TEXAS INSTRUMENTS

DS90LV028A-Q1 汽车类 LVDS 双路差动线路接收器

1 特性

- 符合面向汽车应用的 AEC-Q100 标准
  - 温度等级 2：-40°C 至 +105°C
- >400Mbps (200MHz) 的开关速率
- 50ps 差分延迟（典型值）
- 0.1ns 通道间延迟（典型值）
- 2.5ns 最大传播延迟
- 3.3V 电源设计
- 直通引脚排列
- 在断电模式下，LVDS 输入端具有高阻抗
- 低功耗设计（3.3V 静态条件下为 18mW）
- LVDS 输入可接受 LVDS/CML/LVPECL 信号
- 符合 ANSI/TIA/EIA-644 标准

2 应用

- 电子销售终端 (EPOS) 应用
- 汽车信息娱乐系统与仪表组
- 汽车音响主机

3 说明

DS90LV028A-Q1 是一款双路 CMOS 差分线路接收器，专为需要超低功率损耗、低噪声和高数据速率的应用而设计。该器件旨在利用低电压差动信号 (LVDS) 技术支持超过 400Mbps (200MHz) 的数据速率。
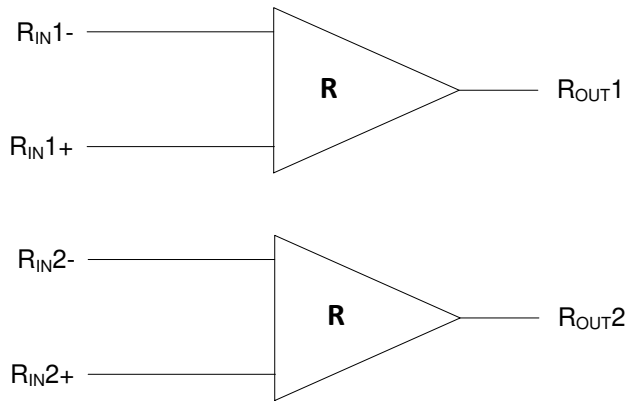
DS90LV028A-Q1 可接受低电压（350mV 典型值）差分输入信号，并将其转换为 3V CMOS 输出电平。DS90LV028A-Q1 采用了直通式设计，可简化 PCB 布局。

DS90LV028A-Q1 和配套的 LVDS 线路驱动器 DS90LV027AQ 为高速点对点接口应用提供了高功率 PECL/ECL 器件的全新替代方案。

器件信息[(1)]

器件型号	封装	封装尺寸（标称值）
DS90LV028A-Q1	WSON (DQF 8)	2.00mm x 2.00mm

(1) 如需了解所有可用封装，请参阅数据表末尾的可订购产品附录。

功能图

English Data Sheet: SNLS672

Table of Contents

4 Revision History

注：以前版本的页码可能与当前版本的页码不同

DATE	REVISION	NOTES
August 2020	*	Initial Release

5 Pin Configuration and Functions
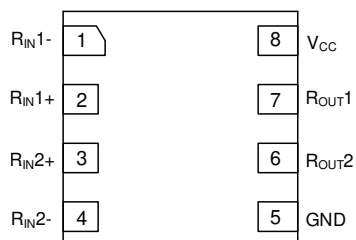
图 5-1. DQF Package WSON 8 Pin Top View

Pin Functions

Pin Number	Name	Description
1	$R_{IN}1-$	Inverting receiver input pin
4	$R_{IN}2-$	
2	$R_{IN}1+$	Non-inverting receiver input pin
3	$R_{IN}2+$	
6	$R_{OUT}2$	Receiver output pin
7	$R_{OUT}1$	
8	V_{CC}	Power supply pin, +3.3V +/- 0.3V
5	GND	Ground pin

Product Folder Links: DS90LV028A-Q1

6 Specifications

6.1 Absolute Maximum Ratings

		MIN	MAX	UNIT
Supply Voltage (V_{CC})		−0.3	4	V
Input Voltage ($R_{IN}+$, $R_{IN}−$)		−0.3	3.9	V
Output Voltage (R_{OUT})		−0.3	$V_{CC}+0.3$	V
Lead Temperature Range Soldering	(4 sec.)		260	°C
Maximum Junction Temperature			125	°C
Storage temperature, T_{stg}		−65	150	°C

6.2 ESD and Latch-Up Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001[1]	±4000	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101[2]	±1250	
I-Test+	Positive I-Test Latch-Up	Positive I-Test Latchup , per AEC Q100-004 at maximum ambient temperature (all signal pins)	+100	mA
I-Test-	Negative I-Test Latch-Up	Negative I-Test Latchup, per AEC Q100-004 at maximum ambient temperature (all signal pins except pin 3)	-100	mA
		Negative I-Test Latchup, per AEC Q100-004 at maximum ambient temperature (pin 3)	-70	mA

(1)   JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process. .
(2)   JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

6.3 Recommended Operating Conditions

	Min	Typ	Max	Units
Supply Voltage (V_{CC})	+3.0	+3.3	+3.6	V
Receiver Input Voltage	+0.5		+2.1	V
Operating Free Air Temperature (T_A)	−40	25	105	°C

6.4 Thermal Information

	THERMAL METRIC[1]	DS90LV028A-Q1 DQF (WSON) 8 PINS	UNIT
$R_{\theta JA}$	Junction-to-ambient thermal resistance	104.0	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	33.3	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	27.6	°C/W
ψ_{JT}	Junction-to-top characterization parameter	0.3	°C/W
ψ_{JB}	Junction-to-board characterization parameter	27.4	°C/W

(1)   For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report.

