

# 符合 WPC v1.2 标准并专有 10W 电力输送的 bq500215 无线电源发送器管理器

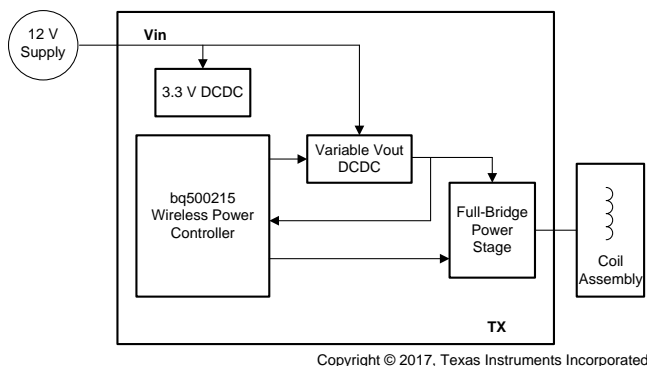
## 1 特性

- 经 Qi 认证的 WPC v1.2 解决方案，适用于 5W 运行，配合 TI bq51025 无线电源接收器可提供专有的 10W 充电能力
  - 专有 TI bq51025 接收器的认证协议
  - 更快的充电时间
  - 兼容标准 5W WPC 接收器
- 12V 输入，固定频率，电源电压控制架构
- 符合无线电源联盟 (WPC) A29 发送器类型技术规范
- 通过 FOD Ping 实现增强型外来物体检测 (FOD)，可在电源传输前检测金属物体
- 空闲和“充电完成”期间低待机功耗
- 10 种可配置的 LED 模式，可指示充电状态和故障状态
- 数字解调减少了组件数量并简化了电路

## 2 应用

- WPC v1.2 无线充电器：
  - Qi 认证智能手机、平板电脑和其它手持设备
  - 销售点设备
  - 定制无线电源 应用

简化图表



- TI 无线充电解决方案的更多信息，请见 [www.ti.com.cn/wirelesspower](http://www.ti.com.cn/wirelesspower)

## 3 说明

bq500215 是一款专用数字无线电源控制器，它集成了控制无线电源传输至单个 WPC 兼容接收器所需的逻辑功能。bq500215 符合 WPC v1.2 标准，可输出高达 5W 的功率；使用专有的双向通信协议，结合 bq51025 无线电源接收器可实现高达 10W 的充电功率。

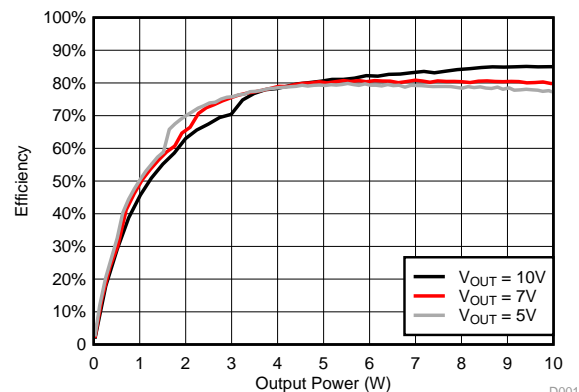
bq500215 是一款智能器件，它可以定期询问周围环境中要充电的设备，检测充电板上是否有外来金属物体，监视所有无线充电设备的通信并按照充电设备的反馈来调整施加到发送器线圈上的电源。bq500215 还可以处理功率输出相关的故障条件，并控制运行模式状态指示灯。bq500215 使用电源电压控制机制代替传统的频率控制来调节传送到接收器的功率。

器件信息<sup>(1)</sup>

器件型号	封装	封装尺寸（标称值）
bq500215	VQFN (64)	9.00mm x 9.00mm

(1) 要了解所有可用封装，请见数据表末尾的可订购产品附录。

使用 bq51025 接收器时，效率与系统输出功率之间的关系



D001



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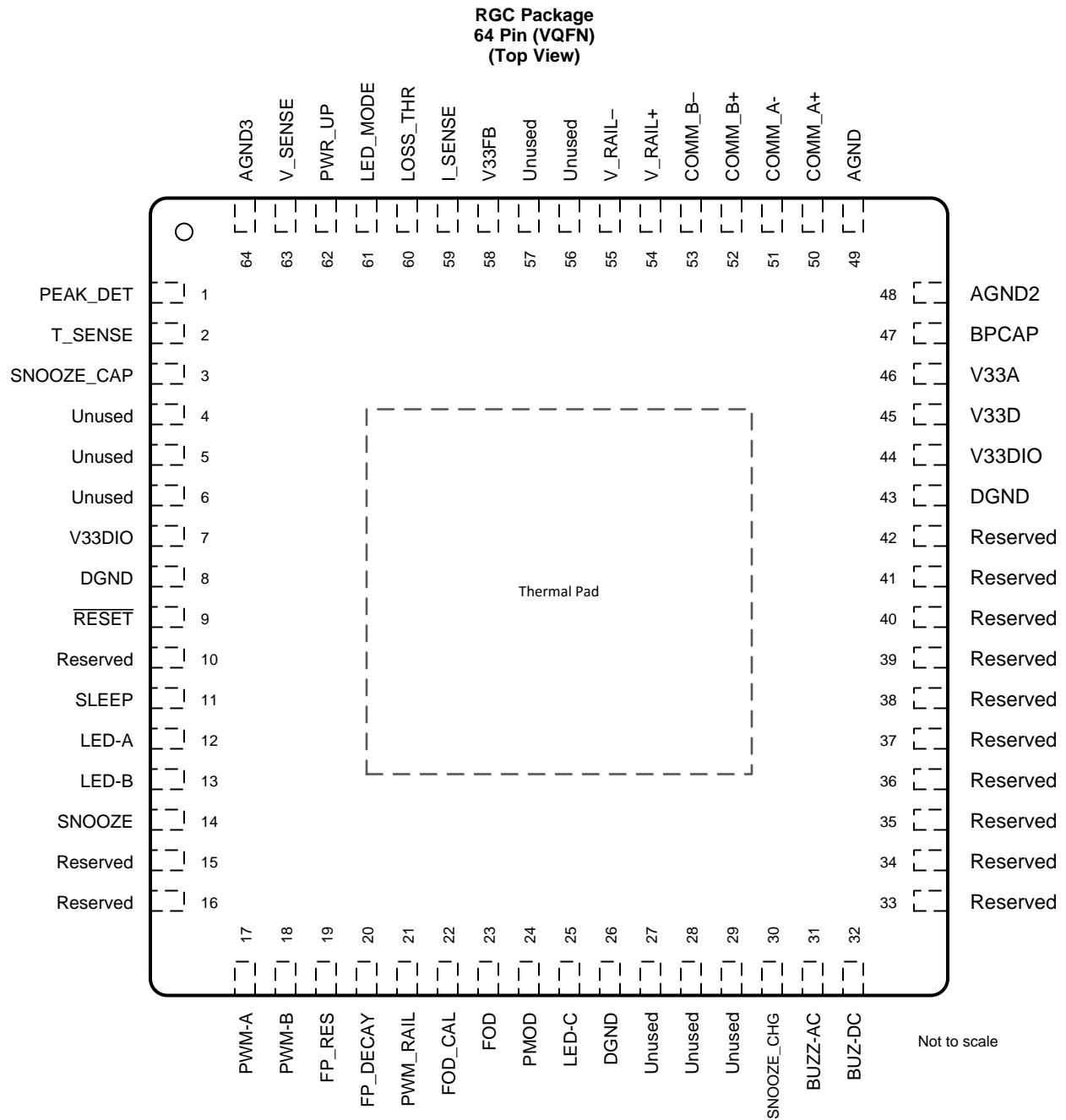
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## 4 修订历史记录

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• 将整个文档中的 WPC v1.1 更改为 WPC v1.2 .....	1
• Changed pin 65 to Thermal Pad in the <i>Pin Functions</i> table.....	5
• Moved the Storage temperature range to the <i>Absolute Maximum Ratings</i> table .....	6
• Changed Handling Ratings To: <i>ESD Ratings</i> .....	6

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• 器件状态更新为生产数据 .....	1

## 5 Pin Configuration and Functions



# Pin Functions

PIN		I/O	DESCRIPTION
NAME	NO.		
PEAK_DET	1	I	Input from peak detect circuit
T_SENSE	2	I	Sensor input. Device shuts down when below 1 V. If not used, keep above 1 V by simply connecting to 3.3-V supply
SNOOZE_CAP	3	I	Indicates wake from SNOOZE (short) or SLEEP (long)
Unused	4	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
Unused	5	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
Unused	6	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
V33DIO	7	—	3.3-V IO power supply
DGND	8	—	GND
RESET	9	I	Device reset. Use 10- to 100-k $\Omega$ pullup resistor to 3.3-V supply
Reserved	10	—	Reserved, leave this pin open
SLEEP	11	O	Force SLEEP (5 s low power). Connected to 5-s interval circuit
LED-A	12	O	Connect to an LED with a 470- $\Omega$ resistor for status indication.
LED-B	13	O	Connect to an LED with a 470- $\Omega$ resistor for status indication.
SNOOZE	14	O	Force SNOOZE (500 ms low power)
Reserved	15	I	Reserved, connect to GND
Reserved	16	I/O	Reserved, connect to GND
PWM-A	17	O	PWM output A, controls one half of the full bridge in a phase-shifted full bridge. Switching dead times must be externally generated.
PWM-B	18	O	PWM output B, controls other half of the full bridge in a phase-shifted full bridge. Switching dead times must be externally generated.
FP_RES	19	O	Output to select the FOD ping calibration threshold
FP_DECAY	20	O	Output to select the FOD ping calibration threshold
PWM_RAIL	21	O	PWM control signal for full bridge rail voltage
FOD_CAL	22	O	Output to select the FOD calibration
FOD	23	O	Output to select the foreign object detection (FOD) threshold
PMOD	24	O	Output to select the PMOD threshold
LED-C	25	O	Connect to an LED with a 470- $\Omega$ resistor for status indication.
DGND	26	—	GND
Unused	27	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
Unused	28	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
Unused	29	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
SNOOZE_CH G	30	O	SNOOZE capacitor charging source. Connected to capacitor
BUZZ-AC	31	O	AC buzzer output. A 400-ms, 4-kHz AC pulse train when charging begins
BUZ-DC	32	O	DC buzzer output. A 400-ms DC pulse when charging begins. This could also be connected to an LED with a 470- $\Omega$ resistor.
Reserved	33	—	Reserved, leave this pin open
Reserved	34	—	Reserved, leave this pin open
Reserved	35	—	Reserved, leave this pin open
Reserved	36	—	Reserved, leave this pin open
Reserved	37	—	Reserved, leave this pin open
Reserved	38	—	Reserved, leave this pin open
Reserved	39	—	Reserved, leave this pin open
Reserved	40	—	Reserved, connect to 10-k $\Omega$ resistor to GND
Reserved	41	—	Reserved, leave this pin open
Reserved	42	—	Reserved, leave this pin open
DGND	43	—	GND

### Pin Functions (continued)

PIN		I/O	DESCRIPTION
NAME	NO.		
V33DIO	44	—	3.3-V IO power supply
V33D	45	—	Digital core 3.3-V supply. Be sure to decouple with bypass capacitors as close to the part as possible.
V33A	46	—	Analog 3.3-V supply. This pin can be derived from V33D supply, decouple with 22-Ω resistor and additional bypass capacitors.
BPCAP	47	—	Connect to 1μF bypass capacitors to 3.3V supply and GND
AGND2	48	—	GND
AGND	49	—	GND
COMM_A+	50	I	Digital demodulation non-inverting input A. Connect parallel to input B+
COMM_A-	51	I	Digital demodulation inverting input A. Connect parallel to input B-
COMM_B+	52	I	Digital demodulation non-inverting input B. Connect parallel to input A+
COMM_B-	53	I	Digital demodulation inverting input B. Connect parallel to input A-
V_RAIL+	54	I	Feedback for full bridge rail voltage control +
V_RAIL-	55	I	Feedback for full bridge rail voltage control -
Unused	56	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
Unused	57	—	This pin can be either connected to GND or left open. Connecting to GND can improve layout grounding.
V33FB	58	I	Reserved, leave this pin open
I_SENSE	59	I	Full bridge input current sense
LOSS_THR	60	I	Input for FOD/PMOD calibration and configuration
LED_MODE	61	I	LED mode select
PWR_UP	62	I	First power-up indicator (pull high if unused)
V_SENSE	63	I	Transmitter rail voltage sense
AGND3	64	—	GND
Thermal Pad		—	Flood with copper GND plane and stitch vias to PCB internal GND plane.

