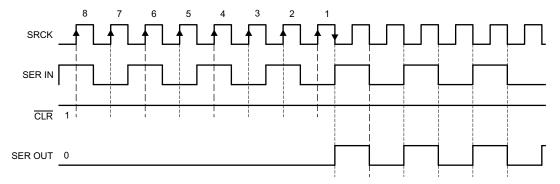


图 1. SER IN to SER OUT Waveform

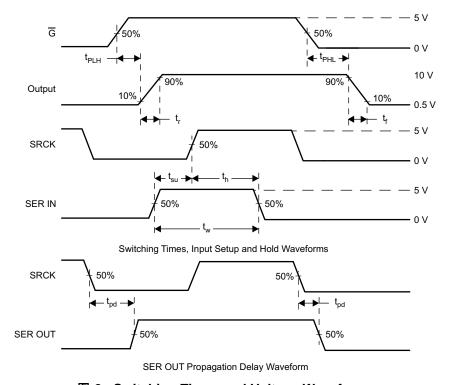
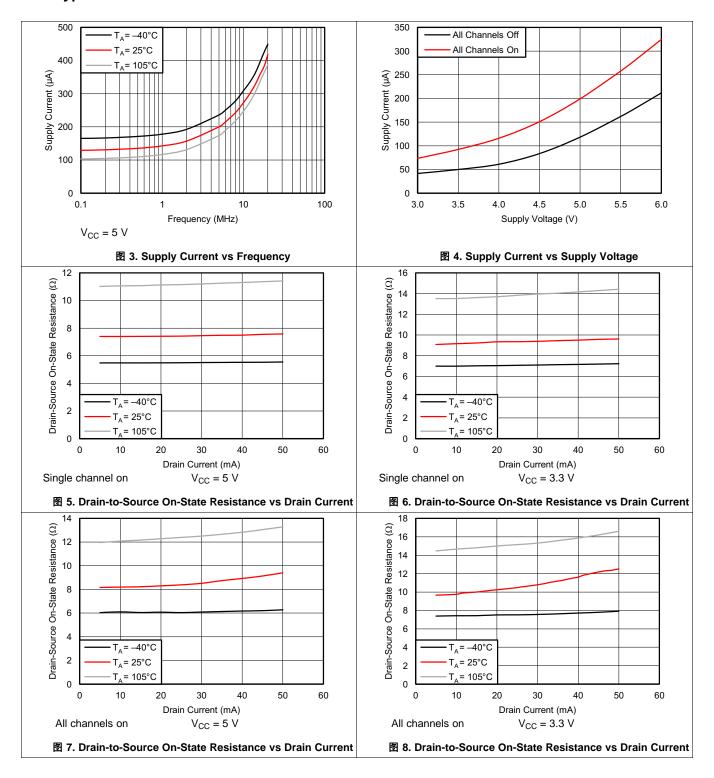


图 2. Switching Times and Voltage Waveforms

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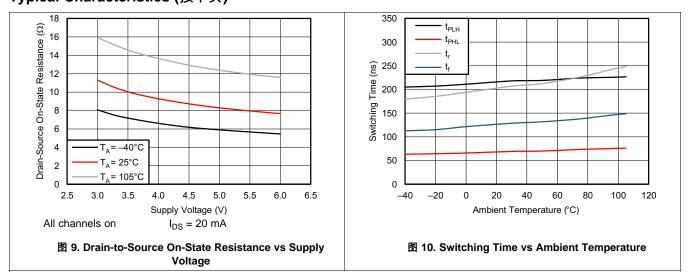
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#### 6.9 Typical Characteristics

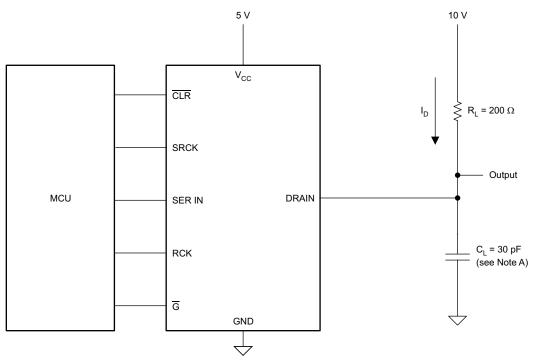




Typical Characteristics (接下页)



#### 7 Parameter Measurement Information



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A. C<sub>L</sub> includes probe and jig capacitance.

