

## Programmable NiCd/NiMH Fast-Charge Management IC

Check for Samples: [bq24401](#)

### FEATURES

- Safe Management of Fast Charge for NiCd and NiMH Battery Packs
- High-Frequency Switching Controller for Efficient and Simple Charger Design
- Pre-Charge Qualification for Detecting Shorted, Damaged, or Overheated Cells
- Fast-Charge Termination by  $\Delta T/\Delta t$ , Maximum Temperature, and Maximum Charge Time
- Selectable Top-Off Mode for Achieving Maximum Capacity in NiMH Batteries
- Programmable Trickle-Charge Mode for Reviving Deeply Discharged Batteries and for Postcharge Maintenance
- Built-in Battery Removal and Insertion Detection
- Sleep Mode for Low Power Consumption

### APPLICATIONS

- Nickel Charger
- High-Power, Multi-Cell Charger

### GENERAL DESCRIPTION

The bq24401 is a programmable, monolithic IC for fast-charge management of nickel cadmium (NiCd) and nickel metal-hydride (NiMH) in single or multi-cell applications.

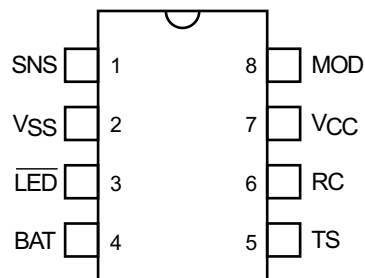
The bq24401 provides these charge termination criteria:

- Rate of temperature rise ( $\Delta T/\Delta t$ )
- Maximum temperature
- Maximum charge time

For safety, the bq24401 inhibits fast charge until the battery voltage and temperature are within user-defined limits. If the battery voltage is below the low-voltage threshold, the bq24401 uses trickle-charge to condition the battery. For NiMH batteries, the bq24401 provides an optional top-off charge to maximize the battery capacity.

The integrated high-speed comparator allows the bq24401 to be the basis for a complete, high-efficiency battery charger circuit for nickel-based chemistries.

#### 8-Pin DIP or Narrow SOIC or TSSOP



#### Pin Names

SNS	Current-sense input
V <sub>SS</sub>	System ground
$\overline{\text{LED}}$	Charge-status output
BAT	Battery-voltage input
TS	Temperature-sense input
RC	Timer-program input
V <sub>CC</sub>	Supply-voltage input
MOD	Modulation-control output



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## PIN DESCRIPTIONS

### **SNS**      **Current-sense input**

Enables the bq24401 to sense the battery current via the voltage developed on this pin by an external sense-resistor connected in series with the battery pack

### **V<sub>SS</sub>**      **System Ground**

Connect to the battery's negative terminal

### **LED**      **Charge-status output**

Open-drain output that indicates the charging status by turning on, turning off, or flashing an external LED, driven through a resistor.

### **BAT**      **Battery-voltage input**

Battery-voltage sense input. A simple resistive divider, across the battery terminals, generates this input.

### **TS**      **Temperature-sense input**

Input for an external battery-temperature monitoring circuit. An external resistive divider network with a negative temperature-coefficient thermistor sets the lower and upper temperature thresholds.

### **RC**      **Timer-program input**

Used to program the maximum fast charge-time, maximum top-off charge-time, hold-off period, trickle charge rate, and to disable or enable top-off charge. A capacitor from V<sub>CC</sub> and a resistor to ground connect to this pin.

### **V<sub>CC</sub>**      **Supply-voltage input**

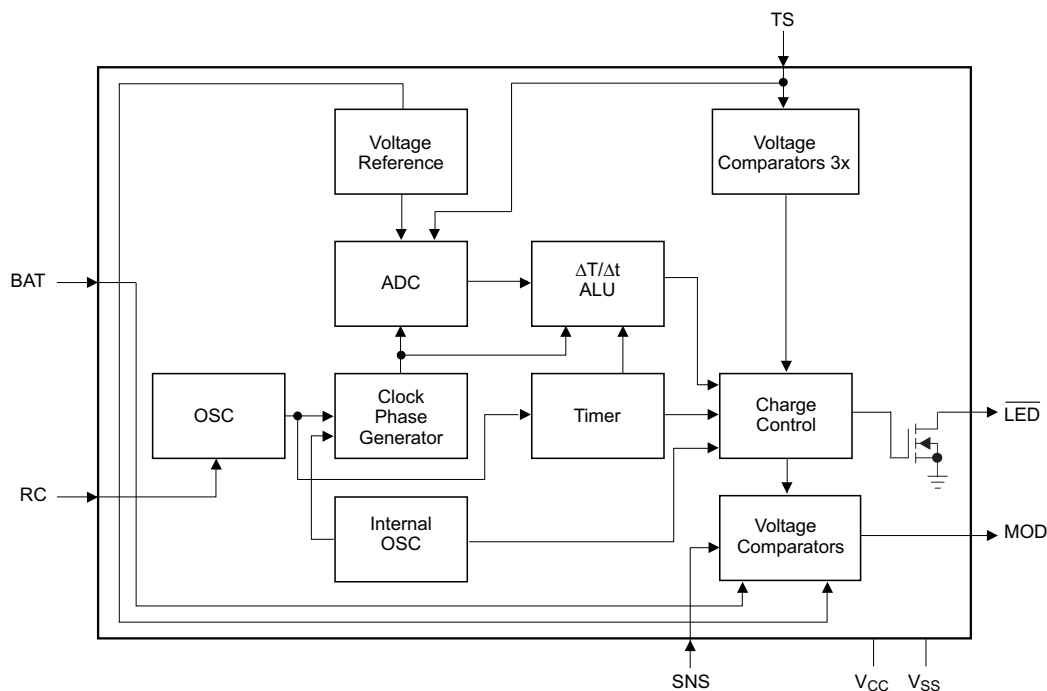
Recommended bypassing is 10μF + 0.1μF to 0.22μF of decoupling capacitance near the pin.

### **MOD**      **Modulation-control output**

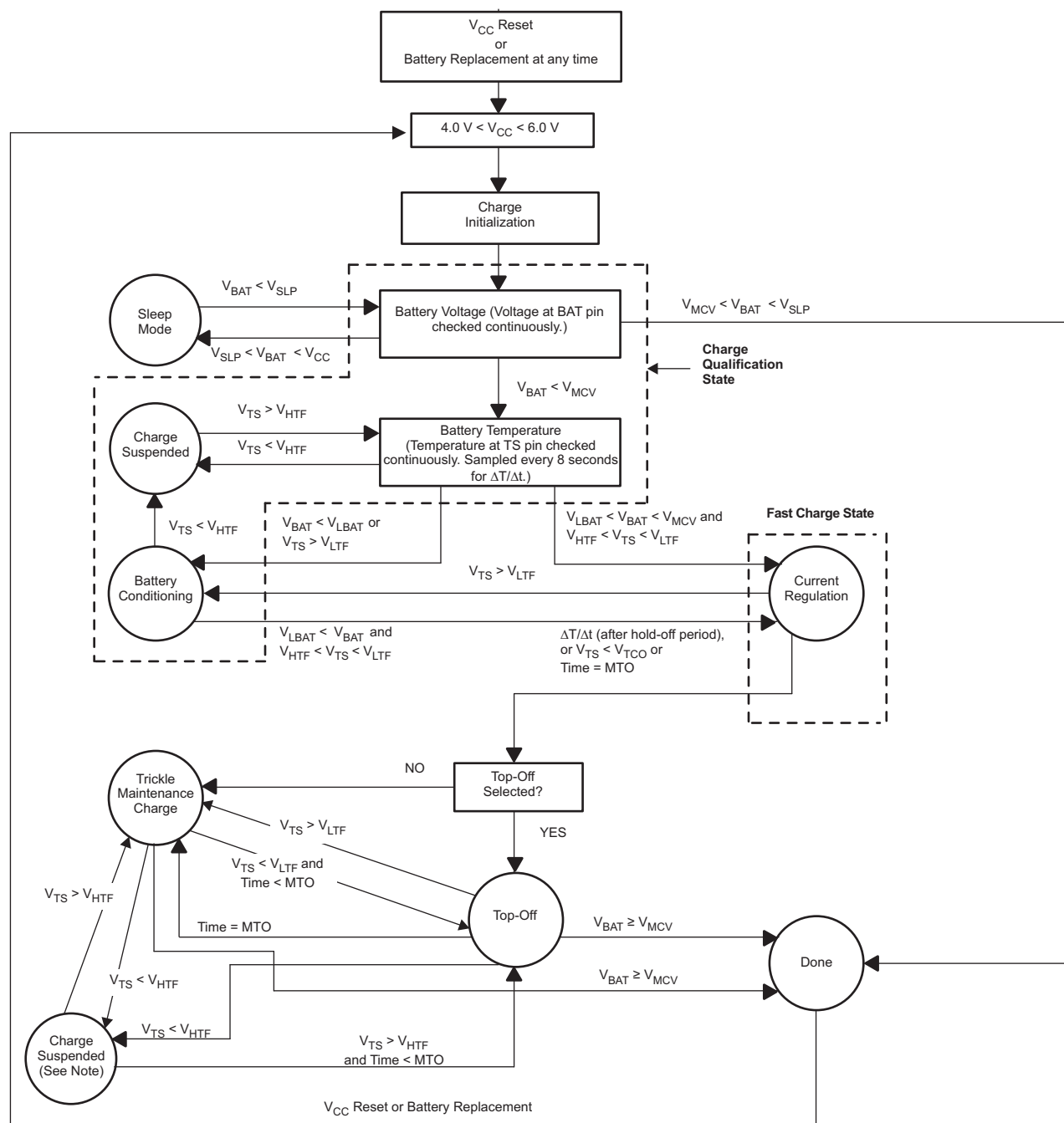
Push-pull output that controls the charging current to the battery. MOD switches high to enable charging current to flow and low to inhibit charging-current flow.

