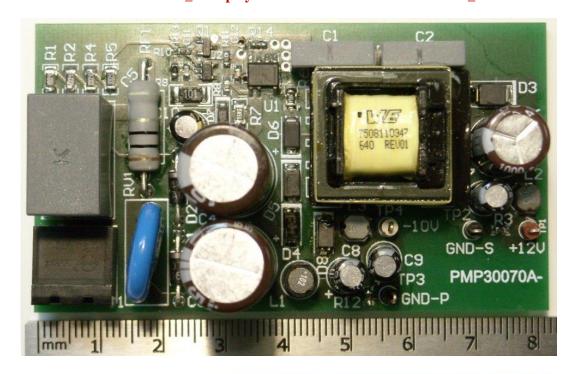
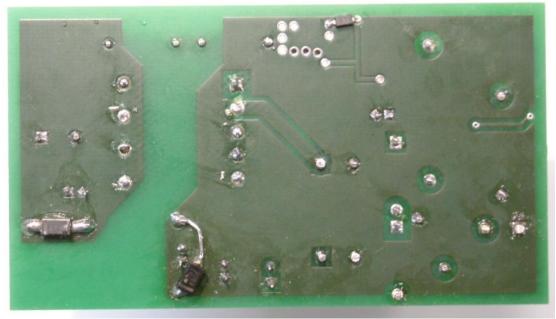


1 Photo of the prototype (45.72mm x 81.28mm).

PMP30070 Rev_C employs the PCB revision PMP30070 Rev_A.







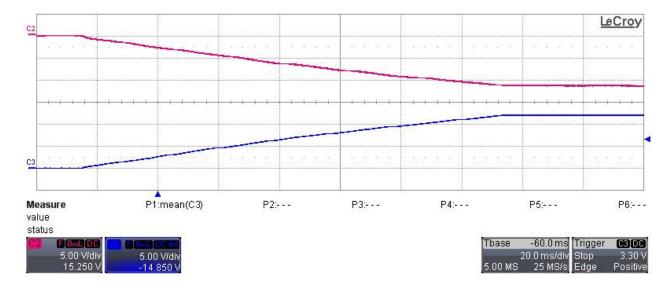
2 Startup

The output voltage behavior versus load and input AC voltage is shown in the images below. The input voltage was set to minimum and maximum value, respectively 90VAC and 270VAC. Each channel was limited to 20MHz bandwidth.

Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (**TP1**) **Voltage** (**5V/div**)

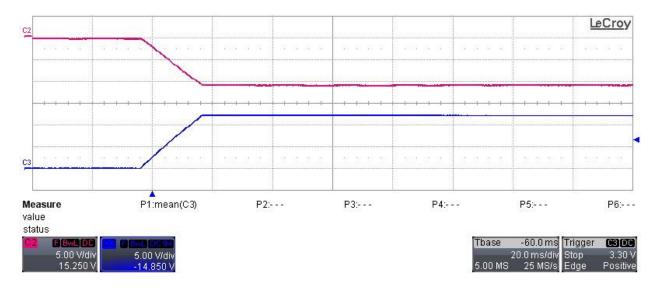
Both outputs fully loaded, Vin = 90VAC, 60Hz:



Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (**TP1**) **Voltage** (**5V/div**)

Both outputs unloaded, Vin = 90VAC, 60Hz:

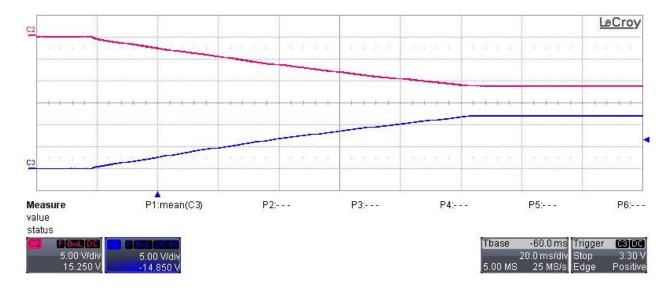




Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (TP1) Voltage (5V/div)