图 11. Resistive-Load Test Circuit



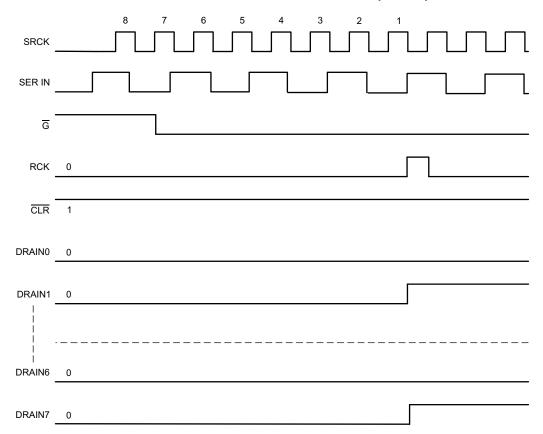


图 12. Voltage Waveforms



## 8 Detailed Description

#### 8.1 Overview

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The TLC6C598 device is a monolithic, medium-voltage, low-current 8-bit shift register designed to drive relatively moderate load power such LEDs. The device contains an 8-bit serial-in, parallel-out shift register that feeds an 8-bit D-type storage register. Thermal shutdown protection is also built-into the device.

#### 8.2 Functional Block Diagram

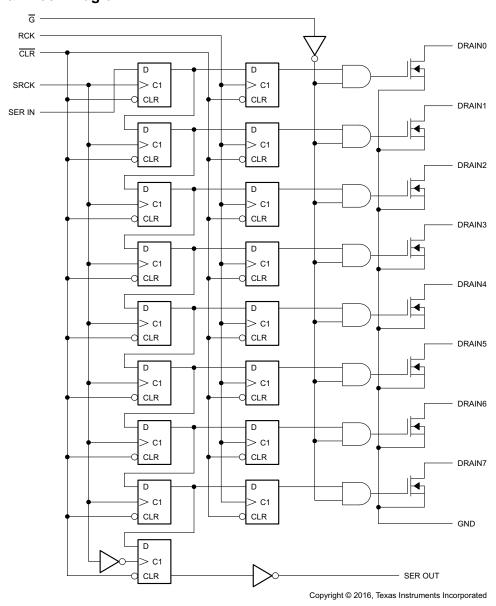


图 13. Logic Diagram (Positive) of TLC6C598

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#### 8.3 Feature Description

#### 8.3.1 Thermal Shutdown

The device implements an internal thermal shutdown to protect itself if the junction temperature exceeds 175°C (typical). The thermal shutdown forces the device to have an open state when the junction temperature exceeds the thermal trip threshold. Once the junction temperature decreases below 160°C (typical), the device begins to operate again.

#### 8.3.2 Serial-In Interface

The TLC6C598 device contains an 8-bit serial-in, parallel-out shift register that feeds an 8-bit D-type storage register. Data transfer through the shift and storage registers is on the rising edge of the shift register clock (SRCK) and the register clock (RCK), respectively. The storage register transfers data to the output buffer when shift-register clear (CLR) is high.

#### 8.3.3 Clear Registers

A logic low on the  $\overline{\text{CLR}}$  pin clears all registers in the device. TI suggests clearing the device during power up or initialization.

#### 8.3.4 Output Channels

DRAIN0-DRAIN7. These pins can survive up to 40-V LED supply voltage.

#### 8.3.5 Register Clock

RCK is the storage-register clock. Data in the storage register appears at the output whenever the output enable  $(\overline{G})$  input signal is high.