## FUNCTIONAL DESCRIPTION

The bq24401 is a versatile, NiCd and NiMH battery charge control device. See [Figure 1](#) for a functional block diagram and [Figure 2](#) for a state diagram.



**Figure 1. Functional Block Diagram**



NOTE: If  $V_{TS} < V_{TCO}$  at any time, may only return to Trickle Maintenance Charge state and not to Top-Off.

**Figure 2. State Diagram**

## ABSOLUTE MAXIMUM RATINGS<sup>(1)</sup>

		VALUE	UNIT
V <sub>CC</sub>	V <sub>CC</sub> relative to V <sub>SS</sub>	–0.3 to 7	V
V <sub>T</sub>	DC voltage applied on any pin, relative to V <sub>SS</sub>	–0.3 to V <sub>CC</sub>	V
T <sub>OPR</sub>	Operating ambient temperature	–20 to 70	°C
T <sub>STG</sub>	Storage temperature	–40 to 125	°C
T <sub>SOLDER</sub>	Soldering temperature (10 s max.)	260	°C

- (1) Permanent device damage may occur if Absolute Maximum Ratings are exceeded. Functional operation should be limited to the Recommended DC Operating Conditions detailed in this data sheet. Exposure to conditions beyond the operational limits for extended periods of time may affect device reliability.

## DC THRESHOLDS<sup>(1)</sup>

T<sub>A</sub> = T<sub>OPR</sub>; V<sub>CC</sub> = 5V ±20% (unless otherwise specified)

PARAMETER		TEST CONDITIONS	TYPICAL	TOLERANCE	UNIT
V <sub>TCO</sub>	Temperature cutoff	Voltage at the TS pin	0.225 × V <sub>CC</sub>	±5%	V
V <sub>HTF</sub>	High-temperature fault	Voltage at the TS pin	0.25 × V <sub>CC</sub>	±5%	V
V <sub>LTF</sub>	Low-temperature fault	Voltage at the TS pin	0.5 × V <sub>CC</sub>	±5%	V
V <sub>MCV</sub>	Maximum cell voltage	Voltage at the BAT pin	2.00	±2.5%	V
V <sub>LBAT</sub>	Minimum cell voltage	Voltage at the BAT pin	950	±5%	mV
V <sub>Therm</sub>	TS input change for ΔT/Δt detection	Voltage at the TS pin	−V <sub>CC</sub> /161	±25%	V/min
V <sub>SNSHI</sub>	High threshold at SNS	Voltage at the SNS pin	50	±10	mV
V <sub>SNSLO</sub>	Low threshold at SNS	Voltage at the SNS pin	−50	±10	mV
V <sub>SLP</sub>	Sleep-mode input threshold	Voltage at the BAT pin	V <sub>CC</sub> −1	±0.5	V

- (1) All voltages are relative to V<sub>SS</sub> except as noted.

## RECOMMENDED DC OPERATING CONDITIONS

over operating free-air temperature range (unless otherwise noted)

	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>CC</sub>	Supply voltage	4	5	6	V
I <sub>CC</sub>	Supply current	Exclusive of external loads			
I <sub>CCS</sub>	Sleep current	V <sub>BAT</sub> = V <sub>SLP</sub>			5 μA
V <sub>TS</sub>	Thermistor input	V <sub>TS</sub> < 0.5 V prohibited			V
V <sub>OH</sub>	Output high input	MOD, I <sub>OH</sub> = 10 mA			V
V <sub>OL</sub>	Output low input	MOD, $\overline{\text{LED}}$ , I <sub>OL</sub> = 10 mA			0.2 V
I <sub>OZ</sub>	High-impedance leakage current	$\overline{\text{LED}}$			5 μA
I <sub>snk</sub>	Sink current	MOD, $\overline{\text{LED}}$			20 mA
R <sub>MTO</sub>	Charge timer resistor	2			250 kΩ
C <sub>MTO</sub>	Charge timer capacitor	0.001			1 μF

## IMPEDANCE

PARAMETER	MIN	TYP	MAX	UNIT
R <sub>BAT</sub>	Battery input impedance			10 MΩ
R <sub>TS</sub>	TS input impedance			10 MΩ
R <sub>SNS</sub>	SNS input impedance			10 MΩ

## TIMING

T<sub>A</sub> = T<sub>OPR</sub>; V<sub>CC</sub> = 5 V ±20% (unless otherwise noted)

PARAMETER	MIN	TYP	MAX	UNIT
d <sub>MTO</sub>	MTO time-base variation			–5% 5%
f <sub>TRKL</sub>	Pulse-trickle frequency			0.9 1 1.1 Hz

## Initiation and Charge Qualification

The bq24401 initiates a charge cycle when it detects

- Application of power to  $V_{CC}$
- Battery replacement
- Exit from sleep mode

Immediately following initiation, the IC enters a charge-qualification mode. The bq24401 charge qualification is based on battery voltage and temperature. If the voltage on the BAT pin is less than the internal threshold,  $V_{LBAT}$ , the bq24401 enters the battery conditioning state. This condition indicates the possibility of a defective or shorted battery pack. In an attempt to revive a fully depleted pack, the bq24401 enables the MOD pin to trickle-charge at a rate of once every 1.0s. As explained in the section "Top-Off and Pulse-Trickle Maintenance Charge," the trickle pulse-width is user-selectable and is set by the value of the resistance connected between the RC pin and  $V_{SS}$ .

During charge qualification, the  $\overline{LED}$  pin blinks at a 1Hz rate, indicating the pending status of the charger.

Once battery conditioning (trickle charge) has raised the voltage on the BAT pin above  $V_{LBAT}$ , the IC enters fast charge, if the battery temperature is within the  $V_{LTF}$  to  $V_{HTF}$  range. The bq24401 will stay in the battery conditioning state indefinitely and will not progress to fast charge until the voltage on the BAT pin is above  $V_{LBAT}$  and the temperature is within the  $V_{LTF}$  and  $V_{HTF}$  range. No timer is implemented during battery conditioning.

## Fast Charge (Current Regulation)

Following charge qualification (which includes trickle charge, if required), the bq24401 begins fast charge fast using a current-limited algorithm. During the fast-charge period, it monitors charge time, temperature, and voltage for adherence to the termination criteria. This monitoring is further explained in later sections. While in the fast charge state, the  $\overline{LED}$  pin is pulled low (the LED is on). Following fast charge, the battery is topped off, if top-off is selected. The charging cycle ends with a trickle maintenance-charge that continues as long as the voltage on the BAT pin remains below  $V_{MCV}$ .

Table 1 summarizes the charging process.

**Table 1. Charge Algorithm**

BATTERY CHEMISTRY	CHARGE ALGORITHM
NiCd or NiMH Batteries ( $V_{BAT} < V_{MCV}$ always)	<ol style="list-style-type: none"> <li>1. Charge qualification</li> <li>2. Trickle charge, if required</li> <li>3. Fast charge (constant current)</li> <li>4. Fast charge termination (rate of temperature rise, maximum charge time = 1 MTO)</li> <li>5. Top-off (optional)</li> <li>6. Trickle charge</li> </ol>

## FAST CHARGE TERMINATION

### Initial Hold-Off Period

The bq24401 incorporates a user programmable hold-off period to avoid premature fast charge termination that can occur with brand new nickel cells at the very beginning of fast charge. The values of the external resistor and capacitor connected to the RC pin set the initial hold-off period. During this period, the bq24401 avoids early termination due to an initial rise in the battery temperature by disabling the rate of temperature rise ( $\Delta T/\Delta t$ ) feature. This period is fixed at the programmed value of the maximum charge time (MTO) divided by 32.

$$\text{hold-off period} = \frac{\text{MTO}}{32} \quad (1)$$

## Maximum Charge Time

The bq24401 sets the maximum charge-time through the RC pin. With the proper selection of external resistor and capacitor values, various time-out values may be achieved. If the timer expires while still in fast charge, the bq24401 proceeds to top-off charge (if top-off is enabled) or trickle maintenance charge. If top-off is enabled, the timer is reset on the completion of fast charge before beginning top-off charge. Figure 3 shows a typical connection.