## 6 Specifications

### 6.1 Absolute Maximum Ratings<sup>(1)</sup>

over operating free-air temperature (unless otherwise noted)

	MIN	MAX	UNIT
Voltage applied at V33D to DGND	−0.3	3.6	V
Voltage applied at V33A to AGND	−0.3	3.6	
Voltage applied to any pin <sup>(2)</sup>	−0.3	3.6	
Storage temperature range, T <sub>stg</sub>	−40	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) All voltages referenced to GND.

### 6.2 ESD Ratings

			VALUE	UNIT
V <sub>(ESD)</sub>	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins <sup>(1)</sup>	±2000	V
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins <sup>(2)</sup>	±7500	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

	MIN	NOM	MAX	UNIT
V Supply voltage during operation, V33D, V33A	3.0	3.3	3.6	V
T <sub>A</sub> Operating free-air temperature range	−40		85	°C
T <sub>J</sub> Junction temperature			125	

### 6.4 Thermal Information

THERMAL METRIC <sup>(1)</sup>		bq500215	UNIT
		RGC (64 pins)	
R <sub>θJA</sub>	Junction-to-ambient thermal resistance	29.5	°C/W
R <sub>θJC(top)</sub>	Junction-to-case (top) thermal resistance	15.1	
R <sub>θJB</sub>	Junction-to-board thermal resistance	8.4	
Ψ <sub>JT</sub>	Junction-to-top characterization parameter	0.2	
Ψ <sub>JB</sub>	Junction-to-board characterization parameter	8.3	
R <sub>θJC(bot)</sub>	Junction-to-case (bottom) thermal resistance	1.2	

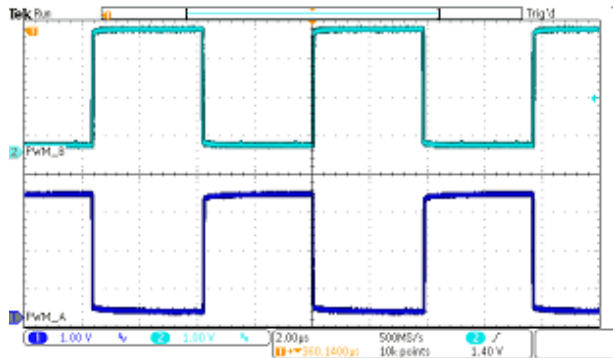
- (1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.

## 6.5 Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

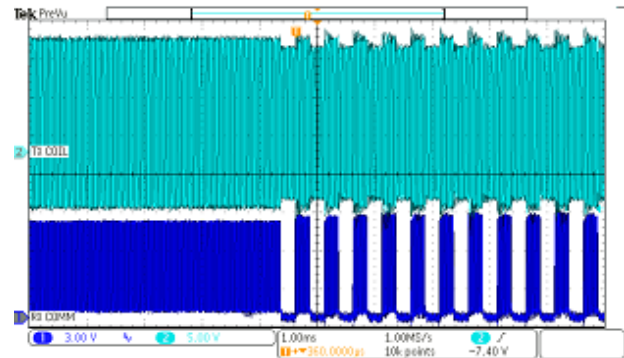
PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY CURRENT						
I <sub>V33A</sub>	Supply current	V33A = 3.3 V		8	15	mA
I <sub>V33D</sub>		V33D = 3.3 V		44	55	
I <sub>Total</sub>		V33D = V33A = 3.3 V		52	70	
EXTERNALLY SUPPLIED 3.3 V POWER						
V33D	Digital 3.3-V power	T <sub>A</sub> = 25°C	3		3.6	V
V33A	Analog 3.3-V power	T <sub>A</sub> = 25°C	3		3.6	
V33Slew	3.3-V slew rate	3.3-V slew rate between 2.3 and 2.9 V, V33A = V33D	0.25			V/ms
DIGITAL DEMODULATION INPUTS: COMM_A+, COMM_A-, COMM_B+, COMM_B-						
V <sub>CM</sub>	Common mode voltage each pin		−0.15		1.631	V
COMM+, COMM−	Modulation voltage digital resolution			1		mV
R <sub>EA</sub>	Input Impedance	Ground reference	0.5	1.5	3	MΩ
I <sub>OFFSET</sub>	Input offset current	1-kΩ source impedance	−5		5	μA
ANALOG INPUTS: V_SENSE, I_SENSE, T_SENSE, LED_MODE, LOSS_THR						
V <sub>ADC_OPEN</sub>	Voltage indicating open pin	LED_MODE, LOSS_THR open	2.37			V
V <sub>ADC_SHORT</sub>	Voltage indicating pin shorted to GND	LED_MODE, LOSS_THR shorted to ground			0.36	
V <sub>ADC_RANGE</sub>	Measurement range for voltage monitoring	All analog inputs	0		2.5	
INL	ADC integral nonlinearity		−2.5		2.5	mV
I <sub>lkg</sub>	Input leakage current	3 V applied to pin			100	nA
R <sub>IN</sub>	Input impedance	Ground reference	8			MΩ
C <sub>IN</sub>	Input capacitance				10	pF
DIGITAL INPUTS/OUTPUTS						
V <sub>OL</sub>	Low-level output voltage	I <sub>OL</sub> = 6 mA , V33D = 3 V			DGND1 + 0.25	V
V <sub>OH</sub>	High-level output voltage	I <sub>OH</sub> = −6 mA , V33D = 3 V	V33D − 0.6 V			
V <sub>IH</sub>	High-level input voltage	V33D = 3 V	2.1		3.6	
V <sub>IL</sub>	Low-level input voltage	V33D = 3.5 V			1.4	
I <sub>OH</sub> (MAX)	Output high-source current				4	mA
I <sub>OL</sub> (MAX)	Output low-sink current				4	
SYSTEM PERFORMANCE						
V <sub>RESET</sub>	Voltage where device comes out of reset	V33D pin			2.4	V
t <sub>RESET</sub>	Pulse duration needed for reset	RESET pin	2			μs
f <sub>SW</sub>	Switching frequency (wireless power transfer)			130		kHz
t <sub>detect</sub>	Time to detect presence of device requesting power				0.5	s
PWM RAIL						
f <sub>SW_RAIL</sub>	Switching frequency			520		kHz

## 6.6 Typical Characteristics



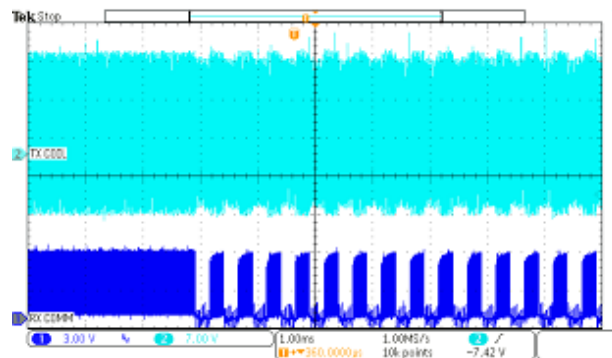
CH1 = PWM-A  
CH2 = PWM-B

Figure 1. Typical PWM-A and PWM-B Signals



CH1 = RX communication signal  
CH2 = TX coil voltage

Figure 2. TX Coil and RX Communication Signals  
With RX No Load



CH1 = RX communication signal  
CH2 = TX coil voltage

Figure 3. TX Coil and RX Communication Signals  
With Rx 10-W Load



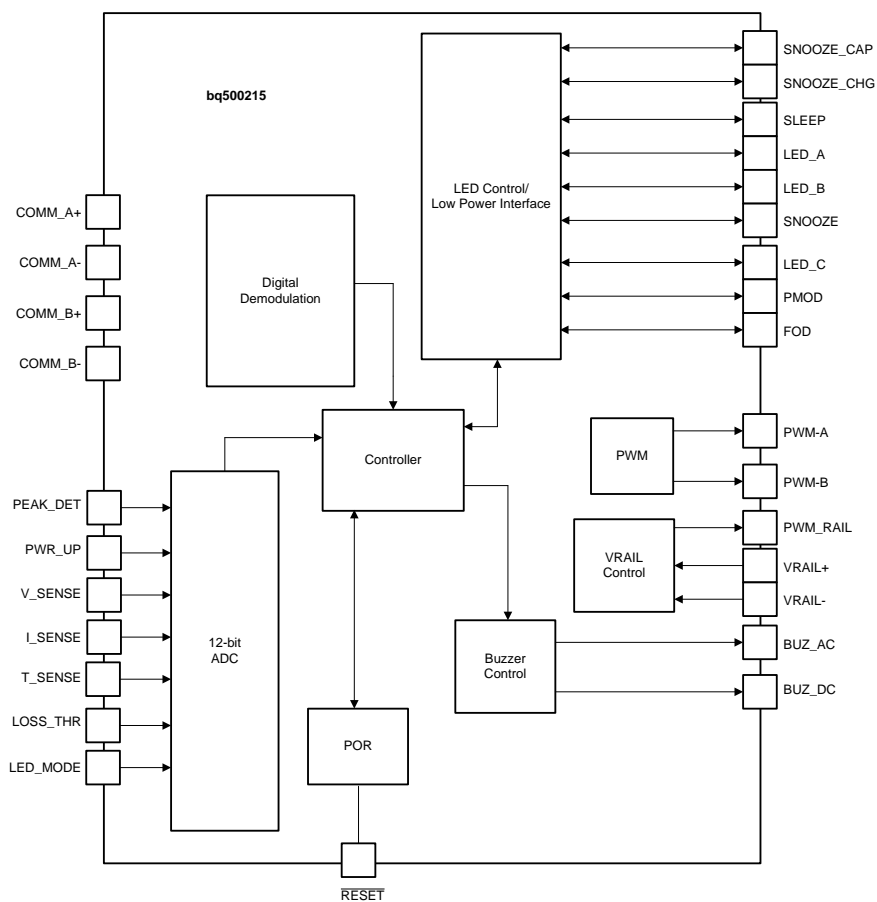
## 7 Detailed Description

### 7.1 Overview

The principle of wireless power transfer is simply an open-cored transformer consisting of a transmitter and receiver coils. The transmitter coil and electronics are typically built into a charger pad and the receiver coil and electronics are typically built into a portable device, such as a cell phone. When the receiver coil is positioned on the transmitter coil, magnetic coupling occurs when the transmitter coil is driven. The flux is coupled into the secondary coil, which induces a voltage and current flows. The secondary voltage is rectified, and power can be transferred effectively to a load, wirelessly. Power transfer can be managed through any of the various closed-loop control schemes.