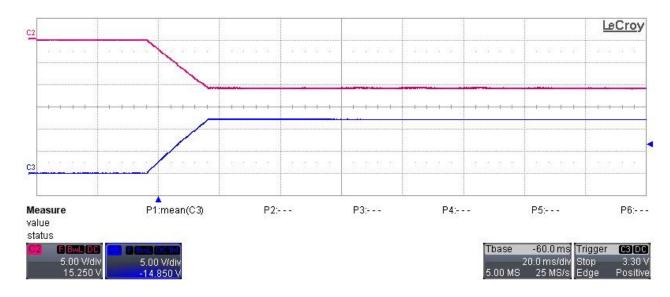
Both outputs fully loaded, Vin = 270VAC, 50Hz:



Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (TP1) Voltage (5V/div)

Both outputs unloaded, Vin = 270VAC, 50Hz:





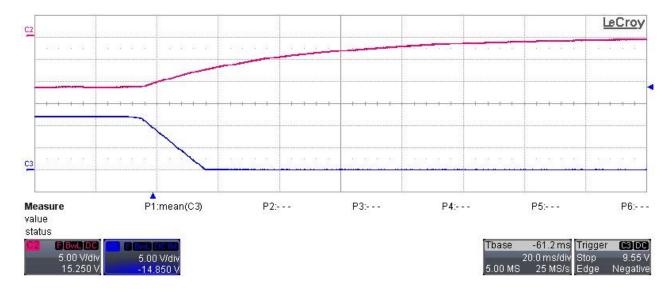
3 Shut down

During full load condition, the input AC source has been disconnected. The output voltage ramp down behavior is shown below.

Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (TP1) Voltage (5V/div)

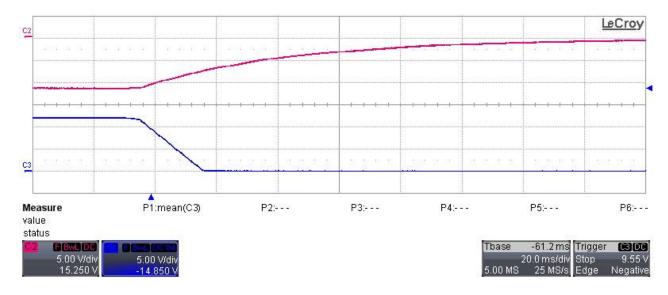
Both outputs fully loaded, Vin = 90VAC, 60Hz:



Ch.2: -10Vout (TP4) Voltage (5V/div, 20ms/div)

Ch.3: +12Vout (TP1) Voltage (5V/div)

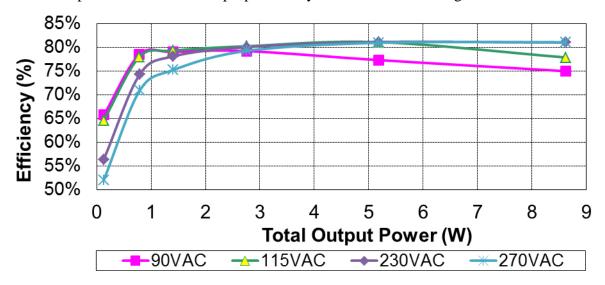
Both outputs fully loaded, Vin = 270VAC, 50Hz:



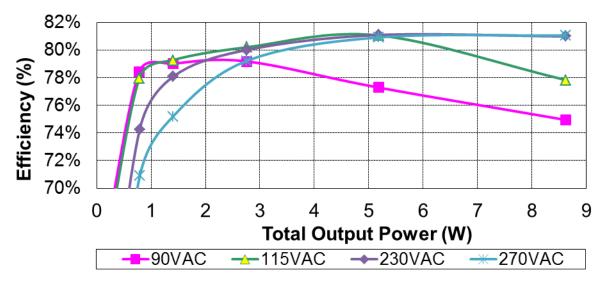


4 Efficiency

The efficiency data, versus Vin and load, are shown in the tables and graphs below. The input voltage has been set respectively to 90VAC, 115VAC, 230VAC and 270VAC. Both outputs have been loaded proportionally to their nominal ratings.