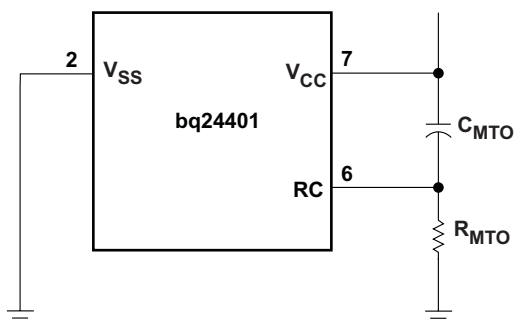


Figure 3. Typical Connection for the RC Input

The following equation shows the relationship between the  $R_{MTO}$  and  $C_{MTO}$  values and the maximum charge time (MTO) for the bq24401:

$$MTO = R_{MTO} \times C_{MTO} \times 35,988 \quad (2)$$

MTO is measured in minutes,  $R_{MTO}$  in ohms, and  $C_{MTO}$  in farads. (**Note:**  $R_{MTO}$  and  $C_{MTO}$  values also determine other features of the device. See Table 4 for details.)

If, during fast charge,  $V_{TS} > V_{LTF}$ , then the timer is paused and the IC enters battery conditioning charge until  $V_{TS} < V_{LTF}$ . Since the IC is in the battery conditioning state, the LED flashes at the 1 Hz rate. Once  $V_{TS} < V_{LTF}$ , fast charge restarts and the timer resumes from where it left off with no change in total fast charge time.

## Maximum Temperature

A negative-coefficient thermistor, referenced to  $V_{SS}$  and placed in thermal contact with the battery, may be used as a temperature-sensing device. Figure 4 shows a typical temperature-sensing circuit.

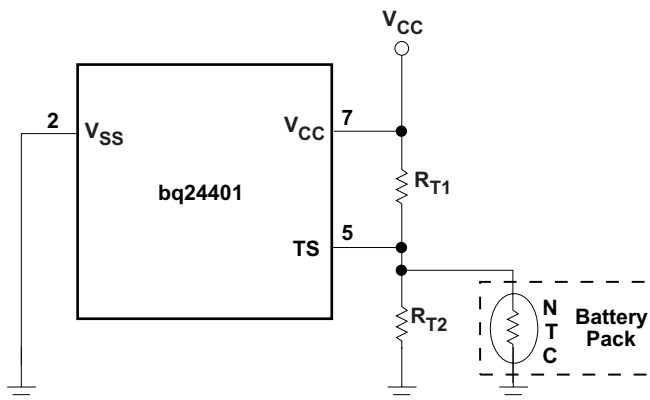


Figure 4. Temperature Monitoring Configuration

During fast charge, the bq24401 compares the battery temperature to an internal high-temperature cutoff threshold,  $V_{TCO}$ , and a low-temperature threshold,  $V_{LTF}$ . During fast charge only, the  $V_{HTF}$  fault comparator is

disabled. When the voltage at the TS pin is lower than  $V_{TCO}$ , the bq24401 terminates fast charge, moves to the charge suspended state, and turns off the  $\overline{LED}$ . When  $V_{TS}$  rises above  $V_{HTF}$ , the bq24401 will resume charging in the trickle maintenance charge state, per Figure 2. In fast charge, when the voltage on the TS pin is higher than  $V_{LTF}$ , the charger enters the battery conditioning state, as described in the previous section. Fast charge is resumed when  $V_{TS}$  is less than  $V_{LTF}$ .

### Rate of Temperature Rise

The bq24401 uses a rate of temperature rise ( $\Delta T/\Delta t$ ) scheme to terminate fast charge for NiCd and NiMH batteries. During fast charge, it samples the TS pin voltage every 8 seconds and compares it to the value measured 2 samples earlier. This feature terminates fast charge if this voltage declines at a rate of  $V_{CC}/161$  (V/min). Figure 4 shows a typical connection diagram. In preparation for sampling the TS pin voltage, the bq24401 briefly turns off most circuits (the MOD and RC pins will both go low) in order to get the cleanest possible, noise-free measurement. While the monitoring of the TS pin voltage is continuous, the sampling of the TS pin voltage with the internal ADC only occurs during fast charge.

### Top-Off and Pulse-Trickle Maintenance Charge

Once constant-current fast charge has ended, the bq24401 measures the value of the  $C_{MTO}$  capacitor and then proceeds to either top-off or trickle maintenance charge. Top-off is optional and may be desirable on batteries that have a tendency to terminate charge before reaching full capacity. To enable this option, the capacitance value of  $C_{MTO}$  connected between the RC pin and  $V_{CC}$  (see Figure 3) should be greater than  $0.13\mu F$ , and the value of the resistor connected to this pin should be less than  $250k\Omega$ . To disable top-off, the capacitance value should be less than  $0.07\mu F$ . The tolerance of the capacitor needs to be taken into account in component selection.

Once top-off is started, the timer is reset and top-off proceeds until the timer expires,  $V_{MCV}$  is reached, or there is a temperature fault. During top-off, current is delivered to the battery in pulses that occur each second. The fixed pulse width allows an average current of 1/16 of the fast charge current to be delivered to the battery every second. The  $\overline{LED}$  is always off during top-off and trickle maintenance charge.

During top-off, there are three different temperature faults that can occur. If  $V_{TS} > V_{LTF}$ , top-off is suspended, the timer is paused, and trickle charge is started. When  $V_{TS}$  falls below  $V_{LTF}$ , top-off is resumed. If  $V_{TS} < V_{HTF}$ , all charging stops, but the timer keeps counting. When  $V_{TS} > V_{HTF}$ , top-off is resumed, if there is still time remaining on the timer. If there is not time left, trickle maintenance charge is entered. If  $V_{TS} < V_{TCO}$ , all charging stops. Only trickle maintenance charge may resume after  $V_{TS} > V_{HTF}$ .

Following top-off, the bq24401 trickle-charges the battery by enabling the MOD pin to charge at a rate of once every 1.0 second. The trickle pulse-width is user-selectable and is set by the value of the resistor  $R_{MTO}$ , connected between the RC pin and  $V_{SS}$ . Figure 5 shows the relationship between the trickle pulse-width and the value of  $R_{MTO}$ . The typical tolerance of the pulsewidth below  $150k\Omega$  is  $\pm 10\%$ .

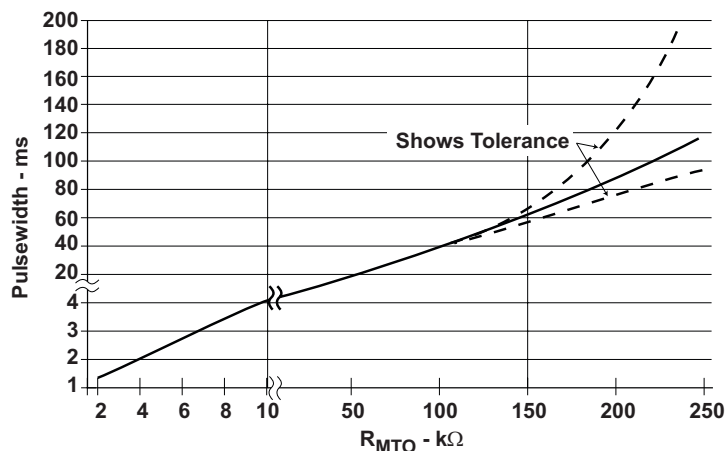


Figure 5. Relationship Between Trickle Pulse-Width and Value of  $R_{MTO}$



Note that with an  $R_{MTO}$  value around 150 k $\Omega$ , the trickle charge pulse width is nearly identical to the top-off pulse width of 62.5 ms (1/16 of a second for a 1A fast charge current). With  $R_{MTO}$  values near 150 k $\Omega$ , it can be difficult to tell which state the IC is in (top-off or trickle charge). The best way to tell if the bq24401 is in top-off or trickle charge is to look at the RC pin when the temperature is between the LTF and HTF. In top-off, the RC pin is counting and has a sawtooth waveform on it. In trickle charge, there is no timer and the RC pin is at a DC value.

The RC pin contains valuable information in determining what state the bq24401 is in, since it always operates in one of three modes. If the RC pin is low (around  $V_{SS}$  potential), the IC is in sleep mode. (If the RC pin is low for brief instants during fast charge, the bq24401 is sampling the TS pin for  $\Delta T/\Delta t$ ). If the RC pin is at some DC value (usually around 1-2V), then the IC has paused the timer or the timer is inactive. If the RC pin is a sawtooth waveform (similar to [Figure 14](#)), then the timer is running and the RC pin is considered “active.” Lastly, the RC pin can be loaded by too large of a C or too small of an R. This will sometimes make the usual sawtooth waveform look like a triangle waveform on an oscilloscope (the rise time is lengthened), or the RC signal could have the appearance of being clipped (flat top or bottom). The timer is unreliable under these conditions and the bq24401 should not be operated in this manner. [Table 2](#) summarizes the different states of the RC pin.