After power is applied and the device comes out of reset, it can automatically begin the process of detecting and powering a receiver. The bq500215 sends a ping to detect the presence of a receiver on the pad. After a receiver is detected, the bq500215 attempts to establish communication and begin power transfer. If the transmitter detects the bq51025 receiver through its proprietary authentication protocol, the transmitter allows 10-W operation. If a standard 5-W WPC compliant receiver is detected, the transmitter allows 5-W of delivered power as per WPC specification. The bq500215 controls a full-bridge power stage to drive the primary coil. It regulates the power being delivered to the receiver by modulating the supply voltage of the power stage while operating at a constant frequency. The full bridge power stage allows for higher power delivery for a given supply voltage.

### 7.2 Functional Block Diagram



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## 7.3 Feature Description

### 7.3.1 A29 Coil Specification

The bq500215 controller supports A29 TX coil type. The coil and matching capacitor specification for A29 transmitter has been established by the WPC Standard. This is fixed and cannot be changed on the transmitter side.

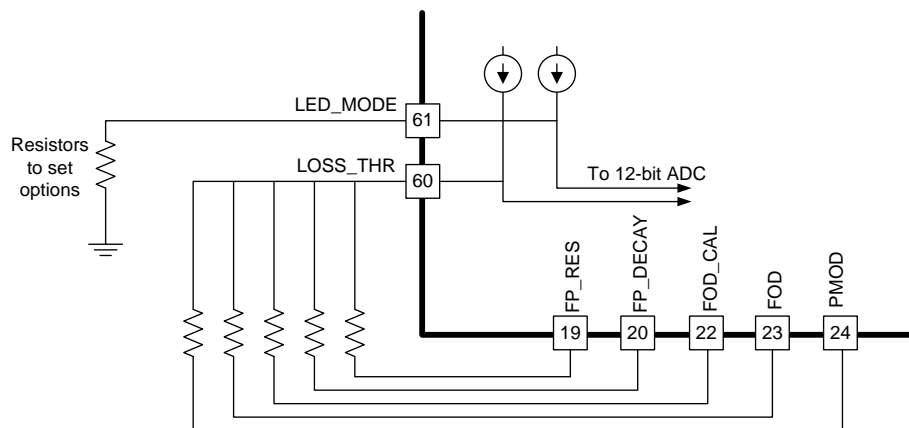
For a current list of coil vendors, see *bqTESLA Transmitter Coil Vendors*, [SLUA649](#).

### 7.3.2 Option Select Pins

There are two option select pins (pin 60, LOSS\_THR, and pin 61, LED\_MODE) on the bq500215 and five selector outputs (pins 19, 20, 22, 23, and 24) used to read multiple voltage thresholds. All the pin voltages will be read by bq500215 at power-up.

- Pin 60 is used to program the loss threshold and calibrate the FOD algorithms.
- Pin 61 is used to select the LED mode of the device.
- Pins 19, 20, 22, 23, and 24 are used to sequentially bias the five programming resistors shown in [Figure 4](#).

At power-up, a bias current is applied to pins LED\_MODE and LOSS\_THR, and the resulting voltage is measured to identify the value of the attached programming resistor. For LED\_MODE, the selected bin determines the LED behavior based on [Table 1](#). For the LOSS\_THR, the selected bin sets a threshold based on [Table 2](#). See [FOD and Parasitic Metal Object Detect \(PMOD\) Calibration](#) for more information.



**Figure 4. Pin 60 LOSS\_THR and Pin 61 LED\_MODE Connections**

## Feature Description (continued)

### 7.3.3 LED Modes

The bq500215 can directly drive three LED outputs (pin 12, pin 13, and pin 25) through a simple current limit resistor (typically 470  $\Omega$ ), based on the mode selected. The three current limit resistors can be individually adjusted to tune or match the brightness of the LEDs. Do not exceed the maximum output current rating of the device.

The selection resistor, connected between pin 61 and GND, selects one of the desired LED indication schemes presented in [Table 1](#).

**Table 1. LED Modes**

LED CONTROL OPTION	LED SELECTION RESISTOR	DESCRIPTION	LED	OPERATIONAL STATES					
				STANDBY	POWER TRANSFER	CHARGE COMPLETE	FAULT	FOD Warning	High Power Transfer <sup>(1)</sup>
X	<36.5 k $\Omega$	Reserved, do not use	LED_A, green	—	—	—	—	—	—
			LED_B, red						
			LED_C, amber						
1	42.2 k $\Omega$	Choice number 1	LED_A, green	Off	Blink slow <sup>(2)</sup>	On	Off	Off	Blink fast <sup>(3)</sup>
			LED_B, red	Off	Off	Off	On	Blink fast <sup>(3)</sup>	Off <sup>(3)</sup>
			LED_C, amber	—	—	—	—	—	—
2	48.7 k $\Omega$	Choice number 2	LED_A, green	On	Blink slow <sup>(2)</sup>	On	Off	Off	Blink fast <sup>(3)</sup>
			LED_B, red	On	Off	Off	On	Blink fast <sup>(3)</sup>	Off <sup>(3)</sup>
			LED_C, amber	—	—	—	—	—	—
3 <sup>(4)</sup>	56.2 k $\Omega$	Choice number 3	LED_A, green	Off	On	Off	Blink fast <sup>(3)</sup>	On	On
			LED_B, red	—	—	—	—	—	—
			LED_C, amber	—	—	—	—	—	—
4	64.9 k $\Omega$	Choice number 4	LED_A, green	Off	On	Off	Off	Off	On
			LED_B, red	Off	Off	Off	On	Blink fast <sup>(3)</sup>	Off
			LED_C, amber	—	—	—	—	—	—
5	75 k $\Omega$	Choice number 5	LED_A, green	Off	Off	On	Off	Off	Off
			LED_B, red	Off	On	Off	Off	On	On
			LED_C, amber	Off	Off	Off	Blink slow <sup>(2)</sup>	Off	Off
6	86.6 k $\Omega$	Choice number 6	LED_A, green	Off	Blink slow <sup>(2)</sup>	On	Off	Off	Blink fast <sup>(3)</sup>
			LED_B, red	Off	Off	Off	On	Blink fast <sup>(3)</sup>	Off
			LED_C, amber	Off	Off	Off	Off	Off	Off
7	100 k $\Omega$	Choice number 7	LED_A, green	Off	Blink slow <sup>(2)</sup>	Off	Off	Off	Blink fast <sup>(3)</sup>
			LED_B, red	Off	Off	On	Off	Off	Off
			LED_C, amber	Off	Off	Off	On	Blink fast <sup>(3)</sup>	Off
8	115 k $\Omega$	Choice number 8	LED_A, green	Off	Off	On	Blink slow <sup>(2)</sup>	Off	Off
			LED_B, red	Off	On	Off	Blink slow <sup>(2)</sup>	On	On
			LED_C, amber	—	—	—	—	—	—
9	133 k $\Omega$	Choice number 9	LED_A, green	Off	Blink slow <sup>(2)</sup>	On	Off	Off	Blink fast <sup>(3)</sup>
			LED_B, red	Off	OFF	Off	On	Blink fast <sup>(3)</sup>	Off
			LED_C, amber	—	—	—	—	—	—
10	154 k $\Omega$	Choice number 10	LED_A, green	Off	On	Off	Blink fast <sup>(3)</sup>	On	On
			LED_B, red	Off	Off	On	Off	Off	Off
			LED_C, amber	—	—	—	—	—	—

(1) Power transfer when operating with bq51025 wireless power receiver

(2) Blink slow = 0.625 Hz

(3) Blink fast = 2.5 Hz

(4) The indication of the shutdown after an negative temperature coefficient (NTC) event may experience a delay in the rapid LED blinking even though the power transfer has been disabled. The indication delay may persist up to as long as the entire NTC FAULT holdoff time.

### 7.3.4 FOD and Parasitic Metal Object Detect (PMOD) Calibration

The bq500215 supports multiple levels of protection against heating metal objects placed in the magnetic field. An initial analysis of the impulse response to a short ping (FOD ping) detects most metal objects before any power transfer is initiated. If a foreign metallic object is detected by the FOD ping, an FOD warning is issued (see [Table 1](#)) for up to 6 seconds after the object is removed. In the case where a bq51025 receiver with a potential foreign object is detected, the bq500215 transmitter will not configure the receiver in proprietary 10-W mode in order to limit the losses in the foreign object. After power transfer has started, improved FOD (WPC1.2) and enhanced PMOD (WPC 1.0) features continuously monitor input power, known losses, and the value of power reported by the RX device being charged. Using these inputs, the bq500215 can estimate how much power is unaccounted for and presumed lost due to metal objects placed in the wireless power transfer path. If this unexpected loss exceeds the threshold set by the FOD or PMOD resistors, a fault is indicated and power transfer is halted. The ID packet of the receiver being charged determines whether the FOD or PMOD algorithm is used. The ultimate goal of the FOD feature is safety, to protect misplaced metal objects from becoming hot. Reducing the loss threshold and making the system too sensitive leads to false trips and a bad user experience. Find the balance which best suits the application. If the application requires disabling one function or the other (or both), it is possible by leaving the respective FOD/PMOD terminal open. For example, to selectively disable the PMOD function, PMOD should be left open. A final level of protection is provided with an optional temperature sensor to detect any large increase in temperature in the system (see [Shut Down Through External Thermal Sensor or Trigger](#)).

#### NOTE

Disabling FOD results in a TX solution that is not WPC v1.2 compliant.

Resistors of 1% tolerance should be used for a reliable selection of the desired threshold. The FOD and PMOD resistors (pin 23 and pin 24) program the permitted power loss for the FOD and PMOD algorithms respectively. The FOD\_CAL resistor (pin 22), can be used to compensate for any load-dependent effect on the power loss. Using a calibrated FOD reference receiver with no foreign objects present, the FOD\_CAL resistor should be selected such that the calculated loss across the load range is substantially constant (within approximately 100 mW). After correcting for the load dependence, the FOD and PMOD thresholds should be re-set above the resulting average by approximately 400 mW for the transmitter to satisfy the WPC requirements on tolerated heating.

Contact TI for the TX tuning tool to set appropriate FOD, PMOD, and FOD\_CAL resistor values for your design.