6.5 Electrical Characteristics

Over Supply Voltage and Operating Temperature ranges, unless otherwise specified. [1] [2]

Symbol	Parameter	Conditions		Pin	Min	Typ	Max	Units
V_{TH}	Differential Input High Threshold	VCM[1] = +1.2 V, 0.5 + ($|V_{ID}|$/2) V, 2.1 - ($|V_{ID}|$/2[2]		R_{IN}+, R_{IN}−			+100	mV
V_{TL}	Differential Input Low Threshold				−100			mV
I_{IN}	Input Current	V_{IN} = +2.8V	V_{CC} = 3.6V or 0V		−10	±1	+10	uA
		V_{IN} = 0V			−10	±1	+10	uA
		V_{IN} = +3.6V	V_{CC} = 0V		-20		+20	uA
V_{OH}	Output High Voltage	I_{OH} = −0.4 mA, V_{ID} [2] = +200 mV		R_{OUT}	2.7	3.1		V
V_{OL}	Output Low Voltage	I_{OL} = 2 mA, V_{ID} [2] = −200 mV				0.3	0.5	V
I_{OS}	Output Short Circuit Current	V_{OUT} = 0V [3]			−100	−50	−15	mA
V_{CL}	Input Clamp Voltage	I_{CL} = −18 mA			−1.5	−0.8		V
I_{CC}	No Load Supply Current	V_{ID} [2] = +200 mV or -200mV		V_{CC}		5.4	9	mA

(1) V_{CM} is input common mode voltage |(V_{RIN+} + V_{RIN-})/2|
(2) V_{ID} is input differential voltage (V_{RIN+} - V_{RIN-})

6.6 Switching Characteristics

Over Supply Voltage and Operating Temperature ranges, unless otherwise specified.[2] [4] [5]

Symbol	Parameter	Conditions	Min	Typ	Max	Units
t_{PHLD}	Differential Propagation Delay High to Low	C_L = 15 pF	1.0	1.6	2.5	ns
t_{PLHD}	Differential Propagation Delay Low to High	V_{ID} = 200 mV	1.0	1.7	2.5	ns
t_{SKD1}	Differential Pulse Skew |t_{PHLD} − t_{PLHD}| [6]	(图 7-1 and 图 7-2)	0	50	650	ps
t_{SKD2}	Differential Channel-to-Channel Skew-same device [7]		0	0.1	0.5	ns
t_{SKD3}	Differential Part to Part Skew [8]		0		1.0	ns
t_{SKD4}	Differential Part to Part Skew [9]		0		1.5	ns
t_{TLH}	Rise Time			325	800	ps
t_{THL}	Fall Time			225	800	ps
f_{MAX}	Maximum Operating Frequency [10]			250		MHz

(1)   Current into device pins is defined as positive. Current out of device pins is defined as negative. All voltages are referenced to ground unless otherwise specified (such as V_{ID}).
(2)   All typicals are given for: V_{CC} = +3.3V and T_A = +25°C.
(3)   Output short circuit current (I_{OS}) is specified as magnitude only, minus sign indicates direction only. Only one output should be shorted at a time, do not exceed maximum junction temperature specification.
(4) C_L includes probe and jig capacitance.
(5)   Generator waveform for all tests unless otherwise specified: f = 1 MHz, Z_O = 50 Ω , t_r and t_f (0% to 100%) ⩽ 3 ns for R_{IN}.
(6) t_{SKD1} is the magnitude difference in differential propagation delay time between the positive-going-edge and the negative-going-edge of the same channel.
(7) t_{SKD2} is the differential channel-to-channel skew of any event on the same device. This specification applies to devices having multiple receivers within the integrated circuit.
(8) t_{SKD3}, part to part skew, is the differential channel-to-channel skew of any event between devices. This specification applies to devices at the same V_{CC} and within 5°C of each other within the operating temperature range.
(9) t_{SKD4}, part to part skew, is the differential channel-to-channel skew of any event between devices. This specification applies to devices over the recommended operating temperature and voltage ranges, and across process distribution. t_{SKD4} is defined as |Max − Min| differential propagation delay.
(10) f_{MAX} generator input conditions: t_r = t_f < 1 ns (0% to 100%), 50% duty cycle, differential (1.05V to 1.35 peak to peak). Output criteria: 60%/40% duty cycle, V_{OL} (max 0.4V), V_{OH} (min 2.7V), load = 15 pF (stray plus probes).

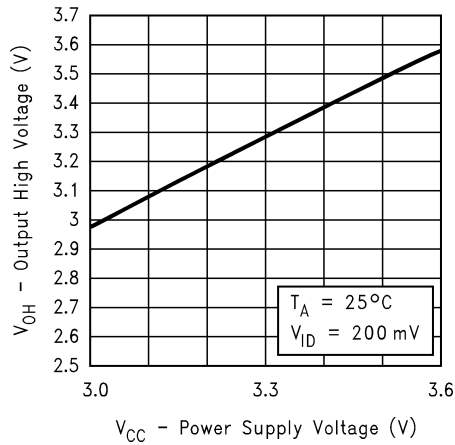## 6.7 Typical Performance Curves

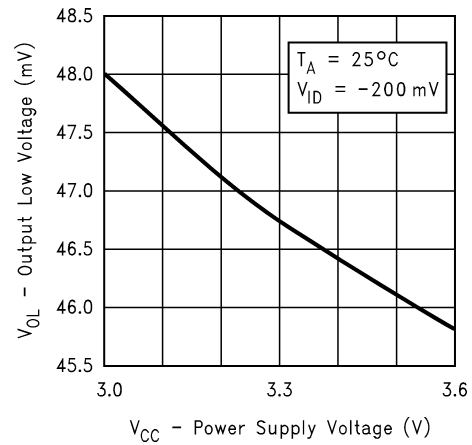图 6-1. Output High Voltage vs Power Supply Voltage