**Table 2. RC Pin Status**

<b>bq24401 CHARGE STATE</b>	<b>TS PIN STATE</b>	<b>RC PIN BEHAVIOR</b>
Battery absent	N/A	1-2V DC level
Sleep mode	N/A	Ground ( $V_{SS}$ )
Charge qualification (including battery conditioning (trickle charge) and charge suspended)	N/A	1-2V DC level
Fast charge (current regulation)	$V_{TS} < V_{LTF}$	Active
	$V_{TS} > V_{LTF}$ (in battery conditioning state)	1-2V DC level (timer is paused and will resume when $V_{TS} < V_{LTF}$ )
Top-off charge	$V_{TS} > V_{LTF}$ (in trickle maintenance charge state)	1-2V DC level (timer is paused and will resume when $V_{TS} < V_{LTF}$ )
	$V_{LTF} > V_{TS} > V_{HTF}$	Active
	$V_{HTF} > V_{TS} > V_{TCO}$	Active (timer is still counting, even though charging is suspended)
Trickle maintenance charge (after fast charge)	N/A	1-2V DC level
Charge complete	N/A	Active

Both top-off and trickle maintenance charge are terminated and the pack never receives any more charge (until a charge initialization occurs) if the voltage on the BAT pin reaches  $V_{MCV}$ . During trickle maintenance charge, charging is suspended if  $V_{TS} < V_{HTF}$ . It resumes when  $V_{TS} > V_{HTF}$ . The bq24401 is designed to remain in trickle maintenance charge forever (excluding the two faults just mentioned) in order to keep the Nickel pack full.

## Charge Current Control

The bq24401 implements a hysteretic control loop that regulates the current being delivered to the battery pack to a user programmable value that is set by the value of the  $R_{SNS}$  resistor. A second, outer control loop reduces the average current delivered to the pack in order to clamp the voltage at the BAT pin to a maximum of  $V_{MCV}$ . The bq24401 controls the MOD pin to regulate the current and voltage of the pack. The bq24401 monitors charge current at the SNS input by sensing the voltage drop across a sense-resistor,  $R_{SNS}$ , in series with the battery pack. See [Figure 6](#) for a typical current-sensing circuit.

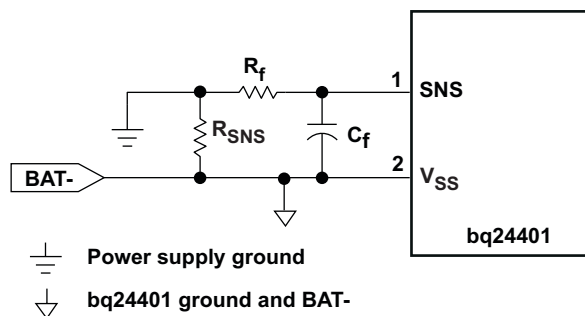


Figure 6. Current-Sensing Circuit

$R_{SNS}$  is sized to provide the desired fast-charge current ( $I_{MAX}$ ).

$$I_{MAX} = \frac{0.05}{R_{SNS}} \quad (3)$$

If the voltage at the SNS pin is greater than  $V_{SNSLO}$  or less than  $V_{SNSHI}$ , the bq24401 switches the MOD output high to pass charge current to the battery. When the SNS voltage is less than  $V_{SNSLO}$  or greater than  $V_{SNSHI}$ , the bq24401 switches the MOD output low to shut off charging current to the battery. A hysteresis capacitor ( $C_{HYS}$ ) is required between the  $C_{MOD}$  pin and the SNS pin to add a healthy amount of hysteresis to the current sense signal (see Figure 7). Typical hysteresis values are between 5 and 25 mV. The amount of hysteresis can be calculated by examining the capacitive divider formed by  $C_{HYS}$  and  $C_f$ .

$$\text{Hysteresis (V)} = V_{CC} \times \frac{C_{HYS}}{(C_{HYS} + C_f)} \quad (4)$$

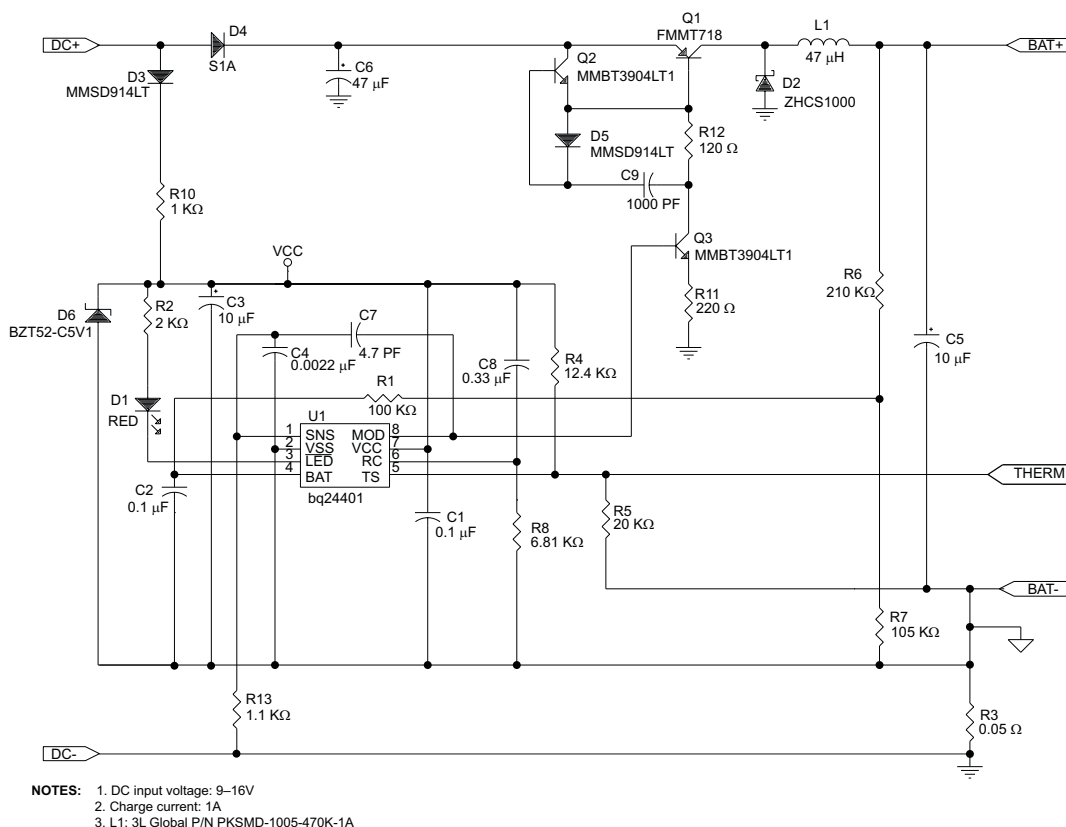
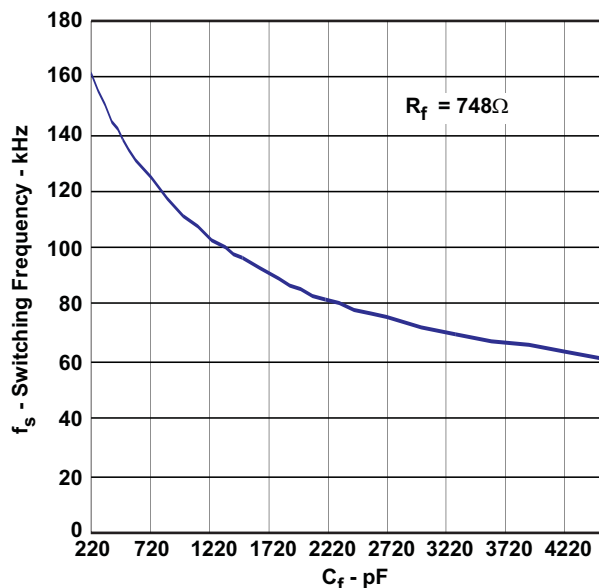
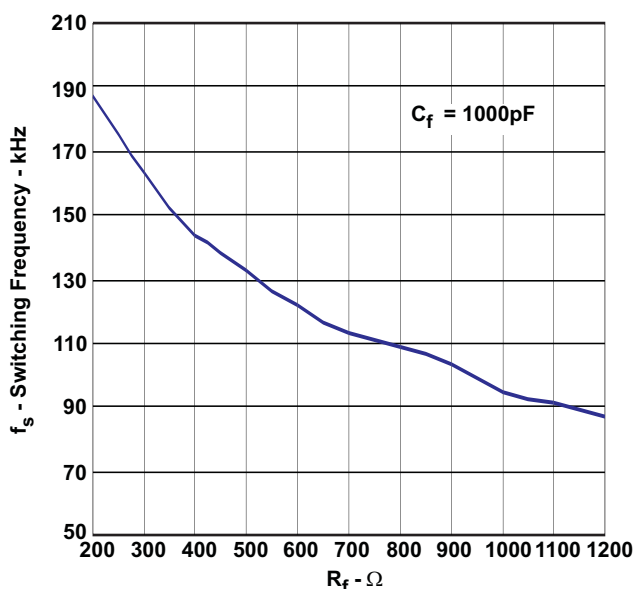