**Table 2. Option Select Bins**

Bin Number	Resistance (kΩ)	Loss Threshold (mW)
0	<36.5	250
1	42.2	300
2	48.7	350
3	56.2	400
4	64.9	450
5	75.0	500
6	86.6	550
7	100	600
8	115	650
9	133	700
10	154	750
11	178	800
12	205	850
13	>237	Feature disabled

### 7.3.5 FOD Ping Calibration

The bq500215 is able to detect most metal objects in the charging pad by analyzing the impulse response to a short ping (FOD ping) sent before any power transfer is initiated. The bq500215 does this analysis by measuring the change in resonant frequency and decay of the pulse response and comparing it to given threshold values that are set by resistor in FP\_RES and FP\_DECAY pins.

Resistors of 1% tolerance should be used for a reliable selection of the desired threshold. The FP\_RES and FP\_DECAY resistors (pin 19 and pin 20) program the boundary conditions to determine is a receiver or a metal object is detected. The recommended resistor value for both FP\_RES and FP\_DECAY pins is 86.6 kΩ.

Contact TI for inquiries regarding FOD ping calibration.

#### NOTE

Removing resistors in FP\_DECAY and FP\_RES pins disables FOD ping and hence foreign object detection prior to power transfer.

### 7.3.6 Shut Down Through External Thermal Sensor or Trigger

Typical applications of the bq500215 do not require additional thermal protection. This shutdown feature is provided for enhanced applications and is not limited to thermal shutdown. The key parameter is the 1-V threshold on pin 2, T\_SENSE. Voltage below 1-V on pin 2 causes the device to shut down.

The application of thermal monitoring through a negative temperature coefficient (NTC) sensor, for example, is straightforward. The NTC forms the lower leg of a temperature-dependant voltage divider. The NTC leads are connected to the bq500215 device, pin 2 and GND. The threshold on pin 2 is set to 1-V, below which the system shuts down and a fault is indicated (depending on LED mode chosen).

To implement this feature follow these steps:

1. Consult the NTC data sheet and find the resistance versus temperature curve.
2. Determine the actual temperature where the NTC will be placed by using a thermal probe.
3. Read the NTC resistance at that temperature in the NTC data sheet, that is R\_NTC.
4. Use the following formula to determine the upper leg resistor (R\_Setpoint):

$$R\_Setpoint = 2.3 \times R\_NTC \quad (1)$$

The system restores normal operation after approximately five minutes or if the receiver is removed. If the feature is not used, this pin must be pulled high.

#### NOTE

Pin 2, T\_SENSE, must always be terminated; otherwise, erratic behavior may occur.

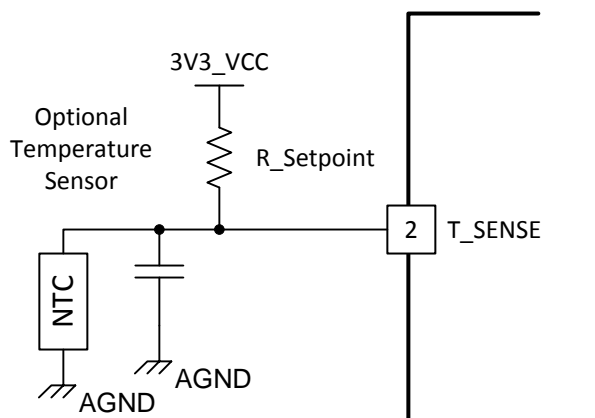


Figure 5. NTC Application

### 7.3.7 Fault Handling and Indication

Table 3 shows end power transfer (EPT) packet responses, fault conditions, and the duration of how long the condition lasts until a retry is attempted. The LED mode selected determines how the LED indicates the condition or fault.

**Table 3. Fault Handling and Indication**

CONDITION	DURATION <sup>(1)</sup> (BEFORE RETRY)	HANDLING
EPT-00	Immediate <sup>(2)</sup>	Unknown
EPT-01	up to 5 s <sup>(3)</sup>	Charge complete
EPT-02	Infinite	Internal fault
EPT-03	5 minutes	Over temperature
EPT-04	Immediate <sup>(2)</sup>	Over voltage
EPT-05	Immediate <sup>(2)</sup>	Over current
EPT-06	Infinite	Battery failure
EPT-07	Not applicable	Reconfiguration
EPT-08	Immediate <sup>(2)</sup>	No response
OVP (over voltage)	Immediate <sup>(2)</sup>	
OC (over current)	1 minute	
NTC (external sensor)	5 minutes	
PMOD/FOD warning	6 s	4-s LED only, 2-s LED + buzzer
PMOD/FOD	5 minutes	

- (1) After a FAULT, the magnetic field is recharacterized to improve the ability to detect the removal of the at-fault receiver. If the receiver is removed in the first second immediately following the detection of this fault (before the re-characterization is complete), the field corresponding to an empty pad may be associated with the faulty receiver and the LED indication may continue to indicate a fault state even though no receiver is present. This indication persists until either the HOLDOFF time expires or a new receiver disturbs the field, at which time normal operation, with proper LED indication, is resumed.
- (2) Immediate is <1 s.
- (3) The TX may retry immediately (<1 s) to start power after first EPT-01 is received. If the receiver is continuously sending EPT-01, the TX holdoff time will be 5 seconds

### 7.3.8 Power Transfer Start Signal

The bq500215 features two signal outputs to indicate that power transfer has begun. Pin 31 BUZ\_AC outputs a 400-ms duration, 4-kHz square wave for driving low cost AC type ceramic buzzers. Pin 32 BUZ\_DC outputs logic high, also for 400-ms, which is suitable for DC type buzzers with built-in tone generators, or as a trigger for any type of customized indication scheme. Do not exceed 4-mA loading from either of these pins which is more than adequate for small signaling and actuation. If not used, these pins should be left open.

### 7.3.9 Power-On Reset

The bq500215 has an integrated power-on reset (POR) circuit which monitors the supply voltage and handles the correct device startup sequence. Additional supply voltage supervisor or reset circuits are not needed.

### 7.3.10 External Reset, $\overline{\text{RESET}}$ Pin

The bq500215 can be forced into a reset state by an external circuit connected to the  $\overline{\text{RESET}}$  pin. A logic low voltage on this pin holds the device in reset. For normal operation, this pin is pulled up to 3.3-V supply with a 10-k $\Omega$  pullup resistor.

### 7.3.11 Trickle Charge and CS100

The WPC specification provides an EPT message (EPT-01) to indicate charge complete. Upon receipt of the charge complete message, the bq500215 disables the output and changes the LED indication. The exact indication depends on the LED\_MODE chosen.

In some battery charging applications, there is a benefit to continue the charging process in trickle-charge mode to top off the battery. The WPC specification provides for an informational 'Charge Status' packet that conveys the level of battery charger. The bq500215 uses this command to enable top-off charging. The bq500215 changes the LED indication to reflect charge complete when a Charge Status message is 100% received, but unlike the response to an EPT, it will not halt power transfer while the LED indicates charge complete. The mobile device can use a CS100 packet to enable trickle charge mode.

If the reported charge status drops below 90%, normal charging indication is resumed.

## 7.4 Device Functional Modes

### 7.4.1 Power Transfer

Power transfer depends on coil coupling. Coupling depends on the distance between coils, alignment, coil dimensions, coil materials, number of turns, magnetic shielding, impedance matching, frequency, and duty cycle.

Most importantly, the receiver and transmitter coils must be aligned for best coupling and efficient power transfer. The smaller the space between the coils is, the better the coupling.

Shielding is added as a backing to both the transmitter and receiver coils to direct the magnetic field to the coupled zone. Magnetic fields outside the coupled zone do not transfer power. Thus, shielding also serves to contain the fields to avoid coupling to other adjacent system components.

Regulation can be achieved by controlling any one of the coil coupling parameters. However, for WPC compatibility, the transmitter-side coils and capacitance are specified and the resonant frequency point is fixed. Power transfer is regulated by changing the supply voltage to the full-bridge power stage; higher voltage delivers more power. Duty cycle remains constant at 50% throughout the power band and frequency also remains constant at 130 kHz.

The WPC standard describes the dimensions, materials of the coils, and information regarding the tuning of the coils to resonance. The value of the inductor and resonant capacitor are critical to proper operation and system efficiency.

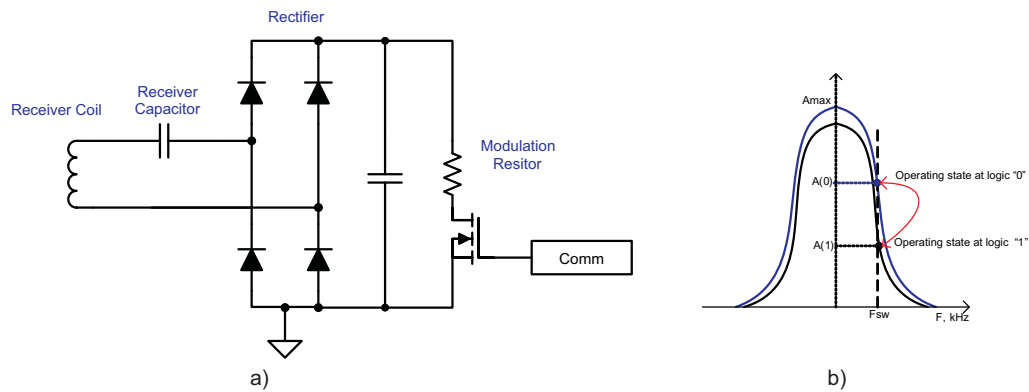
### 7.4.2 Communication

Communication within the WPC is from the receiver to the transmitter, where the receiver tells the transmitter to send power and how much. To regulate, the receiver must communicate with the transmitter whether to increase or decrease frequency. The receiver monitors the rectifier output and using amplitude modulation (AM), sends packets of information to the transmitter. A packet is comprised of a preamble, a header, the actual message, and a checksum, as defined by the WPC standard.

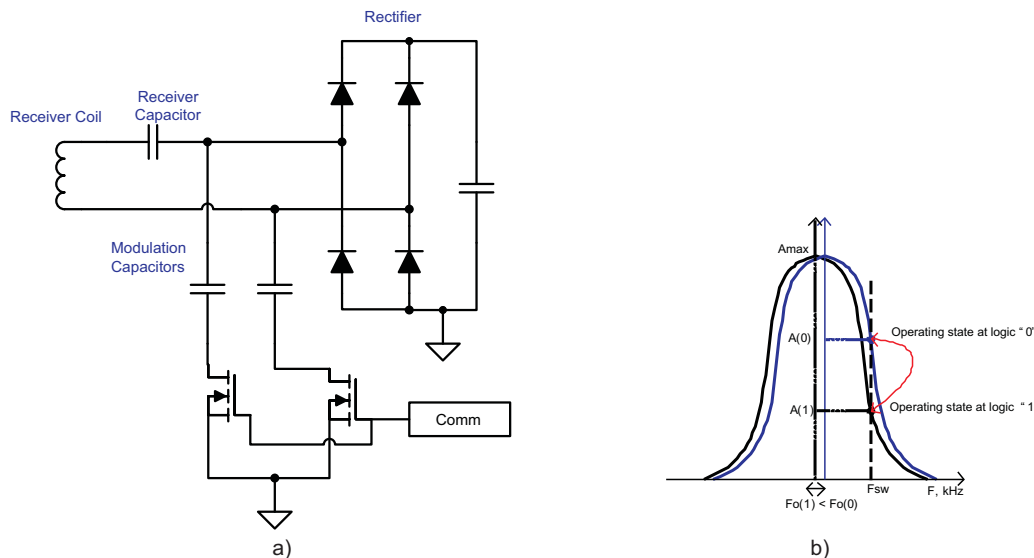
The receiver sends a packet by modulating an impedance network. This AM signal reflects back as a change in the voltage amplitude on the transmitter coil. The signal is demodulated and decoded by the transmitter-side electronics and the voltage on the inverter is adjusted to close the regulation loop. The bq500215 features internal digital demodulation circuitry.