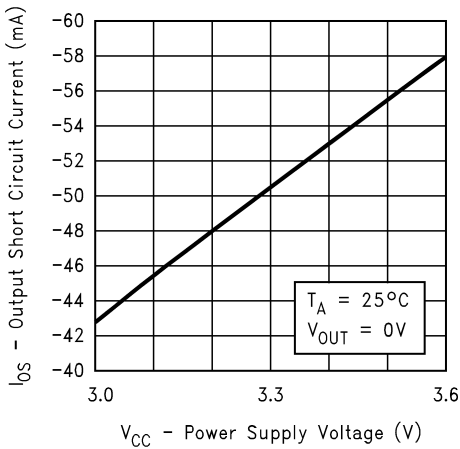图 6-2. Output Low Voltage vs Power Supply Voltage

图 6-3. Output Short Circuit Current vs Power Supply Voltage
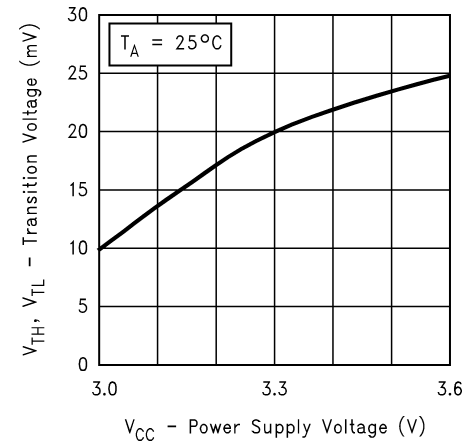
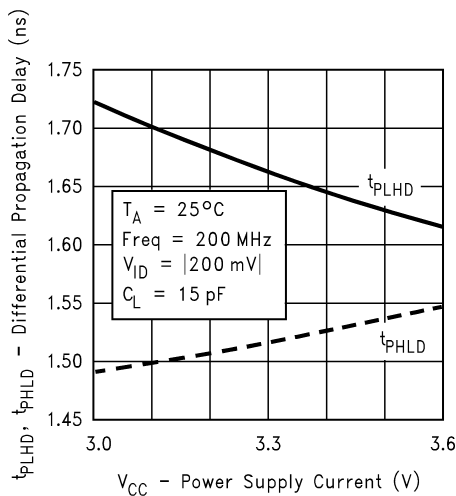图 6-4. Differential Transition Voltage vs Power Supply Voltage

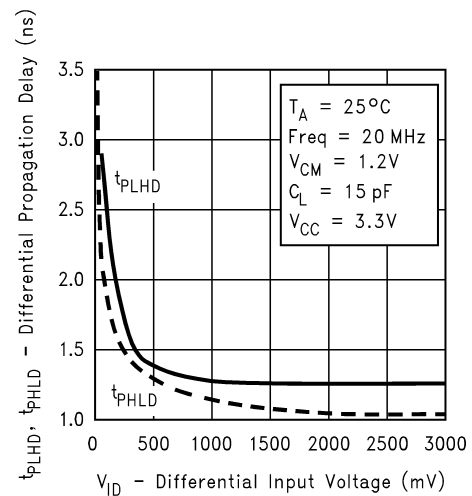图 6-5. Differential Propagation Delay vs Power Supply Voltage

图 6-6. Differential Propagation Delay vs Differential Input Voltage

Product Folder Links: *DS90LV028A-Q1*

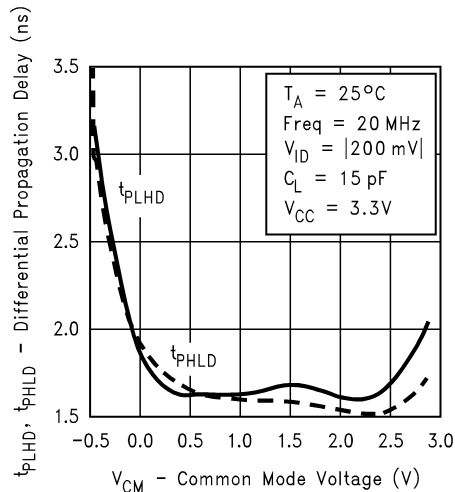图 6-7. Differential Propagation Delay vs Common-Mode Voltage
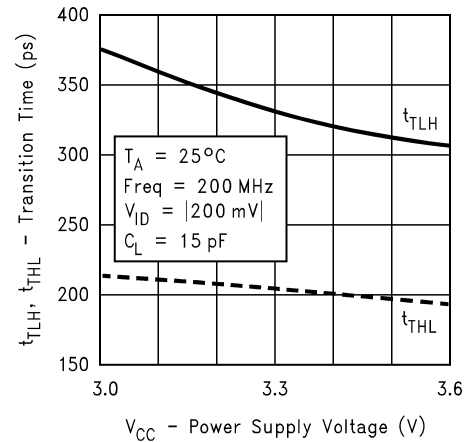
图 6-8. Transition Time vs Power Supply Voltage
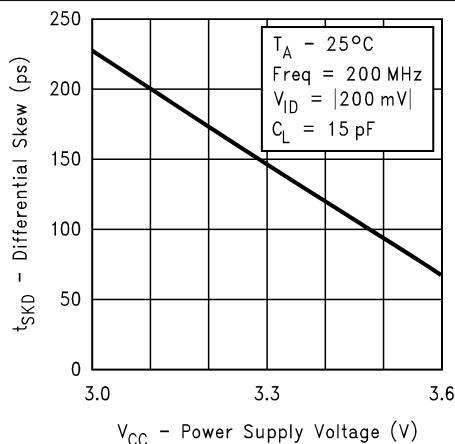
图 6-9. Differential Skew vs Power Supply Voltage
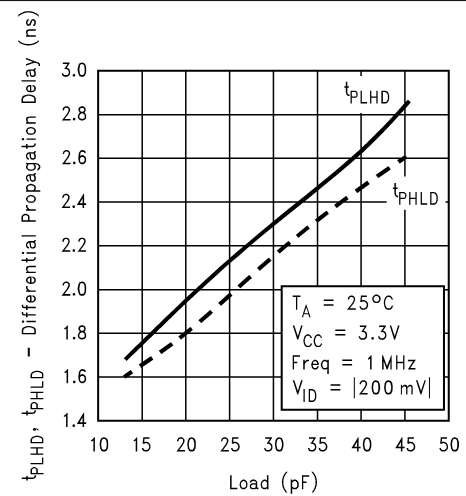
图 6-10. Differential Propagation Delay vs Load
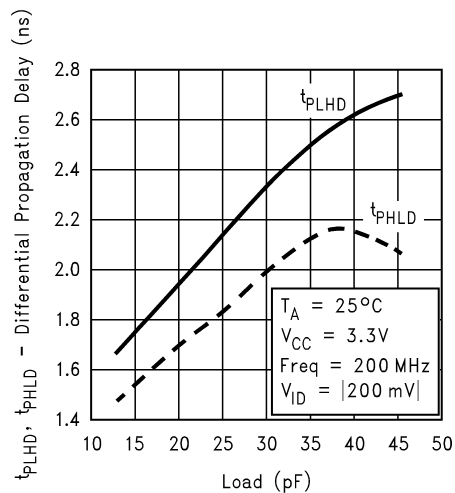
图 6-11. Differential Propagation Delay vs Load