Figure 7. 3-Cell NiCd/NiMH 1A Charger

Being a hysteretic controller, the switching frequency of the bq24401 is determined by the values of several of the external circuit components. The components that affect the switching frequency are: input voltage,  $R_{SNS}$  value, inductor value, hysteresis capacitor value ( $C_{HYS}$ ), and the value of the filter on the current sense signal ( $R_f$  and  $C_f$  values).  $R_f$  and  $C_f$  have the most impact on the switching frequency and are also the components that are easiest to change to adjust the frequency, as they do not affect anything else in the circuit (besides, of course, the cleanliness and quality of the current sense signal being fed to the bq24401). In general, increasing the input voltage and/or inductor value or decreasing  $C_{HYS}$  and/or the  $R_f \times C_f$  filter corner frequency will increase the switching frequency. Figure 8 and Figure 9 show empirical data on the variation in switching frequency based on adjusting  $R_f$  and  $C_f$ . This data was taken with an input voltage of 12V, inductor value of 220  $\mu$ H,  $R_{SNS}$  value of 50 m $\Omega$ , and  $C_{HYS}$  value of 4.7 pF. Typical switching frequencies for the bq24401 are between 100 and 200 kHz, though it is possible to achieve switching frequencies in excess of 300kHz.



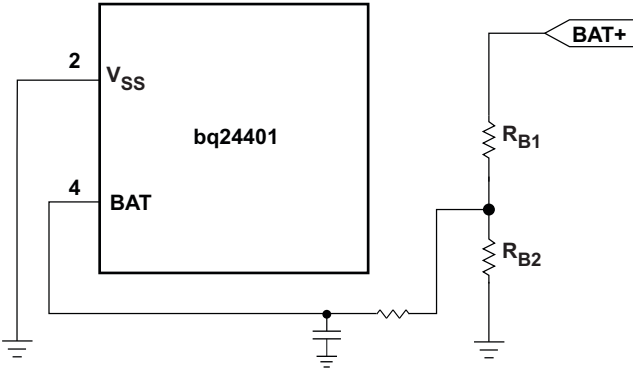
**Figure 8. Switching Frequency vs Capacitance**



**Figure 9. Switching Frequency vs Resistance**

**Battery Voltage Input**

As shown in [Figure 10](#), a resistor voltage-divider between the battery pack's positive terminal and  $V_{SS}$  scales the battery voltage measured at the BAT pin. A low-pass filter then smooths out this voltage to present a clean signal to the BAT pin.



**Figure 10. Battery Voltage Divider and Filter**

The resistor values  $R_{B1}$  and  $R_{B2}$  are calculated by the following equation:

$$\frac{R_{B1}}{R_{B2}} = N - 1 \tag{5}$$

where  $N$  is the number of cells in series.  $R_{B1} + R_{B2}$  should be at least 200k $\Omega$  and no more than 1M $\Omega$ .

**TEMPERATURE MONITORING**

The bq24401 measures the temperature by the voltage at the TS pin. This voltage is typically generated by a negative-temperature-coefficient thermistor. The bq24401 compares this voltage against its internal threshold voltages to determine if charging is safe. These thresholds are the following:

- High-temperature cutoff voltage:  $V_{TCO} = 0.225 \times V_{CC}$ . This voltage corresponds to the maximum temperature (TCO) at which any charging is allowed. The bq24401 terminates charging if the voltage on the TS pin falls below  $V_{TCO}$ .
- High-temperature fault voltage:  $V_{HTF} = 0.25 \times V_{CC}$ . This voltage corresponds to a maximum allowed pack temperature (HTF) in all states except for fast charge. During fast charge, HTF faults are disabled to allow for a normal increase in pack temperature.
- Low-temperature fault voltage:  $V_{LTF} = 0.5 \times V_{CC}$ . This voltage corresponds to the minimum temperature (LTF) at which fast charging or top-off is allowed. If the voltage on the TS pin rises above  $V_{LTF}$ , the bq24401 suspends either fast charge or top-off and begins a trickle charge. When the voltage falls back below  $V_{LTF}$ , fast charge or top-off resumes from the point where suspended. If  $V_{TS} > V_{LTF}$ , the charger will always be in trickle charge.

[Table 3](#) summarizes these various conditions.

**Table 3. Temperature-Monitoring Conditions and Actions**

TEMPERATURE	CONDITION	ACTION
$V_{TS} > V_{LTF}$	Cold battery – checked at all times	During charge qualification, no effect
		During fast charge, suspends fast charge and moves into charge qualification, pauses timer, and flashes LED
		During top-off, suspends top-off and moves into trickle maintenance charge and pauses timer
		During trickle maintenance charge, no effect
$V_{HTF} < V_{TS} < V_{LTF}$	Optimal charging range	Allows all stages of charging

**Table 3. Temperature-Monitoring Conditions and Actions (continued)**

TEMPERATURE	CONDITION	ACTION
$V_{TS} < V_{HTF}$	Hot battery – checked at all times, except during fast charge	During charge qualification, stops charging
		During fast charge, no effect
		During top-off, stops charging
		During trickle maintenance charge, stops charging
$V_{TS} < V_{TCO}$	Battery exceeding maximum allowable temperature – checked at all times	During charge qualification, stops charging
		During fast charge, terminates fast charge and stops charging, turns off LED
		During top-off, terminates top-off and stops charging
		During trickle maintenance charge, stops charging

**Table 4. Summary of NiCd or NiMH Charging Characteristics**

PARAMETER	VALUE <sup>(1)</sup>
Maximum cell voltage ( $V_{MCV}$ )	2 V
Minimum pre-charge qualification voltage ( $V_{LBAT}$ )	950 mV
High-temperature cutoff voltage ( $V_{TCO}$ )	$0.225 \times V_{CC}$
High-temperature fault voltage ( $V_{HTF}$ )	$0.25 \times V_{CC}$
Low-temperature fault voltage ( $V_{LTF}$ )	$0.5 \times V_{CC}$
bq24401 fast-charge maximum time out (MTO)	$R_{MTO} \times C_{MTO} \times 35,988$
Fast-charge charging current ( $I_{MAX}$ )	$0.05/R_{SNS}$
Hold-off period	MTO/32
Top-off charging current (optional)	$I_{MAX}/16$
Top-off period (optional)	MTO
Trickle-charge frequency	1Hz
Trickle-charge pulse-width	See Figure 5

(1) See the DC Thresholds Specification for details.

## Charge Status Display

The charge status is indicated by open-drain output  $\overline{LED}$ . Table 5 summarizes the display output of the bq24401. A temperature fault or timer expiring changes the charge state immediately (according to Figure 2) and will thus change the  $\overline{LED}$  status immediately and accordingly.

**Table 5. Charge Status Display**

bq24401 CHARGE STATE	$\overline{LED}$ STATUS
Charge qualification (including battery conditioning and charge suspended)	1 Hz flash
Fast charge (current regulation)	Low
Top-off charge	High impedance
Trickle maintenance charge (after fast charge)	
Charge complete	
Battery absent	
Sleep mode	

## Sleep Mode

The bq24401 features a sleep mode for low power consumption. This mode is enabled when the voltage at the BAT pin is above the low-power-mode threshold,  $V_{SLP}$ . During sleep mode, the bq24401 shuts down all unnecessary internal circuits, drives the  $\overline{LED}$  output to high-impedance state, and drives the MOD pin low. Restoring BAT below the  $V_{MCV}$  threshold initiates the IC and starts a fast-charge cycle. Normally, the bq24401 only enters sleep mode when there is no battery connected on the output and the charger is idling with nothing to

charge. In addition,  $V_{IN}$  needs to be high enough such that when  $V_{IN}$  is present on the output,  $V_{BAT}$  would be greater than  $V_{SLP}$ . In sleep mode, the output voltage will decay to  $V_{MCV}$  at which point the bq24401 turns on and pulses the MOD pin several times. With no battery connected, the output will rise to near  $V_{IN}$  at which point the bq24401 re-enters sleep mode. During sleep mode, the RC pin will be at  $V_{SS}$  potential. A typical sleep mode waveform is shown in [Figure 17](#).