The modulated impedance network on the receiver can either be resistive or capacitive. [Figure 6](#) shows the resistive modulation approach, where a resistor is periodically added to the load, and the resulting amplitude change in the transmitter voltage. [Figure 7](#) shows the capacitive modulation approach, where a capacitor is periodically added to the load and the resulting amplitude change in the transmitter voltage.

## Device Functional Modes (continued)



**Figure 6. Receiver Resistive Modulation Circuit**



**Figure 7. Receiver Capacitive Modulation Circuit**

The bq500215 also supports a proprietary handshake with the bq51025 in which minimal communication from the TX to the RX is used. This proprietary handshake enables the bq500215 to deliver power to the bq51025 receiver at levels higher than 5 W. The transmitter-to-receiver communication is achieved through frequency modulation of the power signal.

### 7.4.3 Power Trains

The bq500215 drives a full-bridge power stage, which drives the coil assembly. TI recommends the CSD97374CQ4M as the driver-plus-MOSFET device for this application. The supply voltage ( $V_{rail}$ ) is controlled by the bq500215 device.

### 7.4.4 Power Train Voltage Control

The bq500215 controls power delivery by modulating the supply voltage ( $V_{rail}$ ) of the power stage driving the coil assembly. The bq500215 device generates a PWM control signal in the PWM\_RAIL terminal that controls an external power stage circuit (TI recommends CSD97374CQ4M). The switching frequency for this DC-DC controller signal is 520 kHz.



## **Device Functional Modes (continued)**

### **7.4.5 Signal Processing Components**

The COMM signal used to control power transfer is derived from the coil voltage. The AC coupled coil voltage is scaled down to a manageable level and biased to a 1-V offset. Series connected diodes are provided for protection from any possible transients.

## 8 Application and Implementation

### NOTE

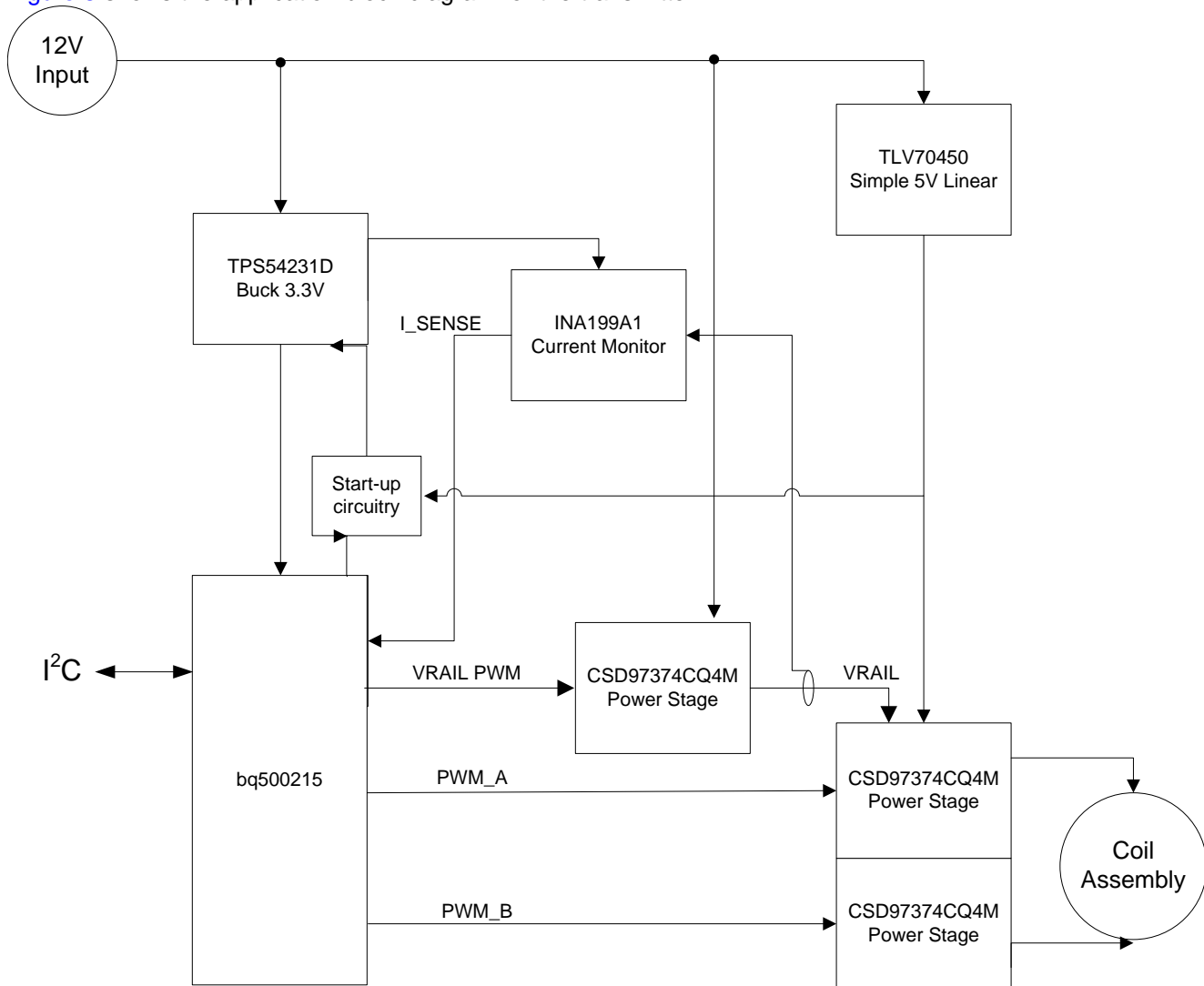
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### 8.1 Application Information

The bq500215 device is a wireless power transmitter controller designed for 5-W WPC compliant applications as well as up to 10-W applications (in combination with the bq51025 wireless receiver). It integrates all functions required to control wireless power transfer to a WPC v1.2 compliant receiver. Several tools are available for the design of the system. See the product folder on [www.ti.com](http://www.ti.com) for more details. The following sections highlight some of the system design considerations.

### 8.2 Typical Application

Figure 8 shows the application block diagram for the transmitter.



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**Figure 8. bq500215 System Diagram**

## Typical Application (continued)

### 8.2.1 Design Requirements

**Table 4. Design Parameters**

DESIGN PARAMETER	VALUE
WPC coil type	A29
Input voltage	12 V

### 8.2.2 Detailed Design Procedure

#### 8.2.2.1 Capacitor Selection

Capacitor selection is critical to proper system operation. The total capacitance value of  $2 \times 100 \text{ nF} + 47 \text{ nF}$  is required in the resonant tank. This is the WPC system compatibility requirement, not a guideline.

**NOTE**

A total capacitance value of  $2 \times 100 \text{ nF} + 47 \text{ nF}$  (C0G dielectric type, 100-V rating) is required in the resonant tank to achieve the correct resonance frequency.

The capacitors chosen must be rated for at least 100 V and must be of a high-quality C0G dielectric (sometimes also called NP0). These are typically available in a 5% tolerance, which is adequate. TI does not recommend the use of X7R types or below if WPC compliance is required because critical WPC Certification Testing, such as the minimum modulation or guaranteed power test, might fail.

The designer can combine capacitors to achieve the desired capacitance value. Various combinations can work depending on market availability. All capacitors must be of C0G types (not mixed with any other dielectric types).

#### 8.2.2.2 Current Monitoring Requirements

The bq500215 is WPC v1.2 ready. To enable the PMOD or FOD features, provide current monitoring in the design.

For proper scaling of the current monitor signal, the current sense resistor should be  $20 \text{ m}\Omega$  and the current shunt amplifier should have a gain of 50, such as the INA199A1. For FOD accuracy, the current sense resistor must be a quality component with 0.5% tolerance, at least 1/4-W rating, and a temperature stability of  $\pm 200 \text{ PPM}$ . Proper current sensing techniques in the application hardware should also be observed.

#### 8.2.2.3 All Unused Pins

All unused pins can be left open unless otherwise indicated. Refer to the table in [Pin Configuration and Functions](#). To improve PCB layout, ground unused pins, if it is an option.

#### 8.2.2.4 Input Regulators

The bq500215 requires  $3.3 \text{ V}_{\text{DC}}$  to operate. A buck converter is used to step down from the supply voltage, such as the TPS54231D used in this design.

#### 8.2.2.5 Input Power Requirements

The design works with 12-V input voltage. A29 TX type requires 12-V system voltage.

#### 8.2.2.6 LED Mode

bq500215 can directly drive three LED outputs (pin 12 (LED-A), pin 13 (LED-B), and pin 25 (LED-C)). Select one of the desired LED indication schemes by choosing the selection resistor connected between pin 61 (LED\_MODE) and GND.

## 8.2.3 Application Curves

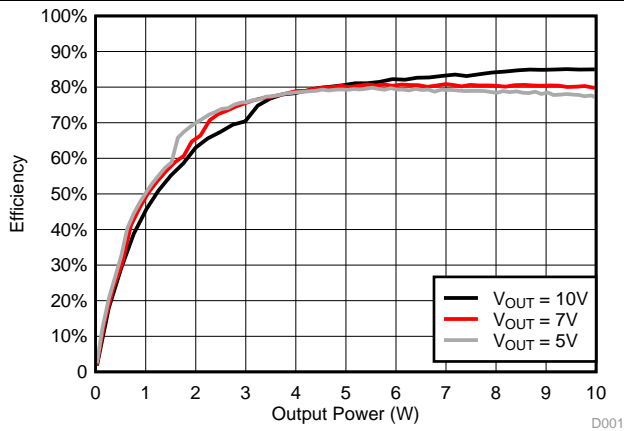


Figure 9. System Efficiency With bq51025 10-W RX

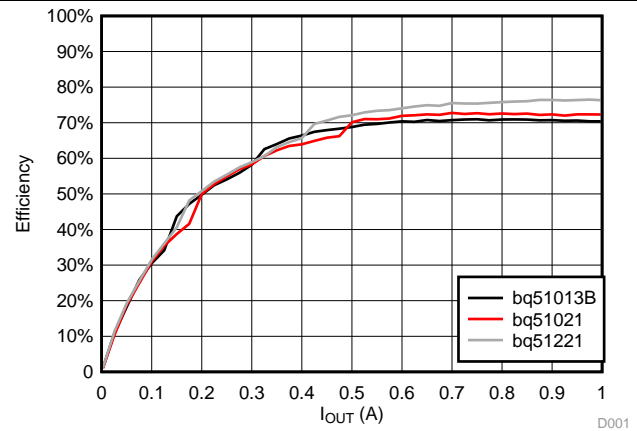


Figure 10. System Efficiency With WPC 5-W RX

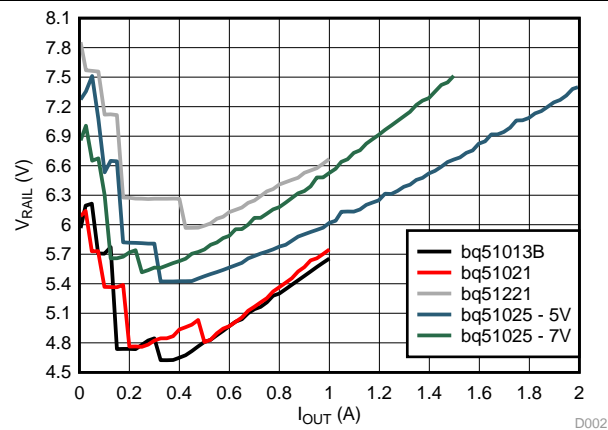


Figure 11. VRAIL Voltage Level vs WPC RX Load

## 9 Power Supply Recommendations

This device is designed to operate from an input voltage supply range between 3- to 3.6-V, nominal 3.3-V. The A29 TX type requires a 12-V system voltage.