图 6-12. Transition Time vs Load

Product Folder Links: DS90LV028A-Q1

图 6-13. Transition Time vs Load

Product Folder Links: *DS90LV028A-Q1*
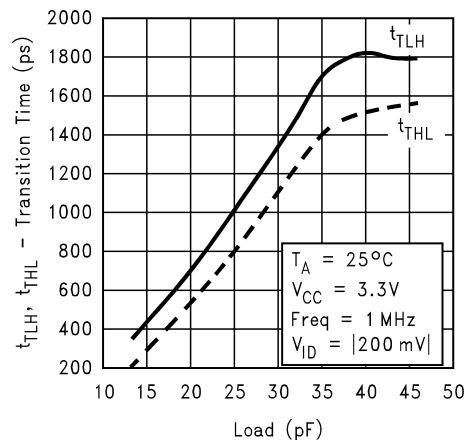
7 Parameter Measurement Information

图 7-1. Receiver Propagation Delay and Transition Time Test Circuit
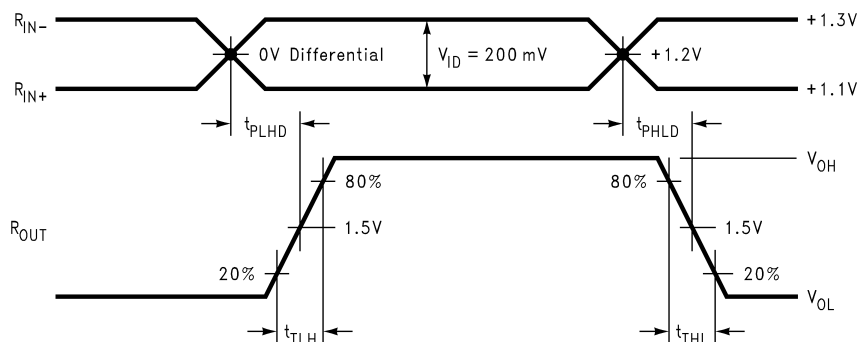
图 7-2. Receiver Propagation Delay and Transition Time Waveforms

Product Folder Links: DS90LV028A-Q1

8 Detailed Description

8.1 Overview

LVDS drivers and receivers are intended to be primarily used in a simple point-to-point configuration as is shown in 图 9-1. This configuration provides a clean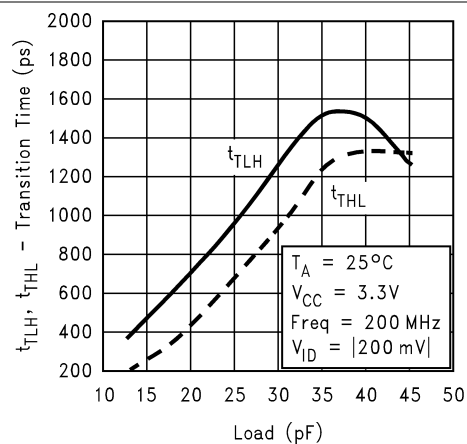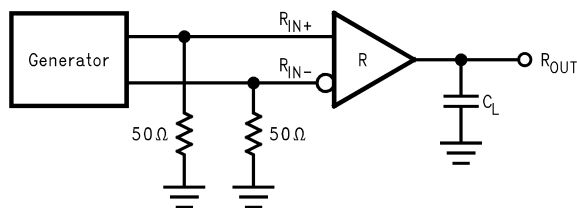 signaling environment for the fast edge rates of the drivers. The receiver is connected to the source through a impedance controlled 100 Ω differential PCB traces. A termination resistor of 100 Ω should be used, and is located as close to the receiver input pins as possible. The termination resistor converts the driver output (current mode) into a voltage that is detected by the receiver.