#### 8.3.6 Cascade Through SER OUT

By connecting the SER OUT pin to the SER IN input of the next device on the serial bus in cascade, the data transfers to the next device on the falling edge of SRCK. This connection can improve the cascade application reliability, as it can avoid the issue that the second device receives SRCK and data input on the same rising edge of SRCK.

#### 8.3.7 Output Control

Holding the output enable (pin  $\overline{G}$ ) high holds all data in the output buffers low, and all drain outputs are off. Holding  $\overline{G}$  low makes data from the storage register transparent to the output buffers. When data in the output buffers is low, the DMOS transistor outputs are off. When data is high, the DMOS transistor outputs are capable of sinking current. This pin also can be used for global PWM dimming.

#### 8.4 Device Functional Modes

#### 8.4.1 Operation With $V_{CC} < 3 \text{ V}$

This device works normally within the range 3 V  $\leq$  V<sub>CC</sub>  $\leq$  5.5 V. When the operating voltage is lower than 3 V, correct behavior of the device, including communication interface and current capability, is not assured.

#### 8.4.2 Operation With 5.5 $V \le V_{CC} \le 8 V$

The device works normally in this voltage range, but reliability issues may occur if the device works for a long time in this voltage range.



9 Application and Implementation

注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

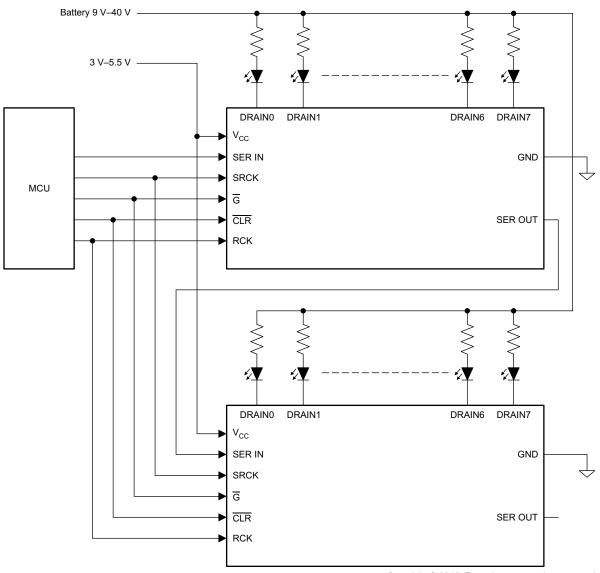
#### 9.1 Application Information

The TLC6C598 device is a serial-in, parallel-out, power and logic, 8-bit shift register with low-side open-drain DMOS output ratings of 40-V and 50-mA continuous sink-current capabilities when  $V_{CC} = 5$  V. The device is designed to drive resistive loads and is particularly well-suited as an interface between a microcontroller and LEDs or lamps. The device also provides up to 2000 V of ESD protection when tested using the human body model and 200 V when using the machine model.

### 9.2 Typical Application

₹ 14 shows a typical cascade application circuit with two TLC6C598 chips configured in cascade topology. The MCU generates all the input signals.

## Typical Application (接下页)



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图 14. Typical Application Circuit

### 9.2.1 Design Requirements

| DESIGN PARAMETER  | EXAMPLE VALUE |
|---|---------------|
| V <sub>Battery</sub>  | 9 V to 40 V   |
| V <sub>CC_1</sub>   | 3.3 V         |
| I(D0), I(D1), I(D2), I(D3), I(D4), I(D5), I(D6), I(D7)        | 30 mA         |
| V <sub>CC_2</sub>   | 5 V           |
| I(D8), I(D9), I(D10), I(D11) , I(D12), I(D13), I(D14), I(D15) | 50 mA         |



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#### 9.2.2 Detailed Design Procedure

To begin the design process, the designer must decide on a few parameters, as follows:

- V<sub>supply</sub>: LED supply voltage
- V<sub>Dx</sub>: LED forward voltage
- I: LED current