## 10 Layout

### 10.1 Layout Guidelines

Careful PCB layout practice is critical to proper system operation. Many references are available on proper PCB layout techniques. A few good tips are as follows:

The TX layout requires a 4-layer PCB layout for best ground plane technique. A 2-layer PCB layout can be achieved though not as easily. Ideally, the approach to the layer stack-up is:

- Layer 1 component placement and as much ground plane as possible
- Layer 2 clean ground
- Layer 3 finish routing
- Layer 4 clean ground

Thus, the circuitry is virtually sandwiched between grounds. This minimizes EMI noise emissions and also provides a noise-free voltage reference plane for device operation.

Keep as much copper as possible. Make sure the bq500215 GND pins and the EPAD GND power pad have a continuous flood connection to the ground plane. The power pad should also be stitched to the ground plane, which also acts as a heat sink for the bq500215. A good GND reference is necessary for proper bq500215 operation, such as analog-digital conversion, clock stability, and best overall EMI performance.

Separate the analog ground plane from the power ground plane and use only **one** tie point to connect grounds. Having several tie points defeats the purpose of separating the grounds.

The COMM return signal from the resonant tank should be routed as a differential pair. This is intended to reduce stray noise induction. The frequencies of concern warrant low-noise analog signaling techniques, such as differential routing and shielding, but the COMM signal lines do not need to be impedance matched.

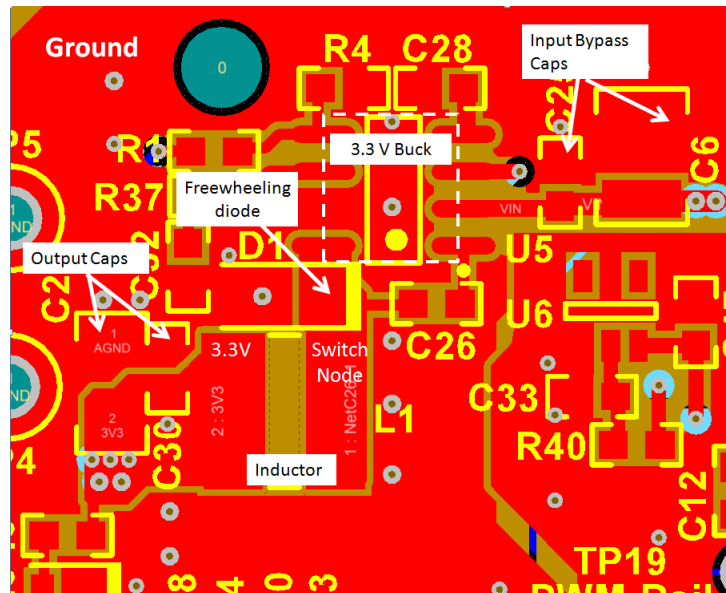
The DC-DC buck regulator used from the 12-V input supplies the bq500215 with 3.3-V. Typically, the designer uses a single-chip controller solution with integrated power FET and synchronous rectifier or outboard diode. Pull in the buck inductor and power loop as close as possible to create a tight loop. Likewise, the power-train, full-bridge components should be pulled together as tight as possible. See the bq500215 EVM for an example of a good layout technique.

### 10.2 Layout Example

A DC-DC buck regulator is used to step down the system voltage to the 3.3-V supply to the bq500215. The system voltage is 12-V; with such a step-down ratio, switching duty-cycle is low and the regulator is mostly freewheeling. Therefore, place the freewheeling diode current loop as close to the switching regulator as possible and use wide traces. Place the buck inductor and power loop as close to that as possible to minimize current path.

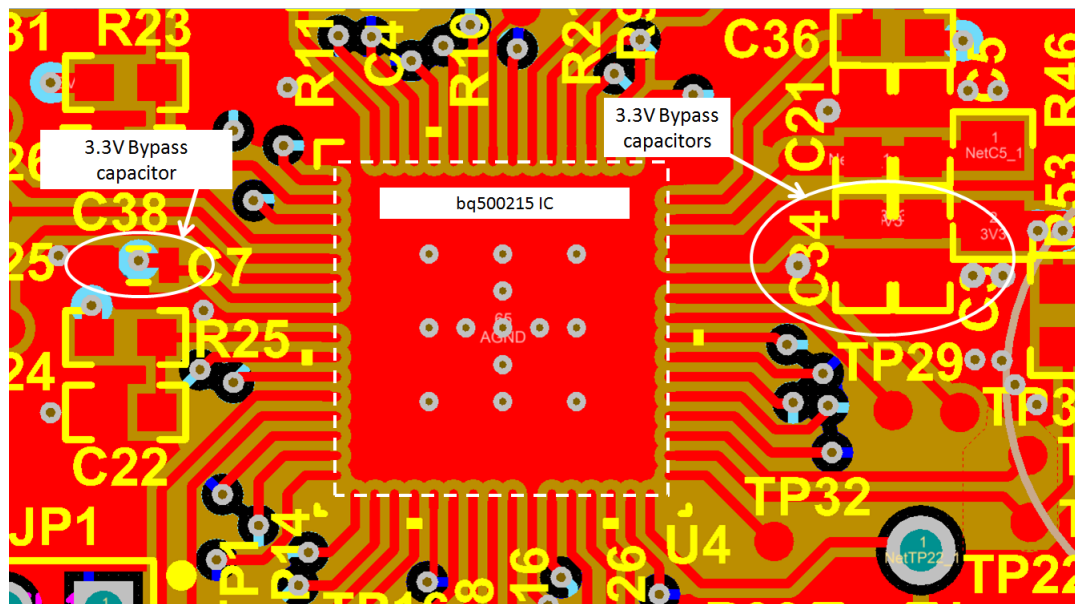
## Layout Example (continued)

Place 3.3-V buck regulator input bypass capacitors as close as possible to the buck IC.



**Figure 12. 3.3-V DC-DC Buck Regulator Layout**

Make sure the bypass capacitors intended for the bq500215 3.3-V supply are actually bypassing these supply pins (pin 44, V33DIO, pin 45, V33D, and pin 46, V33A) to solid ground plane. This means they need to be placed as close to the device as possible and the traces must be as wide as possible.



**Figure 13. Bypass Capacitors Layout**

## Layout Example (continued)

Make sure the bq500215 has a continuous flood connection to the ground plane.

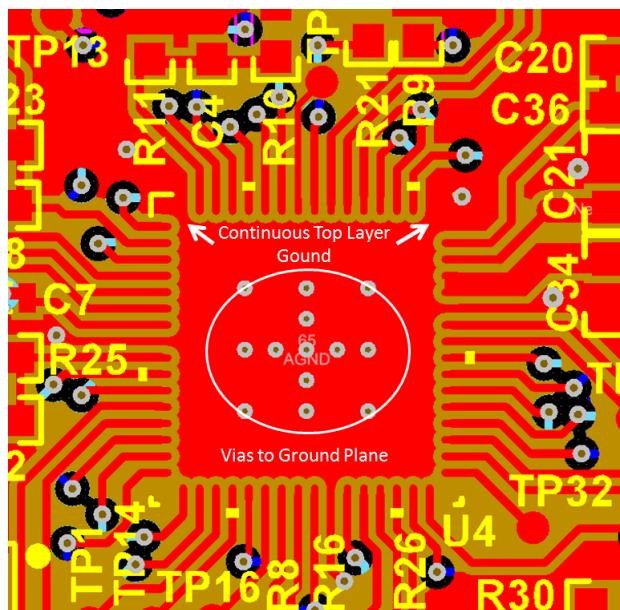


Figure 14. Continuous GND Layout

A buck regulator is used to regulate the supply voltage to the full bridge. The buck power stage IC is controlled by a PWM signal generated by the bq500215 IC, and it is directly powered from the 12-V input supply. Because the buck output voltage can operate at a wide voltage range, significant current low is expected in both the buck power stage input and ground connections. Make sure wide traces and continuous pours are used for input and ground. Place input bypass capacitors, output capacitor and inductor as close as possible to the buck power stage to make the current loop as small as possible.

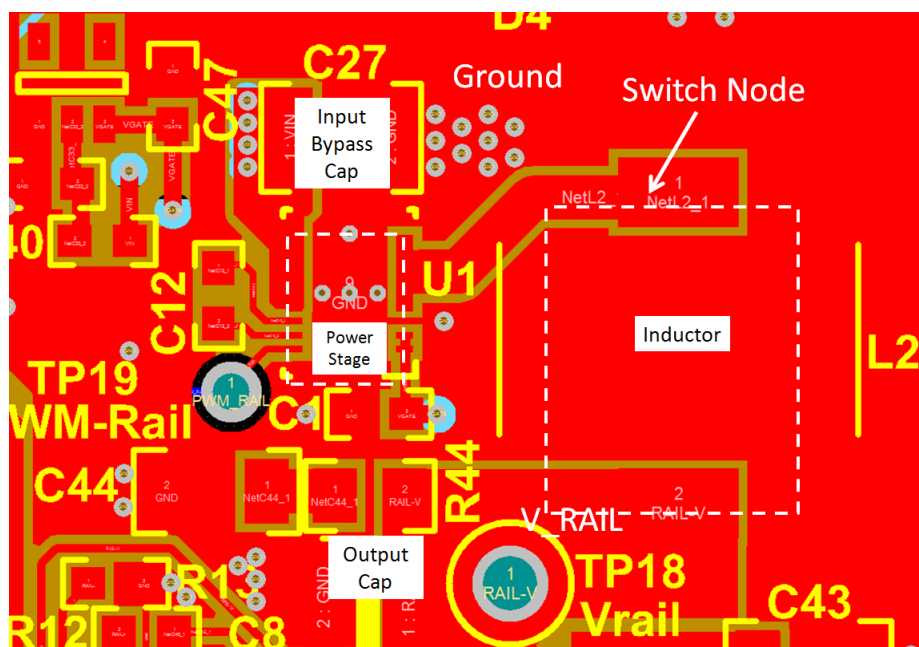
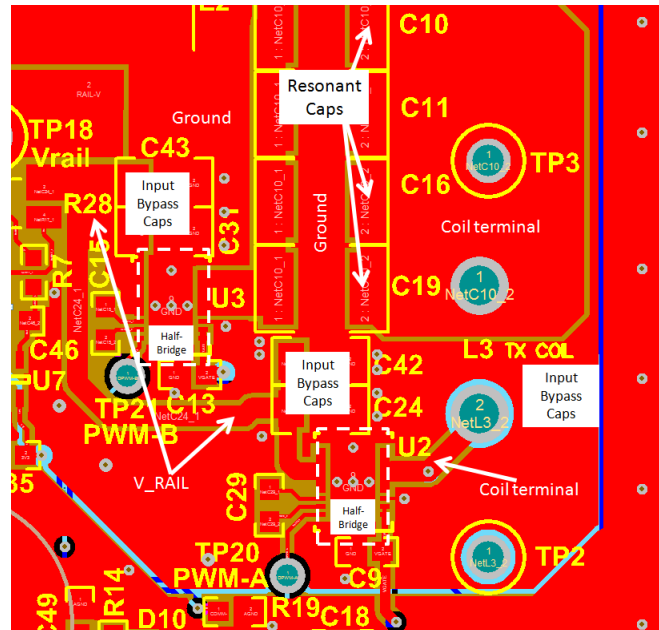