8.2 Functional Block Diagram
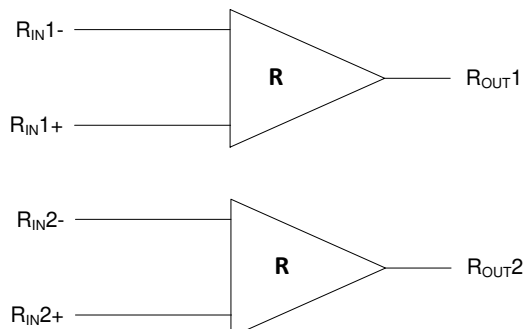
8.3 Feature Description

The DS90LV028A-Q1 differential line receiver is capable of detecting signals as low as 100 mV, over a common-mode range of 0.5 + (V_{ID}/2) V to 2.1 - (V_{ID}/2) V. This is related to the driver offset voltage which is typically +1.2V. The driven signal is centered around this voltage and may shift ±0.5V around this center point. The ±0.5V shifting may be the result of a ground potential difference between the driver's ground reference and the receiver's ground reference, the common-mode effects of coupled noise, or a combination of the two. The AC parameters of both receiver input pins are optimized for a recommended operating input voltage range of +0.5V to +2.1V (measured from each pin to ground). The device will operate for receiver input voltages up to V_{CC}, but exceeding V_{CC} will turn on the ESD protection circuitry which will clamp the bus voltages.

8.4 Device Functional Modes

表 8-1. Truth Table

INPUTS	OUTPUT
[R_{IN}+] − [R_{IN}−]	R_{OUT}
$V_{ID} \geqslant 0.1V$	H
$V_{ID} \leqslant -0.1V$	L
$-0.1V \leqslant V_{ID} \leqslant 0.1V$	?[1]

(1)   ? indicates state is indeterminate

9 Application and Implementation

备注

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

General application guidelines and hints for LVDS drivers and receivers may be found in the LVDS application notes and design guides.
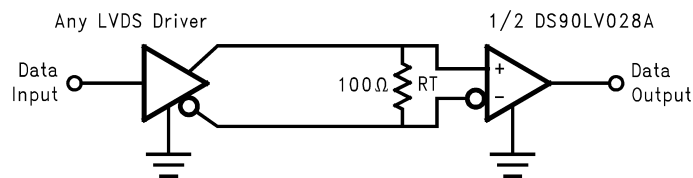
9.2 Typical Application

图 9-1. Balanced System Point-to-Point Application

9.2.1 Design Requirements

When using LVDS devices, it is important to remember to specify controlled impedance PCB traces. All components of the transmission media must have a matched differential impedance of 100 Ω. They must not introduce major impedance discontinuities.

9.2.2 Detailed Design Procedure

9.2.2.1 Power Decoupling Recommendations

Bypass capacitors must be used on power pins. Use high frequency ceramic (surface mount is recommended) 0.1 μF and 0.01 μF capacitors in parallel at the power supply pin with the smallest value capacitor closest to the device supply pin. Additional scattered capacitors over the printed circuit board will improve decoupling. Multiple vias should be used to connect the decoupling capacitors to the power planes. A 10 μF (35 V) or greater solid tantalum capacitor should be connected at the power entry point on the printed circuit board between the supply and ground.

9.2.2.2 Termination

Use a termination resistor which best matches the differential impedance or your transmission line. The resistor should be between 90 Ω and 110 Ω. Remember that the current mode outputs need the termination resistor to generate the differential voltage. LVDS will not work correctly without resistor termination. Typically, connecting a single resistor across the pair at the receiver end will suffice.

Surface mount 1% resistors are the best. PCB stubs, component lead, and the distance from the termination to the receiver inputs should be minimized. The distance between the termination resistor and the receiver should be < 10 mm (12 mm MAX).

9.2.2.3 Input Failsafe Biasing

External pull up and pull down resistors may be used to provide enough of an offset to enable an input failsafe under open-circuit conditions. This configuration ties the positive LVDS input pin to VDD thru a pull up resistor and the negative LVDS input pin is tied to GND by a pull down resistor. The pull up and pull down resistors should be in the 5 kΩ to 15 kΩ range to minimize loading and waveform distortion to the driver. The common-mode bias point ideally should be set to approximately 1.2 V to be compatible with the internal circuitry. Please refer to application note AN-1194, "Failsafe Biasing of LVDS Interfaces" (SNLA051)for more information.

Product Folder Links: DS90LV028A-Q1

9.2.2.4 Probing LVDS Transmission Lines

Always use high impedance (> 100 kΩ), low capacitance (< 2 pF) scope probes with a wide bandwidth (1 GHz) scope. Improper probing will give deceiving results.

9.2.3 Application Curves
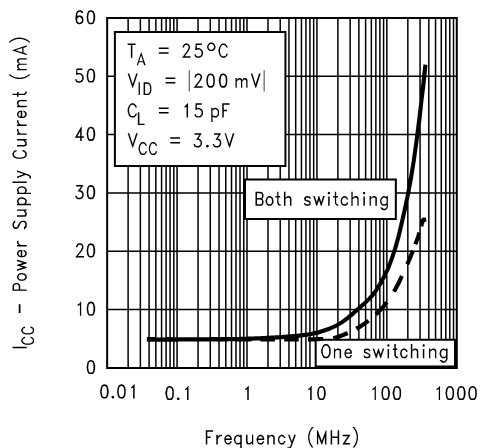
图 **9-2. Power Supply Current vs Frequency**

Product Folder Links: *DS90LV028A-Q1*

10 Power Supply Recommendations

Bypass capacitors must be used on power pins. TI recommends using high-frequency, ceramic, 0.1-µF and 0.01-µF capacitors in parallel at the power supply pin with the smallest value capacitor closest to the device supply pin. Additional scattered capacitors over the printed-circuit board improves decoupling. Multiple vias must be used to connect the decoupling capacitors to the power planes. A 10-µF bulk capacitor, 35-V (or greater) solid tantalum capacitor must be connected at the power entry point on the printed-circuit board between the supply and ground.