The graph below shows the same curves of the previous one, with expanded y-axis:





VAC (RMS)	Pin (W)	V_12V(V)	I_12V(mA)	V-10V(V)	I-10V(mA)	Pout (W)	Eff. (%)
90	0.0358	12.30	0	10.44	0	0	0.0%
90	0.198	11.91	10.9	11.35	0	0.13	65.7%
90	1.000	11.90	51.0	10.49	16.9	0.78	78.4%
90	1.774	11.91	101.8	10.83	17.5	1.40	79.0%
90	3.490	11.92	200.6	10.74	34.6	2.76	79.2%
90	6.703	11.90	401.1	11.24	36.3	5.18	77.3%
90	11.51	11.91	671.4	11.41	55.2	8.63	74.9%

VAC (RMS)	Pin (W)	V_12V(V)	I_12V(mA)	V-10V(V)	I-10V(mA)	Pout (W)	Eff. (%)
115	0.0390	12.31	0	10.45	0	0	0.0%
115	0.201	11.92	10.9	11.36	0	0.13	64.6%
115	1.008	11.90	51.1	10.50	16.9	0.79	78.0%
115	1.770	11.91	101.9	10.84	17.5	1.40	79.3%
115	3.445	11.92	200.6	10.74	34.6	2.76	80.2%
115	6.397	11.91	401.1	11.25	36.3	5.19	81.1%
115	11.08	11.91	671.4	11.38	55.1	8.62	77.8%

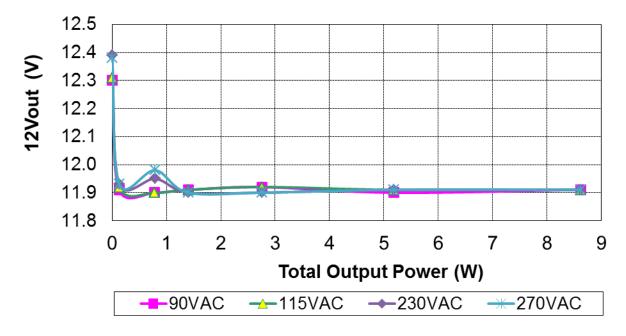
VAC (RMS)	Pin (W)	V_12V(V)	I_12V(mA)	V-10V(V)	I-10V(mA)	Pout (W)	Eff. (%)
230	0.0660	12.39	0	10.45	0	0	0.0%
230	0.231	11.93	10.9	11.29	0	0.13	56.3%
230	1.065	11.95	51.1	10.57	17.1	0.79	74.3%
230	1.797	11.90	101.9	10.86	17.5	1.40	78.1%
230	3.450	11.90	200.6	10.76	34.7	2.76	80.0%
230	6.390	11.91	401.0	11.21	36.2	5.18	81.1%
230	10.64	11.91	671.4	11.33	54.8	8.62	81.0%

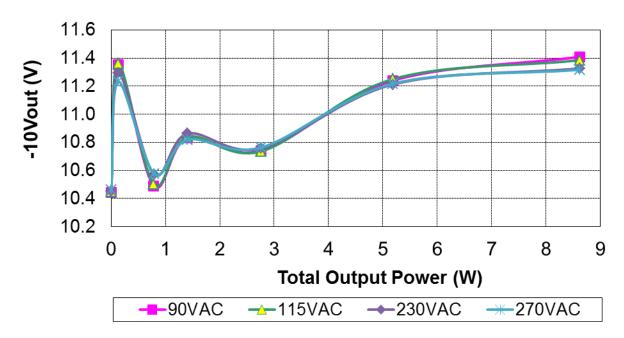
VAC (RMS)	Pin (W)	V_12V(V)	I_12V(mA)	V-10V(V)	I-10V(mA)	Pout (W)	Eff. (%)
270	0.0844	12.38	0	10.46	0	0	0.0%
270	0.250	11.93	10.9	11.23	0	0.13	52.0%
270	1.118	11.98	51.1	10.58	17.1	0.79	70.9%
270	1.864	11.90	101.9	10.82	17.5	1.40	75.2%
270	3.485	11.90	200.6	10.76	34.7	2.76	79.2%
270	6.404	11.91	401.0	11.22	36.2	5.18	80.9%
270	10.63	11.91	671.4	11.32	54.7	8.62	81.1%



5 Output Voltage Regulation versus Load Current

The output voltage variation, for both outputs and different input AC voltages, versus load current, is plotted below. Load conditions were the same like point 4.