Figure 15. V\_RAIL Power Stage Layout

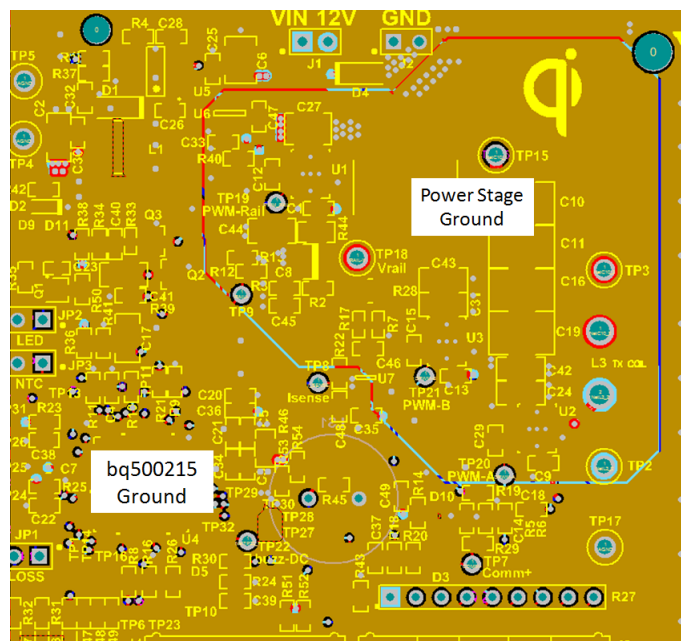
## Layout Example (continued)

The full-bridge power stage that drives the TX coil is composed of two half-bridge power stages and resonant capacitors. Inputs bypass capacitors should be placed as close as possible to the power stage ICs. The input and ground pours and traces should be made as wide as possible for better current flow. The trace to the coil and resonant capacitors should also be made as wide as possible.



**Figure 16. Ground Layout**

To ensure proper operation, grounds conducting a large amount of current and switching noise must be isolated from low current, quiet grounds. Separate the ground pours for the power stages and the bq500215 IC. Connect all grounds to a single point at the main ground terminal.



**Figure 17. Ground Layout**



## Layout Example (continued)

Proper current sensing layout technique is very important, as it directly affects the FOD and PMOD performance. When sampling the very-low voltages generated across a current sense resistor, be sure to use the so called 4-wire or Kelvin-connection technique. This is important to avoid introducing false voltage drops from adjacent pads and copper power routes. It is a common power-supply layout technique. Some high-accuracy sense resistors have dedicated sense pins.

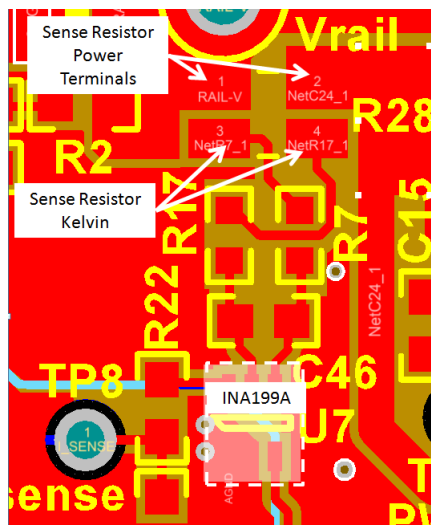


Figure 18. Current Sensing Layout

The COMM+/COMM– sense lines should be run as a balanced or differential pair. For communication, the WPC packet information runs at 2 kHz, which is essentially audio frequency content, and this balancing reduces noise pickup from the surrounding switching power electronics. The designer does not need to tune or impedance-match these lines as would be the case in RF signaling. It is important to keep this lines isolated from any fast switching signal such as PWM, to prevent noise from being injected into the line.

The V\_RAIL+/V\_RAIL– sense lines should also run as differential pair. Figure 19 shows a layout example for a differential pair layout.

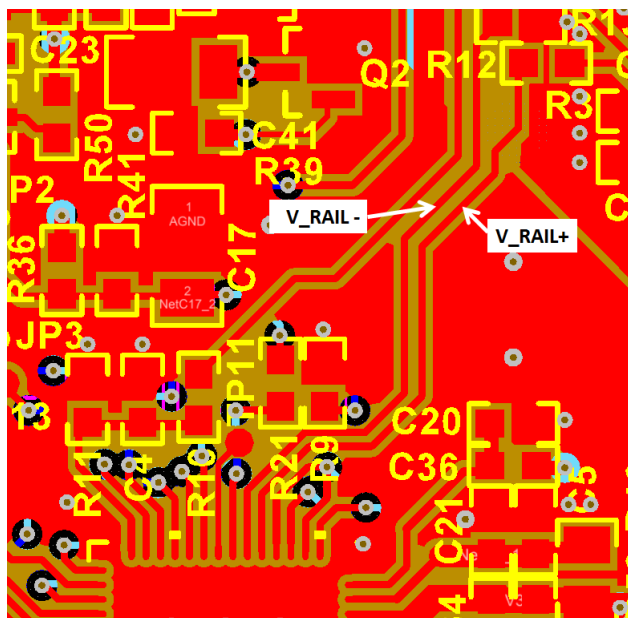
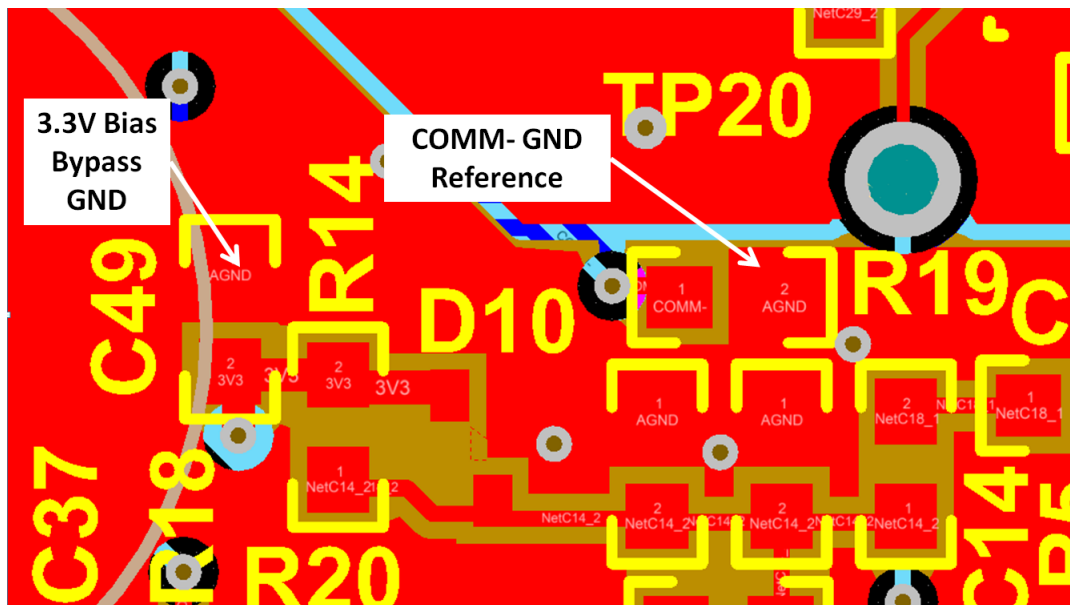


Figure 19. Balanced Differential Signal Layout

## Layout Example (continued)

A bypass capacitor needs to be connected between the point where the 3.3-V bias supply is connected to the COMM+ resistor divider and the divider/COMM– ground connection.



**Figure 20. Bypass Capacitors Layout for COMM+ Resistor Divider 3.3-V Bias**

## 11 器件和文档支持

### 11.1 器件支持

1. 技术， 无线电源联盟， [www.wirelesspowerconsortium.com/](http://www.wirelesspowerconsortium.com/)
2. 模拟 应用 期刊，《无线充电联盟标准和 TI 兼容解决方案介绍》， Bill Johns, [SLYT401](#)
3. 数据表，《Qi 兼容无线电源发送器管理器》， [SLUSAL8](#)
4. 数据表，集成无线电源接收器，符合 Qi (WPC) 标准， [bq51011](#)， [bq51013](#)， [SLVSAT9](#)
5. 数据表，《[bq51025](#) 兼容 WPC v1.1 并专有 10W 功率输出的单芯片无线电源接收器》， [SLUSBX7](#)
6. 应用手册，《构建一个无线电源发送器》， [SLUA635](#)
7. 应用手册，《[bqTESLA](#) 发送器线圈供应商》， [SLUA649](#)

### 11.2 接收文档更新通知

如需接收文档更新通知，请访问 [www.ti.com.cn](http://www.ti.com.cn) 网站上的器件产品文件夹。点击右上角的提醒我 (Alert me) 注册后，即可每周定期收到已更改的产品信息。有关更改的详细信息，请查阅已修订文档中包含的修订历史记录。

### 11.3 社区资源

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

**TI E2E™ Online Community** *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At [e2e.ti.com](http://e2e.ti.com), you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

**Design Support** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

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### 11.5 静电放电警告



这些装置包含有限的内置 ESD 保护。存储或装卸时，应将导线一起截短或将装置放置于导电泡棉中，以防止 MOS 门极遭受静电损伤。

### 11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 12 机械、封装和可订购信息

以下页中包括机械、封装和可订购信息。这些信息是针对指定器件可提供的最新数据。这些数据会在无通知且不对本文档进行修订的情况下发生改变。欲获得该数据表的浏览器版本，请查阅左侧的导航栏。

## PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
BQ500215RGCR	NRND	Production	VQFN (RGC)   64	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215
BQ500215RGCR.A	NRND	Production	VQFN (RGC)   64	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215
BQ500215RGCR.B	NRND	Production	VQFN (RGC)   64	2000   LARGE T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215
BQ500215RGCT	NRND	Production	VQFN (RGC)   64	250   SMALL T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215
BQ500215RGCT.A	NRND	Production	VQFN (RGC)   64	250   SMALL T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215
BQ500215RGCT.B	NRND	Production	VQFN (RGC)   64	250   SMALL T&R	Yes	NIPDAU	Level-3-260C-168 HR	-40 to 85	BQ500215

(1) **Status:** For more details on status, see our [product life cycle](#).