Product Folder Links: DS90LV028A-Q1

11 Layout

11.1 Layout Guidelines

11.1.1 Differential Traces

Use controlled impedance traces which match the differential impedance of your transmission trace and termination resistor. Run the differential pair trace lines as close together as possible as soon as they leave the IC (stubs should be < 10mm long). This will help eliminate reflections and ensure noise is coupled as common-mode. In fact, we have seen that differential signals which are 1mm apart radiate far less noise than traces 3mm apart since magnetic field cancellation is much better with the closer traces. In addition, noise induced on the differential lines is much more likely to appear as common-mode which is rejected by the receiver.

Match electrical lengths between traces to reduce skew. Skew between the signals of a pair means a phase difference between signals which destroys the magnetic field cancellation benefits of differential signals and EMI will result! (Note that the velocity of propagation, $v = c/E_r$ where c (the speed of light) = 0.2997 mm/ps or 0.0118 in/ps). Do not rely solely on the autoroute function for differential traces. Carefully review dimensions to match differential impedance and provide isolation for the differential lines. Minimize the number of vias and other discontinuities on the line.

Avoid 90° turns (these cause impedance discontinuities). Use arcs or 45° bevels.

Within a pair of traces, the distance between the two traces should be minimized to maintain common-mode rejection of the receivers. On the printed circuit board, this distance should remain constant to avoid discontinuities in differential impedance. Minor violations at connection points are allowable.

11.1.2 PC Board Considerations

Use at least 4 PCB board layers (top to bottom): LVDS signals, ground, power, TTL signals.

Isolate TTL signals from LVDS signals, otherwise the TTL signals may couple onto the LVDS lines. It is best to put TTL and LVDS signals on different layers which are isolated by a power/ground plane(s).

11.2 Layout Examples
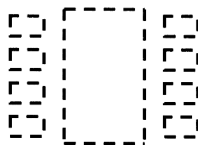
图 **11-1. WSON Thermal Land Pad and Pin Pads**
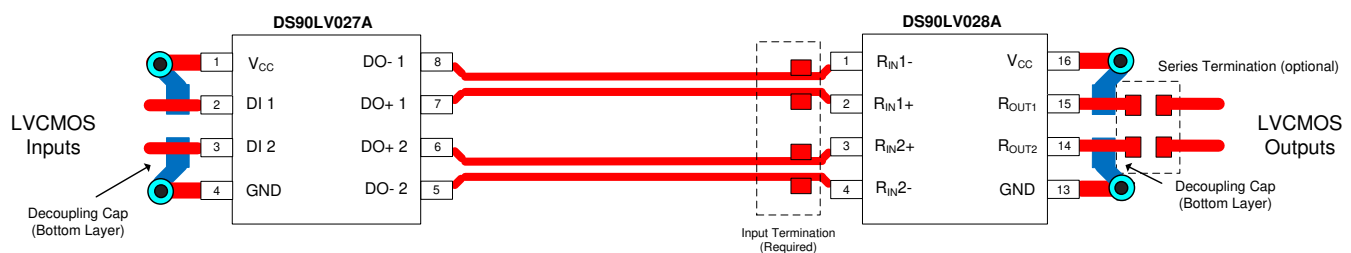
图 **11-2. Simplified DS90LV027A and DS90LV028A Layout**

Product Folder Links: *DS90LV028A-Q1*

12 Device and Documentation Support

12.1 支持资源

TI E2E™ 中文支持论坛是工程师的重要参考资料，可直接从专家处获得快速、经过验证的解答和设计帮助。搜索现有解答或提出自己的问题，获得所需的快速设计帮助。

链接的内容由各个贡献者"按原样"提供。这些内容并不构成 TI 技术规范，并且不一定反映 TI 的观点；请参阅 TI 的使用条款。

12.2 Trademarks

TI E2E™ is a trademark of Texas Instruments.
所有商标均为其各自所有者的财产。

12.3 静电放电警告

静电放电 (ESD) 会损坏这个集成电路。德州仪器 (TI) 建议通过适当的预防措施处理所有集成电路。如果不遵守正确的处理和安装程序，可能会损坏集成电路。

ESD 的损坏小至导致微小的性能降级，大至整个器件故障。精密的集成电路可能更容易受到损坏，这是因为非常细微的参数更改都可能会导致器件与其发布的规格不相符。

12.4 术语表

TI 术语表　　　　　本术语表列出并解释了术语、首字母缩略词和定义。

Product Folder Links: *DS90LV028A-Q1*

13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package | Pins	Package qty | Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
DS90LV028AQDQFRQ1	Active	Production	WSON (DQF) | 8	3000 | LARGE T&R	Yes	NIPDAUAG	Level-1-260C-UNLIM	-40 to 105	D28Q
DS90LV028AQDQFRQ1.B	Active	Production	WSON (DQF) | 8	3000 | LARGE T&R	Yes	NIPDAUAG	Level-1-260C-UNLIM	-40 to 105	D28Q
DS90LV028AQDQFTQ1	Active	Production	WSON (DQF) | 8	250 | SMALL T&R	Yes	NIPDAUAG	Level-1-260C-UNLIM	-40 to 105	D28Q
DS90LV028AQDQFTQ1.B	Active	Production	WSON (DQF) | 8	250 | SMALL T&R	Yes	NIPDAUAG	Level-1-260C-UNLIM	-40 to 105	D28Q

(1) **Status:** For more details on status, see our product life cycle.