With these parameters determined, the resistor in series with the LED can be calculated by using the following equation:

$$R_X = (V_{Supply} - V_{Dx})/I \tag{1}$$

#### 9.2.3 Application Curve

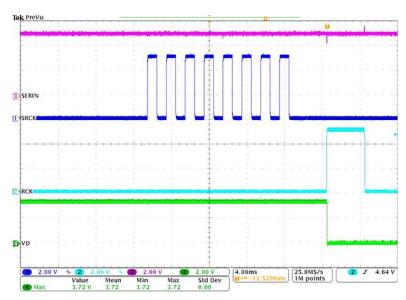


图 15. TLC6C598 Application Waveform

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# TEXAS INSTRUMENTS

#### 10 Power Supply Recommendations

The TLC6C598 device is designed to operate with an input voltage supply range from 3 V to 5.5 V. This input supply should be well regulated. TI recommends placing the ceramic bypass capacitors near the  $V_{CC}$  pin.

#### 11 Layout

#### 11.1 Layout Guidelines

There are no special layout requirements for the digital signal pins. The only requirement is placing the ceramic bypass capacitors near the corresponding pins.

Maximize the copper coverage on the PCB to increase the thermal conductivity of the board. The major heat-flow path from the package to the ambient is through the copper on the PCB. Maximizing the copper coverage is extremely important when the design does not include heat sinks attached to the PCB on the other side of the package.

Add as many thermal vias as possible directly under the package ground pad to optimize the thermal conductivity of the board.

All thermal vias should be either plated shut or plugged and capped on both sides of the board to prevent solder voids. To ensure reliability and performance, the solder coverage should be at least 85%.

### 11.2 Layout Example

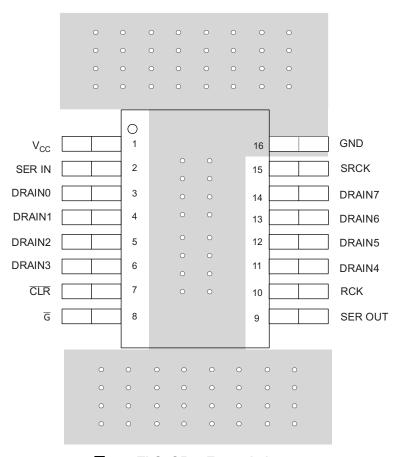


图 16. TLC6C598 Example Layout



12 器件和文档支持

## 12.1 社区资源

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The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's Terms of

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#### 12.3 静电放电警告



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#### 12.4 Glossary

SLYZ022 — TI Glossary.

This glossary lists and explains terms, acronyms, and definitions.

#### 13 机械、封装和可订购信息

以下页中包括机械、封装和可订购信息。这些信息是针对指定器件提供的最新数据。本数据随时可能发生变更并且不对本文档进行修订,恕不另行通知。要获得这份数据表的浏览器版本,请查阅左侧的导航窗格。

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#### PACKAGING INFORMATION

| Orderable part number | Status | Material type | Package   Pins  | Package qty   Carrier | RoHS | Lead finish/<br>Ball material | MSL rating/<br>Peak reflow | Op temp (°C) | Part marking (6) |
|-----------------------|--------|---------------|-----------------|-----------------------|------|-------------------------------|----------------------------|--------------|------------------|
| TLC6C598PWR           | Active | Production    | TSSOP (PW)   16 | 2000   LARGE T&R      | Yes  | NIPDAU                        | Level-3-260C-168 HR        | -40 to 105   | 6C598I           |
| TLC6C598PWR.A         | Active | Production    | TSSOP (PW)   16 | 2000   LARGE T&R      | Yes  | NIPDAU                        | Level-3-260C-168 HR        | -40 to 105   | 6C598I           |

<sup>(1)</sup> Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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#### OTHER QUALIFIED VERSIONS OF TLC6C598:

Automotive: TLC6C598-Q1

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

<sup>(4)</sup> Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



## **PACKAGE OPTION ADDENDUM**

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| NOTE: Qualified Version Definition | วทร |
|------------------------------------|-----|
|------------------------------------|-----|

• Automotive - Q100 devices qualified for high-reliability automotive applications targeting zero defects



SMALL OUTLINE PACKAGE



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



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