## TYPICAL CHARACTERISTICS

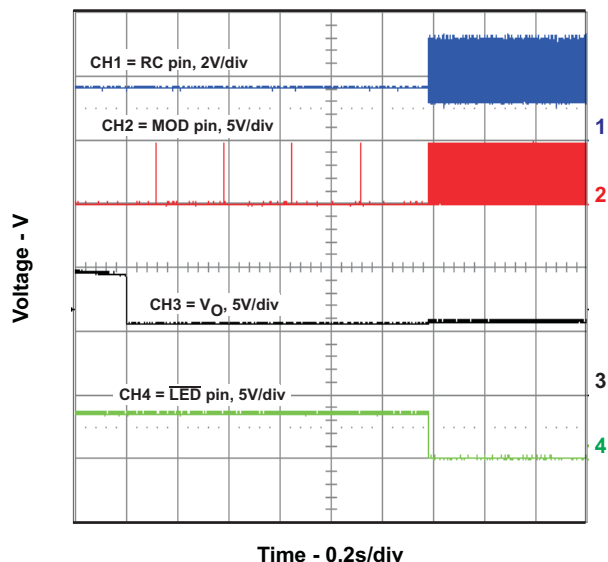


Figure 11. bq24401 Start-up on Battery Insertion

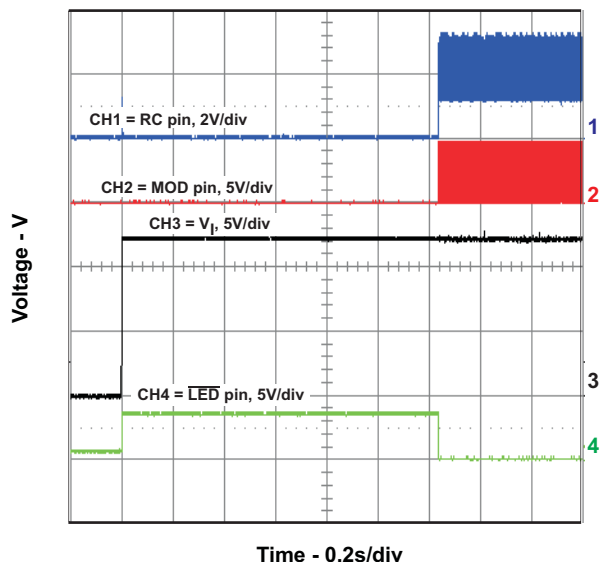


Figure 12. bq24401 Start-up on Vin

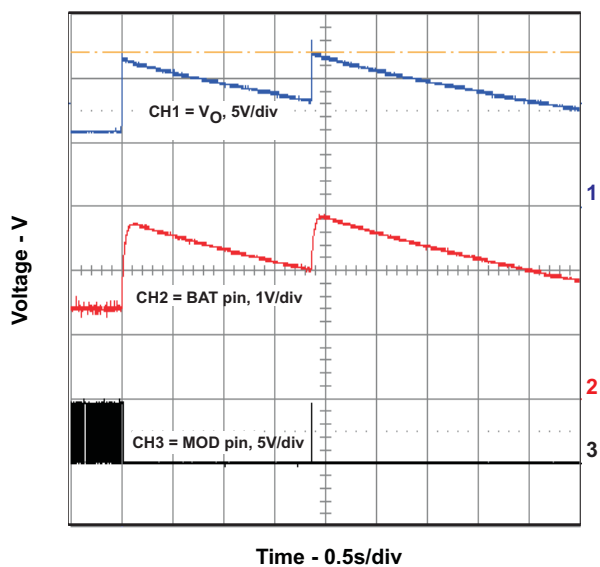


Figure 13. Battery Removal During Fast Charge

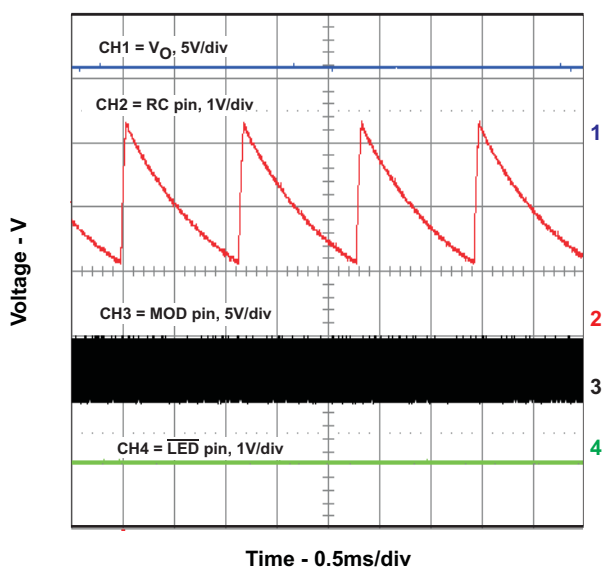


Figure 14. bq24401 in Fast Charge

## TYPICAL CHARACTERISTICS (continued)

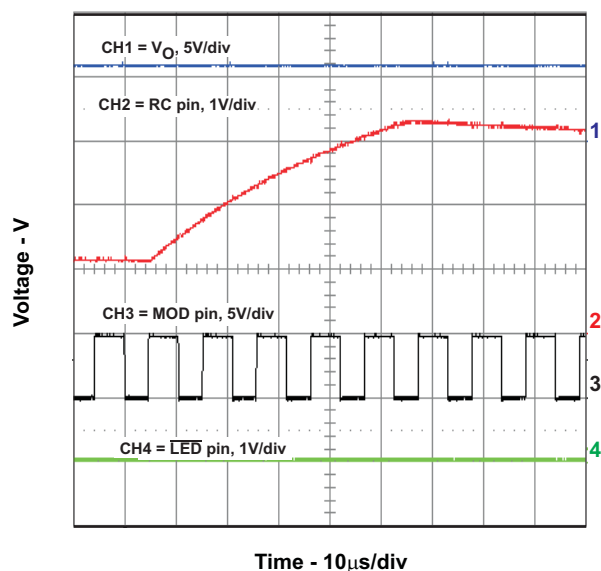


Figure 15. bq24401 in Fast Charge

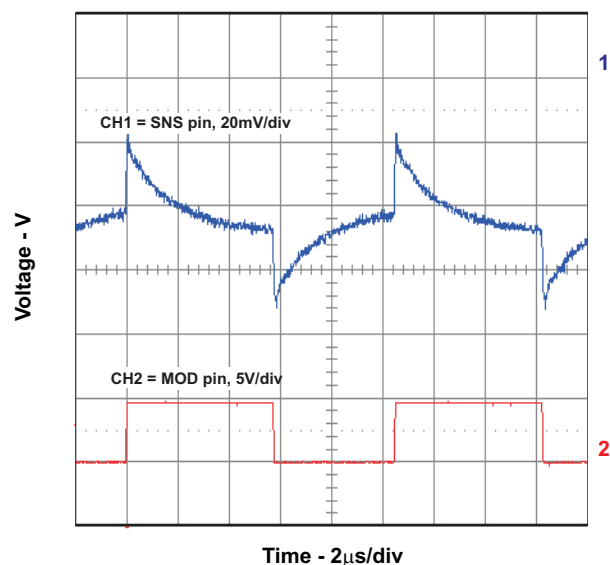


Figure 16. bq24401 Fast Charge SNS and MOD Waveforms

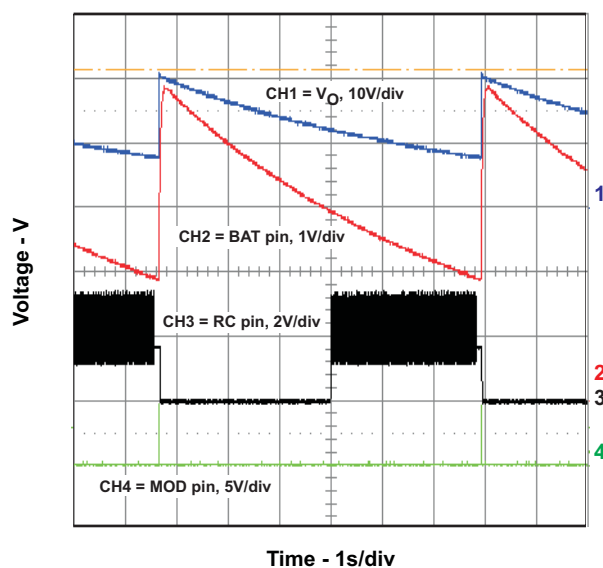


Figure 17. bq24401 Cycling In and Out of Sleep Mode (No battery present)



## REVISION HISTORY

Changes from Revision September 2001 (*) to Revision A	Page
<ul style="list-style-type: none"><li>Changed the data sheet format. The data sheet was originally from Benchmark Products. In revision A, the data sheet was converted to the TI format, and a re-write of the data sheet was implemented .....</li></ul>	<a href="#">1</a>

## PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package   Pins	Package qty   Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
<a href="#">BQ24401D</a>	Active	Production	SOIC (D)   8	75   TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-20 to 70	24401
BQ24401D.B	Active	Production	SOIC (D)   8	75   TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-20 to 70	24401
<a href="#">BQ24401DR</a>	Active	Production	SOIC (D)   8	2500   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-20 to 70	24401
BQ24401DR.B	Active	Production	SOIC (D)   8	2500   LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-20 to 70	24401
<a href="#">BQ24401PW</a>	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-20 to 70	24401
BQ24401PW.B	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-20 to 70	24401
BQ24401PWG4	Active	Production	TSSOP (PW)   8	150   TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-20 to 70	24401
<a href="#">BQ24401PWR</a>	Active	Production	TSSOP (PW)   8	2000   LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-20 to 70	24401
BQ24401PWR.B	Active	Production	TSSOP (PW)   8	2000   LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-20 to 70	24401

<sup>(1)</sup> **Status:** For more details on status, see our [product life cycle](#).