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

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OTHER QUALIFIED VERSIONS OF DS90LV028A-Q1 :

● Catalog : DS90LV028A

NOTE: Qualified Version Definitions:

● Catalog - TI's standard catalog product

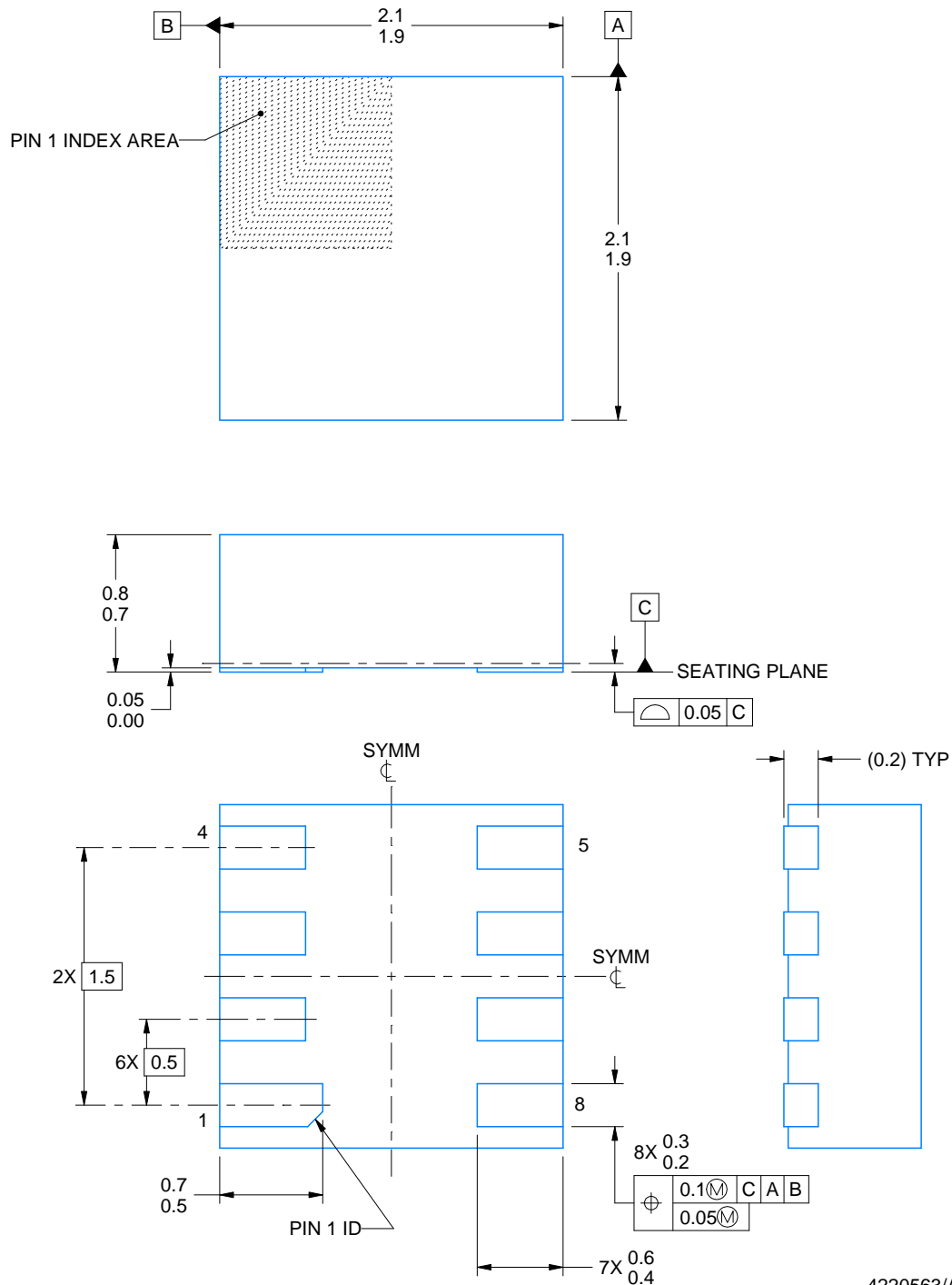## TAPE AND REEL INFORMATION

REEL DIMENSIONS

Reel Diameter

Reel Width (W1)

TAPE DIMENSIONS

A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

Sprocket Holes

User Direction of Feed

Pocket Quadrants

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DS90LV028AQDQFRQ1	WSON	DQF	8	3000	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q1
DS90LV028AQDQFTQ1	WSON	DQF	8	250	178.0	8.4	2.25	2.25	1.0	4.0	8.0	Q1

TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DS90LV028AQDQFRQ1	WSON	DQF	8	3000	205.0	200.0	33.0
DS90LV028AQDQFTQ1	WSON	DQF	8	250	205.0	200.0	33.0