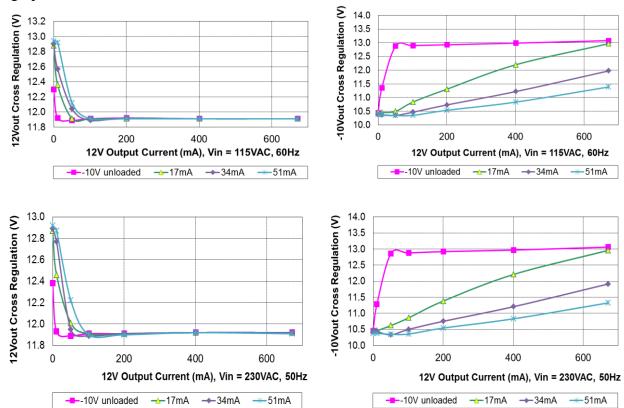






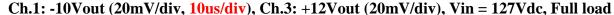
6 Cross Regulation vs. Load

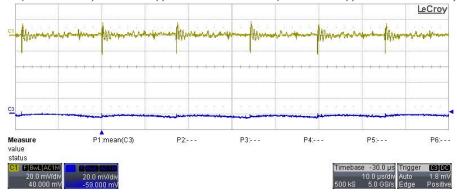
Cross regulation has been measured at 115VAC, 60Hz and 230VAC, 50Hz source voltage. The load was set in order to measure the 12V and -10V output voltages vs. load on 12Vout, when the load on -10V was set respectively to 0, 17mA, 34mA and 51mA (set by fixed load resistor). The graphs below show the results.



7 Output Ripple Voltage

Since one output is non-isolated, we supplied the converter with DC source; this way we can connect the ground of the scope to primary side. Input DC voltage was 127V and 380V (equivalent to the peak of 90VAC and 270VAC). The graphs below show the ripple voltage for each output. All screenshots have been taken with 20MHz bandwidth, AC coupling.





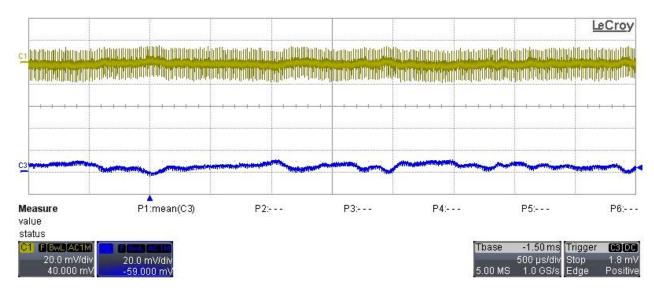


Below are reported the same conditions like above, but with 500us/div.

