Functional Safety Information MC33063A-Q1 Functional Safety FIT Rate, FMD and Pin FMA

TEXAS INSTRUMENTS

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1 Overview

This document contains information for the MC33063A-Q1 (SOIC D package) to aid in a functional safety system design. Information provided are:

- Functional safety failure in time (FIT) rates of the semiconductor component estimated by the application of industry reliability standards
- Component failure modes and their distribution (FMD) based on the primary function of the device
- Pin failure mode analysis (pin FMA)

Figure 1-1 shows the device functional block diagram for reference.

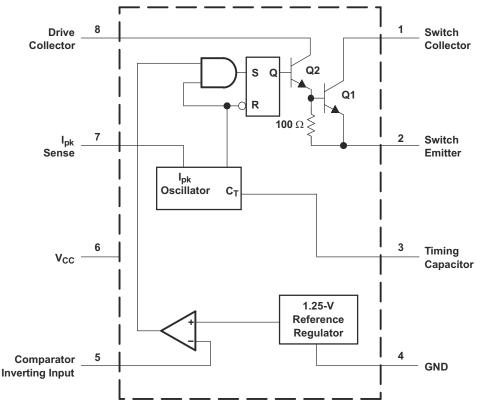


Figure 1-1. Functional Block Diagram

The MC33063A-Q1 was developed using a quality-managed development process, but was not developed in accordance with the IEC 61508 or ISO 26262 standards.

2 Functional Safety Failure In Time (FIT) Rates

This section provides functional safety failure in time (FIT) rates for the MC33063A-Q1 based on two different industry-wide used reliability standards:

- Table 2-1 provides FIT rates based on IEC TR 62380 / ISO 26262 part 11
- Table 2-2 provides FIT rates based on the Siemens Norm SN 29500-2

Table 2-1. Component Failure Rates per IEC TR 62380 / ISO 26262 Part 11

FIT IEC TR 62380 / ISO 26262	FIT (Failures Per 10 ⁹ Hours)
Total component FIT rate	24
Die FIT rate	15
Package FIT rate	9

The failure rate and mission profile information in Table 2-1 comes from the reliability data handbook IEC TR 62380 / ISO 26262 part 11:

- Mission profile: Motor control from table 11
- Power dissipation: 500 mW
- Climate type: World-wide table 8
- Package factor (lambda 3): Table 17b
- Substrate material: FR4
- EOS FIT rate assumed: 0 FIT

Table 2-2. Component Failure Rates per Siemens Norm SN 29500-2

Table	Category	Reference FIT Rate	Reference Virtual T _J
4	Switched Regulators - (DC-DC, BUCK, BOOST)	10 FIT	55°C

The reference FIT rate and reference virtual T_J (junction temperature) in Table 2-2 come from the Siemens Norm SN 29500-2 tables 1 through 5. Failure rates under operating conditions are calculated from the reference failure rate and virtual junction temperature using conversion information in SN 29500-2 section 4.



3 Failure Mode Distribution (FMD)

The failure mode distribution estimation for the MC33063A-Q1 in Table 3-1 comes from the combination of common failure modes listed in standards such as IEC 61508 and ISO 26262, the ratio of sub-circuit function size and complexity, and from best engineering judgment.

The failure modes listed in this section reflect random failure events and do not include failures resulting from misuse or overstress.

Die Failure Modes	Failure Mode Distribution (%)
Output voltage is not in specification (transistor, comparator or logic issue)	80
Frequency shift	5
Output voltage shift due to reference deviate from the designed value	15

Table 3-1. Die Failure Modes and Distribution



4 Pin Failure Mode Analysis (Pin FMA)

This section provides a failure mode analysis (FMA) for the pins of the MC33063A-Q1. The failure modes covered in this document include the typical pin-by-pin failure scenarios:

- Pin short-circuited to ground (see Table 4-2)
- Pin open-circuited (see Table 4-3)
- Pin short-circuited to an adjacent pin (see Table 4-4)
- Pin short-circuited to supply (see Table 4-5)

Table 4-2 through Table 4-5 also indicate how these pin conditions can affect the device as per the failure effects classification in Table 4-1.

Class	Failure Effects
A	Potential device damage that affects functionality.
В	No device damage, but loss of functionality.
С	No device damage, but performance degradation.
D	No device damage, no impact to functionality or performance.

Table 4-1. TI Classification of Failure Effects

Figure 4-1 shows the MC33063A-Q1 pin diagram. For a detailed description of the device pins, see the *Pin Configuration and Functions* section in the MC33063A-Q1 data sheet.