<sup>(2)</sup> **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

<sup>(4)</sup> **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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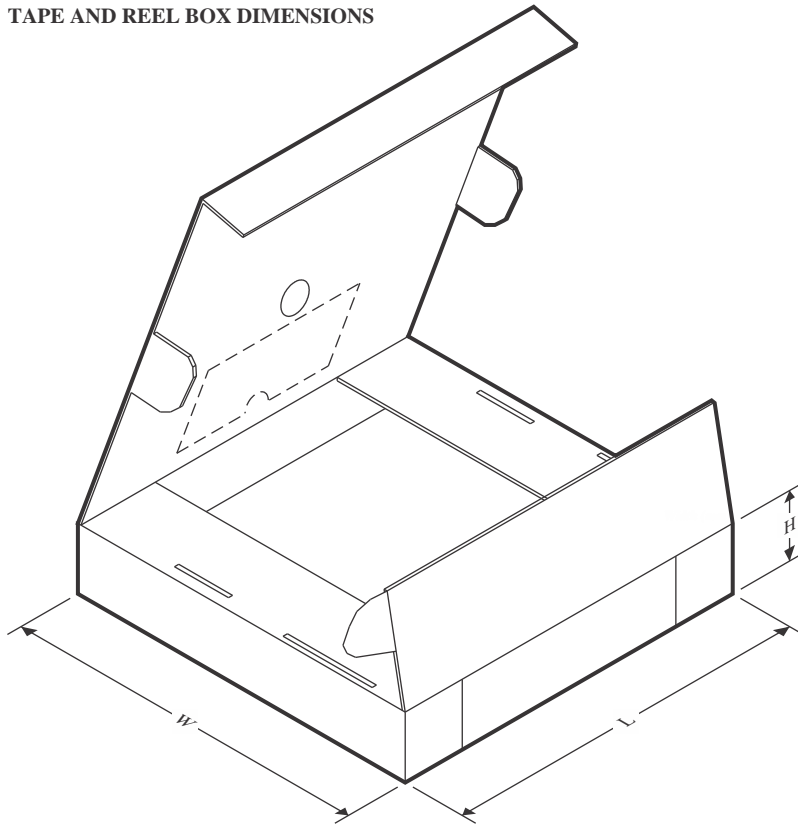
## TAPE AND REEL INFORMATION



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ24401DR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
BQ24401PWR	TSSOP	PW	8	2000	330.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1

## TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

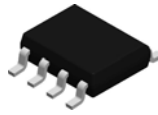
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ24401DR	SOIC	D	8	2500	353.0	353.0	32.0
BQ24401PWR	TSSOP	PW	8	2000	353.0	353.0	32.0

## TUBE

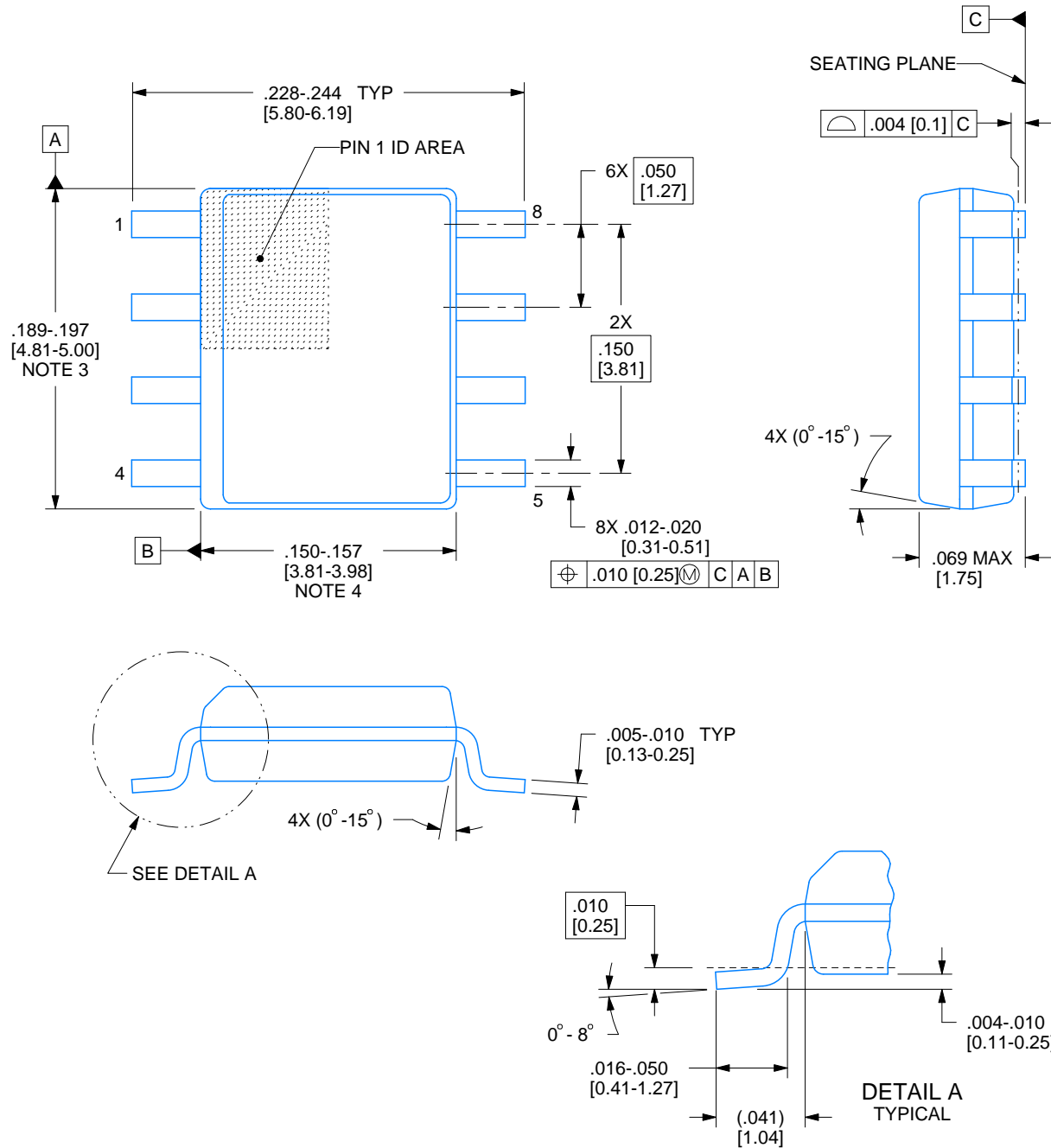


\*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
BQ24401D	D	SOIC	8	75	506.6	8	3940	4.32
BQ24401D.B	D	SOIC	8	75	506.6	8	3940	4.32
BQ24401PW	PW	TSSOP	8	150	508	8.5	3250	2.8
BQ24401PW.B	PW	TSSOP	8	150	508	8.5	3250	2.8
BQ24401PWG4	PW	TSSOP	8	150	508	8.5	3250	2.8