Ch.1: -10Vout (20mV/div, 500us/div),

Ch.3: +12Vout (20mV/div),

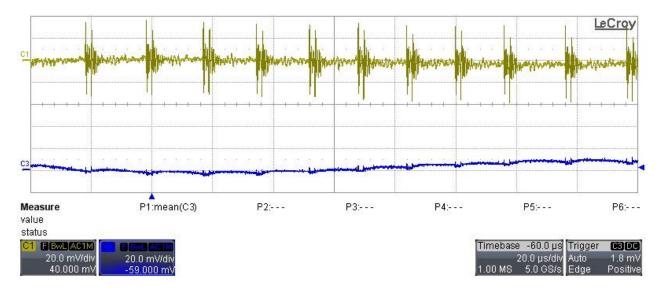
Vin = 127Vdc, Full load on both outputs



Ch.1: -10Vout (20mV/div, 20us/div),

Ch.3: +12Vout (20mV/div),

Vin = 380Vdc, Full load on both outputs



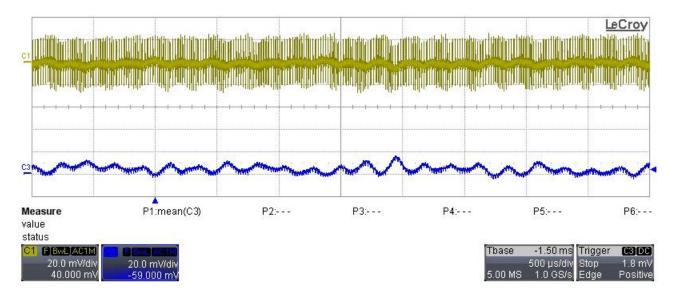
PMP30070 Rev_C Test Results



Ch.1: -10Vout (20mV/div, 500us/div),

Ch.3: +12Vout (20mV/div),

Vin = 380Vdc, Full load on both outputs

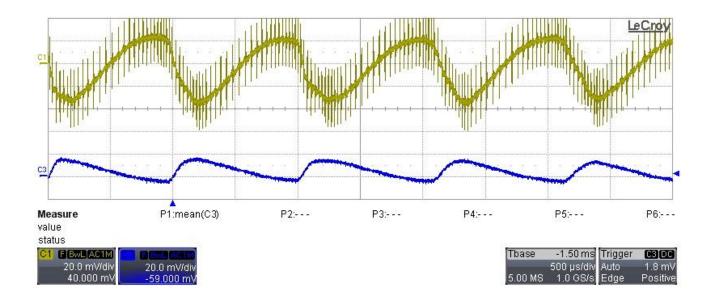


We had a worst case condition when the load was only 60mA on 12Vout and 50mA on -10Vout. This is shown in the screenshot below:

Ch.1: -10Vout (20mV/div, 500us/div),

Ch.3: +12Vout (20mV/div),

Vin = 320Vdc

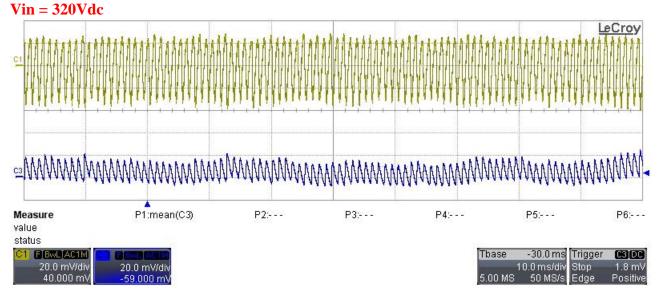




The screenshot below shows the same situation like above but taken for longer time (time division 10msec/div).

Ch.1: -10Vout (20mV/div, 10ms/div),

Ch.3: +12Vout (20mV/div),



8 Switch nodes

The images below show the switch node of U1 (pin 8), taken at 115VAC (useful to show 120Hz ripple) and 230VAC input voltage while both outputs were fully loaded. For all waveforms both probes were set to DC coupling and 200MHz bandwidth limit.

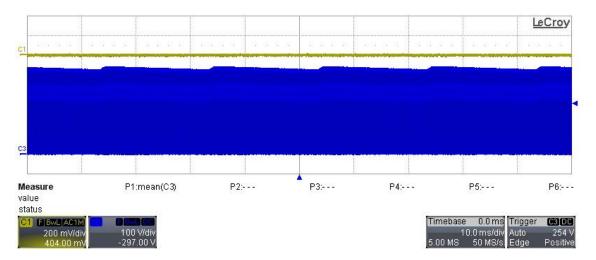
Ch.1: +12Vout (200mV/div, 5ms/div, AC Coupling),