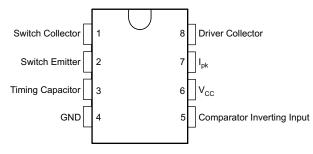


Figure 4-1. Pin Diagram

Following are the assumptions of use and the device configuration assumed for the pin FMA in this section:

- Device is used within the Recommended Operating Conditions and the Absolute Maximum Ratings found in the MC33063A-Q1 data sheet.
- For the analysis, the step-up converter with V_{IN} = 12 V and V_{OUT} = 28V and the step-down converter with V_{IN} = 25 V and V_{OUT} = 5 V shown in the Typical Application section of the MC33063A-Q1 data sheet are considered.

Pin Name	Pin No.	Description of Potential Failure Effects	Failure Effect Class
Switch Collector	1	Step-up converter: Short circuits V_{IN} through sense resistor and inductor. Converter does not operate.	В
		Step-down converter: Short circuits V_{IN} through the sense resistor. Converter does not operate.	В
Switch Emitter	2	Step-up converter: No effect.	D
		Step-down converter: Short circuits synchronous rectifier. Power transistor might get damaged.	A
Timing Capacitor	3	Device is disabled.	В
GND	4	No effect.	D
Comparator	5	Step-up converter: Feedback loop open. Output may rail high and cause damage.	A
Inverting Input		Step-down converter: Feedback loop open. Converter output close to V_{IN} .	В

Table 4-2. Pin FMA for Device Pins Short-Circuited to Ground

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Table 4-2. Pin FMA for Device Pins Short-Circuited to Ground (continued)

Pin Name	Pin No.	Description of Potential Failure Effects	Failure Effect Class
V _{CC}	6	Short circuits V _{IN} . Converter will not power up.	В
I _{PK}	7	Possible device damage.	А
Driver Collector	8	No effect on IC, but converter does not operate.	В

Table 4-3. Pin FMA for Device Pins Open-Circuited

Pin Name	Pin No.	Description of Potential Failure Effects	Failure Effect Class
Switch Collector	1	No effect on IC, but converter does not operate.	В
Switch Emitter	2	No effect on IC, but converter does not operate.	В
Timing Capacitor	3	Clock frequency will be much higher than intended.	С
GND	4	Possible device damage.	A
Comparator	5	Step-up converter: Feedback loop open. Output may rail high and cause damage.	A
Inverting Input		Step-down converter: Feedback loop open. Converter output close to V _{IN} .	В
V _{CC}	6	The device is not powered, so converter does not operate.	В
I _{PK}	7	No current limit function.	С
Driver Collector	8	No effect on IC, but converter does not operate.	В

Table 4-4. Pin FMA for Device Pins Short-Circuited to Adjacent Pin

Pin Name	Pin No.	Shorted to	Description of Potential Failure Effects	Failure Effect Class
Switch Collector	1	Switch Emitter	Step-up converter: Short circuits V_{IN} through sense resistor and inductor. Converter does not operate.	В
Switch Collector	I	Switch Emitter	Step-down converter: Short circuits V_{IN} through the sense resistor. Converter does not operate.	В
Switch Emitter	2	Timing Capacitor	Step-up converter: converter does not operate.	В
			Step-down converter: clock frequency unpredictable.	В
Timing Capacitor	3	GND	No effect on IC, but converter does not operate.	В
GND	4	Comparator Inverting Input	Step-up converter: Feedback loop open. Output may rail high and cause damage.	A
			Step-down converter: Feedback loop open. Converter output close to V_{IN} .	В
Comparator Inverting Input	5	V _{CC}	No effect on IC, but converter not switching as too high output voltage is detected.	В
V _{CC}	6	I _{PK}	No current limit function.	С
I _{PK}	7	Driver Collector	Step-up converter: Possible drive transistor damage due to overcurrent.	Α
			Step-down converter: No effect.	D
Driver Collector	8	Switch Collector	Step-up converter: Possible power transistor damage due to overcurrent.	Α
			Step-down converter: No effect.	D

Pin Name	Pin No.	Description of Potential Failure Effects	Failure Effect Class
Switch Collector	1	Step-up converter: Possible power transistor damage due to overcurrent.	A
Switch Collector	I	Step-down converter: No current limit function.	С
Switch Emitter	2	Step-up converter: Short circuits V _{IN} . Converter will not power up.	В
		Step-down converter: No effect on IC, but short circuits V_{IN} to V_{OUT} through the sense resistor.	В
Timing Capacitor	3	Possible power transistor damage due to overcurrent.	А
GND	4	Short circuits V _{IN} . Converter will not power up.	В
Comparator Inverting Input	5	No effect on IC, but converter not switching as too high output voltage is detected.	В
V _{CC}	6	No effect.	D
I _{PK}	7	No current limit function.	С
Driver Collector	8	Step-up converter: Possible drive transistor damage due to overcurrent.	A
		Step-down converter: No current limit function.	С

Table 4-5. Pin FMA for Device Pins Short-Circuited to supply

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