**D0008A****PACKAGE OUTLINE****SOIC - 1.75 mm max height**

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

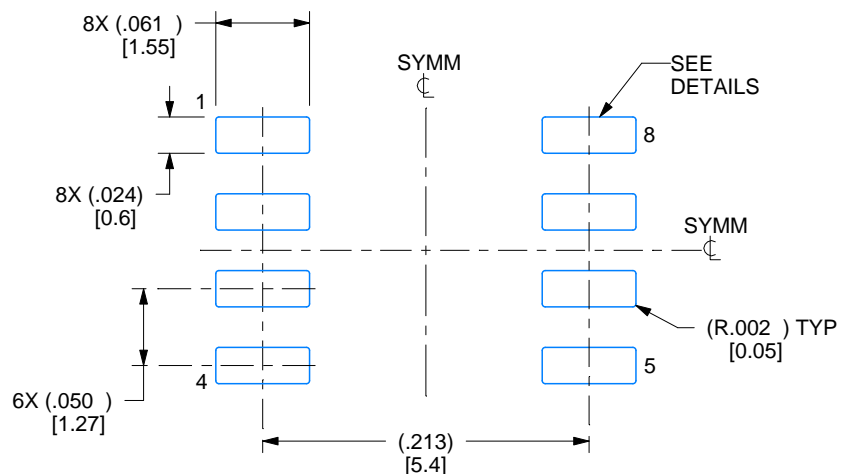
**NOTES:**

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

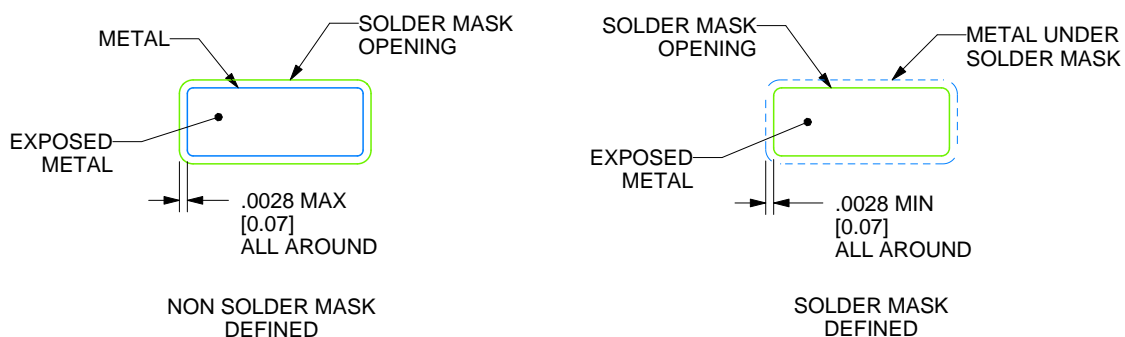
**D0008A**

## SOIC - 1.75 mm max height

## SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:8X



## SOLDER MASK DETAILS

4214825/C 02/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

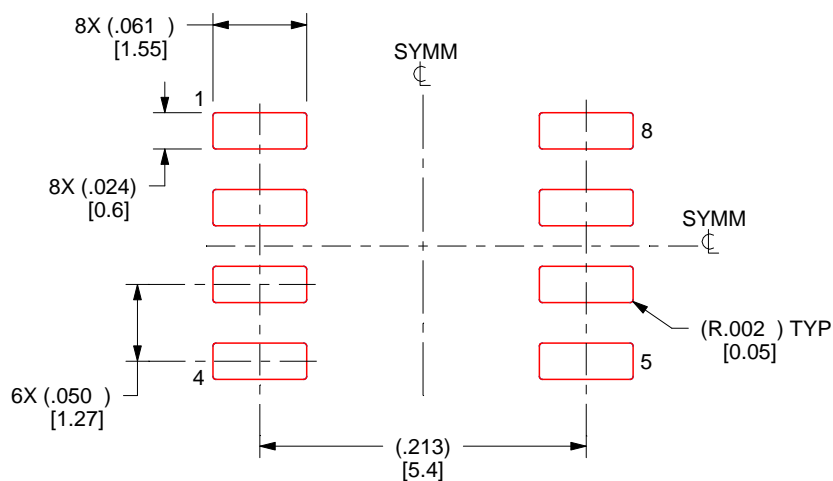


## EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE  
BASED ON .005 INCH [0.125 MM] THICK STENCIL  
SCALE:8X

4214825/C 02/2019

NOTES: (continued)

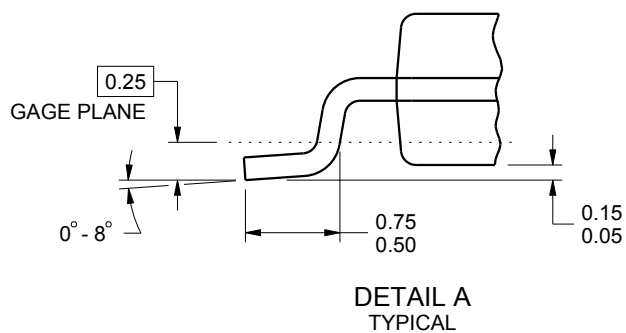
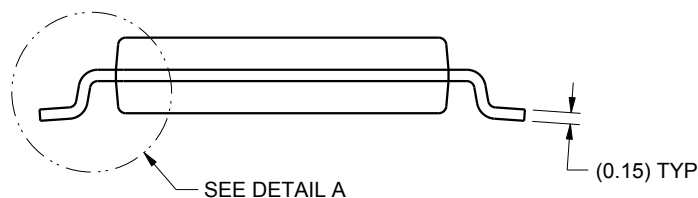
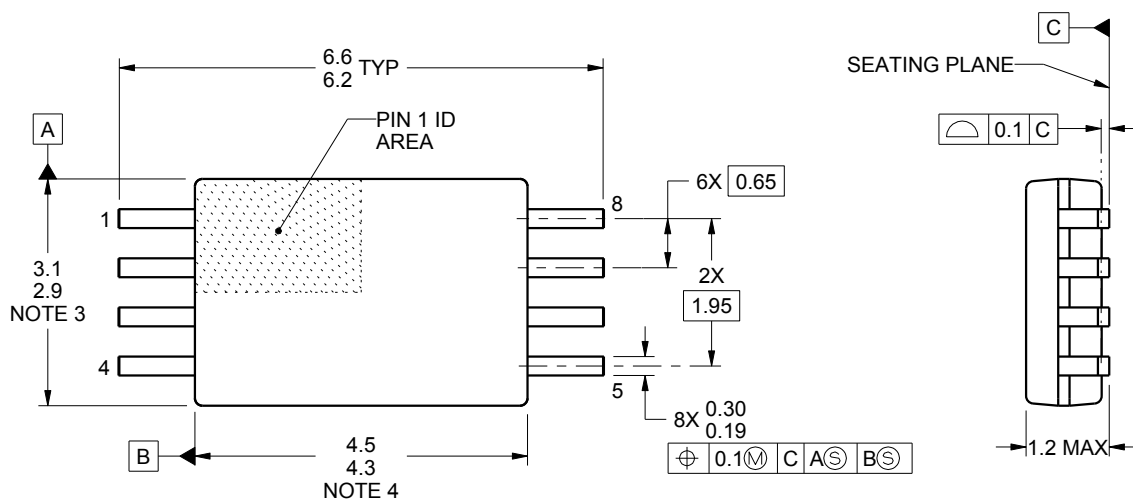
8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.



## PACKAGE OUTLINE

## TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



4221848/A 02/2015

NOTES:

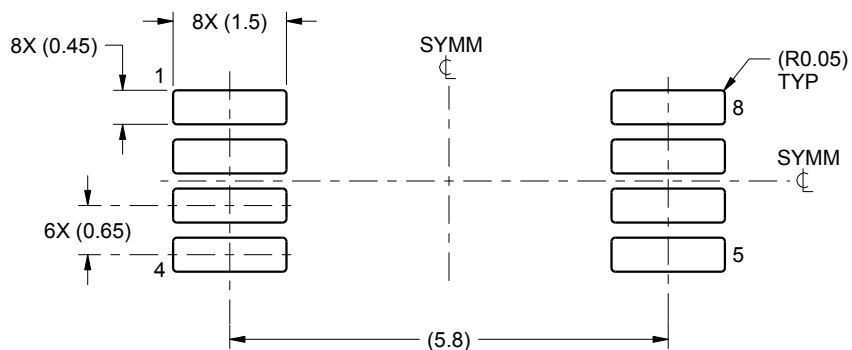
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-153, variation AA.

# EXAMPLE BOARD LAYOUT

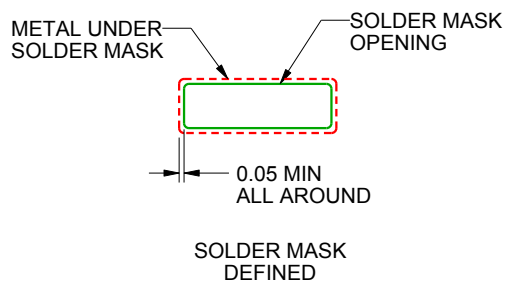
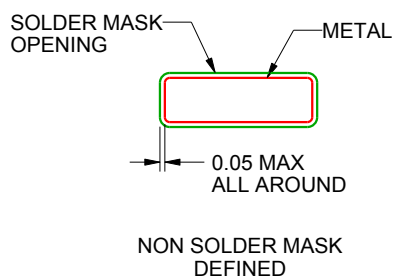
PW0008A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
SCALE:10X



SOLDER MASK DETAILS  
NOT TO SCALE

4221848/A 02/2015

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

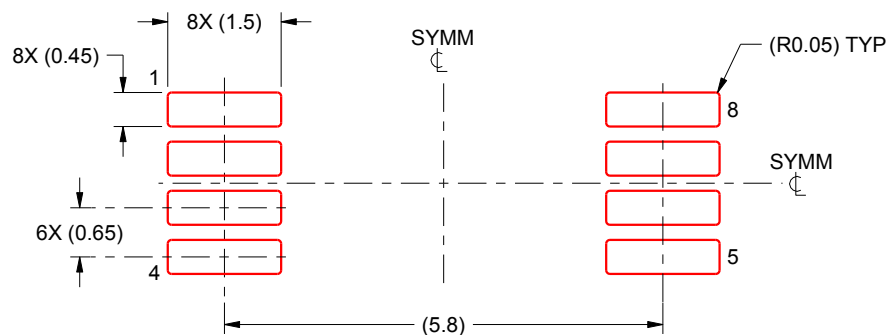
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

## EXAMPLE STENCIL DESIGN

PW0008A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE:10X

4221848/A 02/2015

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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