Ch.3: U1 Switch-node (Pin-8) (100V/div),

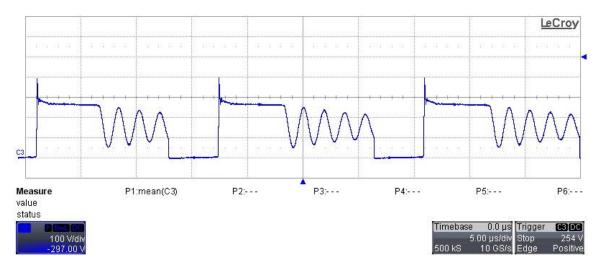
Vin = 115VAC, 60Hz**LeCroy** P2:---P3:---P4:---Measure P1:mean(C3) P5:---P6:--value status Timebase 0.0 ms Trigger **C3 DC** 200 mV/div 5.00 ms/div 100 Wdiv 5.00 MS | 100 MS/s | Edge 404.00 mV



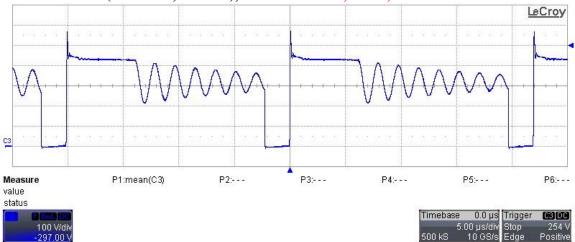
Ch.1: +12Vout (200mV/div, 10ms/div), Ch.3: U1 Pin-8 (100V/div), Vin = 230VAC, 50Hz



Ch.3: U1 Pin-8 (100V/div, 5us/div), Vin = 115VAC, 60Hz, full load





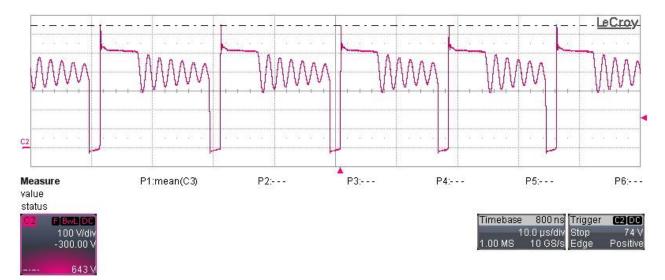




The converter switches OFF at 400Vdc (285VAC), by means of U2. Just before switching off, at 400Vdc input, the switch-node screenshot has been captured and shown below.

Ch.1: U1 Pin-8 (100V/div, 10us/div, 200MHz BWL),

Vin = 400Vdc, full load



9 Transient Response

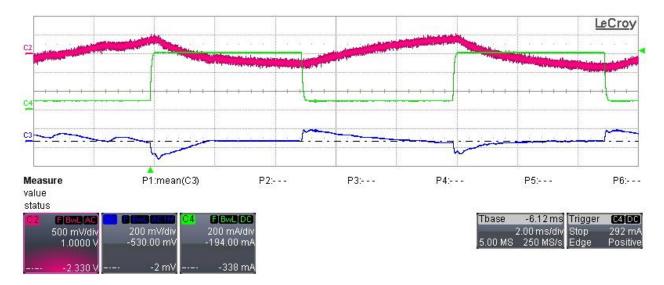
The images below show the transient response on output voltages in different load transient range and Vin conditions. For all waveforms the bandwidth was limited to 20MHz.

Ch.2: -10V Output Voltage (500mV/div, 2ms/div, AC coupling)

Ch.3: +12V Output Voltage (200mV/div, AC coupling)

Ch.4: +12V Output Current (200mA/div, DC coupling)

Vin = 90VAC, 60Hz; Iout(-10V) = 50mA constant, Iout(+12V) = 100mA $\rightarrow 600$ mA



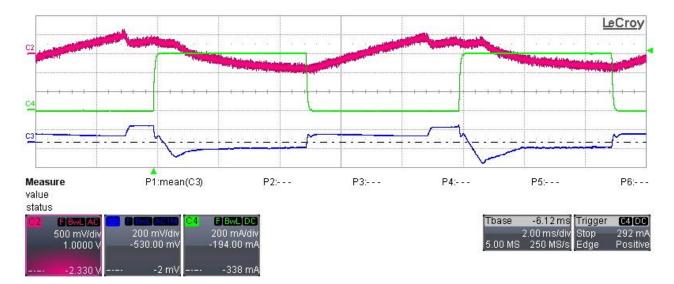


Ch.2: -10V Output Voltage (500mV/div, 2ms/div, AC coupling)