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ500215RGCR	VQFN	RGC	64	2000	330.0	16.4	9.3	9.3	1.1	12.0	16.0	Q2
BQ500215RGCT	VQFN	RGC	64	250	180.0	16.4	9.3	9.3	1.1	12.0	16.0	Q2

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ500215RGCR	VQFN	RGC	64	2000	367.0	367.0	38.0
BQ500215RGCT	VQFN	RGC	64	250	210.0	185.0	35.0

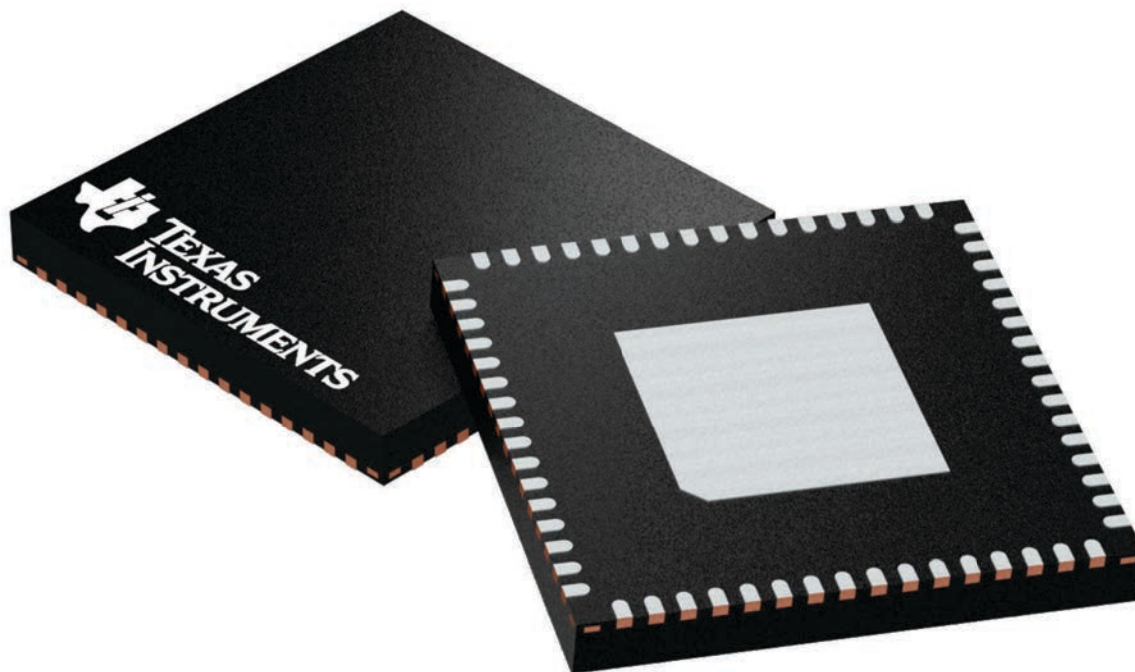
## GENERIC PACKAGE VIEW

**RGC 64**

**VQFN - 1 mm max height**

9 x 9, 0.5 mm pitch

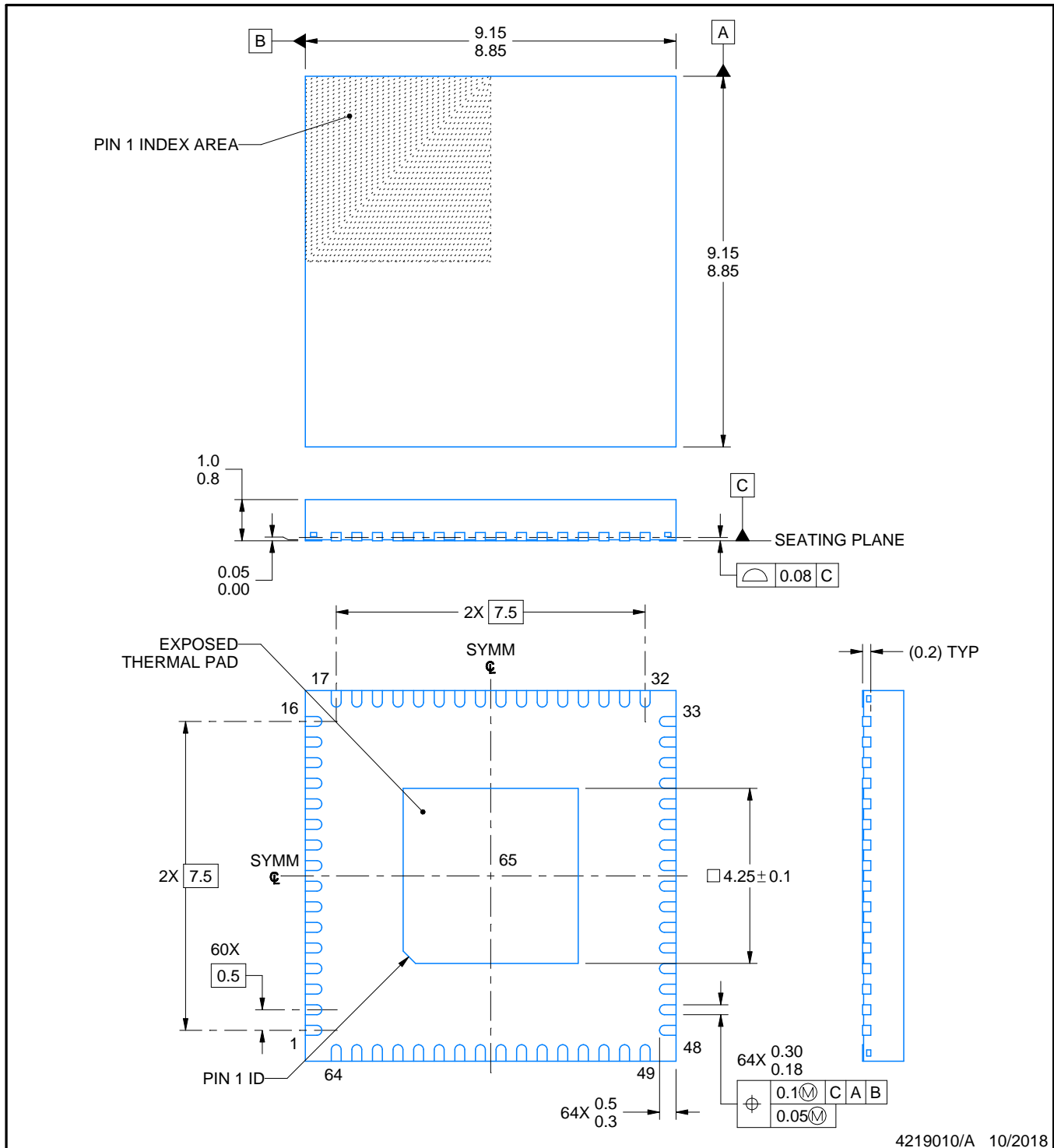
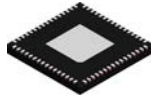
PLASTIC QUAD FLATPACK - NO LEAD



Images above are just a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.

4224597/A





## NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.

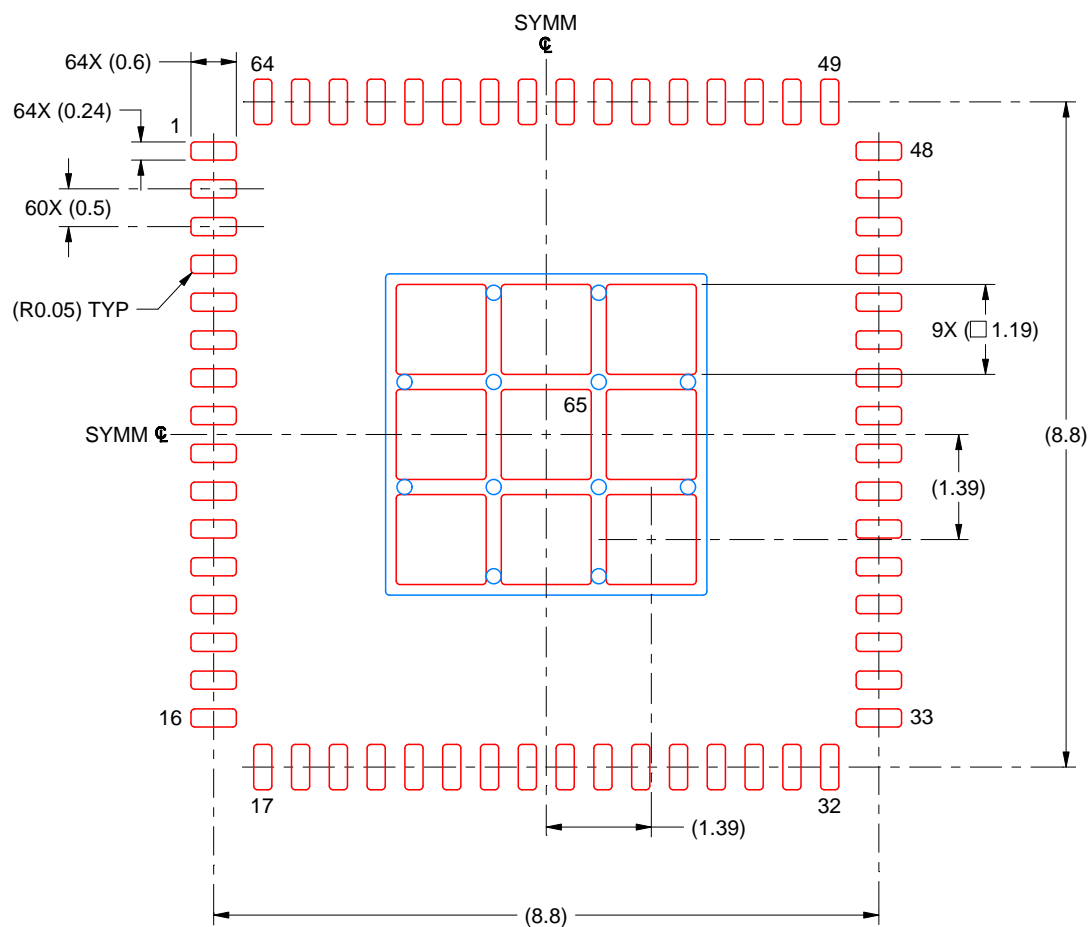


# EXAMPLE STENCIL DESIGN

RGC0064B

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



SOLDER PASTE EXAMPLE  
 BASED ON 0.125 MM THICK STENCIL  
 SCALE: 10X

EXPOSED PAD 65  
 71% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE

4219010/A 10/2018

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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