B

2.1
1.9

A

PIN 1 INDEX AREA

2.1
1.9

0.8
0.7

0.05
0.00

C

SEATING PLANE

⌒ 0.05 C

SYMM

4

5

2X 1.5

SYMM

6X 0.5

1

8

0.7
0.5

PIN 1 ID

(0.2) TYP

8X 0.3
0.2

⌖ 0.1 Ⓜ C A B
0.05 Ⓜ

7X 0.6
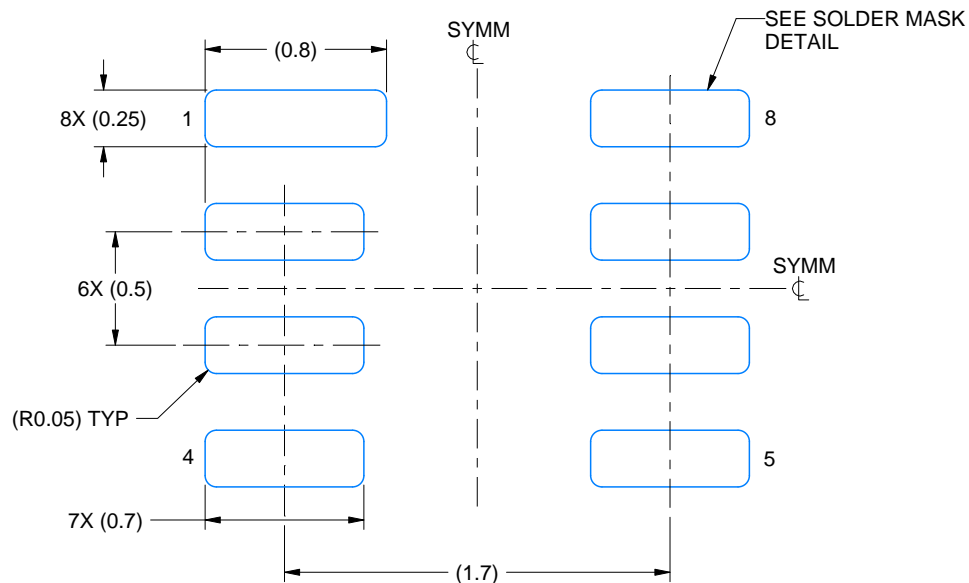0.4

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NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

SYMM

SEE SOLDER MASK
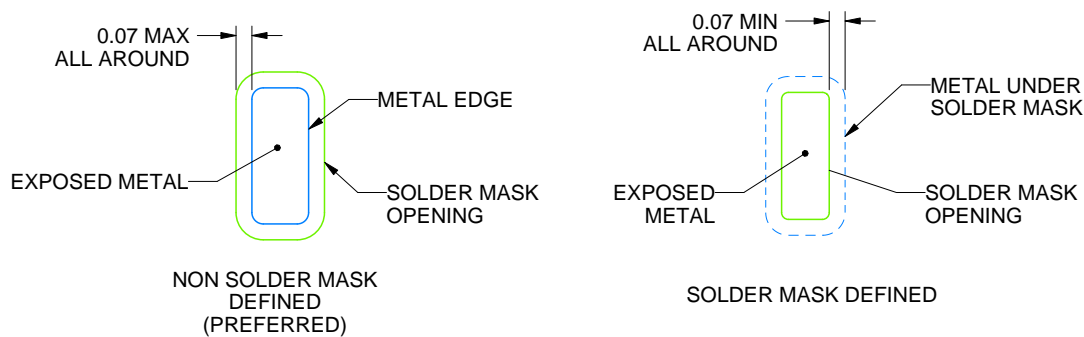DETAIL

(0.8)

8X (0.25)   1   8

6X (0.5)   SYMM

(R0.05) TYP

4   5

7X (0.7)

(1.7)

LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 30X

0.07 MAX
ALL AROUND

METAL EDGE

EXPOSED METAL

SOLDER MASK
OPENING

NON SOLDER MASK
DEFINED
(PREFERRED)

0.07 MIN
ALL AROUND

METAL UNDER
SOLDER MASK

EXPOSED
METAL

SOLDER MASK
OPENING

SOLDER MASK DEFINED

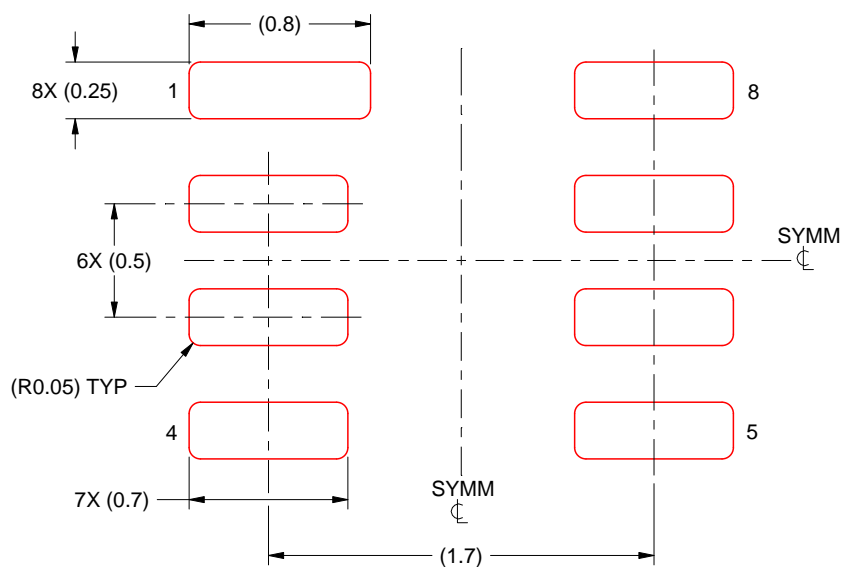SOLDER MASK DETAILS

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NOTES: (continued)

3. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature
   number SLUA271 (www.ti.com/lit/slua271).

(0.8)

8X (0.25)   1

8

6X (0.5)

SYMM
⊄

(R0.05) TYP

4

5

7X (0.7)

SYMM
⊄

(1.7)

SOLDER PASTE EXAMPLE
BASED ON 0.125 MM THICK STENCIL
SCALE: 30X

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NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate
   design recommendations.

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