Ch.3: +12V Output Voltage (200mV/div, AC coupling)

Ch.4: +12V Output Current (200mA/div, DC coupling)

Vin = 90VAC, 60Hz; Iout(-10V) = 50mA constant, Iout(+12V) = 0mA $\rightarrow 600$ mA



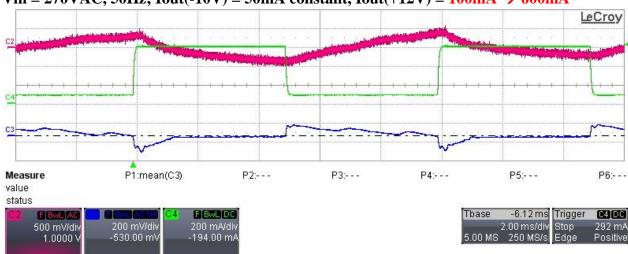
Ch.2: -10V Output Voltage (500mV/div, 2ms/div, AC coupling)

-338 mA

Ch.3: +12V Output Voltage (200mV/div, AC coupling)

Ch.4: +12V Output Current (200mA/div, DC coupling)

Vin = 270VAC, 50Hz; Iout(-10V) = 50mA constant, Iout(+12V) = $\frac{100mA}{2}$ 600mA



PMP30070 Rev_C Test Results

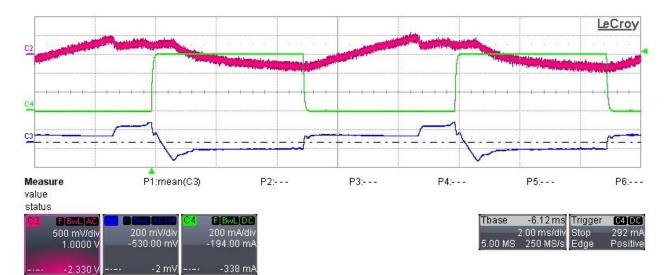


Ch.2: -10V Output Voltage (500mV/div, 2ms/div, AC coupling)

Ch.3: +12V Output Voltage (200mV/div, AC coupling)

Ch.4: +12V Output Current (200mA/div, DC coupling)

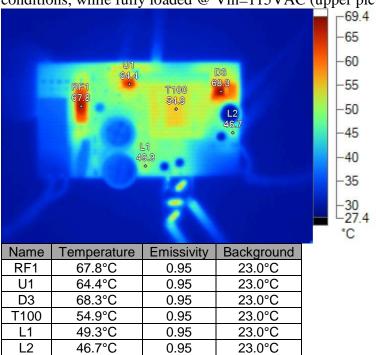
Vin = 270VAC, 50Hz; Iout(-10V) = 50mA constant, Iout(+12V) = $\frac{0mA}{2}$ 600mA

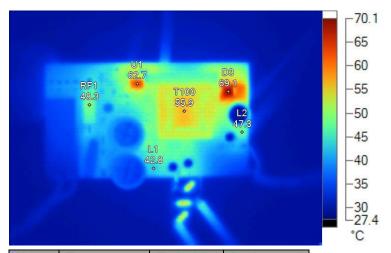




10 Thermal Analysis

During the thermal analysis, the converter has been placed horizontal on the bench in still air conditions, while fully loaded @ Vin=115VAC (upper picture) and 230VAC (bottom one).





Name	Temperature	Emissivity	Background
RF1	48.3°C	0.95	23.0°C
U1	62.7°C	0.95	23.0°C
T100	55.9°C	0.95	23.0°C
D3	69.1°C	0.95	23.0°C
L2	47.3°C	0.95	23.0°C
L1	42.8°C	0.95	23.0°C

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